



# TRAFFIC OPERATIONS ASSESSMENT

**Proposed Waste Processing Development  
580 Hazelhurst Road, City of Mississauga**



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November 12, 2025

Reference Number:

26160

**Davin McCully**

Armstrong Planning & Project Management  
1600 Steeles Avenue, Suite 318  
Vaughan, ON  
L4K 4M2

Dear Farrah Ward,

**RE: Transportation Operations Assessment  
Proposed Waste Processing Development  
580 Hazelhurst Road, City of Mississauga**

LEA Consulting Ltd. is pleased to present the findings of our Transportation Operations Assessment for the proposed waste processing development located at 580 Hazelhurst Road in the City of Mississauga. This Transportation Impact Study has been prepared for Armstrong Planning & Project Management in support of the Site Plan Approval (SPA) application for the subject site. This report concludes that the proposed development is expected to generate a minimal number of auto trips and will provide an appropriate number of vehicle, bicycle, and loading spaces based on the site's location within the City of Mississauga.

Please do not hesitate to contact the undersigned should you have any additional questions or concerns.

Yours truly,

**LEA CONSULTING LTD.**

Debang Chen, P.Eng., M.Eng.  
Project Manager, Transportation Engineering

Harkarandeep Bains, EIT  
Project Coordinator

Encl. Transportation Operations Assessment – Proposed Waste Processing Development – 580 Hazelhurst Road, City of Mississauga (November 2025)

## Disclaimer

*This Report represents the work of LEA Consulting Ltd ("LEA"). This Report may not be relied upon for detailed implementation or any other purpose not specifically identified within this Report. This Document is confidential and prepared solely for the use of Armstrong Planning & Project Management. Neither LEA, its sub-consultants nor their respective employees assume any liability for any reason, including, but not limited to, negligence, to any party other than Armstrong Planning & Project Management for any information or representation herein.*

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## 1 INTRODUCTION

LEA Consulting Ltd. (LEA) has been retained by Armstrong Planning & Project Management to undertake a Transportation Operations Assessment (TOA) for the proposed recyclable material and waste processing facility located at 580 Hazelhurst Road (hereinafter referred to as the “subject site”) in the City of Mississauga. The purpose of this assessment is to review the site trip generation and proposed vehicle parking supply. By way of background, a Design and Operations Report was prepared in July 2025 by York 1 Environmental Ltd which can be found in **Appendix A**. Additionally, LEA submitted a terms of reference (TOR) to the City in which they provided some additional comments to be addressed. The TOR and correspondence can be found in **Appendix B**.

The subject site is currently used for the storage of construction materials and is occupied by two small buildings located in the southeast corner of the site. The site location is illustrated in **Figure 1-1**.

**Figure 1-1: Site Location**



Source: Google Maps, August 2025

### 1.1 PROPOSED DEVELOPMENT

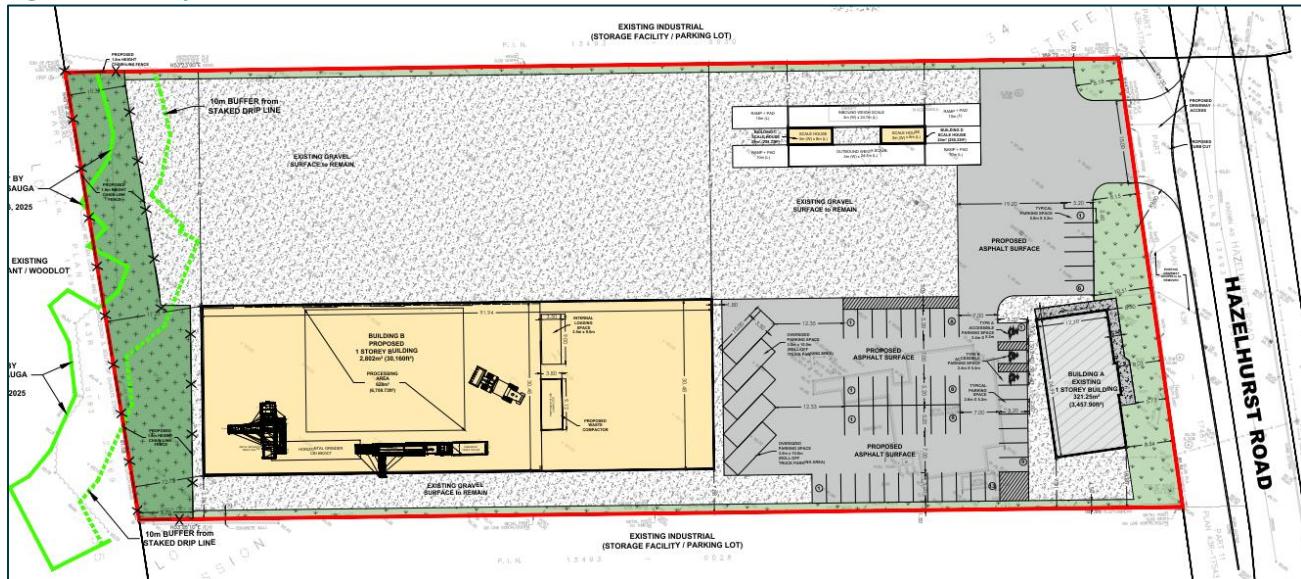
The proposed development consists of one (1) waste processing building, and an existing office building with a total GFA of 3,123.25m<sup>2</sup>, as shown in **Table 1-1**.

Table 1-1: Site Statistics

| Land Use                                       | Unit Count/GFA               |
|--|------------------------------|
| Existing Building A: Office                    | 321.25m <sup>2</sup>         |
| Proposed Building B: Waste Processing Building | 2,802m <sup>2</sup>          |
| <b>Total</b>                                   | <b>3,123.25m<sup>2</sup></b> |

Vehicular access to the development is proposed via Hazelhurst Road. **Figure 1-2** illustrates the proposed site plan.

**Figure 1-2: Proposed Site Plan**



Source: Armstrong Planning, November 2025

## 2 SITE-GENERATED TRAFFIC

As mentioned above, the proposed development consists of two (2) buildings with a total GFA of 3,123.25m<sup>2</sup>. Access to the development is proposed via an unsignalized full moves access onto Hazelhurst Road. A Design and Operations Report was previously completed for the site and calculated the anticipated number of truck trips. The sections below discuss the calculation, distribution, and assignment of site-generated vehicle and truck trips.

### 2.1 PROPOSED INPUTS

**Table 2-1** summarizes daily and hourly truck trips derived from the Design and Operations Report.

Table 2-1: Capacity of Vehicles Queuing at the Site

| Incoming Material                                    | Density | Daily Rate | Average Weight carried by a vehicle (tonnes) | Number of Vehicles |               |               |               |        |
|--|---------|------------|--|--------------------|---------------|---------------|---------------|--------|
|  |         |            |  | Daily              | 10 min Period | 20 min Period | 45 min Period | Hourly |
| Incoming Mixed solid non-hazardous waste (C&D waste) | 287     | 1,000      | 6.63   | 151                | 1             |               |               | 6      |
| Incoming Excess Soil                                 | 2,000   | 2,000      | 20   | 100                |               | 2             |               | 6      |
| Outgoing Excess Soil                                 | 2,000   | 2,000      | 26   | 56                 |               | 1             |               | 3      |
| Outgoing Residual waste                              | 415     | 1,000      | 34   | 30                 |               |               | 1             | 1      |
| Outgoing recyclables/inert materials/ALCF            | 270     | 600        | 22   | 28                 |               |               | 1             | 1      |

According to Appendix C of the report, the anticipated average arrival rate is one waste delivery every 10 minutes (approximately 6 vehicles/hour) and one soil delivery every 20 minutes (approximately 3 vehicles/hour). Outgoing residual waste, recyclables, inert materials, and alternative low carbon fuel (ALCF) will be hauled continuously (24/7). Residual waste requires one trailer on-site at a time with an average 45-minute turnaround (approximately 1–2 trips/hour), while recyclables/inert/ALCF require two trailers with a similar turnaround (approximately 2–3 trips/hour). Excess soil hauled off-site has an average 20-minute turnaround (approximately 3 vehicles/hour). Based on these rates, the maximum number of vehicles on-site at any time is six (6), although the site can accommodate up to ten (10) commercial vehicles across scales, tarping, loading/unloading, and queuing areas.

### 2.2 TRIP GENERATION

During the weekday AM peak hour, site-generated trips are estimated to consist of approximately 12 inbound truck trips and 12 outbound truck trips. In addition, it is understood that there will typically be 10 inbound employee trips travelling to the on-site office building. A summary of site vehicle trip generation is provided in **Table 2-2** below.

Table 2-2: Site Trip Generation

| Land Use                          | Description                        | Weekday AM Peak Hour |           |           | Weekday PM Peak Hour |           |           |
|-----------------------------------|------------------------------------|----------------------|-----------|-----------|----------------------|-----------|-----------|
|                                   |                                    | In                   | Out       | Total     | In                   | Out       | Total     |
| Proposed<br>Recycling<br>Facility | Construction & Demolition<br>Waste | 6                    | -         | 6         | 6                    | -         | 6         |
|                                   | Incoming Soil                      | 6                    | -         | 6         | 6                    | -         | 6         |
|                                   | Excess Soil                        | -                    | 3         | 3         | -                    | 3         | 3         |
|                                   | Residual Waste                     | -                    | 1         | 1         | -                    | 1         | 1         |
|                                   | Recyclable/inert/ALCF              | -                    | 1         | 1         | -                    | 1         | 1         |
|                                   | Empty Trucks                       | -                    | 7         | 7         | -                    | 7         | 12        |
|                                   | <b>Total Truck Trips</b>           | <b>12</b>            | <b>12</b> | <b>24</b> | <b>12</b>            | <b>12</b> | <b>24</b> |
|                                   | <b>Total Employee Trips</b>        | <b>10</b>            | <b>0</b>  | <b>10</b> | <b>0</b>             | <b>10</b> | <b>10</b> |
|                                   | <b>Total Trips</b>                 | <b>22</b>            | <b>12</b> | <b>34</b> | <b>12</b>            | <b>22</b> | <b>34</b> |

During the weekday AM peak hour, site-generated trips are estimated to consist of approximately 34 vehicle trips (22 inbound and 12 outbound). Similarly, during the weekday PM peak hour, site-generated trips are estimated to consist of approximately 34 trips (12 inbound, 22 outbound). Overall, site operations are projected to generate balanced AM and PM peak hour volumes, with inbound movements dominating in the morning and outbound movements increasing in the evening due to employee departures.

Note: It is assumed that incoming waste and soil trucks will not remain on-site but will exit promptly. Additionally, the analysis accounts for the fact that some trucks will leave empty.

## 3 PARKING REVIEW

This section reviews the vehicular parking standards based on the applicable requirements for the subject site.

### 3.1 VEHICLE PARKING ZONING BY-LAW REQUIREMENTS

The City of Mississauga By-law 0225-2007 has been reviewed to determine if the proposed vehicular parking supply aligns with the City's latest parking policy direction. The parking requirements for Precinct 4 and proposed supply are summarized in **Table 3-1**.

Table 3-1: Vehicular Parking Requirements - Precinct 4

| ZBL 0225-2007            |                          |                            |                  |                 |
|--------------------------|--------------------------|----------------------------|------------------|-----------------|
| Land Use                 | GFA<br>(m <sup>2</sup> ) | Precinct 4                 |                  | Proposed Supply |
|                          |                          | Minimum Parking Rate       | Parking Required |                 |
| Waste Processing Station | 2,802                    | 1.60 sp./100m <sup>2</sup> | 45               | 52              |
| Office                   | 321.25                   | 3.0 sp./100m <sup>2</sup>  | 10               |                 |
|                          |                          | Site Total                 | 55               | 52              |

In accordance with Precinct 4 rates, the proposed development is required to provide 55 vehicle parking spaces. The proposed development will supply 52 vehicle parking spaces, which fall short of the by-law requirements.

### 3.2 PARKING JUSTIFICATION

The proposed development is providing a deficiency of two (2) vehicle parking spaces compared to the required spaces calculated from the City of Mississauga Zoning By-law. It was noted in **Section 2.2** that only 10 trips will be made in the AM and PM peak periods from employees at the development. As this amount of trips is less than the parking supply provided, the supply should be efficient to accommodate employee trips and any visitor trips made to the site.

### 3.3 ACCESSIBLE PARKING ZONING BY-LAW REQUIREMENTS

The City of Mississauga Zoning By-law 0225-2007 provides accessible parking requirements to calculate the required accessible parking supply. For non-residential uses, the accessible parking supply is calculated using the required parking supply. The by-law requirements and proposed supply are illustrated below in **Table 3-2**.

Table 3-2: Accessible Parking Space Requirement

| Land Use        | Required Parking Spaces |                | Minimum Accessible Parking Rate | Minimum Accessible Parking Spaces |
|-----------------|-------------------------|----------------|---------------------------------|-----------------------------------|
| Non-residential | 50                      | Spaces         | 4% of the total                 | 3                                 |
|                 |                         | Total Required |                                 | 3                                 |
|                 |                         | Total Proposed |                                 | 3                                 |

The proposed development is required to provide a minimum of two (2) accessible parking spaces. The bylaw requirements will be satisfied as the proposed development will provide two (2) accessible parking spaces.

## 4 LOADING REVIEW

The City of Mississauga Zoning By-law 0225-2007 was reviewed to determine the loading requirements for the proposed development. As one of the uses of the proposed development is a waste processing facility, the City of Mississauga does not require any loading for it. The loading requirements for the proposed supply are summarized in **Table 4-1**.

Table 4-1: Loading Requirements

| Land Use  | GFA    |  | City of Mississauga ZBL 0225-2007 |  |  |  |
|---|--------|--|-----------------------------------|--|--|--|
|   |        |  | Loading Spaces Required           |  |  |  |
| Office  | 321.25 |  | m <sup>2</sup>                    |  |  |  |
| Non-Residential (Waste Processing and Transfer Station) | 2802   |  | m <sup>2</sup>                    |  |  |  |
| Loading Required  |        |  | None                              |  |  |  |
| Proposed Loading  |        |  | 1                                 |  |  |  |

According to the City's By-law, no loading spaces are required for the proposed development. One (1) loading space is proposed for the subject site therefore exceeding the By-law requirement.

Swept paths for the fire route, loading vehicles and passenger vehicles are provided in **Appendix C**.

## 5 TRANSPORTATION DEMAND MANAGEMENT

Transportation Demand Management (TDM) typically consists of a number of strategies to achieve a more efficient transportation network by influencing travel behaviour. Effective TDM measures can reduce vehicle usage and encourage people to engage in more sustainable methods of travel. There are several opportunities to incorporate TDM measures that support alternative modes of transportation.

### 5.1 PEDESTRIAN-BASED STRATEGIES

#### *Pedestrian connectivity in site design.*

There is currently no sidewalk on the frontage of the site along Hazelhurst Road therefore the development will include a cash in lieu for the future. The future sidewalk would connect pedestrians to the proposed office buildings on-site and provide safe pedestrians routes.

### 5.2 PARKING-BASED STRATEGIES

#### *Provision of carpool parking spaces.*

The provision of dedicated, priority carpool spaces on the site will encourage employees to share their commute and reduce the SOV trips generated by the site. Carpool spaces should be clearly signed for employees and should be located near the main entrances to provide more incentive for carpooling. The proposed development will provide two carpool spaces which are located in the middle aisle of parking on the site plan

### 5.3 TRANSIT-BASED STRATEGIES

#### *Information packages.*

For workers to take advantage of the transit services surrounding the subject site, it is recommended that owners provide information packages and communications to increase transit awareness and multimodal transport by encouraging active transportation and different travel demand managements programs. The information packages should contain public transit information such as route maps and scheduled timetables.

### 5.4 IMPACT OF TDM MEASURES

The proposed TDM measures are expected to further support the site's proposed parking strategy by increasing the conveniences and attractiveness of taking transit or walking to/from the subject site. As the project goes through submission, more details regarding the TDM strategies will be updated. **Table 5-1** summarizes the proposed strategies and the expected auto trip reductions.

Table 5-1: Summary of TDM Strategies and Estimated Impacts

| Recommended TDM Measures                                     | Benefits  | Estimated Cost        |
|--|---|-----------------------|
| <b>Pedestrian-Based Strategies</b>                           |   |                       |
| Construct sidewalk and connect to proposed buildings on-site | + Encourages walking and improves pedestrian realm<br>+ Provides convenient linkages for pedestrians etc. | Cash in Lieu          |
| <b>Parking-Based Strategies</b>                              |   |                       |
| Carpool Parking  | + Encourage Employees to share the commute and reduce SOV trips generated by the site.                    | Included in Site Plan |
| <b>Transit-Based Strategies</b>                              |   |                       |
| Communication strategy and information packages              | + Spreads awareness to residents about available transit services in area and encourage usage             | TBD                   |

## 6 CONCLUSIONS & RECOMMENDATIONS

- ▶ The proposed development consists of a new waste processing and transfer buildings with an existing office on-site consisting of a total GFA of total of 3,123.25m<sup>2</sup>. Access to the development is proposed via an unsignalized full moves access onto Hazelhurst Road.
- ▶ The proposed development is expected to generate a total of 34 (22 inbound, 12 outbound) two-way auto trips during the AM peak hour and 34 (12 inbound, 22 outbound) two-way trips during the PM peak hour.
- ▶ The proposed development is required to provide a total of 55 parking spaces under Zoning By-law 0225-2007. A total of 52 parking spaces are proposed, which will be sufficient as they will be able to accommodate the 10 employee trips as well as account for any visitor trips. In addition, the proposed accessible parking supply of three (3) spaces complies with the by-law requirements.
- ▶ The proposed development is not required to provide any loading spaces under Zoning By-law 0225-2007. One (1) loading space is proposed for the site which exceeds the by-law requirements.
- ▶ Several TDM measures were provided to encourage the use of other modes of transportation such as walking and transit to the proposed development.

# APPENDIX A

**York 1 Environmental Ltd. Design and Operations Report**



# **YORK1 HAZELHURST RECYCLING LTD.**

**EXPERIENCE • EXPERTISE • EXCELLENCE**

## **DESIGN AND OPERATIONS REPORT**

**WASTE RECYCLING SITE (PROCESSING AND TRANSFER)  
580 HAZELHURST ROAD, MISSISSAUGA, ONTARIO**

**JULY 21, 2025**

**VERSION 1.1**

**PREPARED BY: YORK1 Environmental Ltd.  
Viktor Kopetskyy, P.Eng.  
Senior Remediation Engineer**

**Todd Parry  
Director, Environmental & Sustainability**

**George Kirchmair, P.Eng.  
Vice President, Environmental Services**

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Tel. 1-866-469-6751 E-mail: [info@york1.com](mailto:info@york1.com)

## Design and Operations (D&O) Report Checklist for Waste Processing Facility Environmental Compliance Approval (ECA) Applications

| Company Information                       |   |
|---|---|
| Company Name (Legal And Operating Names): | YORK1 Hazelhurst Recycling Ltd.           |
| Location of Facility:                     | 580 Hazelhurst Road, Mississauga, Ontario |

The attached Design and Operations Report was prepared in accordance with the Ministry of the Environment, Conservation and Parks (MECP) guidance document “Design and Operations Report Template for Waste Transfer and Processing Applications” and “Guideline for Applying for an Environmental Compliance Approval”, and the completed minimum required information identified in the Design and Operations Report checklist.

This report is prepared for *YORK1 Hazelhurst Recycling Ltd.* (YORK1), an operating authority of the proposed processing/transfer facility, to support the application of *YORK1 Environmental Waste Solutions Ltd.* for *Environmental Compliance Approval (ECA)* for a waste recycling site for the processing of solid non-hazardous waste generated in residential, industrial, institutional, and commercial sectors into alternative low-carbon fuels (ALCF) and for the transfer of inert materials (brick, block, asphalt, etc.), recyclables, and excess soil/rock for beneficial reuse, and is not intended to be used for other purposes or by third parties. Any uses that a third party makes of this report, and/or any reliance on decisions to be made based on it, are the responsibility of such Third Parties. *YORK1 Environmental Ltd.* accepts no responsibility for damages, if any, suffered by any Third Party as a result of decisions made or actions based on this report.

| Company Contact |   |
|-----------------|---|
| Name:           | George Kirchmair  |
| Title:          | Vice President, Environmental Services  |
| Phone Number:   | 416-726-8455  |
| Email:          | <a href="mailto:gkirchmair@york1.com">gkirchmair@york1.com</a>                      |
| Signature:      |  |
| Date:           | July 21, 2025   |

| Technical Contact |   |
|-------------------|---|
| Name:             | George Kirchmair  |
| Representing:     | Vice President, Environmental Services  |
| Phone Number:     | 416-726-8455  |
| Email:            | <a href="mailto:gkirchmair@york1.com">gkirchmair@york1.com</a>                      |
| Signature:        |  |
| Date:             | July 21, 2025   |

| Section of Report | Required Information  | Submitted   | Explanation/Reference |
|-------------------|---|---|-----------------------|
|                   | Checklist   | <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No |                       |
|                   | Executive Summary   | <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No |                       |
|                   | Table of Contents   | <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No |                       |
|                   | Introduction/Overview, including site summary table   | <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No |                       |
|                   | Waste Management Description  | <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No |                       |
|                   | Truck Traffic Description   | <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No |                       |
|                   | Incoming Waste Inspection Processes   | <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No |                       |
|                   | Table: Process and Equipment Summary  | <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No |                       |
|                   | Table: Daily and Yearly Amounts and types of Incoming and Outgoing Waste and their destinations                                 | <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No |                       |
|                   | Table: Process and Monitoring Summary   | <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No |                       |
|                   | Description of all Storage Areas  | <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No |                       |
|                   | Outlines of Operational Procedures, including nuisance prevention, staff training, maintenance, inspections, and record keeping | <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No |                       |
|                   | Outline of any applicable process monitoring  | <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No |                       |
|                   | Outline of any applicable sampling and testing  | <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No |                       |
|                   | Dust Management   | <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No |                       |
|                   | Odour Management  | <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No |                       |
|                   | Wastewater Management   | <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No |                       |
|                   | Spill Management and Containment  | <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No |                       |
|                   | Management of Complaints  | <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No |                       |
|                   | Figure: Site Location   | <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No |                       |
|                   | Figure: Zoning Map and Surrounding Land Use   | <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No |                       |

| Section of Report | Required Information   | Submitted   | Explanation/Reference                                      |
|-------------------|--|---|--|
|                   | Figure: Site Plan  | <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No |  |
|                   | Figure: Building Plan  | <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No |  |
|                   | Figure: Site Drainage and Stormwater Management Plan   | <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No |  |
|                   | Appendix: Zoning bylaw and other land use information  | <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No |  |
|                   | Appendix: Sample Calculations for Waste and Soil Storage   | <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No |  |
|                   | Appendix: Equipment and Other Engineering Documents  | <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No |  |
|                   | Appendix: Process Flow and Mass Balance Diagrams   | <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No |  |
|                   | Appendix: Emergency Response Plan  | <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No |  |
|                   | Appendix: Copy of Fire Safety Plan and Fire Emergency Procedures as Required under O. Reg. 213/07: Ontario Fire Code | <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No | <i>Part of the Emergency Response and Contingency Plan</i> |
|                   | Change Log   | <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No |  |

YORK1 Environmental Ltd.

July 21, 2025

Prepared By:



Senior Remediation Engineer  
Viktor Kopetskyy, P.Eng.



Reviewed By:



Director, Environmental & Sustainability  
Todd Parry

Approved By:



EVP, Strategic Development  
George Kirchmair, P.Eng.

## EXECUTIVE SUMMARY

The purpose of the report is to provide the necessary technical documentation and written operational, safety, and contingency procedures for the operation of recyclable materials processing and waste transfer facility (Site) for the processing of solid non-hazardous waste generated from residential, industrial, commercial, and institutional (ICI) sources in Ontario into alternative low-carbon fuel (ALCF) and for transfer segregated compacted recyclable materials. The waste will include mixed solid non-hazardous waste, including construction and demolition waste, metals, paper, cardboard waste, plastics, drywall, asphalt products, wood waste, blue box recyclable materials, tires, and excess soil and rock for beneficial reuse. In addition, wood waste and construction and demolition waste (C&D) will be processed at the proposed waste recycling facility into ALCF. This report has been prepared by *YORK1 Environmental Ltd.* for *YORK1 Hazelhurst Recycling Ltd.* (YORK1), which will operate the Site.

The Site is located at 580 Hazelhurst Road in Mississauga and encompasses a total area of 1.529 hectares. Currently, the Site is used as a storage yard for materials and equipment by *YORK1 Shoring and Foundations Ltd.* (formerly *Rumble Foundations Contractors Ltd.*).

The Site is located in an industrial area and is zoned as Industrial E3-12. The nearest residentially zoned area is located approximately 460 metres to the southwest of the Site.

A legal description of the property is *Part Lot 34, Concession 3, SDS Toronto, as in RO872394, Except Part 12, 43R17487, T/W RO930120; Mississauga.*

Two buildings are currently located at the Site. A proposed waste processing/transfer building with a footprint area of 1,858 m<sup>2</sup>, a *Britespan* building structure for soil processing with a footprint area of 930 m<sup>2</sup>, and inbound and outbound scales with scale houses are planned to be constructed at the Site. The waste processing/ transfer facility will be used for processing and temporary storage of solid non-hazardous waste, including construction and demolition waste, and blue box recyclable materials. The building will also be used for processing C&D waste and wood waste, and temporary storage of processed ALCF. The ALCF processing equipment will be installed within the building limits. The buildings will be constructed and equipped in compliance with the Ontario Building Code and Ontario Fire Code (O. Reg 213/07). In addition to the building, a leachate collection system consisting of drainage channels and a concrete underground storage tank (UST) will be constructed in the processing/transfer building to address potential impacts on the environment. The proposed waste acceptance and processing hours are 24 hours per day, 7 days a week. The Site will be servicing the Province of Ontario.

The following material will be accepted at the Site:

- Solid non-hazardous waste, including construction and demolition waste generated from residential, institutional, commercial, and industrial (ICI) sources, including but not limited to:
  - Metal waste
  - Cardboard/paper waste
  - Drywall waste
  - Asphalt shingles
  - Tires
  - Wood waste
- Blue box recyclable materials
- Excess soil and rock for beneficial reuse
- Inert waste, including concrete, block, and asphalt.

No liquid industrial waste or hazardous waste will be accepted at the Site. If incidental hazardous waste is encountered within the incoming solid non-hazardous waste, these amounts will be separated and removed from the Site within 48 hours of discovery.

The proposed maximum incoming rate of solid non-hazardous waste is 1,000 tonnes per day and will consist of the waste types listed above, such as C&D waste, metals, asphalt shingles, drywall, paper/cardboard waste, blue box recyclable materials, tires, wood waste, and 2,000 tonnes per day with any combination of inert materials, including concrete, asphalt, brick/block and excess soil/rock for beneficial reuse.

The following maximum storage capacities are proposed:

- Storage of unprocessed solid non-hazardous waste, segregated recyclables, and processed ALCF in the proposed processing/transfer building is 1,000 tonnes
- Storage of excess soil/rock for beneficial reuse and inert materials in the proposed *Britespan* building structure is 3,000 tonnes.

No waste will be stored outdoors.

The proposed maximum rate of residual waste for final disposal is 1,000 tonnes/day.

Incoming solid non-hazardous waste will be inspected by a trained Site representative, unloaded on the tipping floor within the processing/transfer building, and sorted/segregated and processed into ALCF.

Wood waste and construction and demolition waste will be processed using shredding/grinding equipment to recover recyclable metals and produce ALCF.

The Site will be continuously monitored and inspected for potential spills, dust, odour, and vermin issues, and, if an environmental concern arises, mitigation activities will be implemented as per the approved environmental emergency response and contingency plan.

A training plan will be developed for the Site, and all Site staff will be trained according to the plan prior to commencing their employment. The operating areas of the Site, equipment, and facilities will be inspected and maintained on a regular basis. The results of the inspection will be documented, and the corresponding documentation will be kept on-site for a period of 5 years.

By March 31 of each year, the annual report summarizing the Site activities for the previous year will be prepared and submitted to the Ministry of the Environment, Conservation and Parks (MECP).

This report will be revised and/or updated if any changes or modifications to the Site occur, including building modifications, process or equipment modifications, or revisions to the operating procedures. The report revisions/updates will be reflected in the Change Log provided in this report.

#### Change Log

| Version | Date             | Revision Description | Prepared By:             | Reviewed By: |
|---------|------------------|----------------------|--------------------------|--------------|
| 1.0     | December 7, 2023 | Original Document    | YORK1 Environmental Ltd. | Todd Parry   |
| 1.1     | July 18, 2025    | Revision             | YORK1 Environmental Ltd. | Todd Parry   |
|         |                  |                      |                          |              |
|         |                  |                      |                          |              |

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## ACRONYMS

ALCF – Alternative Low Carbon Fuel  
AST – Aboveground Storage Tank  
BTEX – Benzene, Toluene, Ethylbenzene, Xylenes  
D&O - Design and Operations  
ECA - Environmental Compliance Approval  
EPA - Ontario Environmental Protection Act  
HVAC - Heating, Ventilation, and Air Conditioning  
LCS – Leachate Collection System  
LOF – Limited Operational Flexibility  
MECP - Ministry of the Environment, Conservation and Parks  
OCP – Organochlorinated Pesticides  
PAH – Polycyclic Aromatic Hydrocarbons  
PCB – Polychlorinated Biphenyls  
PHC – Petroleum Hydrocarbons  
SDS – Safety Data Sheets  
SVOC – Semi-volatile Organic Compounds  
VOC – Volatile Organic Compounds  
UST – Underground Storage Tank  
QP – Qualified Person as per O. Reg. 153/04  
YORK1 – YORK1 Hazelhurst Recycling Ltd.

## 1.0 INTRODUCTION/OVERVIEW

The following Design and Operations Report (D&O Report) has been prepared by *YORK1 Environmental Ltd.* for the proposed recycling/processing and transfer facility intended for the processing and transfer of solid non-hazardous waste generated from residential, industrial, commercial, and institutional (ICI) sources in Ontario including construction and demolition (C&D) waste, blue box recyclable materials, wood waste, metals, cardboard/papers, etc. at 580 Hazelhurst Road in Mississauga, Ontario (the Site), as shown on **Figure 1**. In addition, excess soil and rock for beneficial reuse and inert materials will be received at the Site, processed, and hauled to final receivers.

*YORK1 Environmental Waste Solutions Ltd.* is applying for an ECA for the operation of the proposed recycling/ processing and transfer facility. The proposed hours of waste and soil acceptance and processing hours are 24 hours per day, 7 days a week. The Site will be servicing the Province of Ontario.

The total proposed amount of incoming waste is 1,000 tonnes per day in any combination of solid non-hazardous waste, wood, metal, drywall, cardboard/paper waste, blue box materials, and tires, and 2,000 tonnes per day with any combination of inert materials including brick, block, concrete, asphalt, and excess soil and rock for beneficial reuse.

The proposed maximum daily rate of residual waste for final disposal is 1,000 tonnes.

No liquid industrial waste or hazardous waste will be accepted at the Site. If incidental amounts of hazardous waste are received at the Site, they will be removed within 72 hours of discovery.

In addition, the following is proposed for the waste recycling/processing and transfer facility:

- ◆ Construct a new processing/transfer building and install a compactor associated with the processing building.
- ◆ Install the following equipment for waste processing (alternative low-carbon fuels equipment) in the processing/transfer building: shredder, grinder, trommel, eddy current separator, conveyors, and other auxiliary equipment.
- ◆ Construct a *Britespan* building structure for excess soil processing.
- ◆ Construct inbound and outbound scales with the associated scale house(s).
- ◆ Construct a leachate collection system at the Site consisting of drainage channels and an underground storage tank.
- ◆ Construct a drainage and stormwater management system at the Site consisting of catch basins, an oil/water stormceptor, and stormwater sewers connected to the existing municipal stormwater sewer along Hazelhurst Road.

Characteristics of the proposed waste processing/transfer facility at the Site are summarized in the table below.

**Table 1: Site Summary Table**

| Parameter  | Units             | Value/Description                                     |
|--|-------------------|---|
| Annual Total Days of Operation   | Days              | 365   |
| Days and Hours of Operation  | Hours, Days       | 24 hours, 365 days                                    |
| Seasonal Fluctuations  | Yes/No            | No  |
| Average Daily Amount of Waste Received                                 | Tonnes            | 1,000   |
| Maximum Daily Amount of Waste Received                                 | Tonnes            | 1,000   |
| Maximum Annual Amount of Waste Received                                | Tonnes            | 365,000   |
| Maximum Waste Storage Quantity   | Tonnes            | 4,000   |
| Annual Average Amount of Waste Destined for Final Disposal             | Tonnes            | 365,000   |
| Daily Maximum Amount of Waste Destined for Final Disposal              | Tonnes            | 1,000   |
| Daily Average on an Annual Basis: Amount of Waste for Final Disposal   | Tonnes            | 1,000   |
| Maximum Daily Amount of Excess Soil/Rock and Inert Materials Received  | Tonnes            | 2,000   |
| Maximum Annual Amount of Excess Soil/Rock and Inert Materials Received | Tonnes            | 730,000   |
| Environmental Assessment Act Requirements Fulfilled                    | Yes/No/NA         | NA  |
| <b>Waste types</b>   |                   |   |
| Unprocessed Solid Non-Hazardous Waste                                  | Type              | For further processing                                |
| Wood Waste   | Type              | For further processing                                |
| Metal Waste  | Type              | For further processing or reuse                       |
| Cardboard/Paper Waste  | Type              | For further processing or reuse                       |
| Drywall Waste  | Type              | For further processing or reuse                       |
| Asphalt Shingles   | Type              | For further processing or reuse                       |
| Blue Box Recyclable Materials  | Type              | For further processing or reuse                       |
| Tires  | Type              | Shipped for further processing to specialty recyclers |
| <b>Density</b>   |                   |   |
| Unprocessed Solid Non-Hazardous Waste                                  | Kg/m <sup>3</sup> | 287   |
| Wood Waste   | Kg/m <sup>3</sup> | 100   |
| Metal Waste  | Kg/m <sup>3</sup> | 134   |
| Cardboard/Paper Waste  | Kg/m <sup>3</sup> | 362 - 448   |
| Drywall Waste  | Kg/m <sup>3</sup> | 277   |
| Concrete/Asphalt Waste   | Kg/m <sup>3</sup> | 459 - 510   |
| Blue Box Recyclable Materials  | Kg/m <sup>3</sup> | 225 - 594   |
| Excess Soil for Beneficial Reuse                                       | Kg/m <sup>3</sup> | 2,000   |
| Request for Operational Flexibility                                    | Yes/No            | No  |

## 2.0 SITE DESCRIPTION AND DESIGN

### 2.1 Function of the Site

The Site will operate as a waste recycling/processing/transfer facility where the incoming wastes will be segregated, sorted, and processed into ALCF, and shipped to the final destinations such as recycling facilities (segregated recyclable materials and metal), receiving facilities for ALCF, and others. In addition, excess soil/rock for beneficial reuse and inert materials will be received, processed, and hauled to final receivers.

The following material will be accepted at the Site:

- Solid non-hazardous waste generated from residential and ICI sources, including construction and demolition waste, including but not limited to:
  - Metal waste
  - Cardboard/paper waste
  - Drywall waste
  - Asphalt shingles
  - Tires
  - Wood waste
- Blue box recyclable materials
- Excess soil/rock for beneficial reuse
- Inert waste, including concrete, block, and asphalt.

The wastes and recyclables are generated from residential, commercial, industrial, and institutional sectors in the Province of Ontario.

### 2.2 Site Location and Land Use

The subject property is located in the southwest part of the City of Mississauga and is situated on the west side of Hazelhurst Road. The municipal address is 580 Hazelhurst Road, Mississauga, L5J 2Z7. A legal description of the property is *Part Lot 34, Concession 3, SDS Toronto, as in RO872394, Except Part 12, 43R17487, T/W RO930120; Mississauga*.

The Site is located in an industrial area and is zoned as Industrial Employment Zone E3-12. The surrounding properties are zoned as Industrial Employment E3-12, E3-1, and Development Lands with existing use D. Part 8 (Employment Zones) from the Mississauga Zoning By-Law 0225-2007 is provided in **Appendix A**.

The nearest residentially zoned area is located approximately 460 metres to the southwest of the Site. The nearest watercourse is the Clearview Creek, located approximately 230 metres to the southwest. The nearest water body, Lake Ontario, is located approximately 1,080 metres to the south.

The industrial/commercial occupants of the surrounding properties include:

- U-Need Storage/Elite Containers Terminal Inc., *Container storage*.
- Starline Production Rentals Inc., *Trailer sales & leasing*.

**Figure 2** shows the current zoning and land use designation for the Site and surrounding properties.

The Site is relatively flat. The surface geology of the Site is comprised of coarse-textured glaciolacustrine deposits (sand, gravel, minor silt, and clay). Bedrock at the Site is comprised of shale, limestone, dolostone, and siltstone of the Georgian Bay Formation. The prevailing wind direction is to the southeast towards Lake Ontario.

## 2.3 Site Plan

The Site is comprised of 1.529 hectares (3.78 acres) of land with a perimeter of approximately 540 metres and is rectangular in shape. The Site is owned by *580 Hazelhurst Road GP Inc.* Currently, the property for the proposed waste processing and transfer facility is used as a storage yard for materials and equipment by *YORK1 Shoring and Foundations Ltd.* (formerly *Rumble Foundations Contractors Ltd.*).

The Site will process solid non-hazardous waste, including construction and demolition waste generated in the Province of Ontario, particularly from infrastructure projects, commercial, institutional, and residential sources. The proposed maximum daily rate of incoming solid non-hazardous waste at the Site is 1,000 tonnes, including construction/demolition waste, metal, plastics, drywall, paper/cardboard waste, wood waste for the following processing into ALCF, and blue box recyclable materials. In addition, up to 2,000 tonnes of excess soil/rock for beneficial reuse and inert materials, including concrete, gravel, asphalt, brick, and blocks in any combination, will be received daily for further processing and hauling to final receivers and recyclable facilities.

The proposed maximum storage capacity is 4,000 tonnes, consisting of 1,000 tonnes of non-processed solid non-hazardous waste, including segregated recyclables, up to 600 tonnes of processed ALCF, 3,000 tonnes of excess soil/rock for beneficial reuse, and inert materials, including concrete, gravel, brick/block, and asphalt. The unprocessed solid non-hazardous waste, including blue box recyclable materials, and processed ALCF, excess soil/rock, and inert materials, will be stored indoors only.

If an odour issue related to blue box recyclable materials arises, an odour suppression system within the processing building limits will be installed. Inspections of the Site, pertaining to the dust and odour control issues and the technical condition of the Site equipment, will be conducted daily. **Figure 3** shows the proposed location of indoor waste storage areas at the Site.

The facility will have the capacity to operate 24 hours a day, 7 days a week, as many of the infrastructure projects in Ontario require off-hour soil transfer services.

Inbound and outbound scales are proposed to be installed in the northeastern portion of the Site in the proximity of the Site entrance.

It is proposed that a Processing/Transfer Building be constructed in the southwestern portion of the Site. The building will serve as a waste transfer and processing/sorting building.

The building will be equipped with a leachate collection/drainage system (LCS) connected to a concrete underground leachate collection tank (UST). The UST will be emptied on a regular basis by a third-party contractor, and the leachate will be removed for off-site disposal.

A *Britespan* building structure for excess soil/rock processing and storage will be constructed in the south-central portion of the Site.

A permanent chain-link fence is proposed along the northern and southern property boundaries. The height of the fence will be approximately 6 feet. A large steel gate will be installed at the entrance to the property on the eastern property boundary. The gate will stay open during operating hours and will be closed thereafter. Perimeter areas to the west (vacant land for future development) are wooded.

The entrance road and on-site routes will be either paved or graveled to mitigate potential dust/mud generation.

## 2.4 Proposed Buildings Layout and Design

The following buildings are proposed to be constructed at the Site: two scale houses with inbound and outbound scales, the Processing/Transfer Building for solid non-hazardous waste processing, sorting, and storage, the *Britespan* building structure for excess soil processing and storage.

The Processing/Transfer Building with the area of approximately 1,858 m<sup>2</sup> and a perimeter of 183 metres will be constructed in the southwestern portion of the Site. The *Britespan* building structure with a footprint of 930 m<sup>2</sup> will be constructed in the south-central portion of the Site. A construction timeline for the new buildings is five years from the date of the issuance of the proposed ECA.

A conceptual site plan showing the location of the proposed buildings and scales is provided as **Figure 3**.

The height of the non-hazardous solid waste stored inside the Processing/Transfer Building will be approximately 6.1 metres. The unloading/loading activities will be conducted at the open areas in the north and east sides of the Processing/Transfer Building with dump trucks backing up through bay doors. The processed ALCF will be loaded onto trailers in the western portion of the Processing/Transfer Building. Maximum dimensions of the tipping floor in the Processing/Transfer Building are 37.0 metres x 21.6 metres, which results in an area of 799.2 m<sup>2</sup>. A floor plan of the Processing/Transfer Building is shown in **Figure 4**.

An odour control system may be installed (if required) to mitigate potential odours and dust that may emanate from the tipping floor during the processing of solid non-hazardous waste and from the ALCF processing area. All waste processing activities will be conducted inside the Processing/ Transfer Building.

The existing office building and storage structure for inert materials/recyclables are located in the southeastern portion of the Site.

## 2.5 Equipment at the Site

The following section provides an overview of the site operations and associated processing and handling equipment. Operations at the Site include the following:

- ◆ Transfer
- ◆ Stockpiling
- ◆ Conveying
- ◆ Sorting/segregation
- ◆ Bulking
- ◆ Compaction
- ◆ Removal of debris (brick, concrete, rock)
- ◆ C&D waste and wood waste processing for ALCF production.

A list of Site equipment is provided in Table 2.

**Table 2. Process and Equipment by Project Phase**

| Process ID | Process Description                        | Equipment or Component              | Phase and Number of pieces/components              | Equipment Capacity | Contaminants       |
|------------|--|-------------------------------------|--|--------------------|--------------------|
| 1          | Receiving/Exiting                          | Weigh Scales                        | Phase 1 – 2 scales                                 | 100 tonnes each    | Dust               |
| 2          | Unloading and Visual Inspection            | Trucks                              | Phase 1 - 5 trucks                                 | NA                 | Noise, Dust, Odour |
| 3          | Loading into Tractor Trailers/Trucks       | Rubber-Tired Loaders                | Phase 1 – 2 loaders                                | 3.4 cubic metres   | Dust, Odour        |
|            |  | Excavator                           | Phase 1 – 1 excavator                              | 4.6 cubic metres   | Dust, Odour        |
|            |  | Tractor Trailers                    | Phase 1 – 3 Tractor Trailer                        | 40 tonnes          | Dust, Odour        |
| 4          | C&D & Wood Waste/ ALCF Processing (indoor) | Shredder (electrical)               | Phase 1 – 1 shredder                               | 40 tonnes /hour    | Dust               |
|            |  | Trommel Screen (electrical)         | Phase 1 – 1 trommel screen                         | 40 tonnes/hour     | Dust               |
|            |  | Horizontal Grinder (electrical)     | Phase 1 – 1 grinder                                | 40 tonnes per hour | Dust               |
|            |  | Eddy Current Separator (electrical) | Phase 1 – 1 Eddy current separator                 | 40 tonnes per hour | Dust               |
| 5          | Dust Control                               | Sweeper                             | Phase 1 – 1 sweeper                                | NA                 | Dust               |
| SSA-1      | Fire Control                               | Fire extinguishers and Alarms       | Phase 1 – 10 fire extinguishers and 1 alarm system | NA                 | Dust, Smoke        |
| SW-1       | Site Services                              | Oil/grit separator                  | Phase 1 – 1 separator                              | 3,400 litres       | Odour              |

Manufacturer's specifications of examples of the above ALCF processing equipment are provided in **Appendix B**. Units may be switched out for comparable equipment based on availability.

## 2.6 Wastewater Management (including Treatment)

The Processing/Transfer Building, the *Britespan* building structure for processing and storage of excess soil/rock and weigh scales with the scale houses are proposed to be constructed at the Site. The design of the new Processing/Transfer building and the *Britespan* building structure will incorporate a floor drainage and collection system with the UST for leachate collection. The UST will be emptied on a regular basis, and the accumulated leachate will be transported to a licensed disposal facility. The estimated maximum frequency of the emptying of the leachate storage tank is once per month.

All waste and excess soil processing activities will be conducted inside the Processing/Transfer Building and the *Britespan* building structure, respectively.

## 2.7 Stormwater Management

The Site is comprised of approximately 1.529 hectares and is used as a storage yard for materials and equipment by *YORK1 Shoring and Foundations Ltd.* (formerly *Rumble Foundations Contractors Ltd.*). Two buildings are located at the Site, an office building and a storage structure. Runoff from the Site will be conveyed to a municipal storm sewer located on Hazelhurst Road.

A stormwater management facility designed to provide quality control of stormwater flows and discharging to the municipal storm sewer will consist of the following works:

- Oil/grit separator
- On-site catch basins
- On-site stormwater sewers.

Because the storage of waste and excess soil/rock will be in the enclosed Processing/Transfer Building and the covered *Britespan* building structure, respectively, the impact on stormwater is expected to be minimal. The details of the Site Drainage Plan and stormwater flow directions across the Site are provided in a separate *Stormwater Management Report* and in **Figure 5** (Drainage and Stormwater Management Plan).

The Facility Operator will conduct inspections, cleaning, and maintenance of the stormwater works at least one (1) time a year to prevent the excessive build-up of sediments and/or vegetation. The inspection results will be recorded in a logbook and the following information will be provided: the name of the stormwater works, the date and results of each inspection, maintenance, and cleaning, including an estimate of the quantity of any materials removed, and the date of each spill within the catchment area, including follow-up actions/remedial measure undertaken.

The nearest watercourse is Clearview Creek, which runs into Lake Ontario and is located approximately 230 metres to the southwest of the Site.

The Site is located within the Credit Valley source water intake protection area (IPZ-2). The nearest wellhead protection area in Milton is located approximately 23 kilometres to the west.

Surface water runoff at the Site will be managed following the *Stormwater Management Plan*, as detailed in the report titled *Stormwater Management Report, 580 Hazelhurst Road, Mississauga, Ontario*, which is prepared by *XCG, A Division of Trace Inc.*, and dated June 5, 2024.

## 2.8 Vehicle Traffic

Two truck scales will be installed at the Site, an inbound scale for trucks entering the site and an outbound scale for trucks leaving. This efficient one-directional traffic flow will allow for trucks to easily enter and exit the site without impeding traffic on Hazelhurst Road. The incoming traffic will enter the Site from Hazelhurst Road on the east side of the Site.

Truck tarps will be removed at the Site after weighing in. When in full operation and at its maximum operating limit, the transfer station will be able to manage a total of 10 large commercial vehicles that can be in queue on-site at any given time. A calculation supporting this on-site vehicle capacity is provided in **Appendix C**. A traffic flow diagram at the Site is shown in **Figure 6**.

## 2.9 Fencing and Security

The Site will be secured with a controlled entry gate from Hazelhurst Road and fencing with a chain-link fence along the perimeter of the Site.

The gate at the entrance/exit located at the east side of the Site will be closed and secured at all times except for the operational periods when waste is being accepted or shipped at the Site. Corresponding warnings of no unauthorized entrance to the Site and information, including the name of the operator and the owner of the Site, the Environmental Compliance Approval number, normal hours of operation, allowable and prohibited waste types, and telephones to be reached in case of emergency, will be posted at the fence.

For security, the entire property will be equipped with a 24-hour surveillance system, which will prevent any unwanted or after-hours offloading. A chain link security fence bounding the Site and all the building doors will be closed and locked outside normal working hours. The transport vehicles are weighed prior to entering the Site on the entrance/exit weigh scales, before proceeding inside the Processing/Transfer Building and/or *Britespan* building structure.

All visitors to the Site will be required to present themselves to the Administrative Office to be signed in prior to being able to enter the building. Visitors will be accompanied by YORK1 personnel while they are at the Site.

During operating hours, experienced and trained staff will be present to provide proper supervision of activities and adequate Site security.

## 3.0 SITE OPERATIONS

### 3.1 Hours and Days of Operation

The Site receiving and processing hours will be 24 hours per day, 7 days a week.

The property is located outside residential and quiet areas of the City of Mississauga, for which it is prohibited to emit or cause or permit the emission of sound resulting from loading, unloading, delivering, or otherwise handling any containers, products, materials, or refuse.

### 3.2 Service Area

The service area of the proposed waste and soil recycling facility for solid non-hazardous waste and excess soil/rock for beneficial reuse is the Province of Ontario.

### 3.3 Waste Types Accepted at the Site

The facility will principally receive and process solid non-hazardous waste, including municipal, industrial, institutional, commercial, construction, and demolition waste. It includes wood waste, metals, drywall waste, asphalt shingles, tires, blue box recyclable materials, etc. The incoming solid non-hazardous waste will be unloaded, processed, and loaded indoors at all times. In addition, excess soil/rock for beneficial reuse will be received, processed, and hauled to final destinations.

Various recyclable materials such as wood, metals, tires, plastic and paper fibers received in the waste stream may be processed and separated for recycling purposes. The accepted types of waste are summarized in the following table.

**Table 3. Summary of Waste Types and Amounts**

| Waste Type   | Origin          | Phase | Maximum Daily Amount (tonnes) | Maximum Annual Amount (tonnes) |
|--|-----------------|-------|-------------------------------|--------------------------------|
| Non-Hazardous Waste, including Wood, Metal, Cardboard/Paper, Drywall, Asphalt products, Plastics, etc. | Residential/ICI | 1     | 1,000*                        | 365,000*                       |
| Blue Box Recyclable Materials  | Residential/ICI | 1     | 100*                          | 36,500*                        |
| Tires  | Residential/ICI | 1     | 10 tires*                     | 3,650 tires*                   |
| Excess soil/rock for beneficial reuse and inert materials  | Residential/ICI | 1     | 2,000                         | 730,000                        |

\*Maximum combined daily total of 1,000 tonnes, and annual total of 365,000 tonnes

A list of waste not accepted at the Site is summarized in the table below.

**Table 4. List of Waste Not Accepted at the Site**

| Waste Type                                  | Restriction Description  |
|---|--|
| Hazardous Waste (as defined in O. Reg. 347) | Zoning restrictions do not allow for hazardous waste management at the Site    |
| Liquid Industrial Waste or Hauled Sewage    | Modifications to accept these waste types are not permitted under the proposal |
| PCB Waste                                   | Modifications to accept these waste types are not permitted under the proposal |
| Biomedical Waste                            | Modifications to accept these waste types are not permitted under the proposal |
| Asbestos waste                              | Modifications to accept these waste types are not permitted under the proposal |

### 3.4 Waste Receipt Rates

Waste receiving rates at the Site are summarized in the table below.

**Table 5. Daily and Annual Waste Volumes by Type**

| Waste Type   | Average Daily Amount | Maximum Daily Amount | Average Annual Amount | Maximum Annual Amount | Daily Amount for Final Disposal | Seasonal Amount | Emergency Amount |
|--|----------------------|----------------------|-----------------------|-----------------------|---------------------------------|-----------------|------------------|
|  | Tonnes               |                      |                       |                       |                                 |                 |                  |
| Non-Hazardous Waste, including Wood, Metal, Cardboard/Paper, Drywall, Asphalt products, etc. | 1,000*               | 1,000*               | 365,000*              | 365,000*              | 1,000*                          | -               | 1,000*           |
| Blue Box Recyclable Materials  | 100*                 | 100*                 | 36,500*               | 36,500*               | 100*                            | -               | 100*             |
| Tires  | 10 tires             | 10 tires             | 3,650 tires*          | 3,650 tires*          | 10 tires*                       | -               | 10 tires*        |
| Excess Soil for Beneficial Reuse and Inert Materials   | 2,000                | 2,000                | 730,000               | 730,000               | 2,000                           | -               | 2,000            |

\*Maximum combined daily total of 1,000 tonnes/day, and annual total of 365,000 tonnes/year.

### 3.5 Description of On-Site Operations

The following section provides an overview of the site operations. Proposed operations at the Site include the following:

- ◆ Loading/Unloading/Transfer
- ◆ Stockpiling
- ◆ Conveying
- ◆ Sorting
- ◆ Segregation
- ◆ Bulking/Compacting
- ◆ Processing into ALCF

Wastes will be delivered to the Site in closed vehicles and covered containers designed for the hauling of solid waste. Excess soil/rock will be delivered in truck trailers and/or dump trucks. All inbound waste vehicles will proceed to the entrance weigh scale located at the eastern portion of the Site, as depicted in **Figure 3**.

Once given the go-ahead, truck traffic will proceed over to the specific designated offloading area. All non-hazardous waste will be offloaded within the Processing/Transfer Building. Excess soil/rock will be offloaded within the *Britespan* building structure.

Once waste has been offloaded, it will be inspected to determine if the incoming waste is acceptable at the Site. A tipping floor plan located within the Processing/Transfer Building, which will be used for non-hazardous waste unloading, processing, loading, and storage, is depicted in **Figure 4**.

Once a truck has been unloaded, it will proceed to the outbound scale where the net weight is obtained, and a weight-scale ticket is generated. This ticket includes all necessary information regarding what material was disposed of and by whom. All tickets will be stored in the software database and can be recovered, reprinted, or have reports compiled with specific information by many different means. A summary of the operational activities is documented in the *Daily Operations Report*. The corresponding form of the report is provided in **Appendix D**.

When sending material (compacted recyclables and processed ALCF) outbound to final destinations, vehicles first pass over the inbound truck scale, where the net weight is measured. Vehicles are then loaded with the specific material to be disposed of. Vehicles will then proceed to the outbound truck scale for gross weight measurements, and a ticket is generated, and all necessary paperwork for final disposal is created.

### 3.6 Incoming Waste Inspection Procedure

Incoming waste loads for each project will be screened upon receipt to determine if there is evidence of abnormal odour, vapours, content, etc. Loads that exhibit abnormal odours, vapours, or content are set aside in the waste inspection area. If unacceptable materials are discovered after a load has been dumped, the material will be removed and stored at a designated storage area until it can be properly disposed of at an appropriate hazardous waste depot. This material will be stored on top of a pallet and kept from contact with the ground.

During operating hours, experienced and trained staff will be present to provide proper supervision of activities and adequate Site security.

### 3.7 Acceptance Procedure for Incoming Soil

The Site will accept excess soil generated at construction sites and other development projects from residential, commercial, industrial, or institutional sectors. The Site will accept a maximum volume of 2,000 tonnes of excess soil or rock for beneficial reuse under O. Reg. 406/19, or as an alternative raw material feedstock.

Incoming soils will be inspected by a Facility *Qualified Person* (QP) prior to being received at the Site to ensure that the Site is approved to accept these types of materials. The following documentation provided by the soil generator is required for the soil acceptance at the Site for each source of incoming material:

- ◆ The generator's name and/or company name, address, and contact information
- ◆ Excess soil source site location
- ◆ Current excess soil source site activities and land use
- ◆ Past excess source site activities and land use, if known
- ◆ Estimated quantity of the excess soil to be received at the Site
- ◆ The results of any Phase 1 or Phase 2 site assessments undertaken for the source site, provided that samples were collected in accordance with the Ministry's requirements under O. Reg. 153/04.

If the Phase 2 assessment report is unavailable, a sampling protocol, including the number of samples taken and their locations, the sampling methods used, and the handling of the samples and analytical data, should be provided by the client for YORK1's review.

The analytical data are reviewed, and the maximum concentrations will be tabulated. The use of an approved hauler will be verified. The soil profile sheet, included in **Appendix E**, will be reviewed and approved.

The following laboratory analyses are required for the initial soil screening process:

- ◆ Analytical results for Regulation 347 Schedule 9 slump test if the incoming soil has a high moisture content, and
- ◆ Bulk analysis for heavy metals, petroleum hydrocarbon (PHC) fractions F1 to F4, benzene, toluene, ethylbenzene, xylenes (BTEX) and other parameters determined by the QP per Regulation 153/04 [typically inorganic parameters, VOCs, PAHs, PCBs, OCPs and/or organo-chlorinated herbicides], based on the current and past source site activities and land use. If the

incoming soil is destined for the final disposal at a non-hazardous waste landfill site, any other information required to demonstrate compliance with the landfill site's waste receipt restrictions in addition to the information above, including leachate analysis per O. Reg. 558 [metals and inorganics, semi-volatile organic compounds (SVOCs) including polycyclic aromatic hydrocarbons (PAHs), volatile organic compounds (VOCs) and polychlorinated biphenyls (PCBs)] demonstrating that the contaminated soil is not hazardous waste, is required.

The required sampling and testing methods and sampling frequencies for the incoming soil for acceptance to the Site are defined in **Appendix F**. Soil samples should be tested at an accredited laboratory (*Canadian Association for Laboratory Accreditation, CALA* or equivalent).

Provided that the excess soil is shown to be beneficial reuse soil, YORK1 may accept the excess soil for which the documentation is deficient or unavailable, if the excess soil remains segregated from all other soil and materials until the missing analytical results or source site concentrations are promptly provided by the generator and have been reviewed and deemed acceptable by trained YORK1 personnel, or until sufficient samples of the soil are collected at the Facility in accordance with the ex-situ protocol, as per **Appendix F**, and samples are submitted to the accredited laboratory for the required analysis to correct the deficiencies in the required characterization documentation or carry out the required excess soil characterization within:

- Seventy-two (72) hours from the receipt of the first load from the source site, or twenty-four (24) hours from the receipt of the final load from the source site (or on the next business day, whichever comes first) for source site where the amount of excess soil being received does not exceed 500 tonnes, or
- Twenty-four (24) hours from receipt (or on the next business day, whichever comes first for all other loads.

Acceptance of the material will be confirmed to the client by email within two (2) business days. All incoming loads will be weighed at the scale house, and an internal soil acceptance approval number will be used for tracking. The following information will be recorded in the electronic database generated by the scale software:

|   |   |
|---|---|
| <ul style="list-style-type: none"><li>◆ Gross weight</li><li>◆ Tare weight</li><li>◆ Net weight</li><li>◆ Date</li><li>◆ Time</li><li>◆ Customer ID</li></ul> | <ul style="list-style-type: none"><li>◆ Generator Site Name/address</li><li>◆ Vehicle Type</li><li>◆ Truck ID</li><li>◆ Ticket Number; and</li><li>◆ Purchase Order.</li><li>◆ Number / Reference Number / Bill of Lading</li></ul> |
|---|---|

On a daily basis, the Facility Manager will track incoming and outgoing soil volumes by completing a *Daily Operations Report* (**Appendix D**).

### 3.8 Waste Storage Facility

The proposed maximum amount of unprocessed waste and segregated recyclables to be stored on Site is limited to 1,000 tonnes indoors, including up to 600 tonnes of processed ALCF. The proposed amount of excess soil/rock and inert materials to be stored on the Site is 3,000 tonnes. This maximum Site storage limit is based on types and volumes of materials received, material placement, and reasonable average densities.

Mixed incoming non-hazardous waste, including wood waste, blue box recyclable materials, and segregated recyclables, will be stored indoors in accordance with the *Ontario Fire Code*, which stipulates the requirements for indoor general storage of combustible or non-combustible solids. These wastes will be processed within the limits of the proposed Processing/Transfer Building located in *Area A*.

Excess soil/rock for beneficial reuse and inert materials will be received and stored within the *Britespan* building structure (*Area B*).

After sorting, recyclable materials (separated drywall, wood, metals, and asphalt shingles) will be stored separately prior to hauling off-site. The storage areas are indicated in **Figure 3**. The dimensions of the storage areas were defined as per the *Ontario Fire Code* (O. Reg. 213/07) and *Spill Prevention and Contingency Plans* (O. Reg. 224/07). **Tables 6** and **7** indicate the dimensions of the storage areas and the maximum storage capacity for each of the segregated materials. **Appendix G** presents the volume-to-weight conversion factors that were used for the calculations of the storage capacities of the Site. The calculations of the storage area capacities are provided in **Appendix H**.

Intermittent temporary storage of unprocessed waste or segregated recyclables and processed ALCF Scheduled for off-site hauling to customers will be conducted until sufficient quantities are accumulated for efficient transportation and disposal/reuse. Additional storage may also be required due to unforeseen conditions (e.g., equipment breakdown and extreme weather conditions) or other unusual conditions.

Normally, wastes are removed within 24 hours of receipt, although storage of waste for 72 hours may be necessary to allow for sufficient accumulation of waste volumes, in the event of equipment failure, receiving Site restrictions, or statutory holidays. Recovered dry recyclable materials are removed as soon as practical after full bins of material are accumulated, with storage of this material intended to be a maximum of 90 days.

The storage area capacities are described as follows:

**Table 6. Waste Storage Summary**

| Maximum On-Site Storage  | Amount (tonnes) | Density (kg/m <sup>3</sup> ) | Reference for density                                    | Maximum Storage Time (Typical/Emergency) (days) |
|--|-----------------|------------------------------|--|---|
| Non-Hazardous Waste, including:  | 1,000*          | 415                          | Volume-to-Weight Conversion Factors (US EPA, April 2016) | 90/120  |
| Wood Waste   |                 | 100                          |  | 90/120  |
| Sorted Blue Box Recyclable Materials   |                 | 225 - 594                    |  | 90/120  |
| Segregated recyclables:  |                 | -                            |  | -   |
| Metal Waste  |                 | 134                          |  | 90/120  |
| Cardboard/Paper Waste  |                 | 362 - 448                    |  | 90/120  |
| Drywall Waste  |                 | 277                          |  | 90/120  |
| Asphalt Shingles   |                 | 459 - 510                    |  | 90/120  |
| Tires  |                 | 219**                        |  | 90/120  |
| Processed ALCF   |                 | 600*                         |  | 90/120  |
| Excess Soil or Rock for Beneficial Reuse or Use as an Alternative Raw Material and Inert Materials | 3,000           | 2,000 – 2,675                |  | 90/120  |

Note: \* - Total combined amount of storage is 1,000 tonnes

\*\* - bulk density was calculated based on the average weight of one tire (Volume-to-Weight Conversion Factors (US EPA, April 2016)

**Table 7. Waste Transfer/Processing Facility Storage Area Capacities**

| Area Identifier | Area (m <sup>2</sup> ) | Max. Height of Storage (m) | Max. Volume of Storage (m <sup>3</sup> ) | Material Storage Theoretical Max. Capacity (tonnes) | Planned Maximum Storage (tonnes) | Material to be Stored  |
|-----------------|------------------------|----------------------------|--|---|----------------------------------|--|
| A               | 799.2                  | 6.1                        | 3,576.64                                 | 1,027   | 1,000                            | Non-Hazardous Waste, Blue Box Materials, Segregated recyclables, and ALCF                          |
| B               | 900                    | 6.1                        | 1,922.5                                  | 3,845   | 3,000                            | Excess Soil or Rock for Beneficial Reuse or Use as an Alternative Raw Material and Inert Materials |
| Total           |                        |                            | 4,872                                    | 4,000   |                                  |  |

*Note: Storage area dimensions for Solid Non-Hazardous Waste and processed ALCF are taken from the Conceptual Site Plan, Figure 3, and Proposed Processing/Transfer Building: Tipping Floor Plan, Figure 4, respectively.*

The proposed maximum storage capacity for stored waste, segregated recyclables, inert materials, and excess soil or rock for beneficial reuse or use as an alternative raw material at the Site is 4,000 tonnes. Approximately up to 1,000 tonnes of solid non-hazardous waste, blue box recyclable materials, segregated recyclables, including 600 tonnes of processed ALCF, will be stored inside the Processing/Transfer Building. Unprocessed and processed excess soil for beneficial reuse and inert materials in the amount of up to 3,000 tonnes will be stored within the proposed *Britespan* building structure.

Fire extinguishers and eye-wash stations are also stored and maintained at the Site.

### 3.9 Material Balance

The Site will receive solid non-hazardous waste from residential, commercial, institutional, and industrial sources, including wood waste, metal, asphalt shingles, drywall, plastics, cardboard and paper waste, tires, construction and demolition waste, and blue box recyclable materials. In addition, excess soil/rock for beneficial reuse and inert materials, including rock, concrete, brick/block, gravel, and asphalt, will be received, stored, and hauled off-site to final destinations. Liquid industrial and hazardous wastes and asbestos-containing waste will not be received at the Site and will be returned to the off-site source.

YORK1 will ensure that only waste haulers approved by the MECP are used to transport waste to and from the Site. Schematic waste and materials flow balance at the Site is shown in **Figure 6**.

### 3.10 Operating Equipment

The list of operating equipment for the waste processing and excess soil receipt, re-sampling as required, and shipment off-site is provided in Table 2 above, and a summary of process and operation monitoring is provided in Table 8 below.

**Table 8. Process and Operation Monitoring Summary**

| Process and Location  | What                       | How                    | Frequency  | Phase |
|---|----------------------------|------------------------|------------|-------|
| Weigh Scale – W01   | Weight                     | Automated log          | Each truck | 1     |
| Waste Processing – Building - Compactor - WP01                          | Weight                     | Daily Operation Report | Daily      | 1     |
| Waste Loading/Unloading – Building - Loader – WL01                      | Weight                     | Daily Operation Report | Daily      | 1     |
| Waste Loading/Unloading – Building - Excavator – WL02                   | Weight                     | Daily Operation Report | Daily      | 1     |
| Waste Loading/Unloading – Building - Dozer – WL03                       | Weight                     | Daily Operation Report | Daily      | 1     |
| Excess Soil Loading/Unloading – Britespan structure - Loader – SLO - 01 | Weight                     | Daily Operation Report | Daily      | 1     |
| Excess Soil Handling – Britespan structure – Excavator – SP-01          | Weight                     | Daily Operation Report | Daily      | 1     |
| ALCF Processing Area - Shredder – WOP-01                                | Weight                     | Daily Operation Report | Daily      | 1     |
| ALCF Processing Area - Trommel – WOP-02                                 | Weight                     | Daily Operation Report | Daily      | 1     |
| ALCF Processing Area - Grinder – WOP-03                                 | Weight                     | Daily Operation Report | Daily      | 1     |
| ALCF Processing Area - Separator – WOP-04                               | Weight                     | Daily Operation Report | Daily      | 1     |
| Dust Control – All areas - Sweeper – DC-01                              | Dust                       | Inspection Report      | Daily      | 1     |
| Dust Control – Building - Stack – DC-02                                 | Dust                       | Inspection Report      | Daily      | 1     |
| Spill Control – Building - Drainage – SC-01                             | Spill/Leak                 | Inspection Report      | Daily      | 1     |
| Fire Control – Building - Sprinkler – FC-01                             | Operation                  | Inspection Report      | Annually   | 1     |
| Stormwater Control – Oil/grit separator - SWC-01                        | Effluent sampling/ testing | Inspection Report      | Quarterly  | 1     |

### 3.11 Processed Waste, Excess Soil, and Residual Waste Testing

Processed waste and residual waste scheduled for off-site disposal will be hauled to a licensed landfill facility within 60 days from the time of their generation. Until the residual waste is removed, it is stored in a designated area of the Site inside the Processing/Transfer Building with an impermeable surface and a collection sump and segregated from the other wastes. Management and removal of the residual waste are conducted in accordance with O. Reg. 347 and the EPA.

Excess soil will be accepted and re-sampled as required. Based on either sampling provided by the shipping site or re-sampling performed on-site, soil will be classified as follows:

- ◆ O. Reg. 153/04 Table 2 and O. Reg. 406/19 Table 2.1 compliant for beneficial reuse
- ◆ O. Reg. 153/04 Table 3 and O. Reg. 406/19 Table 3.1 compliant for beneficial reuse
- ◆ O. Reg. 153/04 Table 4 and O. Reg. 406/19 Table 4.1 compliant for beneficial reuse
- ◆ O. Reg. 153/04 Table 5 and O. Reg. 406/19 Table 5.1 compliant for beneficial reuse
- ◆ Soil and/or rock to be used as an Alternative Raw Material.

Soil that meets the requirements of an approved site for beneficial reuse may be taken to a beneficial reuse site if the site is approved by the QP.

Any material removed from the Site for final disposal will be tracked by a bill of lading/PO reference ticket. Each truck driver will provide a copy of the bill of lading/PO reference ticket to the receiving facility. The receiving facility will be asked to reference the bill of lading/PO number on their weight scale ticket. Each truck driver will obtain a copy of the receiving facility weight ticket and will return the weight ticket to the YORK1 Hazelhurst Recycling Facility, to the attention of the Site Manager. Any intended change to the destination must be approved in writing by the YORK1 Site Manager.

Beneficial reuse soil leaving the Site shall:

- ◆ Be used as daily, interim, or final cover at a landfill site, subject to the written authorization of the waste disposal site
- ◆ Be used as approved fill at a property in accordance with a fill permit issued by the Municipality or the Conservation Authority, or a Provincial Ministry such as the Ministry of Transportation
- ◆ Be used as approved fill at a pit or quarry in accordance with a permit under the Aggregate Resources Act
- ◆ Be used as approved fill at a property that is a mine or mine rehabilitation site under the Mining Act
- ◆ Be used as approved fill at a property that has been risk assessed under O. Reg. 153/04, provided the soil meets the risk assessment soil standards
- ◆ Be used at a location as clean backfill, provided it meets O. Reg. 153/04 Table 2 or O. Reg. 406/19 Table 2.1
- ◆ Be beneficially reused at approved sites in accordance with O. Reg. 153/04 and O. Reg. 406/19
- ◆ Excess soil and/or rock may be wholly used as an alternative raw material in a manufacturing process to make products.

The maximum storage duration of the soil destined to transfer to a waste disposal site does not exceed ninety (90) days from its receipt.

The outgoing soil will be sampled and tested prior to the final off-site disposal. The sampling and testing methods, as well as sampling frequencies, as per O. Reg. 406/19, are outlined in **Appendix F**.

The YORK1 Hazelhurst Recycling Facility Manager will request from the receiving facility a spreadsheet to be provided within 72 hours outlining the loads received by the receiving facility, including the following info:

|         |  |
|---------|--|
| ◆ Gross | ◆ Vehicle Type;                              |
| ◆ Tare  | ◆ Truck ID;                                  |
| ◆ Net   | ◆ Weigh Ticket Number; and                   |
| ◆ Date  | ◆ PO Number/Reference Number/Bill of Lading. |
| ◆ Time  |  |

The spreadsheet from the receiving facility will be emailed to the YORK1 Hazelhurst Recycling Facility Manager. The Manager will vet the outgoing waste tracking spreadsheet for accuracy.

In addition, the receiving site's owner will provide a written confirmation certified by the QP that:

- ◆ The received soil quality and quantity are appropriate for the receiving site and comply with the requirements of the applicable regulations

- ◆ The deposition of the received soil at the receiving site does not involve deposition in a water body if the receiving site is a mine or mine rehabilitation site
- ◆ The receiving site's owner agrees to accept the soil, and
- ◆ The deposition of the received soil at the receiving site will not cause an adverse effect on human health or the environment.

The QP of the receiving site will include a statement that the confirmations have been based on engineering and scientific opinions made in accordance with generally accepted principles and practices as recognized by the members of the environmental engineering or science profession or discipline practicing at the same time and at the same or similar location.

YORK1 will issue a *Waste Tracking Report* to customers on a project basis, as verification of the waste received by YORK1 from the customer, and the final disposal of the material at the approved destination.

### 3.12 Waste Receiving Sites

The proposed reasonable maximum quantity of incidental mixed or residual waste that is destined for disposal from the Site is up to an annualized average of 1,000 tonnes per day or an annual maximum of 365,000 tonnes per year. The residual waste removed from the Site is managed or disposed of in accordance with the applicable Ontario regulations, including O. Reg. 347 (as amended).

YORK1 will use permitted recycling facilities for ultimate material disposition or treatment/disposal facilities as necessary to provide adequate capacity to manage materials. YORK1 contracts directly with the recycling/disposal facilities, and the waste transporters are routed directly to the recycling/disposal facilities.

Waste residuals segregated from the materials received at the Site are transported in covered transfer trailers and dump trailers designed and licensed for the hauling of waste materials and disposed of at permitted disposal facilities.

The outgoing materials from the Site will be managed using weigh bills indicating the truck name and number, date, material description, and net weight (using the automated Site weigh scale). The quantity and receipt of each shipment are documented on the shipping waybill and returned to the Site for record-keeping. These records will be kept on-site to facilitate the preparation of annual or periodic reports for quantities of materials received at/shipped from the Site.

Multiple landfills have been contacted regarding the final disposal of any residual waste and have been listed below.

**Table 9. Residual Waste Disposal Destinations**

| Facility Name                          | Location  | Waste Type                |
|--|---|---------------------------|
| Twin Creeks Landfill                   | 5768 Nauvoo Road, Watford, Ontario N0M 2S0                      | Non-hazardous Solid Waste |
| The Ridge Landfill                     | 20262 Erieau Rd, Blenheim, ON N0P 1A0                           | Non-hazardous Solid Waste |
| Republic Services Pine Avenue Landfill | 5600 Niagara Falls Blvd, Niagara Falls, NY 14304, United States | Non-hazardous Solid Waste |
| Waste Management of Michigan, Inc.     | 48797 Alpha Drive, MI 48393, United States                      | Non-hazardous Solid Waste |
| Carleton Farms Landfill                | 28800 Clark Rd, New Boston, MI 48164, United States             | Non-hazardous Solid Waste |
| Pine Tree Acres Landfill               | 29 Mile Road, Lenox, MI 48048, United States                    | Non-hazardous Solid Waste |

All waste processing and recovery is completed via manual labour with the assistance of heavy equipment when needed. This prevents any further environmental impact from machinery. The table below lists the materials anticipated to be recovered from the non-hazardous waste stream and their final destination:

**Table 10. Recyclable Materials Destinations**

| Classification     | Final Destination Location                                      |
|--------------------|---|
| Ferrous Metals     | Inland Iron & Metal, Gerdau Metals Recycling, YORK1 Scrap Metal |
| Non-Ferrous Metals | Inland Iron & Metal, Gerdau Metals Recycling, YORK1 Scrap Metal |
| ALCF               | Ash Grove, St. Mary's, Lafarge                                  |

All materials will be recorded via the software database and follow the waste flow diagram.

## 4.0 PROCEDURES

The facility will principally receive and process solid non-hazardous waste generated from residential, industrial, institutional, and commercial sources, including construction and demolition waste, blue box recyclable materials, metal, paper/cardboard waste, plastics, asphalt shingles, drywall, and tires. In addition, the facility will receive excess soil and rock for beneficial reuse and inert materials, including concrete, brick/block, gravel, and asphalt. Solid non-hazardous solid waste and excess soil/rock will be unloaded, processed, and loaded indoors at all times, as well as processed ALCF. Segregated recyclables scheduled for hauling off-site will be temporarily stored within the limits of the proposed Processing/Transfer Building. Inert materials will be stored within the limits of the proposed *Britespan* building structure.

This section contains a description of procedures required to keep the facility in compliance with all applicable regulations and address the requirements of safety and environmental sustainability.

### 4.1 Preventive Maintenance

Site personnel are responsible for maintaining environmental controls, including building ventilation, water misting, dust, litter, and odour control measures regularly.

The waste handling equipment operators are qualified to safely operate the equipment. A preventative maintenance program is in place for each piece of equipment based on the manufacturer's recommendations. Additional loaders may be brought in for use as needed, or for replacement in case of equipment breakdown. Routine scheduled and unscheduled equipment maintenance, other than minor repairs and servicing, will be conducted at off-site facilities.

Process equipment, including general construction machinery and equipment for specific treatment processes, is maintained according to its manufacturing instructions regularly. Records containing the dates and content of the regular maintenance are kept on-site in the maintenance log.

### 4.2 Site Inspections

YORK1 will conduct, on each operating day, a visual inspection of the following areas to ensure that the Site is secure and that no impacts such as vermin, vectors, odour, dust, litter, noise, fuel spills, etc. result from the operation of the Site:

- ◆ Loading/unloading area(s)
- ◆ Transfer/processing area(s)
- ◆ Storage area(s); and
- ◆ Security fence or barriers and property line.

Daily site inspections and regular equipment inspections (not necessarily daily) are undertaken to ensure that the Site is operating in a manner such that there is no negative impact on the natural environment. Any deficiencies identified during the daily inspection or at any other time shall result in immediate corrective action and notification of the MECP, which includes, but is not limited to, the following information:

- ◆ Name, signature, and position title of a person conducting the inspection
- ◆ Date and time of the inspection
- ◆ A list of what areas were inspected
- ◆ A brief description of the operating conditions (e.g., "good working order" or "needs maintenance") of all equipment, including storage tanks inspected during the regular equipment inspections; and

- ◆ Complete details of all corrective actions taken to remedy a deficiency in the Site condition, and a brief description of corrective actions to remedy an equipment deficiency (e.g., performed maintenance).

A daily inspection report is completed for each inspection; the corresponding form is included as **Appendix I**. Following the property management activities, a property maintenance log is completed as per the attached **Appendix J** template. Written records will be maintained at the Site for a minimum of five (5) years.

#### 4.3 Nuisance Impacts

The facility at the Site will function as an integral part of the industrial community in the Mississauga area; therefore, all necessary precautions will be taken to mitigate any nuisance issues from the site that may potentially affect the neighbors. These are odors, noise pollution, littering, visual impact, etc. For example, a two-door vestibule system at the Processing/Transfer Building, using covered leak-proof transfer vehicles, may help control foul odors. Enclosed tipping area and sound-proof wall/ceiling surfaces may address noise pollution issues if any should arise. Daily inspections and proper fence installation are designed to eliminate litter from blowing around the site. These nuisance impacts and their mitigation methods are discussed further below.

#### 4.4 Emissions to the Atmosphere

The following processes at the Site may discharge contaminants into the atmosphere:

**Table 11. Processes Potentially Discharging Contaminants to the Atmosphere**

| Process                          | Location            | Contaminant |
|----------------------------------|---------------------|-------------|
| Loading/Unloading                | Processing Building | Dust, odour |
| Sorting                          | Processing Building | Odour       |
| Indoor Wood/C&D Waste Processing | Processing Building | Dust        |

An Emission Summary and Dispersion Modelling Report will be prepared for the Site in support of an application to the Air & Noise ECA. A *Best Management Practices Protocol for Odour Control* and a *Best Management Practices Protocol for Dust Control* have been developed for the Site and provided in **Appendices K and L**, respectively.

#### 4.5 Odour Prevention and Control

A *Best Management Practices Protocol (BMPP) for odour Control* was developed to control potential odorous emissions from the Site facility and is provided in **Appendix K**. This protocol was prepared following the *Best Management Practices for Industrial Sources of Odour (January 2017)* guidance published by the MECP.

The waste received at the site consists of mainly construction and demolition waste generated by residential, commercial, industrial, and institutional sources, including asphalt shingles, wood waste, metal, plastics, cardboard/paper waste, blue box recyclable materials, excess soil and rock for beneficial reuse, and tires, etc. The C&D waste received at the Site may contain a small fraction of material that may release odorous emissions (estimated at a maximum of 1% by weight).

Therefore, it is important to implement odour mitigation techniques and procedures pertaining to the Processing/Transfer Building if an odour issue arises. It may include such measures as utilizing covered and leak-proof transfer vehicles, keeping doors closed during unloading and processing operations, etc.

If odours are determined to be an issue due to the receipt of incidental volumes of odorous waste, an odour control system may be installed within the area of the transfer building where these wastes are stored.

**Appendix M** explains in detail a typical *Ecolo* odour control system that may be installed at the Site should the odour become an issue.

#### 4.6 Dust Prevention and Control

The solid non-hazardous waste processing system will be operating at the Site in a manner that ensures the health and safety of all persons and the protection of the environment through active prevention of any possible environmental adverse effects, including but not limited to odours, dust, litter, noise, and surface water run-off. These environmental concerns will be related mainly to the dust mitigation generated by waste transportation vehicles and related to the incoming waste streams.

Best management practices for dust mitigation at the Site include the following:

- ◆ Dust on roadways:
  - Roadways will be continuously inspected for mud and dust tracking.
  - As a further contingency, YORK1 will have subcontractor agreements for on-call sweeper trucks to sweep the roadways leading to and from the Site on an hourly basis or as required to mitigate mud tracking and water trucks to attend to the Site and spray water on the roadways to and from the Site.
- ◆ Dust on facility entrances:
  - Retained sweeper trucks will sweep the paved entrance leading to and from the facility on an hourly basis or as required to mitigate the mud tracking.
  - YORK1 equipment will scrape excess soil, dust, and mud from non-paved portions of the entrance.
  - As a further contingency, if dust is coming from the YORK1 facility entrance, YORK1 will retain a water truck available on call to attend to the facility, and water will be applied as needed to mitigate dust in the area; and
  - As an alternative to spraying water, YORK1 will review applicable dust suppressant alternatives.
- ◆ Dust within the operating facility:
  - Truck routes within the facility will be maintained and scraped routinely to mitigate mud tracking by trucks and dust generation.
  - As a further contingency, if dust is coming from internal truck routes, YORK1 will retain a water truck available on call to attend to the facility, and water will be applied as needed to mitigate dust in these areas; and
  - As an alternative to spraying water, YORK1 will review applicable dust suppressant alternatives.

A *Best Management Practices Protocol for Dust Control* is provided in **Appendix L**.

#### 4.7 Litter Prevention and Control

Site staff will undertake daily Site inspections and clean up litter resulting from Site operations. A chain link fence will be installed along the perimeter of the site to prevent litter from blowing off-site. The area of the Site will be inspected daily to control potential litter blowing by wind from the waste processing/transfer facility and incoming trucks. A *Litter Best Management Practices Plan (BMPP)* is provided in **Appendix N**.

#### 4.8 Pest Control

As a main defense against vermin, a pest control specialist will be contracted to manage and maintain traps throughout the property. These traps will be cleaned and maintained on a regular schedule by this pest control specialist.

Vermin control is not anticipated to be required at this time; however, the necessity for vermin control will be assessed routinely and implemented if required.

#### 4.9 Noise Control

The subject property is located in an industrial zone (E3) of the City of Mississauga, which includes low-sensitivity operations such as local manufacturers and storage facilities, and vacant lands. Nevertheless, all non-hazardous waste unloading, processing, and loading will be carried out within the Processing/Transfer Building. On-site equipment will be greased regularly and maintained to keep all noise to a minimum. All doors in the processing building will be closed, except during the periods when transfer vehicles are coming in or leaving the building. Such measures as the soundproofing of walls and ceiling of the Processing/Transfer Building, etc., will be utilized if required. The Site is located outside residential and quiet zones of the City of Mississauga, for which the restrictions on noise generation are stipulated by the City of Mississauga noise By-law 360-79; therefore, the proposed hours of operation of the Site are 24 hours per day and 7 days per week.

#### 4.10 Complaint Management

A designated representative of the Facility Operator will be available to receive public complaints caused by the operations at the Site twenty-four (24) hours per day, seven (7) days per week.

If at any time, YORK1 receives a complaint regarding the operation of the Site, YORK1 will respond to these complaints according to the following procedure:

- ◆ Record each complaint on a formal complaint form entered in a sequentially numbered logbook. The information recorded shall include the nature of the complaint, the name, address, and telephone number of the complainant, the employee's name receiving the complaint, weather conditions and wind direction at the time of the complaint, and the time and date of the complaint (the form is attached in **Appendix O**)
- ◆ Upon notification of the complaint, YORK1 will initiate appropriate steps to address the complaint, proceed to take the necessary actions to resolve the complaint, and forward a formal reply to the complainant; and
- ◆ Submit a written report to the MECP District Manager within one (1) week of the complaint date, listing the actions taken to resolve the complaint and any recommendations for remedial measures and managerial or operational changes to reasonably avoid the recurrence of similar incidents. A copy of this report will be maintained on-site.

#### 4.11 Staff Training

YORK1 staff will be adequately trained in the operation and maintenance procedures of the specific equipment they operate at the Site and in emergency procedures. Documentation of staff training in the following areas will be retained:

- ◆ Onboarding, Orientation, and Emergency Response Training
- ◆ Operation and management of the Facility
- ◆ Any environmental concerns pertaining to the waste to be processed and the equipment
- ◆ Environmental emergency and contingency planning

- ◆ Occupational health and safety concerns pertaining to the waste to be processed
- ◆ Relevant waste management legislation, and regulations, including but not limited to the *Environmental Protection Act*, O. Reg. 347, and O. Reg. 406/19; and
- ◆ Equipment operation and maintenance training
- ◆ Waste processing monitoring, sampling, and testing protocols
- ◆ Complaint management procedures training and record keeping.

The above procedures are detailed in the *Training Manual* and *Training Forms*, provided in **Appendix P**.

#### 4.12 Annual Reporting and Record Keeping

##### Annual Report

By March 31, on an annual basis, YORK1 will prepare an annual report for the previous calendar year. The report will be kept for a minimum of five (5) years. Each report will include, as a minimum, the following information:

- ◆ A monthly summary of the quantity of all incoming and outgoing waste and materials
- ◆ Any environmental and operational problems encountered during the operation of the Site and the Site inspections that could negatively impact the environment, and any mitigation actions required
- ◆ A statement as to compliance with the ECA and with the inspection and reporting requirements of the ECA
- ◆ Any recommendations to minimize environmental impacts from the operation of the Site and to improve Site operation monitoring programs in this regard
- ◆ A summary of incidents that required the Contingency Plan to be invoked and the steps taken to reasonably avoid the re-occurrence of similar incidents; and
- ◆ A summary of the incidents that required the Complaint Response Plan to be invoked and the steps taken to reasonably avoid the re-occurrence of similar incidents.

##### Record Keeping

Records (either electronic or hardcopy) will be kept of all incoming and outgoing material at the Facility, including:

- ◆ Itemized record of any rejected waste
- ◆ Type, date, time of arrival, source, and quantity of waste received
- ◆ The company name of the hauler delivering the waste
- ◆ Environmental Compliance Approval (ECA) number of haulers
- ◆ Daily Inspection Reports and Complaint Reports
- ◆ Emergency Situation Response
- ◆ Calculation of the quantity of waste remaining on the Site at any time
- ◆ Type, date, time, destination, and quantity of material shipped
- ◆ Results of any monitoring and/or testing at the Site.

The Facility records will be maintained at the Site, and annual and other reports will be submitted to the MECP as required by ECA and upon request.

#### 4.13 Disruption of Shipment

In the event of disruption of shipments or transfer of products, restrictions can be placed to eliminate specific materials from arriving on-site and prevent further accumulation. In the worst case, the incoming waste stream to the Site will be ceased until the disruption to shipment or transfers has been resolved.

#### 4.14 Environmental Emergency and Contingency Plan

A YORK1 Facility manager has been appointed to deal with all emergency situations that may arise, and all emergency contacts will be displayed throughout the Site, including the location of all fire extinguishers and fire escape routes. This manager will document any incidents and contact emergency services if required.

Foreseeable emergency situations and their specific measures taken are described below. *Environmental Emergency Response and Contingency Plan* (Plan), including fire prevention measures, is provided in **Appendix Q**.

The *Emergency Response and Contingency Plan* for the Site will be developed, maintained with up-to-date information, and kept at the Site at a location available to all Site personnel. The *Plan*, as a minimum, will include the following:

- Emergency response procedures to be undertaken in the event of a spill, process upset, power failure, fire, labour disruption, extreme weather events, pandemics, or any other emergency, including specific clean-up methods for wastes expected to be generated from the emergency situation
- A list of equipment and clean-up materials available for dealing with emergency situations and their location on the Site Plan.

Notification protocol with names and telephone numbers of persons to be contacted, including persons responsible for the Site, the MECP District Office and Spills Action Centre, the local Fire Department, the local Municipality, the local Medical Officer of Health, and the Ministry of Labour, and the names and telephone numbers of waste management companies available for emergency response.

It is the Facility Manager's responsibility that all necessary measures, as set out in the Emergency Response Plan, are immediately taken to handle the emergency situations occurring at the Site, all equipment and materials for the emergency response are immediately available at the Site, maintained in a good state of repair and fully operational; the Site's employees are fully trained in the use of the equipment and materials.

##### *Explosions:*

This waste transfer station will not be receiving or accepting any explosive materials. However, this does not guarantee that it will never occur. Trained equipment operators and laborers will always be on the lookout for any possible threat of explosive materials and either refuse the unloading of such material or isolate the material for proper disposal.

##### *Power Outages, Extreme Weather Conditions, Outbreaks:*

In the event of a power outage, extreme weather conditions or outbreaks, equipment operators and laborers, along with management will decide whether it will be safe to continue operations or if the facility will need to shut down until such power outage is corrected.

Procedures for spills and fire are discussed below.

##### **Contingency Plan**

The following outlines contingency procedures for Site operations. The Contingency Plan for the Site is kept at the Site and:

- a) Addresses, at a minimum, the operational procedures related to the receipt and processing of waste received at the Site and potential leachate generated from the stockpiled waste but not approved under the ECA, and disruptions of the removal of residual waste from the Site.
- b) Addresses, as a minimum, the transfer or waste disposal facilities if conditions described in (c) and (d) occur.
- c) If incoming waste is not able to be processed or transferred, YORK1 ceases to accept incoming material when the Site reaches its maximum allowable quantities.
- d) If the written agreement(s) is revoked by a third party, and outgoing materials are not able to be transferred and disposed of, YORK1 shall cease to accept incoming material; and
- e) Within ten (10) days of an event whereby (a) and (b) have been invoked, YORK1 will provide written notification to the MECP Regional Director outlining the details of the event(s).

#### 4.15 Spills

Equipment at the Site may be powered by gasoline or diesel fuel; therefore, small spills may occur related to equipment fuelling. Fuel in a liquid form is received at the Site and stored in fuel storage containers/tanks equipped with secondary containment. The integrity of the containers/tanks and secondary containments is to be inspected daily. The results of the inspections are documented in a property maintenance log (**Appendix J**).

YORK1 staff are trained in emergency spill response measures as part of their “Heavy Equipment” training module. Spill response equipment and materials are always kept on hand in case of an emergency and are adequately maintained and kept in good repair. YORK1 will promptly take all necessary steps to contain and clean up any fuel spills that result from the operation of the Site. All spills and upsets will be immediately reported to the MECP’s Spills Action Centre and will be recorded in the YORK1 Annual Report, as to the nature of the spill or upset, and action taken for clean-up, correction, and prevention of future occurrences.

#### 4.16 Fires

The buildings at the Site will be serviced by fire extinguishers placed at every door exit. These fire extinguishers will be inspected monthly and recharged annually if needed, as required by the Ontario Fire Code (O. Reg. 213/07). The proposed locations of fire extinguishers are shown in **Figure 4**.

The areas of the waste outdoor storage are configured, and stockpiles along with the separation distances between stockpiles, are designed in accordance with the *Ontario Fire Code*.

A Site emergency evacuation and notification plan is included in the *Environmental Emergency Response and Contingency Plan* (**Appendix Q**), if a fire in the on-site building(s) cannot be easily extinguished with available fire extinguishers, and evacuation/ notification is warranted.

## 5.0 SITE CLOSURE PLAN

The Site is constructed, operated, and maintained in an environmentally safe manner, which ensures the health and safety of all persons and minimizes visual impacts, surface water ponding, leachate breakouts, vectors and vermin, dust, litter, odours, vibration, and noise.

Should the Site be no longer needed for waste transfer, it will be decommissioned and closed prior to a change in use or sale of the Site. If it is determined that the Facility will close, a Site Assessment will take place, and a Closure Plan will be completed 6 months prior to the Site closure.

The decommissioning and closure will include the following procedures:

- ◆ All waste material storage areas will be emptied, and the waste sent for disposal
  - ◆ All on-site equipment will be removed from the Site and either sold or reused elsewhere
  - ◆ All floors will be swept and, if necessary, power-washed, and any wastewater will be collected and disposed of in accordance with the City of Mississauga by-laws and Ontario Regulations
  - ◆ The exterior portions of the Site will be cleaned of any debris or litter.

## 6.0 FINANCIAL ASSURANCE

Financial assurance in the amount of **\$ 169,925.00** will be posted as a surety bond and acknowledged by the MECP upon ECA approval. The purpose of the financial assurance is to provide sufficient funds for the analysis and transportation of all permitted waste, Site clean-up, and the long-term monitoring and maintenance of the Site.

Commencing on March 31, 2027, and at intervals of every three (3) years thereafter, YORK1 will provide the MECP Director a re-evaluation of the amount of the financial assurance. The financial assurance will be submitted to the MECP Director within twenty (20) days of written acceptance of the re-evaluation by the MECP Director.

No waste will be accepted, processed, or transferred at the Site unless the MECP has received the appropriate amount of financial assurance.

The amount of financial assurance is subject to review at any time by the MECP Director and may be amended at their discretion. If any financial assurance is scheduled to expire or notice is received indicating financial assurance will not be renewed, and satisfactory methods have not been made to replace the financial assurance at least sixty (60) days before the financial assurance terminates, YORK1 will forthwith replace the financial assurance with cash.

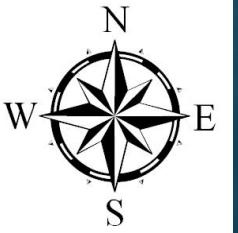
The financial assurance calculation is included in **Appendix R**.

## 7.0 PUBLIC NOTIFICATION

As required for this Application for Environmental Compliance Approval, upon submission of the application, all properties adjacent to the site property have been notified. Owners have been further notified that all tenants should be informed of this process. Copies of the notification letters and a list of recipients are contained in **Appendix S**.

## FIGURES

**Figure 1- Site Location Map**



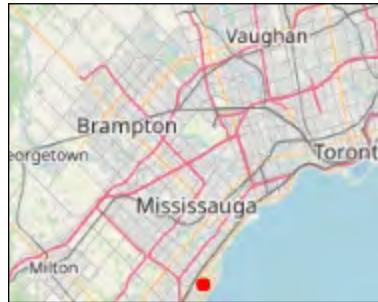
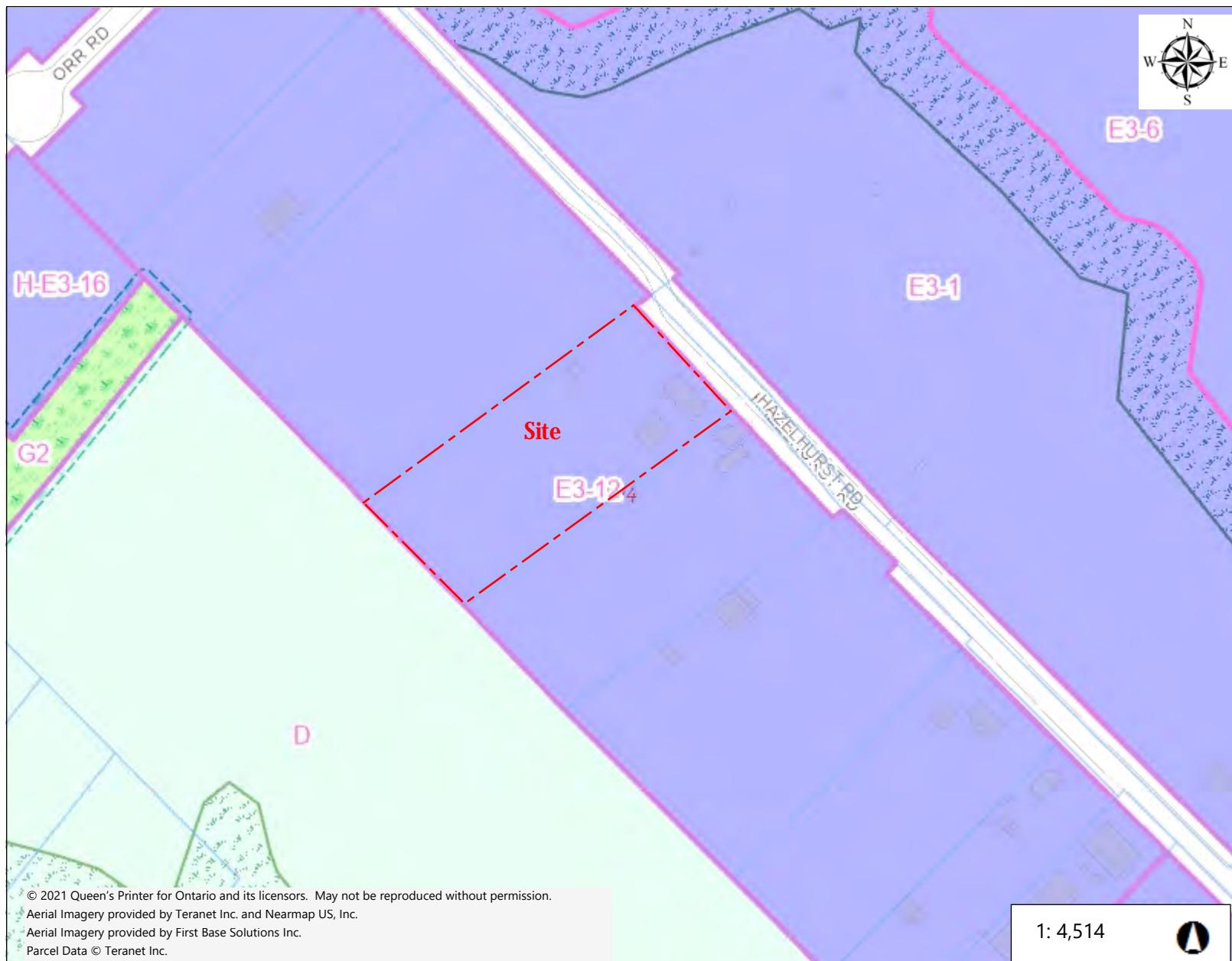
## Site

Easting: 610,784  
Northing: 4,816,410

Fasting: 610,645  
Northing: 4,816,280

ore  
ssoci  
Google

**Figure 2 – Zoning Map**


**Legend**

|   |
|---|
|  Parcel                                |
|  Zoning Labels                         |
| <b>Zoning Shapes</b>  |
|  A Agricultural (By-law 5500)          |
|  AP Lester B. Pearson International    |
|  B Buffer, Berm, Fence                 |
|  C1 Convenience Commercial             |
|  C2 Neighbourhood Commercial           |
|  C3 General Commercial                 |
|  C4 Mainstreet Commercial              |
|  C5 Motor Vehicle Commercial           |
|  CC1 Core Commercial                   |
|  CC2, CC4 Mixed Use                    |
|  CC3 Mixed Use - Transition Area       |
|  CCO Office                            |
|  CCOS Open Space                       |
|  D Existing Use                        |
|  E1 Employment in Nodes               |
|  E2 Employment                       |
|  E3 Industrial                       |
|  G1 Natural Hazards                  |
|  G2 Natural Features                 |
|  I Hospital and University / College |
|  O Office                            |
|  OS1 Community Park                  |
|  OS2 City Park                       |

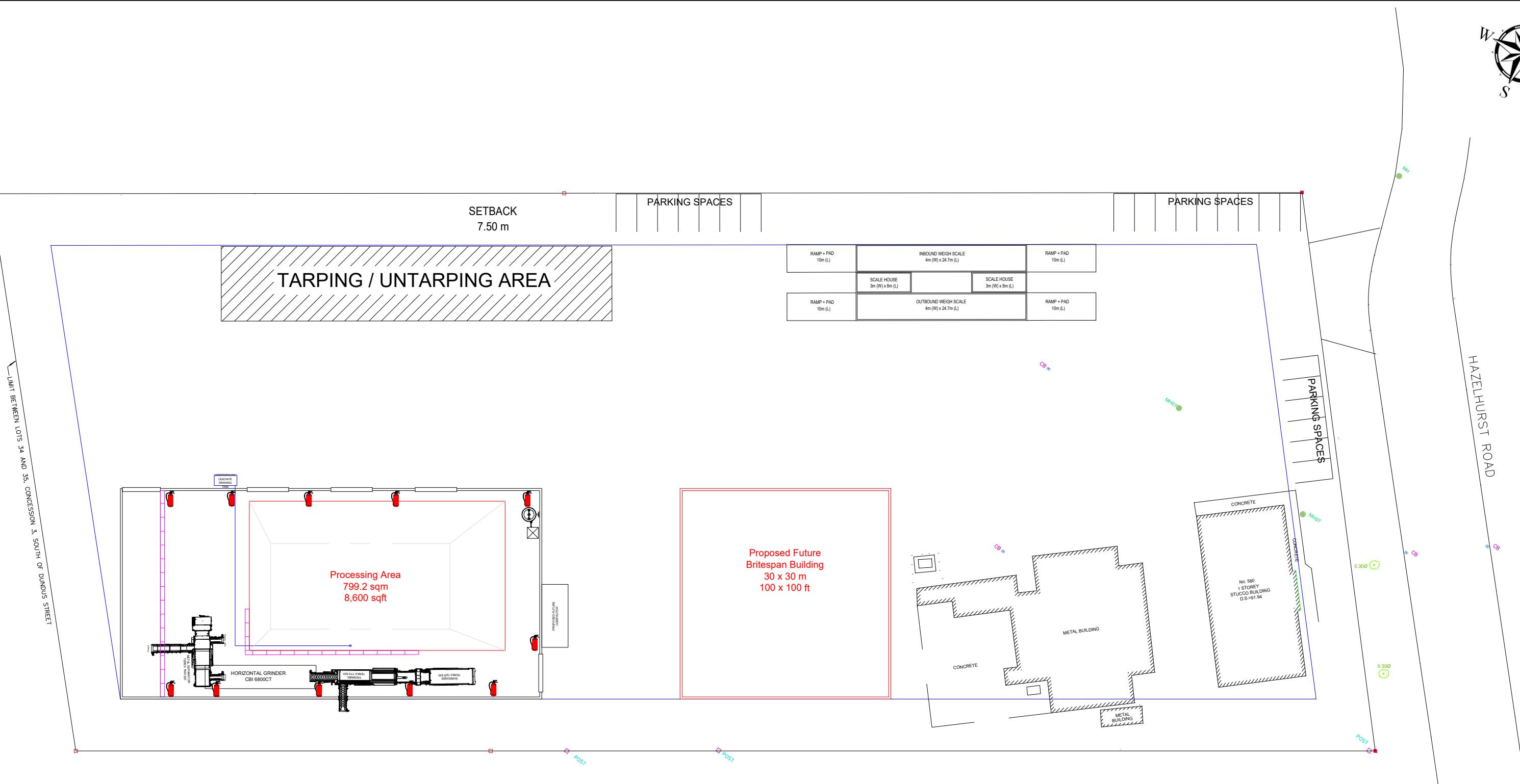
**Notes**

580 Hazelhurst Rd., Mississauga, L5J 2Z7

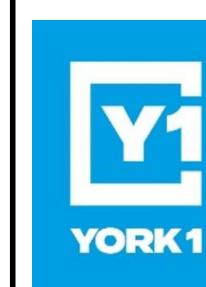
**Figure 2 - Zoning Map**

This map is a user generated static output from an Internet mapping site and is for reference only. Data layers that appear on this map may or may not be accurate, current, or otherwise reliable.  
THIS IS NOT A PLAN OF SURVEY

**Figure 3 – Conceptual Site Plan**



## Scale



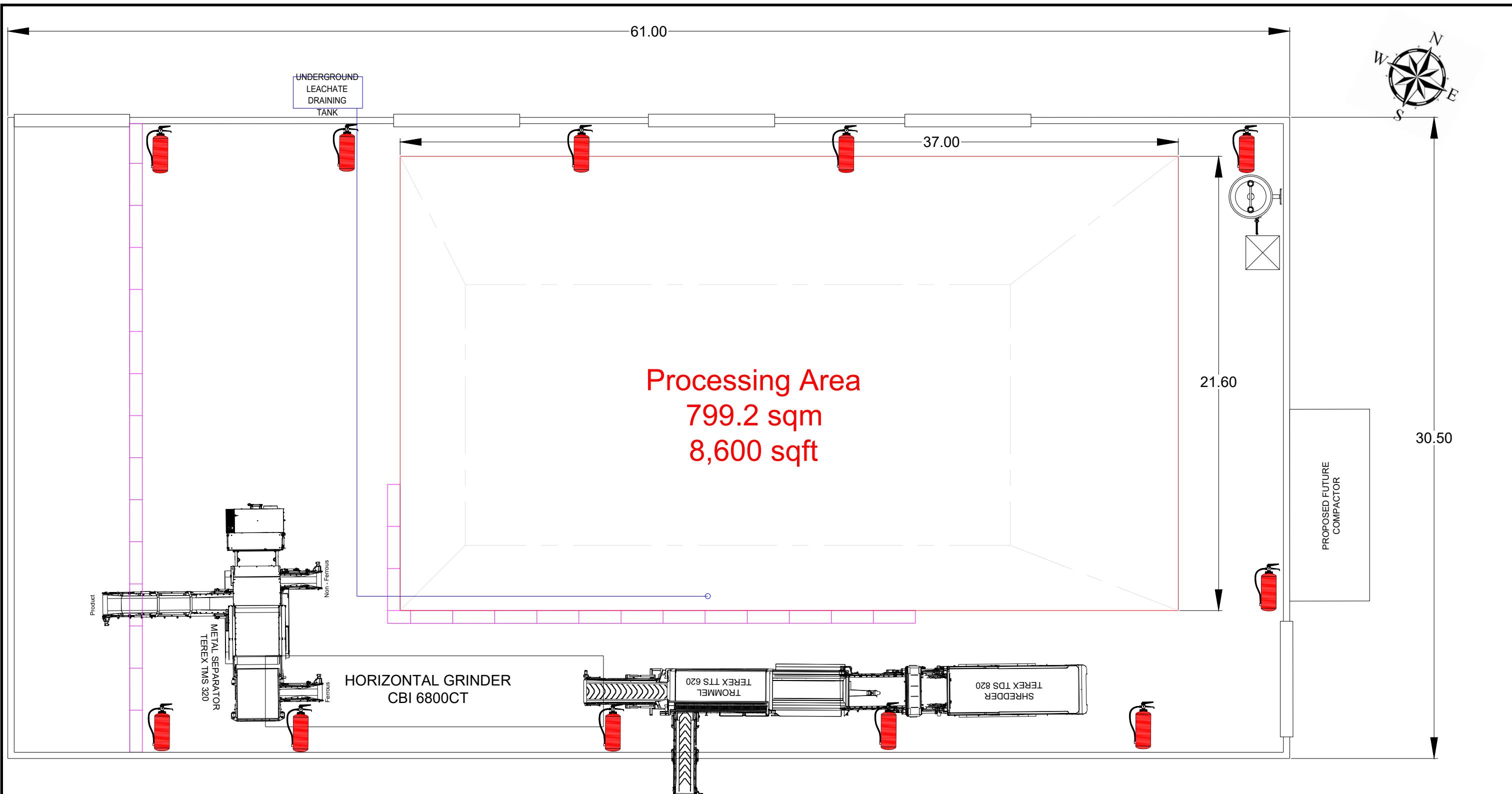
York1 Hazelhurst Recycling Ltd.

580 Hazelhurst Road, Mississauga, Ontario

**Figure 3**

## Conceptual Site Plan

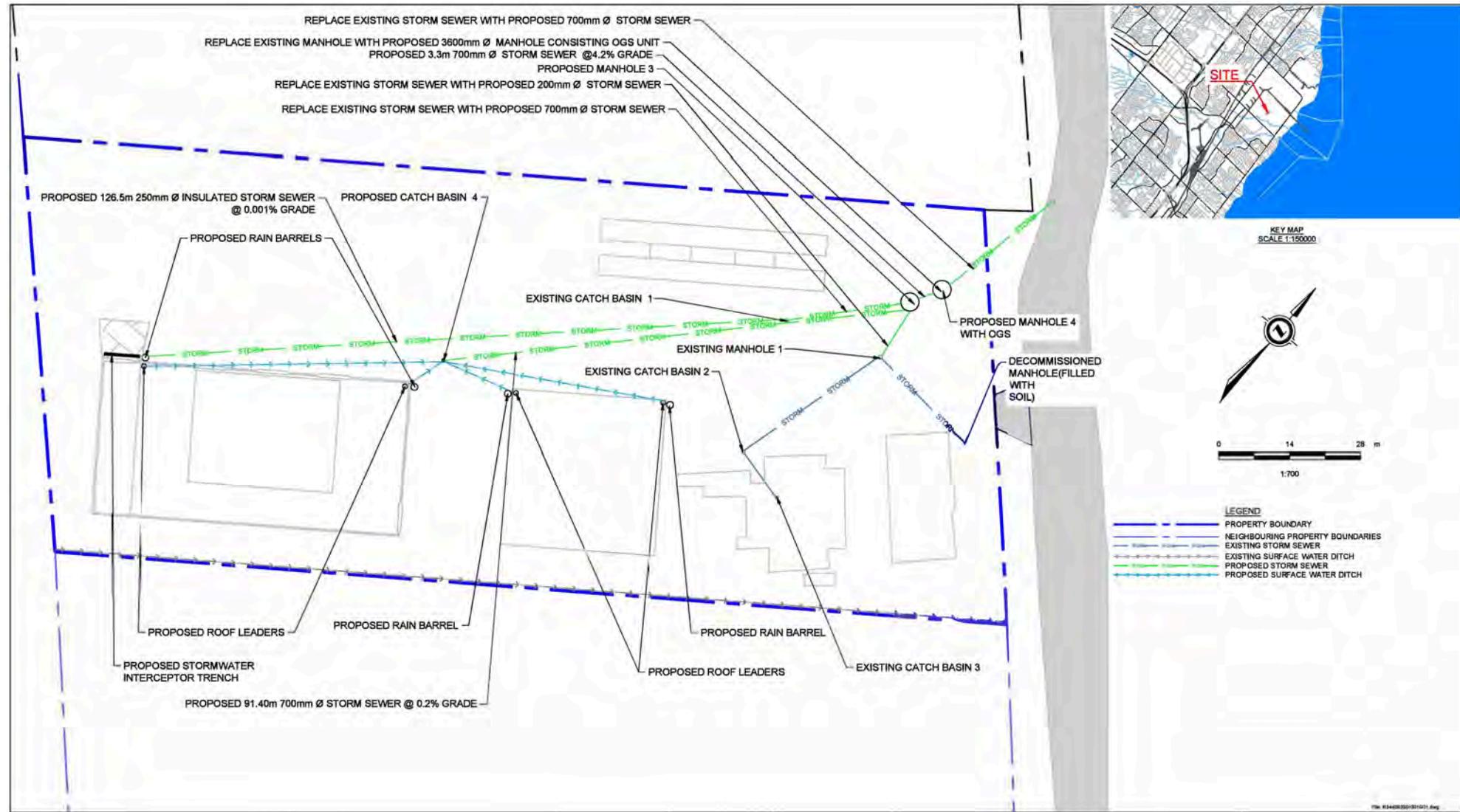
**Figure 4 – Proposed Processing/Transfer Building: Tipping Floor Plan**



**YORK1 Hazelhurst Recycling Ltd.**  
580 Hazelhurst Road, Mississauga, Ontario

**Figure 4**  
Tipping Floor Plan

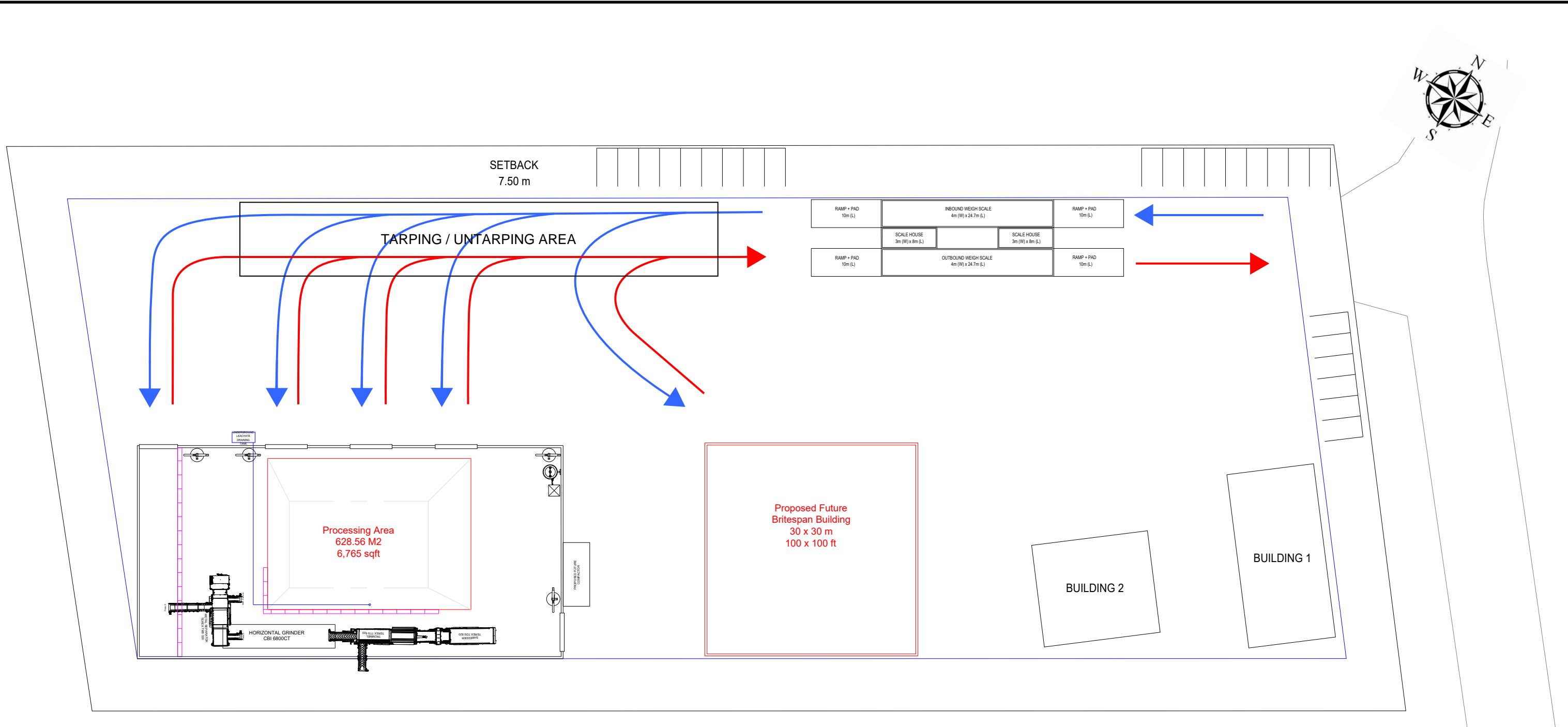
**Figure 5 – Drainage and Stormwater Management Plan**



**YORK1 Hazelhurst Recycling Ltd.**  
580 Hazelhurst Road,  
Mississauga, Ontario

**Figure 5**  
Drainage and  
Stormwater Management  
Plan

**Figure 6 – Traffic Flow Plan**



**Scale**



**Legend**

- Incoming Traffic
- Outgoing Traffic

**YORK1 Hazelhurst Recycling Ltd.**

580 Hazelhurst Road, Mississauga, Ontario

**Figure 6**  
Traffic Flow Plan

**Figure 7 – Schematic of Waste Flow**



**YORK1 Hazelhurst Recycling Ltd.**  
580 Hazelhurst Road,  
Mississauga, Ontario

**Figure 7**  
Schematic Waste Flow

## **APPENDICES**

### **APPENDIX A – CITY OF MISSISSAUGA ZONING BY-LAW 0225-2007**

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### Part 8: Employment Zones

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**PURPOSE**

The purpose of this Part is to provide a number of Employment Zones, that allow for a variety of business operations, including various industrial operations, in appropriate locations throughout the City.<sup>1</sup>

**8.1**

**GENERAL PROVISIONS FOR EMPLOYMENT ZONES**

In addition to the zone provisions contained in Parts 1 to 3 of this By-law, the following General Provisions for Employment Zones shall also apply:

**8.1.1      Uses to be Located within a Building**

Unless otherwise permitted, all **uses** in an E1 or an E2 zone shall be located wholly within a **building, structure** or part thereof.

8.1.1.1      All **uses** pertaining to medical marihuana production shall be located wholly within a **building, structure**, or part thereof. (0055-2015)

**8.1.2      Accessory Uses in Employment Zones**

*(0325-2008), (0379-2009), (LPAT Order 2020 December 14), (0111-2019/LPAT Order 2021 March 09)*

8.1.2.1      An **accessory use** shall only be permitted accessory to an **office building** or **medical office building** and shall be contained wholly within the **office building** or **medical office building**.

8.1.2.1.1      Permitted **accessory uses** shall include laboratories and associated facilities for medical diagnostic and dental purposes, medical supply and equipment store, pharmacy, **motor vehicle rental facility**, **retail store** less than 600 m<sup>2</sup> and a **service establishment**. In an E1 zone, permitted **accessory uses** shall also include a **restaurant** and **take-out restaurant**. In an E1 and E2 zone, permitted **accessory uses** shall also include a **day care**.

8.1.2.1.2      A maximum of 20% of the total **gross floor area - non-residential** of an **office building** or **medical office building** may be used for **accessory uses**.

8.1.2.1.3      An accessory **day care** shall only be permitted in an E1 and E2 zone, subject to the provisions contained in Subsection 2.1.23 of this By-law.

**8.1.3      Accessory Retail Sales and/or Accessory Retail Display in Employment Zones**

8.1.3.1      In an E1 to E3 zone, a maximum of 20% of the total **gross floor area - non-residential** of a **Business Activity use** contained in Table 8.2.1 of this By-law, may be used for accessory retail sales, leasing and/or rental, accessory retail display and/or installation of products, other than **motor vehicles**, provided: (0297-2013)

- (1)      the accessory retail sales, leasing and/or rental, accessory retail display and/or installation are only those products which are manufactured within a **manufacturing facility**, repaired within a **repair establishment**, wholesaled within a **wholesaling facility**, or distributed from a **warehouse/distribution facility**; (0297-2013)
- (2)      such area is wholly within an enclosed **building, structure** or part thereof; and, (0297-2013)
- (3)      such area is located within the same unit as the principal permitted **use**. (0379-2009), (0297-2013)

8.1.3.1.1      The area within any **building, structure** or part thereof used for accessory retail sales and/or accessory retail display of products shall be separated from the remainder of the facility by a permanent, solid, floor-to-ceiling and wall-to-wall partition and closed doors.

---

<sup>1</sup> The purpose statement is for clarification purposes and does not form part of this By-law.

**8.1.4 Accessory Dwelling Unit in E2 and E3 Zones**

8.1.4.1 One (1) **dwelling unit** for caretaking and/or security staff shall be permitted accessory to a Business Activity **use** contained in Table 8.2.1 of this By-law.

8.1.4.2 An accessory **dwelling unit** shall have a maximum **gross floor area - residential** of 70 m<sup>2</sup>.

**8.1.5 Outdoor Storage in an E2 Zone**

8.1.5.1 **Outdoor storage** in an E2 zone is permitted accessory to a Business Activity **use** contained in Table 8.2.1 of this By-law, subject to the following:

8.1.5.1.1 **Outdoor storage** shall not exceed 5% of the **lot area**, or 10% of the **gross floor area - non-residential** of the **building, structure** or part thereof, whichever is the lesser and shall be located on the same **lot**;

8.1.5.1.2 **Outdoor storage** shall not be located closer to any **street line** than any portion of a **building, structure** or part thereof;

8.1.5.1.3 The area to be used for **outdoor storage** shall not be located within the **front yard** or **exterior side yard**;

8.1.5.1.4 A fence, having a minimum **height** of 2.4 m shall be required for screening around the perimeter of the area to be used for **outdoor storage**.

**8.1.6 Outdoor Display in an E2 Zone**

8.1.6.1 The provisions of Subsection 8.1.5 of this Section shall not prevent the outdoor display of new products produced or distributed on a **lot**, by a Business Activity **use** contained in Table 8.2.1 of this By-law, subject to the following:

8.1.6.1.1 The total area used for outdoor display shall not exceed 5% of the **lot area**;

8.1.6.1.2 Outdoor display shall not be located closer to any **street line** than any portion of a **building, structure** or part thereof.

**8.1.7 Outdoor Storage and Outdoor Display E3 Zones**

8.1.7.1 The **outdoor storage** and/or outdoor display of goods shall not be situated closer to any **street line** than any portion of a **building, structure** or part thereof.

8.1.7.2 The area to be used for **outdoor storage** shall not be located within the **front yard** or **exterior side yard**.

8.1.7.3 A fence, having a minimum **height** of 2.4 m shall be required around the perimeter of the area to be used for **outdoor storage**.

8.1.7.4 Where there are no **buildings**, or **structures** on a **lot** and the **lot** is used for **outdoor storage**, the minimum required **yards** of the E3 zone regulations shall apply. (0379-2009)

**8.1.8 Drive-Through (0018-2015)**

8.1.8.1 A drive-through is permitted accessory to a **financial institution** in an E2 and E3 zone. (0018-2015)

8.1.8.2 *deleted by 0018-2015*

8.1.9 *deleted by 0018-2015*

8.1.10 **Regulations for Motor Vehicle Service Uses in an Employment Zone**

8.1.10.1 A **building, structure** or part thereof, used for a **gas bar, motor vehicle service station, motor vehicle wash facility - restricted, or motor vehicle wash facility - commercial motor vehicle**, shall comply with the regulations contained in Table 8.1.10.1 - Regulations for Motor Vehicle Service Uses in an Employment Zone. (0325-2008), (0379-2009)

**Table 8.1.10.1 - Regulations for Motor Vehicle Service Uses in an Employment Zone (0379-2009), (0018-2021)**

| Column     | A  | B      |
|------------|--|--------|
| Line       | REGULATIONS  |        |
| <b>1.0</b> | <b>MINIMUM LOT FRONTAGE:</b>   |        |
| 1.1        | <b>Interior lot</b>  | 36.0 m |
| 1.2        | <b>Interior lot</b> used for a <b>motor vehicle wash facility - restricted or motor vehicle wash facility - commercial motor vehicle</b>   | 45.0 m |
| 1.3        | <b>Interior lot</b> used for a <b>motor vehicle wash facility - restricted or motor vehicle wash facility - commercial motor vehicle</b> in combination with any other permitted use | 60.0 m |
| 1.4        | <b>Corner lot</b>  | 48.0 m |
| 1.5        | <b>Corner lot</b> used for a <b>motor vehicle wash facility - restricted or motor vehicle wash facility - commercial motor vehicle</b>   | 60.0 m |
| 1.6        | <b>Corner lot</b> used for a <b>motor vehicle wash facility - restricted or motor vehicle wash facility - commercial motor vehicle</b> in combination with any other permitted use   | 70.0 m |
| <b>2.0</b> | <b>MINIMUM SETBACKS:</b>   |        |
| 2.1        | From a <b>lot line</b> to a fuel pump  | 6.0 m  |
| 2.2        | Minimum <b>yard</b> /setback to a fuel dispensing island weather canopy shall be measured to the face of the canopy  | ✓      |



## 8.2 E1 TO E3 ZONES (EMPLOYMENT)

### 8.2.1 E1 to E3 Permitted Uses and Zone Regulations

All **buildings** and **structures** shall comply with the provisions contained in Parts 1 to 3 and Section 8.1 of this By-law, and the **uses** and zone regulations specified within the applicable zone column contained in Table 8.2.1 - E1 to E3 Permitted Uses and Zone Regulations.

**Table 8.2.1 - E1 to E3 Permitted Uses and Zone Regulations**

(0358-2007), (0325-2008), (0191-2009/OMB Order 2010 May 05), (0379-2009), (0297-2013), (0050-2013/LPAT Order 2020 June 08) (0190-2014), (0018-2015), (0055-2015), (0018-2021), (0111-2019/LPAT Order 2021 March 09), (0121-2020/LPAT Order 2021 March 11)

| Column                | A   | B                         | C                       | D                |
|-----------------------|---|---------------------------|-------------------------|------------------|
| Line 1.0              | ZONES   | E1<br>Employment in Nodes | E2<br>Employment        | E3<br>Industrial |
| <b>PERMITTED USES</b> |   |                           |                         |                  |
| 2.0                   | EMPLOYMENT  |                           |                         |                  |
| 2.1                   | OFFICE  |                           |                         |                  |
| 2.1.1                 | Medical Office  | ✓                         | ✓                       | ✓                |
| 2.1.2                 | Office  | ✓                         | ✓                       | ✓                |
| 2.2                   | BUSINESS ACTIVITIES                                   |                           |                         |                  |
| 2.2.1                 | Broadcasting/Communication Facility                   |                           | ✓                       | ✓                |
| 2.2.2                 | Manufacturing Facility                                | ✓                         | ✓                       | ✓                |
| 2.2.3                 | Science and Technology Facility                       | ✓                         | ✓                       | ✓                |
| 2.2.4                 | Transportation Facility                               |                           | deleted by<br>0190-2014 | ✓                |
| 2.2.5                 | Truck Terminal  |                           | ✓                       | ✓                |
| 2.2.6                 | Warehouse/Distribution Facility                       | ✓                         | ✓                       | ✓                |
| 2.2.7                 | Wholesaling Facility                                  |                           | ✓                       | ✓                |
| 2.2.8                 | Waste Processing Station                              |                           | ✓ (1)                   | ✓ (1)            |
| 2.2.9                 | Waste Transfer Station                                |                           | ✓ (1)                   | ✓ (1)            |
| 2.2.10                | Composting Facility                                   |                           | ✓ (1)                   | ✓ (1)            |
| 2.2.11                | Power Generating Facility                             |                           |                         | ✓                |
| 2.2.12                | Outdoor Storage/Outdoor Display                       |                           |                         | ✓                |
| 2.2.13                | Self Storage Facility                                 |                           | ✓                       | ✓                |
| 2.2.14                | Contractor Service Shop                               |                           | ✓                       | ✓                |
| 2.2.15                | Contractor's Yard                                     |                           |                         | ✓                |
| 2.2.16                | Vehicle Pound Facility                                |                           |                         | ✓                |
| 2.2.17                | Medicinal Product Manufacturing Facility              | ✓ (14)                    | ✓ (14)                  | ✓ (14)           |
| 2.2.18                | Medicinal Product Manufacturing Facility - Restricted | ✓                         | ✓                       | ✓                |
| 2.3                   | COMMERCIAL  |                           |                         |                  |
| 2.3.1                 | Restaurant  |                           | ✓ (1)                   | ✓ (1)            |
| 2.3.2                 | Convenience Restaurant                                |                           | ✓ (1)(13)               | ✓ (1)            |
| 2.3.3                 | Take-out Restaurant                                   |                           | ✓ (1)                   | ✓ (1)            |
| 2.3.4                 | Commercial School                                     | ✓                         | ✓                       | ✓                |

Table 8.2.1 continued on next page

| Column  | A  | B                         | C                     | D                     |
|---|--|---------------------------|-----------------------|-----------------------|
| Line  | ZONES  | E1<br>Employment in Nodes | E2<br>Employment      | E3<br>Industrial      |
| <b>Table 8.2.1 continued from previous page</b> |  |                           |                       |                       |
| 2.3.5   | <b>Financial Institution</b>   | ✓ (12)                    | ✓ (13)                | ✓ (13)                |
| 2.3.6   | <b>Veterinary Clinic</b>   | ✓                         | ✓                     | ✓                     |
| 2.3.7   | <b>Animal Care Establishment</b>   |                           | ✓                     | ✓                     |
| 2.4   | <b>MOTOR VEHICLE SERVICE</b>   |                           |                       |                       |
| 2.4.1   | <b>Motor Vehicle Body Repair Facility</b>  |                           |                       | ✓                     |
| 2.4.2   | <b>Motor Vehicle Body Repair Facility - Commercial Motor Vehicle</b>                   |                           |                       | ✓                     |
| 2.4.3   | <b>Motor Vehicle Repair Facility - Commercial Motor Vehicle</b>                        |                           | deleted by 0379-2009  | ✓                     |
| 2.4.4   | <b>Motor Vehicle Repair Facility - Restricted</b>                                      |                           | ✓                     | ✓                     |
| 2.4.5   | <b>Motor Vehicle Rental Facility</b>   |                           | ✓                     | ✓                     |
| 2.4.6   | <b>Motor Vehicle Wash Facility - Commercial Motor Vehicle</b>                          |                           | deleted by 0379-2009  | ✓                     |
| 2.4.7   | <b>Motor Vehicle Wash Facility - Restricted</b>  |                           | ✓                     | ✓                     |
| 2.4.8   | <b>Gas Bar</b>   |                           | ✓ (1)(2)(13)          | ✓ (1)(2)(13)          |
| 2.4.9   | <b>Motor Vehicle Service Station</b>   |                           | ✓ (13)                | ✓                     |
| 2.4.10  | <b>Motor Vehicle Sales, Leasing and/or Rental Facility - Commercial Motor Vehicles</b> |                           | ✓ (1)                 | ✓ (1)                 |
| 2.5   | <b>HOSPITALITY</b>   |                           |                       |                       |
| 2.5.1   | <b>Banquet Hall/Conference Centre/ Convention Centre</b>                               | ✓                         | ✓                     | ✓                     |
| 2.5.2   | <b>Night Club</b>  |                           | ✓ (1)(3)              | ✓ (1)(3)              |
| 2.5.3   | <b>Overnight Accommodation</b>   | ✓                         | ✓                     | ✓                     |
| 2.6   | <b>OTHER</b>   |                           |                       |                       |
| 2.6.1   | <b>Adult Video Store</b>   |                           | ✓ (1)                 | ✓ (1)                 |
| 2.6.2   | <b>Adult Entertainment Establishment</b>   |                           | ✓ (1)                 | ✓ (1)                 |
| 2.6.3   | <b>Animal Boarding Establishment</b>   |                           | ✓ (1)                 | ✓ (1)                 |
| 2.6.4   | <b>Active Recreational Use</b>   | ✓                         | ✓                     | ✓                     |
| 2.6.5   | <b>Body-Rub Establishment</b>  |                           | ✓ (1)                 | ✓ (1)                 |
| 2.6.6   | <i>deleted by 0111-2019/LPAT Order 2021 March 09</i>                                   |                           |                       |                       |
| 2.6.7   | <b>Truck Fuel Dispensing Facility</b>  |                           | ✓                     | ✓                     |
| 2.6.8   | <b>Entertainment Establishment</b>   | ✓                         | ✓                     | ✓                     |
| 2.6.9   | <b>Recreational Establishment</b>  | ✓                         | ✓                     | ✓                     |
| 2.6.10  | <b>Funeral Establishment</b>   |                           | ✓ (4)                 | ✓ (4)                 |
| 2.6.11  | <b>Private Club</b>  |                           | ✓                     | ✓                     |
| 2.6.12  | <b>Repair Establishment</b>  |                           | ✓                     | ✓                     |
| 2.6.13  | <b>Parking Lot</b>   |                           | ✓                     | ✓                     |
| 2.6.14  | University/College   | ✓                         | ✓                     | ✓                     |
| 2.6.15  | Courier/Messenger Service  | ✓                         | ✓                     | ✓                     |
| <b>ZONE REGULATIONS</b>                         |  |                           |                       |                       |
| <b>3.0</b>                                      | <b>MINIMUM LOT FRONTAGE</b>  | 30.0 m                    | 30.0 m <sup>(9)</sup> | 30.0 m <sup>(9)</sup> |
| <b>4.0</b>                                      | <b>MAXIMUM FLOOR SPACE INDEX - NON-RESIDENTIAL - OFFICES AND/OR MEDICAL OFFICES</b>    | n/a                       | 1.0                   | 0.5                   |

Table 8.2.1 continued on next page

| Column  | A  | B                         | C   | D   |
|---|--|---------------------------|---|---|
| Line  | ZONES  | E1<br>Employment in Nodes | E2<br>Employment  | E3<br>Industrial  |
| <b>Table 8.2.1 continued from previous page</b> |  |                           |   |   |
| <b>5.0</b>                                      | <b>MINIMUM FRONT YARD</b>  | 4.5 m <sup>(5)</sup>      | 7.5 m <sup>(5)(10)</sup>  | 7.5 m <sup>(5)(10)</sup>  |
| 5.1   | Where the opposite side of the <b>street</b> on which the <b>lot</b> fronts is a Residential Zone  | n/a                       | 30.0 m <sup>(10)</sup>  | 30.0 m <sup>(10)</sup>  |
| <b>6.0</b>                                      | <b>MAXIMUM SETBACK</b>   |                           |   |   |
| 6.1   | <i>deleted by 0121-2020/LPAT Order 2021 March 11</i>   |                           |   |   |
| 6.2   | <i>deleted by 0121-2020/LPAT Order 2021 March 11</i>   |                           |   |   |
| 6.3   | <i>deleted by 0121-2020/LPAT Order 2021 March 11</i>   |                           |   |   |
| <b>7.0</b>                                      | <b>MINIMUM EXTERIOR SIDE YARD</b>  | 4.5 m <sup>(5)</sup>      | 7.5 m <sup>(5)(10)</sup>  | 7.5 m <sup>(5)(10)</sup>  |
| 7.1   | Where the opposite side of the <b>street</b> on which the <b>lot</b> fronts is a Residential Zone  | n/a                       | 15.0 m <sup>(10)</sup>  | 15.0 m <sup>(10)</sup>  |
| <b>8.0</b>                                      | <i>deleted by 0191-2009/OMB Order 2010 May 05</i>  |                           |   |   |
| <b>9.0</b>                                      | <b>MINIMUM INTERIOR SIDE YARD</b>  |                           |   |   |
| 9.1   | <b>Lot</b> with a <b>lot frontage</b> less than or equal to 75.0 m   | 4.5 m <sup>(5)</sup>      | the greater of 10% of the frontage of <b>lot</b> , or 4.5 m <sup>(5)(7)(10)</sup> | the greater of 10% of the frontage of <b>lot</b> , or 4.5 m <sup>(5)(7)(10)</sup> |
| 9.2   | <b>Lot</b> with a <b>lot frontage</b> greater than 75.0 m  | 4.5 m <sup>(5)</sup>      | 7.5 m <sup>(5)(7)(10)</sup>   | 7.5 m <sup>(5)(7)(10)</sup>   |
| 9.3   | <b>Yard</b> abutting a Residential Zone  | 4.5 m <sup>(5)</sup>      | 15.0 m <sup>(10)</sup>  | 15.0 m <sup>(10)</sup>  |
| <b>10.0</b>                                     | <b>MINIMUM REAR YARD</b>   | 4.5 m <sup>(5)</sup>      | 7.5 m <sup>(5)(8)(10)</sup>   | 7.5 m <sup>(5)(8)(10)</sup>   |
| 10.1  | <b>Yard</b> abutting a Residential Zone  | 4.5 m <sup>(5)</sup>      | 15.0 m <sup>(10)</sup>  | 15.0 m <sup>(10)</sup>  |
| <b>11.0</b>                                     | <b>MINIMUM HEIGHT</b>  | n/a                       | n/a   | n/a   |
| <b>12.0</b>                                     | <b>MINIMUM LANDSCAPED BUFFER</b>   |                           |   |   |
| 12.1  | Minimum depth of a <b>landscaped buffer</b> measured from a <b>lot line</b> that abuts a Residential Zone  | 7.0 m <sup>(11)</sup>     | 7.0 m <sup>(11)</sup>   | 7.0 m <sup>(11)</sup>   |
| 12.2  | Minimum depth of a <b>landscaped buffer</b> measured from a <b>lot line</b> that is a <b>street line</b>   | 4.5 m <sup>(11)</sup>     | 4.5 m <sup>(11)</sup>   | 4.5 m <sup>(11)</sup>   |
| 12.3  | Minimum depth of a <b>landscaped buffer</b> measured from a <b>lot line</b> where the <b>lot line</b> abuts an Institutional, Office, Commercial, Downtown Core, Parkway Belt, or Buffer Zone, or any combination of zones thereof | 3.0 m <sup>(11)</sup>     | 3.0 m <sup>(11)</sup>   | 3.0 m <sup>(11)</sup>   |
| 12.4  | Minimum depth of a <b>landscaped buffer</b> measured from a <b>lot line</b> that abuts an Employment, Utility or Airport Zone, or any combination of zones thereof   | 0.0 m <sup>(11)</sup>     | 0.0 m <sup>(11)</sup>   | 0.0 m <sup>(11)</sup>   |
| 12.5  | Minimum depth of a <b>landscaped buffer</b> measured from any other <b>lot line</b>  | 4.5 m <sup>(11)</sup>     | 4.5 m <sup>(11)</sup>   | 4.5 m <sup>(11)</sup>   |

Table 8.2.1 continued on next page

| Column   | A     | B                         | C                | D                |
|----------|-------|---------------------------|------------------|------------------|
| Line 1.0 | ZONEs | E1<br>Employment in Nodes | E2<br>Employment | E3<br>Industrial |

Table 8.2.1 continued from previous page

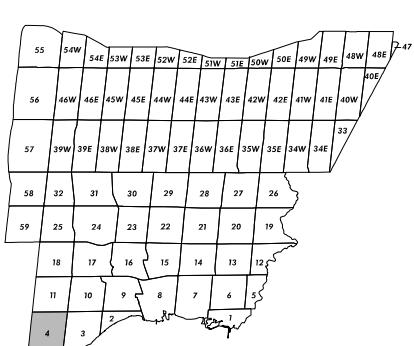
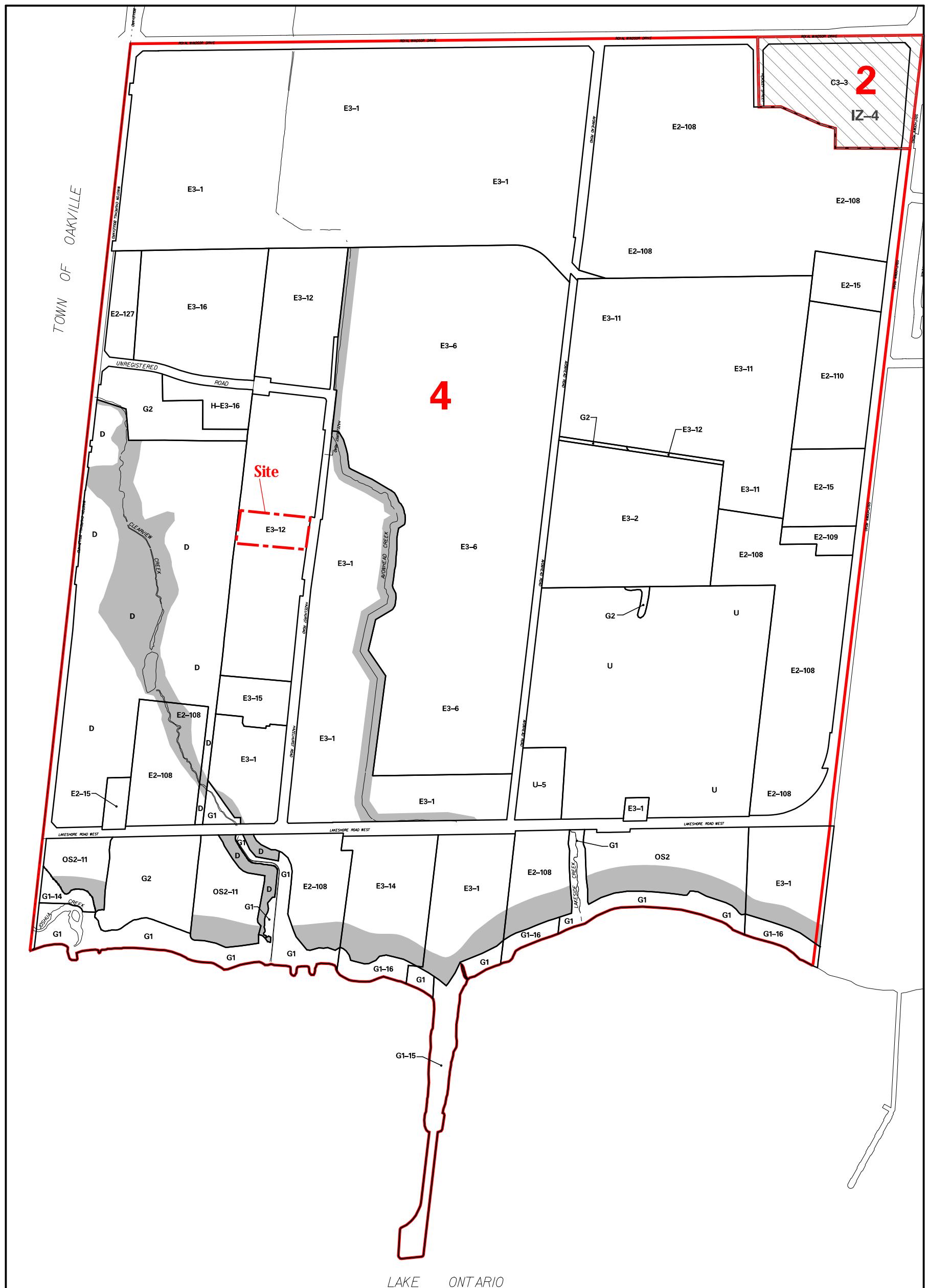
|      |  |  |  |  |
|------|--|--|--|--|
| 13.0 | <i>deleted by 0121-2020/LPAT Order 2021 March 11</i> |  |  |  |
| 14.0 | <i>deleted by 0121-2020/LPAT Order 2021 March 11</i> |  |  |  |

NOTES: (1) See also Article 2.1.2.1 of this By-law.  
 (2) See also Table 2.1.2.2.3 of this By-law.  
 (3) See also Table 2.1.2.2.1 of this By-law.  
 (4) See also Table 2.1.2.2.2 of this By-law.  
 (5) See also Subsection 2.1.17 of this By-law.  
 (6) *deleted by 0121-2020/LPAT Order 2021 March 11*  
 (7) See Article 8.2.1.1 of this By-law.  
 (8) See Article 8.2.1.2 of this By-law.  
 (9) See also Subsection 8.1.10 of this By-law  
 (10) See Table 8.1.10.1 of this By-law.  
 (11) See also Subsection 2.1.25.  
 (12) See Article 8.2.1.3 of this By-law.  
 (13) See also Subsection 2.1.29 of this By-law.  
 (14) See also Article 8.1.1.1 of this By-law.

8.2.1.1 For properties zoned E2 or E3, an **interior side yard** is not required where an **interior side lot line** abuts a railway right-of-way that includes a spur line. (0018-2021)

8.2.1.2 For properties zoned E2 or E3, a **rear yard** is not required where a **rear lot line** abuts a railway right-of-way that includes a spur line. (0018-2021)

8.2.1.3 For properties zoned E1, a one **storey** free-standing **building** or **structure** used for a **financial institution** shall not be permitted within 100.0 m of Hurontario Street. (0191-2009/OMB Order 2010 May 05), (0018-2021)



Parking Precinct

Greenlands Overlay

Zoning Notation Example:

R4-12 = R4-Exception 12

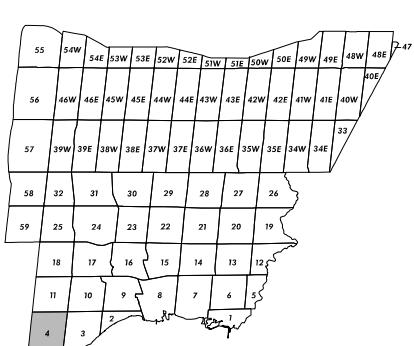
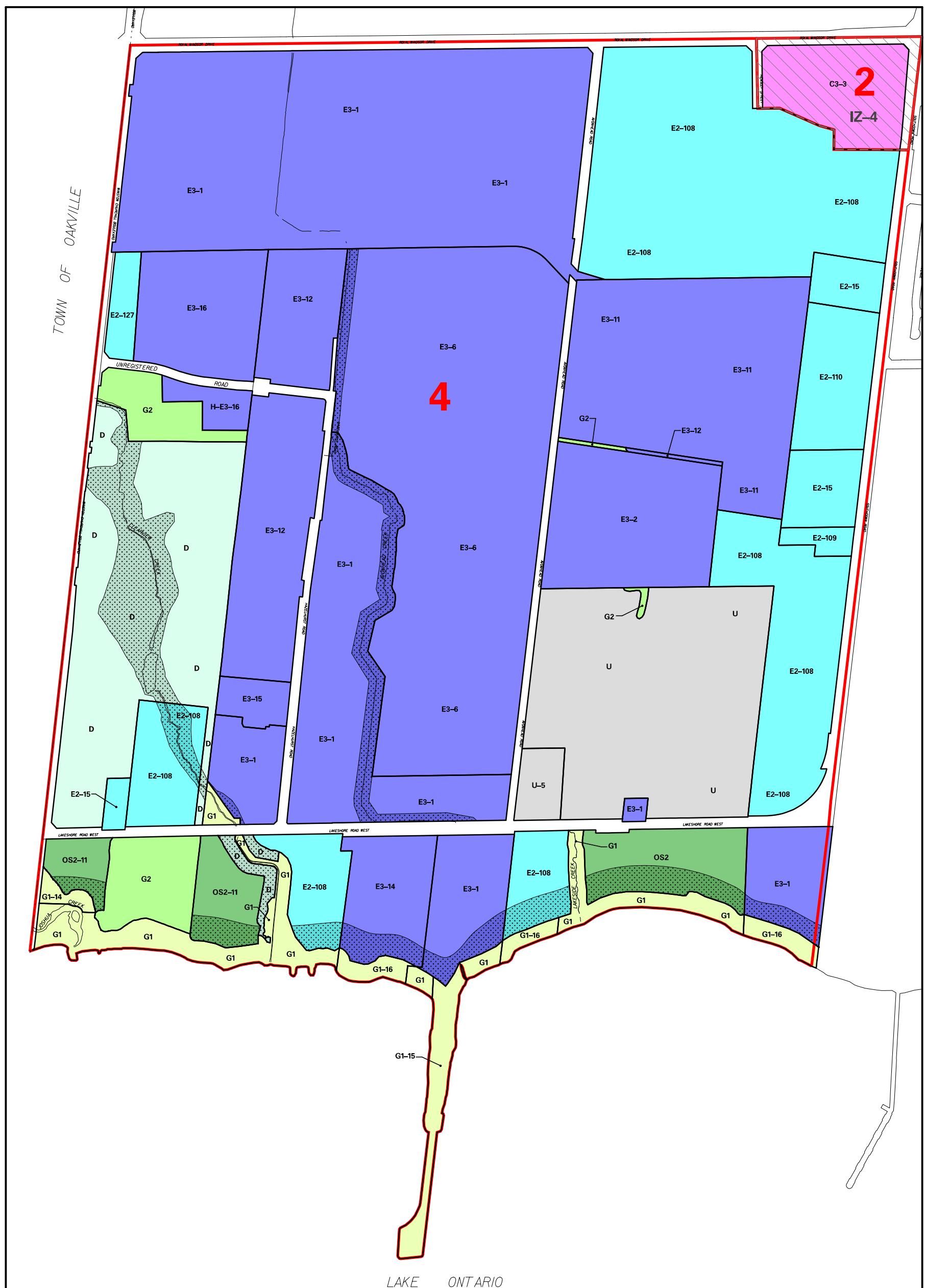
## Zoning Map 04

Schedule "B" To  
By-law No. 0225-2007

Revised: 2023 January 31



0 100 200  
METRES



Inclusionary Zoning Overlay

Parking Precinct

Greennlands Overlay

Zoning Notation Example:  
R4-12 = R4-Exception 12

## Zoning Map 04

Schedule "B" To  
By-law No. 0225-2007

Revised: 2023 January 31



0 100 200  
METRES

# ZONING BY-LAW 0225-2007

## ZONING CATEGORIES

## ZONES

|               |   |
|---------------|---|
| Residential   | <p>R1 - R16      Detached Dwellings</p> <p>RM1, RM2, RM3      Semi-Detached</p> <p>RM7      Detached, Semi-Detached, Duplex and Triplex</p> <p>RM4, RM5, RM6      Townhouse</p> <p>RM8 - RM12      Back to Back, Stacked Townhouses</p> <p>RA1 - RA5      Apartment, Long-Term Care, Retirement Buildings</p> |
| Office        | <p>O1      Minor Office</p> <p>O2      Major Office</p> <p>O3      General Office</p>   |
| Commercial    | <p>C1      Convenience Commercial</p> <p>C2      Neighbourhood Commercial</p> <p>C3      General Commercial</p> <p>C4      Mainstreet Commercial</p> <p>C5      Motor Vehicle Commercial</p>  |
| Downtown Core | <p>CC1      Core Commercial</p> <p>CC2, CC4      Mixed Use</p> <p>CC3      Mixed Use - Transition Area</p> <p>CCO      Office</p> <p>CCOS      Open Space</p>   |
| Employment    | <p>E1      Employment in Nodes</p> <p>E2      Employment</p> <p>E3      Industrial</p>  |
| Open Space    | <p>OS1      Community Park</p> <p>OS2      City Park</p> <p>OS3      Cemetery</p>   |
| Greenlands    | <p>G1      Natural Hazards</p> <p>G2      Natural Features</p> <p>       Greenlands Overlay</p>   |
| Parkway Belt  | <p>PB1, PB2      Parkway Belt</p>   |
| Utility       | <p>U      Utility</p>   |
| Institutional | <p>I      Hospital and University / College</p>   |
| Development   | <p>D      Existing Use</p>  |
| Buffer        | <p>B      Buffer, Berm, Fence</p>   |
| Airport       | <p>AP      Lester B. Pearson International Airport</p>  |



Revised: 2021 March 31



## APPENDIX B – MANUFACTURER’S SPECIFICATIONS OF ALCF PROCESSING EQUIPMENT

PRODUCT  
SPECIFICATION

 **TEREX**<sup>®</sup>  
 **ECOTEC**

# TDS 820

SLOW SPEED SHREDDER



# AGGRESSIVE SLOW SPEED SHREDDER

The TDS 820 is an aggressive slow speed shredder suitable for all types of material. Customisable shredding programs allow operators to configure the machine to their specific requirements, reducing wrappage and maximising production.



# TDS 820

Independent shredding shafts allow for maximum application flexibility.



Key features include the hydrostatic drive offering better protection against contamination and allowing for bi-directional shredding. The double shaft shredder has 2m long shafts with a fully welded tooth configuration, impressive throughput and excellent reduction.

The independent gearboxes enable each shaft to be run separately helping to reduce wrappage and improve the shredding of material.

Additional features include the tipping feeder which increases the feed area. Hopper extensions provide increased capacity in bulky applications. The TDS 820 is powered by the following engines dependent on geographic area and emission regulations; Scania DC13 330kw (440HP) Tier 4 final for the US and EU; Scania DC13 371kw (497HP) constant speed for the EU.

The machine is manoeuvred via a robust tracked undercarriage making it a great solution for difficult terrain.

# KEY FEATURES



A powerful Scania engine with a low operating speed combined with an efficient hydrostatic drive creates a very responsive shredding action with protection against unshreddable contaminants



User friendly colour display offering simple operation and diagnostics  
Customisable shredding programs allow operators to tailor the machine for specific applications



Robust German designed shredding chamber  
Independently driven shafts give excellent shredding performance in even the most challenging of applications



Shaft cutting elements are a fully welded structure with hard-faced edges giving ultimate strength in difficult applications



Excellent service access reduces operator downtime



A separate transfer conveyor with a high specification belt ensures material is effectively removed from below the shredding chamber

## ▼ TECHNICAL DATA



### TRANSPORT DIMENSIONS

Length: 9100mm (29' 10")

Width: 2500mm (8' 2")

Height: 3200mm (10' 6")

Weight: 27500kg (60,627lbs)  
(dependent on options)

### WORKING DIMENSIONS

Length: 11700mm (38' 5")  
(product belt @ 35")

Width: 2500mm (8' 2")

Feed Height: 3200mm (10' 6")

Discharge Height:  
3900mm (12' 10") - 1200mm (5' 7")

### SHREDDING UNIT

Type of shredder: Twin shaft slow speed

Shaft Length: 2000mm

Shaft diameter: 700mm

Torque per shaft: 100,000Nm

Tilting feeder capacity: 7m<sup>3</sup>  
Autolube for shredder shaft bearing

### POWERPACK

Engine:

- Scania DC13 331kW (440HP)
- Tier 4 Final (USA & EU)
- Scania DC13 371kW (487HP)
- Constant Speed (EU)

CleanFix variable pitch cooling fan

Shredder drive: Twin Hydrostatic  
(independent shaft drive)

Fuel capacity: 500l

CAN BUS control system with user friendly colour  
display offering simple operation and diagnostics

### TRANSFER CONVEYOR

Width: 1300mm (4' 3")

Length: 2450mm (8' 0")

Max. belt speed: 130m/min (426' 6"/min)

### PRODUCT CONVEYOR

Width: 1400mm (4' 7")

Length: 5500mm (18')

Max. belt speed: 130m/min (426' 6"/min)

Specification subject to change without notice

### TRACKED UNDERCARRIAGE (OPTION)

Bolt on tracks

500mm (20") shoe

2920mm (9' 7") sprocket centres

### OPTIONS

Overband magnet

Various shaft/breaker bar configurations

Plant Autolube (excluding shredder shafts)

800mm hopper extensions

## ▼ CUSTOMER SUPPORT

With you every step of the way

We work with our customers to understand their equipment needs to select the product most suited to their business requirements. Terex Ecotec customer support incorporates a range of services including parts, technical support, warranty and financial services.



### The Right Part at the Right Time

Terex Ecotec has a full inventory of genuine Terex parts through our global support locations and dealer network. We are committed to getting the right parts delivered at the right time. Using genuine Terex parts ensures optimum performance and reliability.



### Warranty Delivering on our promise so you can keep yours

Terex Ecotec warrants its new equipment to be free of defects in material or manufacture for a specified period from the date the equipment is first used.



### Expert technical support

Terex Ecotec provide highly qualified service personnel to ensure that we have the ability to provide technical support when our customers need it. This support is provided in conjunction with our dealer network. We ensure our customers are supported throughout the lifecycle of their machine.



### Terex Financial Services Financing that works for you

Terex Ecotec are able to offer finance solutions to our customers. Our team of finance professionals know the importance of working closely with customers to understand their unique business challenges as well as their financial goals and requirements. Obtaining financing is often a time-consuming task, so we work hard to provide a reliable, flexible and responsive service.



**Delivering On Our Promises,  
So You Can Keep Yours.**

**Doppstadt**

# **SM-SERIES**

**SMART SCREENING**

**TROMMEL LINE**





## OPTIMUM SCREENING With Doppstadt trommel screen machines.

The rotating drum can screen even the most difficult materials, with the load-sensing material feed making optimum use of the large screening surface.

The Doppstadt screens with modular design can be adjusted to special tasks. They are extremely mobile and can easily be controlled by one

operator. Due to the direct drive, the drum can be changed very easily. By means of a stonagrid or vibrating screen or with the star screen above the hopper, a third fraction can be separated.

Thanks to the hydraulically controlled discharge conveyors, our drum screen machines are ready to go within less

than five minutes. The standard rotating and hydraulically controlled brush cleans the drum automatically. The machine level is adjustable for stability and a good throughput.

If the machine must be moved, a slip-on coupling for the drawbar is available.

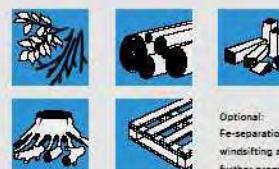


## MULTIPLE COMBINATION POSSIBILITIES

For many fields of application.

With trommels of the SM series you can screen soil, compost, bark mulch, waste wood, building rubble and much more. The screens are ideally suited for combined application e.g. with Doppstadt shredders or windsifters.

### COMPOSTING, WASTE WOOD, GARBAGE AND RDF PROCESSING



## DETAILS



### SLIP-ON COUPLING

The slip-on coupling allows the machine to be transported with a wheel loader (only machines with drawbar).



### SWING-OUT DRIVE UNIT

Optimum access to the diesel engine and hydraulic pumps for easy maintenance and repair. The water and oil cooler is provided with an additional dust protection basket.



### DRUM DRIVE

The drum with direct drive ensures operational safety and an easy replacement.



### CLEANING BRUSH

Self-cleaning of the drum by rotating, hydraulically controlled brush\*.



### REMOTE CONTROL

Efficient control and monitoring of all of the screening machine's significant functions is possible with the remote control, e.g. from the wheel loader.



### SCREEN DRUM

The screen drums can be replaced quickly and easily, enabling the flexibility needed to adjust to nearly any challenge with minimal downtime and conversion time.



## **SM-SERIES – TROMMEL SCREENS**

### **Main advantages.**

- load-sensing material feed to the drum
- swing-out drive unit for easy maintenance
- quick and easy drum change
- many available options to meet various requirements
- hydraulically controlled cleaning brush
- can be combined with other Doppstadt products
- one-man operation  
(remote control of all main functions)





## SM 414

The drum of the SM 414 has a length of approx. 4.2 m (13'9") and a diameter of 1.4 m (4'7"). For different applications various mesh sizes are available. Screening surface 15.9 m<sup>2</sup>.

| SM 414                         |  |
|--------------------------------|--|
| Permissible weight             | 10,500 kg (23,149 lb)                            |
| Drive                          | Diesel engine                                    |
| Type                           | Caterpillar C 2.2                                |
| Power                          | 30 kW (41 hp) at 2,000 rpm                       |
| Drum length                    | 4,200 mm (13'9")                                 |
| Drum diameter                  | 1,400 mm (4'7")                                  |
| Transport dimensions L / W / H | 10,500 / 2,300 / 3,750 mm (34'5" / 7'7" / 12'4") |



## SM 414 K

The SM 414 K is equal to the SM 414, but it is mounted on a tracklaying chassis and permits an independent maneuvering of the machine without using a tractive unit, even on unsurfaced ground.

| SM 414 K                       |   |
|--------------------------------|---|
| Total weight                   | 12,000 kg (26,455 lb)                           |
| Drive                          | Diesel engine                                   |
| Type                           | Caterpillar C 2.2                               |
| Power                          | 34 kW (46 hp) at 2,400 rpm                      |
| Drum length                    | 4,200 mm (13'9")                                |
| Drum diameter                  | 1,400 mm (4'7")                                 |
| Transport dimensions L / W / H | 9,950 / 2,500 / 3,400 mm (32'8" / 8'2" / 11'2") |





## SM 518 PLUS

The SM 518 Plus has a screening surface of 22,5 m<sup>2</sup>. The screen drum has a diameter of 1,8 m (5'11") and a length of approx. 5 m (16'5"). Optionally skeletal drums with changeable screens or a star screen module available. For different applications various mesh sizes are available.

| SM 518 PLUS                    |  |
|--------------------------------|--|
| Permissible weight             | 17,000 kg (37,479 lb)                            |
| Drive                          | Diesel engine                                    |
| Type                           | DEUTZ TCD 2.9 L4                                 |
| Power                          | 55 kW (75 hp) at 2,100 rpm                       |
| Drum length                    | 4,700 mm (15'5")                                 |
| Drum diameter                  | 1,800 mm (5'11")                                 |
| Transport dimensions L / W / H | 11,000 / 2,550 / 4,000 mm (36'1" / 8'4" / 13'1") |



## SM 620 PLUS

The SM 620 Plus has a screen drum with 2 m (6'7") diameter and approx. 6 m (19'8") length. For different applications various mesh sizes are available. Screening surface 30,2 m<sup>2</sup>. Alternatively a star screen module with 6 m<sup>2</sup> screen can be used.

| SM 620 PLUS                    |  |
|--------------------------------|--|
| Permissible weight             | 19,000 kg (41,888 lb)                            |
| Drive                          | Diesel engine                                    |
| Type                           | DEUTZ TCD 3.6 L4                                 |
| Power                          | 85 kW (116 hp) at 1,800 rpm                      |
| Drum length                    | 5,500 mm (18')                                   |
| Drum diameter                  | 2,000 mm (6'7")                                  |
| Transport dimensions L / W / H | 11,805 / 2,550 / 4,000 mm (38'9" / 8'4" / 13'1") |





## SM 620 K PLUS

The SM 620 K Plus is equipped with a crawler track unit, so it can be used without tractive unit and is applicable on unsurfaced ground thanks to its height adjustable chassis.

| SM 620 K PLUS                  |  |
|--------------------------------|--|
| Total weight                   | 24,000 kg (52,911 lb)                            |
| Drive                          | Diesel engine                                    |
| Type                           | DEUTZ TCD 3.6 L4                                 |
| Power                          | 85 kW (116 hp) at 1,800 rpm                      |
| Drum length                    | 5,500 mm (18")                                   |
| Drum diameter                  | 2,000 mm (6'7")                                  |
| Transport dimensions L / W / H | 12,730 / 3,000 / 3,400 mm (41'9" / 9'1" / 11'2") |





## SM 620 SA PLUS

The SM 620 SA Plus is a mobile and powerful universal 2-fraction screen on a 24-t 2-axle semitrailer chassis with a more than 7 m<sup>3</sup> hopper. The machine can optionally be used with a trommel or with a star screen insert.

| SM 620 SA PLUS                 |  |
|--------------------------------|--|
| Total weight                   | 24,000 kg (52,911 lb)                            |
| Drive                          | Diesel engine                                    |
| Type                           | DEUTZ TCD 3.6 L4                                 |
| Power                          | 85 kW (116 hp) at 1,800 rpm                      |
| Drum length                    | 5,500 mm (18')                                   |
| Drum diameter                  | 2,000 mm (6'7")                                  |
| Transport dimensions L / W / H | 12,730 / 3,000 / 3,400 mm (41'9" / 9'1" / 11'2") |



## SM 720 SA PLUS

The SM 720 SA Plus has a screen drum with 2 m (6'7") diameter and approx. 7.1 m (23'4") length. For different applications various mesh sizes are available. A third fraction can be separated by using a vibrating grid or a stonagrid. Screening surface 38,8 m<sup>2</sup>.

| SM 720 SA PLUS                 |  |
|--------------------------------|--|
| Total weight                   | 24,000 kg (52,911 lb)                            |
| Drive                          | Diesel engine                                    |
| Type                           | DEUTZ TCD 3.6 L4                                 |
| Power                          | 85 kW (116 hp) at 1,800 rpm                      |
| Drum length                    | 7,100 mm (23'4")                                 |
| Drum diameter                  | 2,000 mm (6'7")                                  |
| Transport dimensions L / W / H | 13,250 / 2,550 / 4,000 mm (43'6" / 8'4" / 13'1") |



## OPTIONS FOR SCREENS



### HOPPER STAR SCREEN

The hopper star screen can be mounted on the hopper of the screen. It is driven by an additional hydraulic connection at the machine. The hopper star screen separates oversize items before the actual screening of the shredded material (e.g. shredded waste wood, trunks and roots). It enables the separation of the fines and the oversize in just one path.

#### Available for:

- SM 518 Plus
- SM 620 Plus
- SM 620 K



### VIBRATING GRID

The vibrating grid is used for separating bulky contaminants (e.g. big rocks) and prevents damage, e.g. of the drum. The vibration automatically moves the material which is then tipped at the side of the machine. The vibration also loosens cohesive materials and leads to a better screening result. It is driven by an additional hydraulic connection at the machine.

#### Available for:

- SM 518 Plus
- SM 620 Plus
- SM 620 K
- SM 620 SA Plus
- SM 720 SA Plus



### STONEGRID

The stonegrid is used for separating bulky contaminants (e.g. big rocks) and prevents damage, e.g. of the drum. The stonegrid is tilted hydraulically via remote control. The material is tipped at the left side of the machine.



### WIND SIFTER (REAR CONVEYOR)

The windsifter is used to separate light materials from the oversize fraction. Materials such as foils, plastics, etc. can be sorted out, so that the cleaned oversize is of further use (e.g. biomass, compost, etc.). The windsifter is mounted on the rear conveyor. The contaminants are blown into a container. It is driven by an additional hydraulic connection at the machine.

#### Available for:

- SM 414
- SM 414 K
- SM 518 Plus
- SM 620 Plus
- SM 620 K
- SM 620 SA Plus
- SM 720 SA Plus



### STAR SCREEN MODULE

The star screen unit is a compact module which can be used instead of the drum. Due to different speeds of the shafts the material is loosened up and pulled apart. Different grain sizes can be reached by using different star screen decks.

#### Available for:

- SM 518 Plus
- SM 620 Plus
- SM 620 K
- SM 620 SA Plus



### WIND SIFTER ON STAR SCREEN DECK

The windsifter is used to separate light materials from the oversize fraction. Materials such as foils, plastics, etc. can be sorted out, so that the cleaned oversize is of further use (e.g. biomass, compost, etc.). The contaminants are blown into a container. It is driven by an additional hydraulic connection at the machine.

#### Available for:

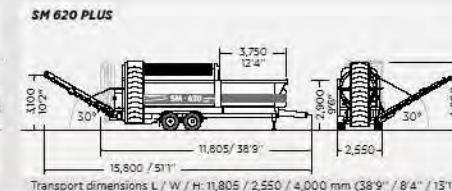
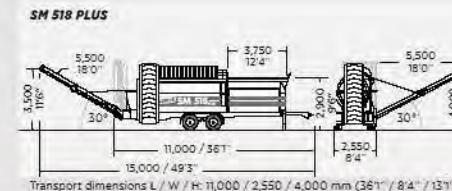
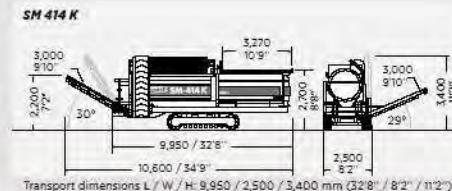
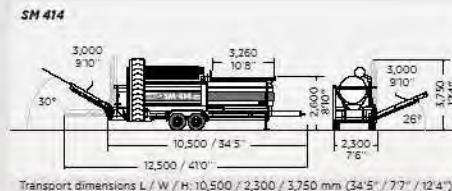
- SM 620 Plus
- SM 620 K
- SM 620 SA Plus



# TECHNICAL DATA

| SM-SERIES   | SM 414   | SM 414 K   |   |   |
|---|--|--|---|---|
|  |   |  |   |   |
| Weight  | 10,500 kg (23,149 lb)  | 12,000 kg (26,455 lb)  |   |   |
| Chassis   | 2-central-axis trailer chassis, for 80 km/h (50 mph) with ABS  | Track drive  |   |   |
| Drive   | Diesel hydraulic   | Diesel hydraulic   |   |   |
| Type  | Caterpillar C 2.2  | Caterpillar C 2.2  |   |   |
| Power   | 30 kW (41 hp) at 2,000 rpm   | 34 kW (46 hp) at 2,400 rpm   |   |   |
| Torque  | Max. 143 Nm  | Max. 143 Nm  |   |   |
| Exhaust level   | EUROMOT III A  | EUROMOT III A  |   |   |
| Fuel tank   | 100 l (26 gal)   | 100 l (26 gal)   |   |   |
| Drum  | 2 screening fractions, 3rd fraction by means of stonegrid  | 2 screening fractions, 3rd fraction by means of stonegrid  |   |   |
| Drum Diameter   | 1,400 mm (47")   | 1,400 mm (47")   |   |   |
| Drum Length   | 4,200 mm (13'9")   | 4,200 mm (13'9")   |   |   |
| Mesh size   | Selectable, 3 - 130 mm (0.12 - 5.12")  | Selectable, 3 - 130 mm (0.12 - 5.12")  |   |   |
| Mesh type   | Selectable (staggered squares, round holes, comb)  | Selectable (staggered squares, round holes, comb)  |   |   |
| Drum wall thickness   | Selectable   | Selectable   |   |   |
| Drum speed  | 0 - 21 rpm   | 0 - 21 rpm   |   |   |
| Feeding hopper volume   | 3,0 m <sup>3</sup> (106 ft <sup>3</sup> )  | 3,0 m <sup>3</sup> (106 ft <sup>3</sup> )  |   |   |
| Feeding width / height  | 3,200 / 2,600 mm (10'6" / 8'6")  | 3,270 / 2,700 mm (10'9" / 8'9")  |   |   |
| Discharge conveyors length (*option)  | Rear 3,000 mm (9'1")<br>5,000 mm (16'5")*  | Side 3,000 mm (9'1")<br>5,000 mm (16'5")*  | Rear 3,000 mm (9'1")<br>5,000 mm (16'5")* | Side 3,000 mm (9'1")<br>5,000 mm (16'5")* |
| Discharge conveyors width   | 800 mm (27")   | 800 mm (27")   | 800 mm (27")                              | 800 mm (27")                              |
| Belt speed m/s (ft/s)   | 0.9 m/s (3')*  | 2.9 m/s (9.6")   | 1.0 m/s (3.3")                            | 2.4 m/s (7.9")                            |
| Options e.g.  | Stone grid, remote control, different conveyor lengths, additional hydraulic connections, magnetic pulleys at the side and rear conveyor, skeletal drum on request | Stone grid, remote control, different conveyor lengths, additional hydraulic connections, magnetic pulleys at the side and rear conveyor, skeletal drum on request |   |   |

| SM-SERIES   | SM 518 PLUS   | SM 620 PLUS   |   |   |
|---|---|---|---|---|
|  |    |   |   |   |
| Weight  | 17,000 kg (37,479 lb)   | 19,000 kg (41,989 lb)   |   |   |
| Chassis   | 2-central-axis trailer chassis, for 80 km/h (50 mph) with ABS   | 2-central-axis trailer chassis, for 80 km/h (50 mph) with ABS   |   |   |
| Drive   | Diesel hydraulic  | Diesel hydraulic  |   |   |
| Type  | DEUTZ TCD 2.9 L4 (optional electric motor)  | DEUTZ TCD 3.6 L4 (optional electric drive)  |   |   |
| Power   | 55 kW (75 hp) at 2,000 rpm  | 85 kW (116 hp) at 1,900 rpm   |   |   |
| Torque  | Max. 201 Nm   | Max. 400 Nm   |   |   |
| Exhaust level   | EUROMOT III B / Tier IV   | EUROMOT IV / Tier 4 final   |   |   |
| Fuel tank   | 100 l (26 gal)  | 200 l (52 gal)  |   |   |
| Drum  | 2 screening fractions, Option: 3rd fraction by means of stonegrid, vibrating screen or hopper star screen; 4th fraction by means of a windsifter at the rear conveyor   | 2 screening fractions, Option: 3rd fraction by means of stonegrid, vibrating screen or hopper star screen; 4th fraction by means of a windsifter at the rear conveyor   |   |   |
| Drum Diameter   | 1,800 mm (59")  | 1,800 mm (59")  |   |   |
| Drum Length   | 4,700 mm (15'5")  | 5,500 mm (18'1")  |   |   |
| Mesh size   | Selectable, 3 - 130 mm (0.12 - 5.12")   | Selectable, 3 - 130 mm (0.12 - 5.12")   |   |   |
| Mesh type   | Selectable (staggered squares, round holes, comb)   | Selectable (staggered squares, round holes, comb)   |   |   |
| Drum wall thickness   | Selectable  | Selectable  |   |   |
| Drum speed  | 0 - 21 rpm  | 0 - 20 rpm  |   |   |
| Feeding hopper volume   | 5,0 m <sup>3</sup> (177 ft <sup>3</sup> )   | 5,0 m <sup>3</sup> (177 ft <sup>3</sup> )   |   |   |
| Feeding width / height  | 3,750 / 2,900 mm (12'4" / 9'6")   | 3,750 / 2,900 mm (12'4" / 9'6")   |   |   |
| Discharge conveyors length (*option)  | Rear 5,500 mm (18'1")<br>3,000 mm (9'1")*   | Side 5,500 mm (18'1")<br>3,000 mm (9'1")*   | Rear 5,500 mm (18'1")<br>3,000 mm (9'1")* | Side 5,500 mm (18'1")<br>3,000 mm (9'1")* |
| Discharge conveyors width   | 800 mm (27")  | 800 mm (27")  | 1,000 mm (3'3")                           | 1,000 mm (3'3")                           |
| Belt speed m/s (ft/s)   | 11 m/s (36")  | 23 m/s (76")  | 16 m/s (53")                              | 33 m/s (108")                             |
| Options e.g.  | Star screen module, stonegrid, vibrating grid or hopper star screen, remote control, additional hydraulic connections, magnetic pulleys at the side and rear conveyor, winter equipment, other conveyor lengths, windsifter over rear conveyor, skeletal drum, flow divider for rear conveyor | Star screen module, stonegrid, vibrating grid or hopper star screen, remote control, additional hydraulic connections, magnetic pulleys at the side and rear conveyor, winter equipment, other conveyor lengths, windsifter over rear conveyor, skeletal drum, flow divider for rear conveyor |   |   |



\*Not available in USA. \*\*Not available in USA. All dimensions in mm (ft). The application may determine which types and arrangements of hydraulics and electrical equipment are not part of the standard equipment.

# TECHNICAL DATA

## SM-SERIES

## SM 620 K PLUS

## SM 620 SA PLUS



|                           |  |  |
|---------------------------|--|--|
| Weight                    | 24,000 kg (52,911 lb)  | 24,000 kg (52,911 lb)  |
| Chassis                   | Track drive with two speeds  | Semitrailer chassis  |
| Drive                     | Diesel hydraulic   | Diesel hydraulic   |
| Type                      | DEUTZ TCD 3.6 L4   | DEUTZ TCD 3.6 L4 (optional: electric motor)  |
| Power                     | 85 kW (116 hp) at 1,800 rpm  | 85 kW (116 hp) at 1,800 rpm  |
| Torque                    | 480 Nm at 1,600 rpm  | 480 Nm at 1,600 rpm  |
| Exhaust level             | EUROMOT IV / Tier 4 final  | EUROMOT IV / Tier 4 final  |
| Fuel tank                 | 400 l (105 gal)  | 400 l (105 gal)  |
| Drum                      | 2 screening fractions, Option: 3rd fraction by means of stonegrid or vibrating screen, 4th fraction by means of a windsifter at the rear conveyor  | 2 screening fractions, Option: 3rd fraction by means of stonegrid or vibrating screen, 4th fraction by means of a windsifter at the rear conveyor  |
| Drum Diameter             | 2,000 mm (6'7")  | 2,000 mm (6'7")  |
| Drum Length               | 5,500 mm (18')   | 5,500 mm (18')   |
| Mesh size                 | Selectable, 3 - 130 mm (0.12 - 5.12")  | Selectable, 3 - 130 mm (0.12 - 5.12")  |
| Mesh type                 | Selectable (staggered squares, round holes, comb)  | Selectable (staggered squares, round holes, comb)  |
| Drum wall thickness       | Selectable   | Selectable   |
| Drum speed                | 0 - 20 rpm   | 0 - 20 rpm   |
| Feeding hopper volume     | 7.0 m <sup>3</sup> (247 ft <sup>3</sup> )  | 7.0 m <sup>3</sup> (247 ft <sup>3</sup> )  |
| Feeding width / height    | 4,860 / 2,900 mm (15'11" / 9'62")  | 4,750 / 2,900 mm (15'7" / 9'62")   |
| Discharge conveyors       | Rear   | Side   |
| Length (*option)          | 5,500 mm (18'1")   | 5,250 mm (17'3")   |
| Discharge conveyors width | 1,000 mm (3'3")  | 1,000 mm (3'3")  |
| Belt speed m/s (ft/in/s)  | 1.6 m/s (5'3")   | 3.1 m/s (10'2")  |
| Options e.g.              | Star screen inlay, stonegrid, vibrating screen, remote control, additional hydraulic connections, magnetic pulleys at the side and rear conveyor, windsifter over rear conveyor, skeletal drum, flow divider for rear conveyor | Star screen inlay, stonegrid, vibrating screen, remote control, additional hydraulic connections, magnetic pulleys at the side and rear conveyor, windsifter over rear conveyor, winter package, skeletal drum, flow divider for rear conveyor |

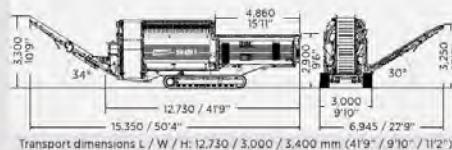
## SM-SERIES

## SM 720 SA PLUS

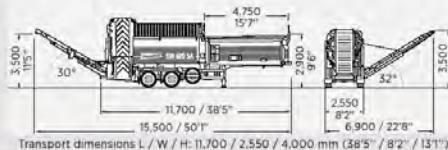


|                           |   |                  |
|---------------------------|---|------------------|
| Weight                    | 24,000 kg (52,911 lb)   |                  |
| Chassis                   | Semitrailer chassis   |                  |
| Drive                     | Diesel hydraulic  |                  |
| Type                      | DEUTZ TCD 3.6 L4 (optional: electric motor)   |                  |
| Power                     | 85 kW (116 hp) at 1,800 rpm   |                  |
| Torque                    | 480 Nm at 1,600 rpm   |                  |
| Exhaust level             | EUROMOT IV / Tier 4 final   |                  |
| Fuel tank                 | 400 l (105 gal)   |                  |
| Drum                      | 2 screening fractions, Option: 3rd fraction by means of stonegrid or vibrating screen, 4th fraction by means of a windsifter at the rear conveyor   |                  |
| Drum Diameter             | 2,000 mm (6'7")   |                  |
| Drum Length               | 7,100 mm (23'4")  |                  |
| Mesh size                 | Selectable, 3 - 130 mm (0.12 - 5.12")   |                  |
| Mesh type                 | Selectable (staggered squares, round holes, comb)   |                  |
| Drum wall thickness       | Selectable  |                  |
| Drum speed                | 0 - 20 rpm  |                  |
| Feeding hopper volume     | 7.0 m <sup>3</sup> (247 ft <sup>3</sup> )   |                  |
| Feeding width / height    | 4,750 / 2,900 mm (15'7" / 9'62")  |                  |
| Discharge conveyors       | Rear  | Side             |
| Length (*option)          | 5,500 mm (18'1")  | 5,500 mm (18'1") |
| Discharge conveyors width | 1,000 mm (3'3")   | 1,000 mm (3'3")  |
| Belt speed m/s (ft/in/s)  | 1.6 m/s (5'3")  | 3.1 m/s (10'2")  |
| Options e.g.              | Stonegrid, vibrating screen, remote control, additional hydraulic connections, magnetic pulleys at the side and rear conveyor, windsifter over rear conveyor, winter package, skeletal drum, flow divider for rear conveyor |                  |

## SM 620 K PLUS



## SM 620 SA PLUS



## SM 720 SA PLUS





[doppstadt.com](http://doppstadt.com)

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A TEREX BRAND

PRODUCT SPECIFICATION

# 6800CT

HORIZONTAL  
GRINDER



WHOLE TREES • STORM DEBRIS • SLASH • STUMPS • REGRIND

# KEY FEATURES...

[www.cbi-inc.com](http://www.cbi-inc.com)

The CBI Magnum Force 6800CT Horizontal Grinder is engineered to surpass every horizontal grinder that came before it. Once land clearing and wood waste professionals switch to CBI grinders for their ultimate production, performance, and durability, they never look back.

Improving on the 6800BT's revolutionary design, the 6800CT has a 15 percent larger screening area, wrapping more than 190° around the rotor, allowing production rates to surge beyond 200 tons an hour. Supported by a larger shaft and bearings and an optional 1200hp CAT C32, the engine powers the forged drum rotor through the toughest materials. The design of CBI's offset helix rotor minimizes energy loss from each strike and distributes material evenly across the 24 hammers, requiring less power while outproducing the competition. Built from a fully welded steel frame and reinforced heavy-duty weldments, this yellow monster processes land clearing debris, pallets, clean industrial waste, stumps, logs, mulch, bark, shingles, and whole trees as fast as it can be loaded, producing valuable end-products and giving operators command over real world job deadlines.

Ensuring the best fuel economy and the lowest possible cost per ton, CBI's user friendly interface displays simplified information for controls and monitoring. Operators can adjust and save multiple groups of feed speeds, pressures, and automated control systems to guarantee the most efficient performance across a wide range of materials. Speed sensors have been added to the feed system for a continuous and efficient pace of grinding. Remote monitoring gives owners a detailed report of operating data, machine status, alarms, and key metrics. Users can be sent automated maintenance notices to stay proactive on service, reducing downtime and keeping the machine in peak running condition year after year.

The 6800CT is designed for superior performance across all phases of the operation, including machine maintenance. An expanded service area provides open access to the engine. The grinding chamber can be raised from the ground level for easy access, allowing tip and screen changes to be done in minutes out in the field. Hydraulic filters are also at the ground level, with all setup functions combined into one valve bank. Sloped decks deter accumulation of debris and covers are easily removed for service. The fuel tank has been increased to 475 gallons. A 110 gallon hydraulic tank is strategically mounted for better access while reducing strain on the 5000 PSI hydraulic pumps. The clutch has a separate tank and cooler from the main hydraulics.

Supported 24/7 by a dashboard of updated reports, technical phone support, and CBI's Field Service Engineers, there's no guesswork when it comes to keeping this machine operating at top performance. All together, no other horizontal grinder in its weight class meets the production rates or low cost of ownership like the CBI Magnum Force 6800CT Horizontal Grinder.

## HIGH STRENGTH ROTORS FOR HIGH PRODUCTION



The 40" diameter x 60" wide upturn rotor has a forged, thick, high-strength core with 24 weld-on hammers. The offset helix pattern cuts the full width of the rotor, distributing material across the hammers for natural efficiency. This design increases throughput over conventional, pinned, or welded hammer rotors used by our competitors. CBI's bolt-on reversible tips grind more material for less cost than any other tip. Our Replace-A-Face™ hammer system allows the end user to swap out the face independent of the rest of the hammer for quick, easy, and inexpensive maintenance.

## CHANGE SCREENS IN MINUTES



60" wide cleated discharge belt provides unrestricted discharge of ground product.



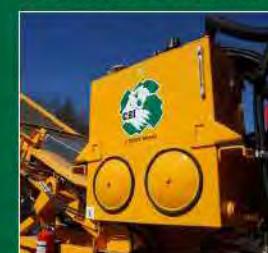
Various hammer inserts



Hog box opens in seconds



Increased hydraulic tank capacity



Wedge lock secures upper hog box



# METAL DETECTION SYSTEM



A problem for any industrial grinder has to do with tramp metal entering the grinding chamber and causing significant damage, which leads to downtime. The Metal Detection System™ (MDS) engages in milliseconds whenever the grinder's rotor makes contact with tramp metal. The rotor is monitored by an adjustable electronic sensor to alert the control system when tramp metal is detected. It will automatically raise the top feed roll and reverse the infeed to allow the operator to find the tramp metal.

## TRANSPORT DIMENSIONS

Width: 11'-1" (3,383mm)  
Height: 12'-0" (3,657mm)  
Length: 43'-2" (13,159mm)  
Weight: 86,500 lbs. (39,236 kg) (approx.)

## DISCHARGE CONVEYOR

Width: 60" (1,524mm)  
Length: 36' (10,972mm)  
Height: 16' 7/16" (4,887mm)

## INFEED

6 strands heavy-duty drag chain accepts 32" material  
Top Feed Roll: 40"D x 60"W  
Width: 60" (1,066mm)  
Length: 17'-0" (5,181mm)

## ENGINE/DRIVE

CAT C27; 1050hp engine  
Option - CAT C32; 1125hp or 1200hp engine

## CONTROLS

Parker IQAN™  
Remote control operated  
Telematics

## HYDRAULICS

Hydrostatic, closed loop  
Hydraulic capacity 110 gallons (416 L)

## FAN

Reversing pitch radiator fan that reverses airflow automatically

## FUEL TANK

475 (1798 L)

## ELECTRICAL

Variable speed system

## TRACKS

700mm triple grouser

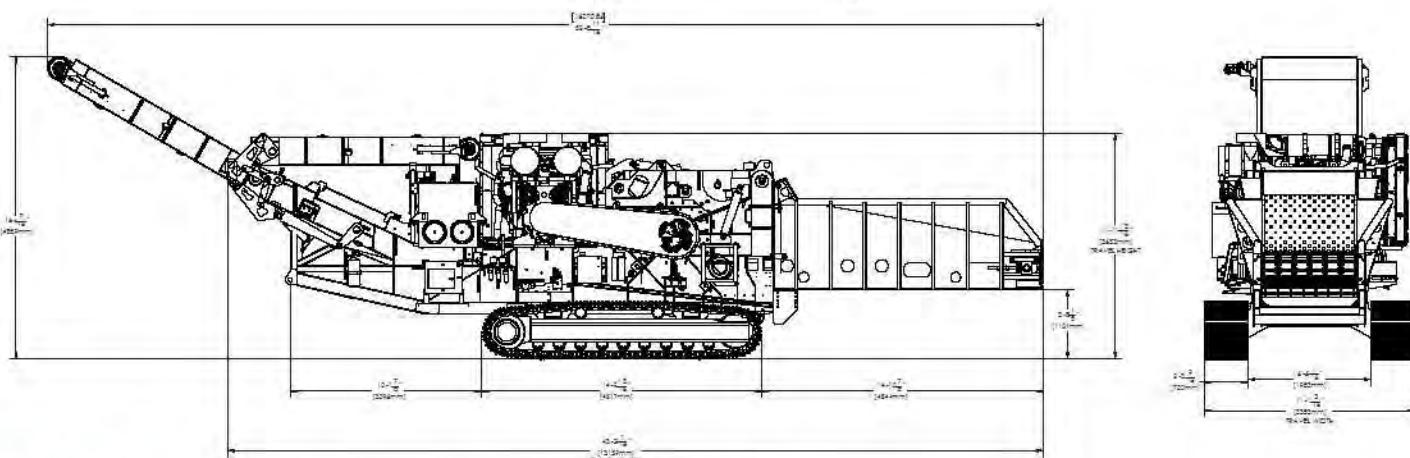
## ROTOR

Shaft: 8" (203mm)  
Width: 60" (1,524mm)  
Diameter: 40" (1,016mm)  
RPMs: 1440

## OPTIONS

Hydraulic regrind door  
Air compressor  
Overband magnet  
Magnetic head pulley

Specifications subject to change without notice.  
Available as tracked, tracked dolly, portable, or stationary.



## Continental Biomass Industries

World's best stationary and portable material recovery systems.  
22 Whittier Street, Newton, NH, 03858  
Phone: (603) 382-0556 Fax: (603) 382-0557  
Web: [cbi-inc.com](http://cbi-inc.com) Email: [info@cbi-inc.com](mailto:info@cbi-inc.com)  
A TEREX BRAND

Distributed by:

## THM ECS-2000

### Tracked HogMag Eddy Current Separator

The original THM ECS-2000 Tracked HogMag Eddy Current Separator incorporates an Eddy Current Separator unit enhancing production by an additional 30% in comparison to the HM ECS-1500 wide model. This higher capacity unit is suitable for the waste processor with high volume of waste material with a need for separation of ferrous and non-ferrous metals. The THM ECS-2000 can process up to 40TPH achieving the highest level of separation in today's market.



#### KEY FEATURES

- Integrated Vibrating Pan
- Magnetic Drum
- Eddy Current Separator
- 3 Integrated folding stockpiling conveyors
- Crawler Tracks
- Heavy duty abrasion resistant belts
- Onboard Generator
- Hydraulic Powerpack
- Energy efficient motors
- Sealed shell bearings
- High throughput
- Low maintenance
- Low energy

#### SUITABLE FOR

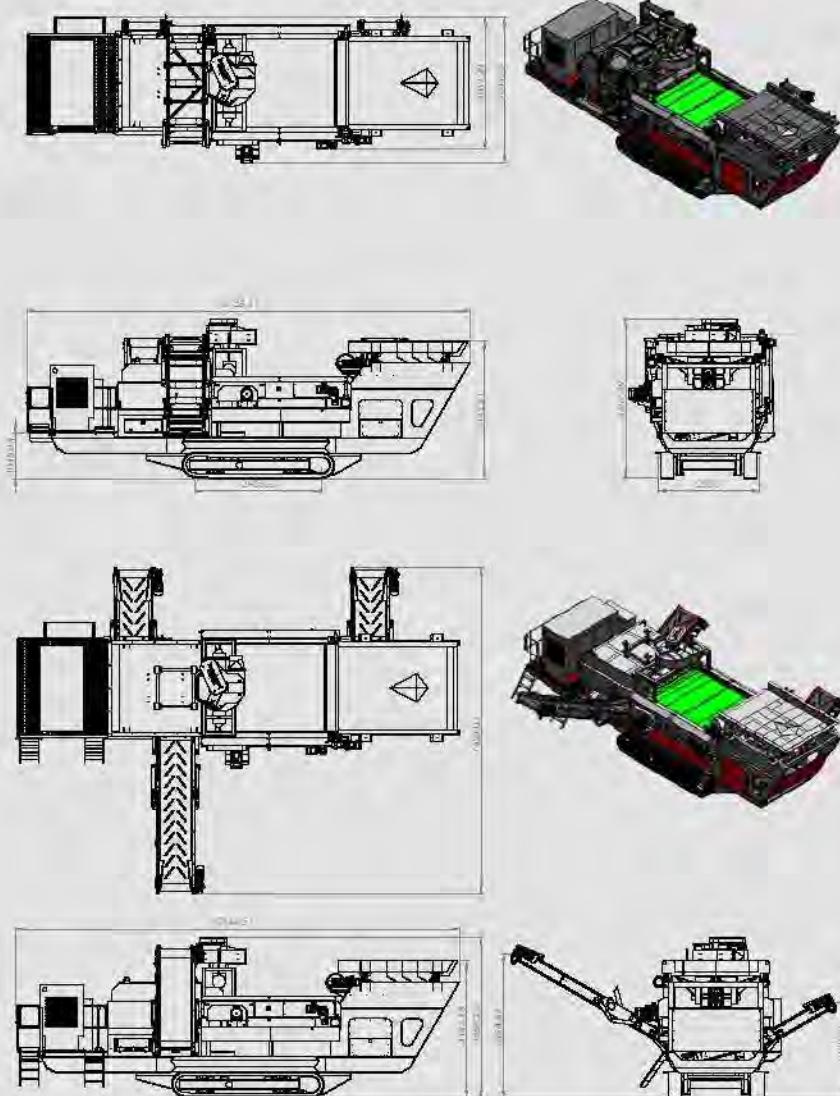
- Waste Wood Processing
- Biomass
- Glass (MRF) Clean up
- Aluminium Can Recycling
- Scrap Metal Processing
- Automotive Fragment
- Shredder Material
- RDF / C&D / C&I
- Brass / Copper Recovery
- Incinerator Slag
- Foundry Sand

#### OPTIONAL EXTRAS

- Onboard EH-81 Airhog
- HYBRID options available
- Onboard Air Compressor for maintenance, cleaning and dust suppression



Ecohog HQ  
Quarry Road | Carrickmore  
Omagh | Co. Tyrone | N.I.  
T (UK) +44 (0)28 8076 1295  
[info@ecohog.com](mailto:info@ecohog.com)



Please note: design and specification may be subject to change.

## SPECIFICATION

### THM ECS-2000

Weight | 16,000 kg (approx.)  
 Transport Length (10,100mm)  
 Transport Height (3200mm)  
 Transport Width (3100mm)  
 Operating Length (10,100mm)  
 Operating Height (3200mm)  
 Max Operating Width (7500mm)

### Vibrating Pan Feeder

2 x 2.2kW vibrating motors  
 Pan Length (2500mm)  
 Pan Width (1900mm)

### Magnetic Drum

1 x 2.2kW IP55 geared motor  
 Drum Diameter (400mm)  
 Drum Length (2000mm)

### ECS

1 x 1.5kW belt motor  
 1 x 7.5kW rotor motor  
 ECS Length (3000mm)  
 ECS Width (2000mm)

**Stockpiling Conveyor 1**  
 1 x 5.5kW IP55 geared motor  
 Belt Length (4000mm)  
 Belt Width (700mm)

### Stockpiling Conveyor 2

1 x 5.5kW IP55 geared motor  
 Belt Length (6000mm)  
 Belt Width (700mm)

### Stockpiling Conveyor 3

1 x 5.5kW IP55 geared motor  
 Belt Length (4000mm)  
 Belt Width (700mm)

### AirHog

1 x 11kW motor

### Electrics

Manual start/stop of each motor.  
 Motor disconnect switches for maintenance  
 Motor run and trip illumination on panel doors  
 Complete with pre start siren and dual channel Emergency Stop

### Power Supply

Diesel Generator  
**HYBRID** options available

### Hydraulically Driven

### UL Certification

All products supplied by Ecohog will be built to the highest specification and control panels will be UL Approved for the USA and Canadian markets.





## **APPENDIX C – CALCULATION OF CAPACITY OF VEHICLES QUEUING AT THE SITE**

## Calculation of Capacity of Vehicles Queuing at the Site

### Proposed Environmental Compliance Approval

#### 580 Hazelhurst Road, Mississauga, Ontario

*Proposed maximum Incoming Daily Rate of Solid Non-Hazardous Waste: 1,000 tonnes*

*Proposed maximum Incoming/outgoing Daily Rate of Excess Soil/Rock for Beneficial Reuse and inert materials: 2,000 tonnes*

*Proposed maximum residual waste, segregated recyclables, and ALCF product Daily Removal Rate: 1,000 tonnes (including a maximum of 600 tonnes of ALCF)*

*Bulk densities of incoming/outgoing material:*

Mixed non-hazardous solid waste (Construction and Demolition Waste): **287 Kg/m<sup>3</sup>**

Excess soil for beneficial reuse: **2,000 Kg/m<sup>3</sup>**

Compacted residual waste, recyclables, ALCF: **415 Kg/m<sup>3</sup>**

Inert materials (concrete, brick/block, asphalt): **459 - 510 Kg/m<sup>3</sup>**

*(April 2016 US EPA Volume-to-Weight Conversion Factors)*

Incoming mixed non-hazardous solid waste (mainly construction & and demolition (C&D) waste) is generally hauled in 20 to 40 yd<sup>3</sup> bins, which are equivalent to 15.4 to 30.8 m<sup>3</sup>. Incoming/outgoing excess soil is hauled either by triaxle dump trucks or trailers with a load of soil weighing up to 20 or 40 tonnes, respectively (the average load is 30 tonnes). Outgoing compacted segregated recyclables/inert materials and ALCF products are hauled in trailers equipped with walking floors, which are typically 53 feet.

The calculated weight of a load of incoming mixed solid non-hazardous waste is  $30.8 \text{ m}^3 \times 0.287 \text{ tonnes/m}^3 = 8,840 \text{ Kg}$ , or  $15.4 \times 0.287 = 4,420 \text{ Kg}$ . Therefore, the weight of an average incoming load is 6,630 Kg. The typical weight of an average incoming load of excess soil (triaxle load) is 20 tonnes.

The typical weights of outgoing loads (trailer loads) are the following:

- Excess soil is 36 tonnes
- Residual waste is 34 tonnes
- Compacted recyclables/inert materials/ALCF is 22 tonnes.

| Incoming Material                                    | Density (kg/m <sup>3</sup> ) | Daily Rate (tonnes) | Average Weight carried by a vehicle (tonnes) | Number of vehicles |               |               |               |
|--|------------------------------|---------------------|--|--------------------|---------------|---------------|---------------|
|  |                              |                     |  | Daily              | 10 min period | 20 min period | 45 min period |
| Incoming Mixed solid non-hazardous waste (C&D waste) | 287                          | 1,000               | 6.63   | 151                | 1             | -             | -             |
| Incoming Excess Soil                                 | 2,000                        | 2,000               | 20   | 100                | -             | 2             | -             |
| Outgoing Excess Soil                                 | 2,000                        | 2,000               | 36   | 56                 | -             | 1             | -             |
| Outgoing Residual waste                              | 415                          | 1,000               | 34   | 30                 | -             | -             | 1             |
| Outgoing recyclables/ inert materials/ ALCF          | 270                          | 600                 | 22   | 28                 | -             | -             | 1             |

The average time span for a vehicle delivering or hauling waste or excess soil is 10 minutes. Therefore, the maximum number of vehicles delivering waste to the Site in a 10-minute period is estimated as one, and the maximum number of vehicles delivering soil in a 20-minute period is estimated as one. Compacted residual waste, recyclables, inert materials, and/or ALCF products scheduled for hauling off-site are loaded and shipped off-site 24 hours a day, 7 days a week. Only one truck trailer is required at the Site at one time for hauling residual waste and two trucks are required for hauling compacted recyclables, inert materials, and/or ALCF, as the average turnaround for a refuse/transfer trailer hauling the above material off-site is 45 minutes. The corresponding turnaround time for vehicles hauling excess soil for beneficial reuse off-site is 20 minutes.

Therefore, based on the data shown in the above table, the maximum number of vehicles at the Site at one time is **6**. Spatial limits of the Site allow up to **10** commercial vehicles within the property (entrance/exit scales, a tarping zone, loading/unloading operations within the limits of a processing/transfer building and a *Britespan* building structure, and queuing vehicles on Site).

Based on the capacity to stage vehicles off Hazelhurst Road, our operations are not impacting the traffic flow on a public road, either during on-peak or off-peak traffic periods.

## APPENDIX D – DAILY OPERATIONS REPORT

# DAILY OPERATIONS REPORT

Date: \_\_\_\_\_  
Time: \_\_\_\_\_

**End of Day Residual Tonnage** (Mark only commodities that apply)

| Commodity                            | Total In | Total Out | Difference | Residual |
|--------------------------------------|----------|-----------|------------|----------|
| <i>Non-Hazardous Solid Waste</i>     |          |           |            |          |
| <i>Excess Soil/Rock</i>              |          |           |            |          |
| <i>Concrete/Asphalt</i>              |          |           |            |          |
| <i>Brick/Block</i>                   |          |           |            |          |
| <i>Wood Waste</i>                    |          |           |            |          |
| <i>Plastics</i>                      |          |           |            |          |
| <i>Asphalt Shingles</i>              |          |           |            |          |
| <i>Drywall</i>                       |          |           |            |          |
| <i>Metals</i>                        |          |           |            |          |
| <i>Blue Box Recyclable Materials</i> |          |           |            |          |
|                                      |          |           |            |          |
|                                      |          |           |            |          |

Is the site secure? If not, Explain...

\_\_\_\_\_

\_\_\_\_\_

Is the site causing nuisances such as dust, odours, vectors, vermin, birds, litter, noise, or traffic? If so, Explain...

\_\_\_\_\_

\_\_\_\_\_

Is the site causing any adverse effects on the environment? If so, Explain...

\_\_\_\_\_

\_\_\_\_\_

Spill and Emergency response equipment review (quarterly basis):

\_\_\_\_\_

\_\_\_\_\_

Deficiencies on Site, Recommendations for Remedial Action, Actions Taken:

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

|  |   |                      |
|--|---|----------------------|
| Name of the person who completed this report | Signature of the person who completed this report | Management Signature |
|  | X   | X                    |



## **APPENDIX E – SOIL PROFILE**

## Soil Profile Sheet - YORK1 Hazelhurst Recycling Ltd.

|  |  |
|--|--|
| <b>YORK1 Hazelhurst Recycling Ltd. Use Only</b>  |  |
| Date:  |  |
| Facility:  |  |
| YORK1 Reviewed By:   |  |
| Approval No:   |  |
| YORK1 Comments:  |  |
| <b>Client to Complete</b>  |  |
| <b>Generator Information</b>   |  |
| Name:  | Same as Generator: <input type="checkbox"/>              |
| Address:   | YORK1 Sales Representative:                              |
| City:  | Name:  |
| Province:  | Address:   |
| Postal:  | City:  |
| Contact:   | Province:  |
| Title:   | Postal:  |
| Phone:   | Contact:   |
| Cell:  | Title:   |
| Fax:   | Phone:   |
| E-Mail:  | Cell:  |
| Location Name:   | Fax:   |
| Location Description:  | E-Mail:  |
| <b>Waste Information</b>   |  |
| Is the soil / waste material "solid" and passes a slump test?  | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| Is the soil / waste material "ignitable"?  | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| Is the soil / waste material "non-hazardous"?  | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| What percentage of debris is contained in the waste material?  |  |
| Other details on debris (concrete, asphalt, brick, etc)  |  |
| Reg 558 Leachate Analysis provided to YORK1:   | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| Bulk Soil Analysis provided to YORK1:  | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| Environmental Reports provided to YORK1:   | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| Does the soil / material contain asbestos?   | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| Does the soil / material have any of the following properties listed below?  | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| Toxic, explosive, radioactive, corrosive, reactive, ignitable, oxidizing, pathogen containing, infectious.   |  |
| <b>Waste Transportation Information</b>  |  |
| Hauler Name(s):  |  |
| Hauler Truck License Plate Numbers to be provided in advance:  | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| Hauler ECA Number for waste transportation:  |  |
| Copy of Hauler ECA Provided to YORK1   | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| <b>Generator Declaration</b>   |  |
| I hereby certify, as an authorized representative of the Generator named above, that YORK1 has been fully informed of all information known about this waste including but not limited to the waste's generation process, composition, and physical characteristics, necessary to identify proper treatment, waste classification and disposal of waste and this information is true and accurate. |  |
| Form Completed By:   | <input type="text"/> <input type="text"/>                |
| Name   | Title  |
| <input type="text"/>   | <input type="text"/>                                     |
| Signature  | Date   |

## APPENDIX F – SOIL SAMPLING AND TESTING METHODS AND SAMPLING FREQUENCIES



## Soil Sampling and Testing Methods

Soil sampling and testing will be conducted in accordance with procedures set out in the following Ministry's documents:

- *"Principles of Sampling and Analysis of Waste for TCLP under Regulation 347"*, dated February 2002, as amended
- *"Guidance on Sampling and Analytical Methods for Use at Contaminated Sites in Ontario"*, revised December 1997, as amended,
- *Ontario Regulation 406/19*,

and in accordance with the instructions of the accredited laboratory carrying out the analytical testing.

Samples scheduled for analysis of petroleum hydrocarbons (PHCs), volatile organic compounds (VOCs), and semi-volatile organic compounds (SVOCs) with Henry's law constant greater than  $1 \times 10^{-5}$  atm $\times$ m $^3$ /mol and/or vapour pressure greater than 0.05 mm Hg (e.g. acenaphthene, acenaphthylene, anthracene, benzo(a)anthracene, cresols, fluoranthene, fluorene, methylnaphthalene (1,2-), naphthalene and phenanthrene) will be discrete.

Samples scheduled for analysis of SVOCs with Henry's law constant less than  $1 \times 10^{-5}$  atm $\times$ m $^3$ /mol and/or vapour pressure greater than 0.05 mm Hg, polychlorinated biphenyls (PCBs) and metals and inorganic parameters will be collected using a composite approach, as per the above-listed documents.

## Verification Testing

For incoming soil characterized by the generator in accordance with the acceptance criteria for the Site, at least one (1) representative sample is collected per source to verify the quality of the incoming soil. The sample will be tested for the following parameters depending on the final destination of the soil:

- Transfer to an approved waste disposal site: analysis of parameters to demonstrate compliance with the waste disposal site's waste receipt restrictions
- Reuse: bulk analysis of petroleum hydrocarbons (PHCs, F1 through F4) including benzene, toluene, ethylbenzene and xylenes (BTEX), metals, and hydride-forming metals (antimony, arsenic, barium, beryllium, boron, cadmium, chromium, cobalt, copper, lead, molybdenum, nickel, selenium, silver, thallium, uranium, vanadium, and zinc), sodium adsorption ratio (SAR) and electrical conductivity (EC), if the soil excavated from the area where a substance has been used for the purpose keeping the area safe under conditions of snow or ice, and any contaminant of potential concern (COPC) identified during the assessment of past uses. The analysis for Synthetic Precipitation Leaching Procedure (SPLP) for certain contaminants indicated in Soil Rules for O. Reg. 406/19 should be conducted with the frequency of one soil sample per ten samples for bulk analysis to verify if the soil does not exceed leachate screening levels.

In addition, the testing in compliance with the procedure in Regulation 347 will be carried out to determine if the incoming contaminated soil is solid material if required.

These tests will be conducted upon receipt at the Site and prior to mixing with any similar soils, and in accordance with the procedures outlined in the above documents.

Frequencies of the incoming soil sampling and outgoing process soil are outlined in Tables 1 and 2, respectively.

### Incoming Soil Sampling Frequencies

**Table 1**

| <i>Soil Generator Property Use</i>   | <i>Type of Sampling</i> | <i>Analysis</i>  | <i>Soil Volume (m<sup>3</sup>)</i>   | <i>Number of samples</i>         | <i>Note</i>           |  |
|--|-------------------------|--|--------------------------------------|----------------------------------|-----------------------|--|
| Industrial/<br>Commercial or<br>Residential if<br>Sampling Plan is<br>required as per<br>O.Reg. 406/19 | In-Situ                 | Metals/Inorganics,<br>PHC, PCB, VOC and<br>SVOC(incl. PAH) | < 600                                | 3                                | less than 600         |  |
|  |                         |  | each 200                             | 1                                | 600 < volume < 10,000 |  |
|  |                         |  | each 450 after the<br>first 10,000   | 1                                | volume > 10,000       |  |
|  |                         |  | each 2,000 after<br>the first 40,000 | 1                                | volume > 40,000       |  |
|  | Ex-Situ                 |  | < 220                                | 2                                |                       |  |
|  |                         |  | 221 - 430                            | 3                                |                       |  |
|  |                         |  | 431 - 670                            | 4                                |                       |  |
|  |                         |  | 671 - 950                            | 5                                |                       |  |
|  |                         |  | 951 - 1,250                          | 6                                |                       |  |
|  |                         |  | 1,251 - 1,550                        | 7                                |                       |  |
|  |                         |  | 1,551 - 1,850                        | 8                                |                       |  |
|  |                         |  | 1,851 - 2,200                        | 9                                |                       |  |
|  |                         |  | 2,201 - 2,500                        | 10                               |                       |  |
|  |                         |  | 2,501 - 2,900                        | 11                               |                       |  |
|  |                         |  | 2,901 - 3,300                        | 12                               |                       |  |
|  |                         |  | 3,301 - 3,700                        | 13                               |                       |  |
|  |                         |  | 3,701 - 4,100                        | 14                               |                       |  |
|  |                         |  | 4,101 - 4,500                        | 15                               |                       |  |
|  |                         |  | 4,501 - 5,000                        | 16                               |                       |  |
|  |                         |  | >5,000                               | N= [32 + (volume - 5,000)/300]/2 |                       |  |

**Soil Sampling Frequencies  
for Outgoing Processed Soil for Reuse**

**Table 2**

| <i>Stockpile Volume (m<sup>3</sup>)</i> | <i>Number of samples</i>               |
|---|--|
| < 130                                   | 3                                      |
| 131 - 220                               | 4                                      |
| 221 - 320                               | 5                                      |
| 321 - 430                               | 6                                      |
| 431 - 550                               | 7                                      |
| 551 - 670                               | 8                                      |
| 671 - 800                               | 9                                      |
| 801 - 950                               | 10                                     |
| 951 - 1,100                             | 11                                     |
| 1,101 - 1,250                           | 12                                     |
| 1,251 - 1,400                           | 13                                     |
| 1,401 - 1,550                           | 14                                     |
| 1,551 - 1,700                           | 15                                     |
| 1,701 - 1,850                           | 16                                     |
| 1,851 - 2,050                           | 17                                     |
| 2,051 - 2,200                           | 18                                     |
| 2,201 - 2,350                           | 19                                     |
| 2,351 - 2,500                           | 20                                     |
| 2,501 - 2,700                           | 21                                     |
| 2,701 - 2,900                           | 22                                     |
| 2,901 - 3,100                           | 23                                     |
| 3,101 - 3,300                           | 24                                     |
| 3,301 - 3,500                           | 25                                     |
| 3,501 - 3,700                           | 26                                     |
| 3,701 - 3,900                           | 27                                     |
| 3,901 - 4,100                           | 28                                     |
| 4,101 - 4,300                           | 29                                     |
| 4,301 - 4,500                           | 30                                     |
| 4,501 - 4,700                           | 31                                     |
| 4,701 - 5,000                           | 32                                     |
| > 5,000                                 | $N = 32 + (\text{volume} - 5,000)/300$ |



## **APPENDIX G – VOLUME-TO-WEIGHT CONVERSION FACTORS**

Volume-to-Weight Conversion Factors  
U.S. Environmental Protection Agency  
Office of Resource Conservation and Recovery  
April 2016

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EPA's 1997 report, "Measuring Recycling: A Guide for State and Local Governments", was a guide to facilitate standardization of MSW data collection at the local level, which included volume-to-weight conversion factors for comparing recovery efforts between municipalities, regions and states. The factors are also valuable when planners work with the national recovery data presented in EPA's sustainable materials management report series.

This document provides updates to the volume-to-weight conversion factors found in the 1997 report Appendix B.

The goal of this update is to identify more current secondary data measurements of the various products. Of particular interest are products known to have been source reduced through light weighting since the early nineties such as plastic, glass and metal packaging. Some factors included on the original table are excluded from the revised table due to lack of updated data. Primary data collection was not performed.

The original Appendix B table included 12 materials categories; the updated table provides factors for 15 material categories, including the following.

- Appliances
- Automotive
- Carpeting
- Commingled Recyclables
- Electronics
- Food
- Glass
- Metals
- Municipal Solid Waste
- Paper
- Plastic
- Textiles
- Wood
- Yard Trimmings
- Construction & Demolition Debris (C&D)

All of the categories include multiple products and/or density measurements. Four product categories—carpeting, commingled recyclable material, electronics and construction and demolition debris—are new. Previously lead-acid batteries and scrap tires were separate categories but are combined into the single category "Automotive" in the updated table.

Other differences include the removal/addition of products within some of the categories to better reflect the current recycling industry. For example, eliminating "Tab Card" and adding "Mixed Paper" to the paper category reflects the move toward commingled recyclables collection. The addition of "Electronics" reflects the growth in these products since the original table was published.

The updated factors are shown in the table below.

### Standard Volume-to-Weight Conversion Factors

| Category                       | Recyclable Materials  | Volume     | Estimated Weight (lbs) | Source |
|--------------------------------|---|------------|------------------------|--------|
| Appliances                     | Major Appliances  |            |                        |        |
|                                | <i>Dishwasher</i>   | 1 unit     | 125                    | 1      |
|                                | <i>Clothes Dryer</i>  | 1 unit     | 125                    | 1      |
|                                | <i>Stove</i>  | 1 unit     | 150                    | 1      |
|                                | <i>Refrigerator</i>   | 1 unit     | 250                    | 1      |
|                                | <i>Clothes Washer</i>   | 1 unit     | 150                    | 1      |
| Automotive                     | Lead-Acid Battery   |            |                        |        |
|                                | <i>Auto</i>   | one        | 36                     | 3      |
|                                | <i>Truck</i>  | one        | 47                     | 3      |
|                                | Scrap Tire  |            |                        |        |
|                                | <i>Light Duty Tires (passenger, light truck)</i>  | one        | 22.5                   | 5      |
|                                | <i>Commercial Tires</i>   | one        | 120                    | 5      |
|                                | Fluids  |            |                        |        |
|                                | <i>Used Motor Oil</i>   | gallon     | 7.4                    | 2      |
|                                | <i>Antifreeze</i>   | gallon     | 8.42                   | 2      |
|                                | Other Automotive  |            |                        |        |
|                                | <i>Oil Filters not crushed</i>  | drum       | 175                    | 1      |
|                                | <i>Oil Filters crushed</i>  | drum       | 700                    | 1      |
|                                | <i>Oil Filters</i>  | gallon     | 5                      | 1      |
| Carpeting                      | Carpet  |            |                        |        |
|                                | <i>Carpet</i>   | cubic yard | 147                    | 6      |
|                                | <i>Carpet Padding</i>   | cubic yard | 62                     | 6      |
| Commingled Recyclable Material | Containers (Plastic bottles, Aluminum cans, Steel cans, Glass bottles) and Paper                        |            |                        |        |
|                                | <i>Commingled Recyclables</i>   | cubic yard | 262                    | 4      |
|                                | Containers (Plastic bottles, Aluminum cans, Steel cans, Glass bottles), Corrugated Containers and Paper |            |                        |        |
|                                | <i>Campus Recyclables</i>   | cubic yard | 92                     | 7      |
|                                | <i>Commingled Recyclables</i>   | cubic yard | 111                    | 4      |
|                                | Containers (Plastic bottles, Aluminum cans, Steel cans, Glass bottles) – No paper                       |            |                        |        |
|                                | <i>Campus Recyclables</i>   | cubic yard | 70                     | 7      |
|                                | <i>Commingled Recyclables</i>   | cubic yard | 67                     | 4      |
|                                | <i>Commercial Recyclables</i>   | cubic yard | 113                    | 8      |
|                                | Containers (Cans, Plastic) - No glass   |            |                        |        |
|                                | <i>Campus Recyclables</i>   | cubic yard | 32                     | 7      |
|                                | Containers (Cans, Plastic) and Paper - No glass   |            |                        |        |
|                                | <i>Residential Recyclables</i>  | cubic yard | 260                    | 2      |
|                                | Containers (Food/beverage, Glass) Corrugated Containers and Paper                                       |            |                        |        |
|                                | <i>Commercial Recyclables</i>   | cubic yard | 88                     | 2      |
|                                | <i>Commercial Recyclables</i>   | cubic yard | 58                     | 21     |
|                                | <i>Multifamily Recyclables</i>  | cubic yard | 96                     | 2      |
|                                | <i>Multifamily Recyclables</i>  | cubic yard | 51                     | 21     |

| Category                       | Recyclable Materials                    | Volume                                    | Estimated Weight (lbs) | Source |
|--------------------------------|---|---|------------------------|--------|
| Commingled Recyclable Material | <i>Single family Recyclables</i>        | cubic yard                                | 126                    | 2      |
|                                | Containers (Food/beverage, Glass)       | Corrugated Containers and Paper- No glass |                        |        |
|                                | <i>Campus Recyclables</i>               | cubic yard                                | 139                    | 2      |
|                                | <i>Commercial Recyclables</i>           | cubic yard                                | 155                    | 2      |
| Electronics                    | Computer Equipment                      |   |                        |        |
|                                | <i>Desktop</i>                          | one                                       | 27                     | 24     |
|                                | <i>Laptop</i>                           | one                                       | 9.8                    | 24     |
|                                | Monitor                                 |   |                        |        |
|                                | <i>CRT</i>                              | one                                       | 40                     | 1      |
|                                | <i>15"</i>                              | one                                       | 30                     | 2      |
|                                | <i>17"</i>                              | one                                       | 45                     | 2      |
|                                | <i>21"</i>                              | one                                       | 60                     | 2      |
|                                | <i>Flat Panel</i>                       | one                                       | 24                     | 1      |
|                                | <i>Mixed Monitors</i>                   | one                                       | 29.4                   | 24     |
|                                | Televisions                             |   |                        |        |
|                                | <i>CRT &lt; 19 inch</i>                 | one                                       | 41                     | 1      |
|                                | <i>CRT ≥ 19 inch</i>                    | one                                       | 73                     | 1      |
|                                | <i>Flat Panel</i>                       | one                                       | 29                     | 1      |
|                                | <i>Mixed TVs</i>                        | one                                       | 67.3                   | 24     |
|                                | Peripheral Devices                      |   |                        |        |
|                                | <i>Printers</i>                         | one                                       | 16.1                   | 24     |
|                                | <i>Mice</i>                             | one                                       | 0.2                    | 9      |
|                                | <i>Keyboards</i>                        | one                                       | 2.9                    | 9      |
| Food                           | Mobile Devices                          |   |                        |        |
|                                | <i>Cellular Phone</i>                   | one                                       | 0.22                   | 9      |
|                                | Mixed Electronics                       |   |                        |        |
|                                | <i>Brown Goods</i>                      | cubic yard                                | 343                    | 6      |
| Food                           | <i>Computer-related Electronics</i>     | cubic yard                                | 354                    | 6      |
|                                | <i>Other Small Consumer Electronics</i> | cubic yard                                | 438                    | 6      |
|                                |   |   |                        |        |
|                                | Fats, Oils, Grease                      | 55-gallon                                 | 412                    | 2      |
|                                | Organics - commercial                   | cubic yard                                | 135                    | 21     |
|                                | Source Separated Organics - commercial  | cubic yard                                | 1,000                  | 15     |
|                                | Food Waste - restaurants                | cubic yard                                | 396                    | 21     |
|                                | Food Waste                              | cubic yard                                | 463                    | 4      |
|                                | Food Waste                              | cubic foot                                | 22-45                  | 4      |
|                                | Food waste - university                 | gallon                                    | 3.8                    | 22     |
| Glass                          | Food Waste                              | 64 gallon toter                           | 150                    | 4      |
|                                | Food waste                              | 2 cubic yard<br>full towable              | 2,736                  | 4      |
| Glass                          | Bottles                                 |   |                        |        |
|                                | <i>Loose</i>                            | cubic yard                                | 380                    | 4      |

| Category | Recyclable Materials                      | Volume         | Estimated Weight (lbs) | Source |
|----------|---|----------------|------------------------|--------|
| Metals   | Aluminum Cans                             |                |                        |        |
|          | <i>Uncompacted</i>                        | cubic yard     | 46                     | 4      |
|          | <i>Uncompacted</i>                        | case = 24 cans | 0.7                    | 11     |
|          | <i>Baled</i>                              | cubic yard     | 250-500                | 10     |
|          | Steel Cans                                |                |                        |        |
|          | <i>Whole</i>                              | cubic yard     | 50-175                 | 10     |
|          | <i>Baled</i>                              | cubic yard     | 700-1,000              | 10     |
|          | Steel Cans - Institution                  |                |                        |        |
|          | <i>Whole</i>                              | can            | 0.09                   | 7      |
|          | <i>Whole</i>                              | cubic yard     | 136                    | 7      |
| Paper    | Newsprint                                 |                |                        |        |
|          | <i>Loose</i>                              | cubic yard     | 360-800                | 1      |
|          | <i>Baled</i>                              | cubic yard     | 750-1,000              | 10     |
|          | Books - paperback, loose                  | cubic yard     | 428                    | 23     |
|          | Old Corrugated Containers                 |                |                        |        |
|          | <i>Flattened</i>                          | cubic yard     | 106                    | 4      |
|          | <i>Baled</i>                              | cubic yard     | 700-1,100              | 10     |
|          | Old Corrugated Containers and Chip Board  |                |                        |        |
|          | <i>Uncompacted</i>                        | cubic yard     | 74.54                  | 4      |
|          | Office Paper                              |                |                        |        |
|          | <i>Computer Paper</i>                     |                |                        |        |
|          | <i>Loose</i>                              | cubic yard     | 375-465                | 1      |
|          | <i>Compacted/Baled</i>                    | cubic yard     | 755-925                | 1      |
|          | <i>Mixed</i>                              |                |                        |        |
|          | <i>Loose</i>                              | cubic yard     | 110-380                | 1      |
|          | <i>Loose</i>                              | cubic yard     | 323                    | 4      |
|          | <i>Compacted</i>                          | cubic yard     | 610-755                | 1      |
|          | <i>Shredded</i>                           | cubic yard     | 128                    | 4      |
|          | <i>Mixed Baled</i>                        | cubic yard     | 1,000-1,200            | 10     |
|          | Miscellaneous                             |                |                        |        |
|          | <i>Cartons (milk and juice) uncrushed</i> | cubic yard     | 50                     | 7      |
| Plastic  | PET                                       |                |                        |        |
|          | <i>PET Bottles - baled</i>                | 30"x42"x 48"   | 525-630                | 12     |
|          | <i>PET Thermoform - baled</i>             | 30"x42"x 48"   | 525-595                | 12     |
|          | HDPE                                      |                |                        |        |
|          | <i>HDPE Dairy - baled</i>                 | 30"x42"x 48"   | 525-700                | 12     |
|          | <i>HDPE Mixed - baled</i>                 | 30"x42"x 48"   | 525-700                | 12     |
|          | Mixed PET and HDPE                        |                |                        |        |
|          | <i>Loose</i>                              | cubic yard     | 32                     | 7      |
|          | Mixed Bottles/Containers #1 - #7          |                |                        |        |
|          | <i>Loose</i>                              | cubic yard     | 40.4                   | 4      |
|          | Mixed Bottles/Containers #3 - #7          |                |                        |        |

| Category              | Recyclable Materials   | Volume          | Estimated Weight (lbs) | Source |
|-----------------------|--|-----------------|------------------------|--------|
| Plastic               | <i>Loose</i>   | cubic yard      | 25.7                   | 4      |
|                       | Film   |                 |                        |        |
|                       | <i>LDPE, loose</i>   | cubic yard      | 35                     | 13     |
|                       | <i>LDPE, compacted</i>   | cubic yard      | 150                    | 13     |
|                       | <i>LDPE, baled</i>   | 30" x 42" x 48" | 1,100                  | 13     |
|                       | Miscellaneous  |                 |                        |        |
|                       | <i>Trash Bags</i>  | cubic yard      | 35                     | 6      |
|                       | <i>Grocery/Merchandise Bags</i>                                      | cubic yard      | 35                     | 6      |
|                       | <i>Expanded Polystyrene</i>  |                 |                        |        |
|                       | <i>Packaging/Insulation</i>  | cubic yard      | 32                     | 6      |
| Textiles              | Mixed Textiles   |                 |                        |        |
|                       | <i>Loose</i>   | cubic yard      | 125-175                | 10     |
|                       | <i>Baled</i>   | cubic yard      | 600-750                | 10     |
| Wood                  | Wood   |                 |                        |        |
|                       | <i>Wood Chips, green</i>   | cubic yard      | 473                    | 1      |
|                       | <i>Wood Chips, dry</i>   | cubic yard      | 243                    | 1      |
|                       | <i>Saw Dust, wet</i>   | cubic yard      | 530                    | 1      |
|                       | <i>Saw Dust, dry</i>   | cubic yard      | 275                    | 1      |
|                       | <i>Pallets</i>   | one             | 25                     | 1      |
|                       | <i>Pallets and Crates</i>  | cubic yard      | 169                    | 18     |
|                       | <i>Christmas Trees, loose</i>  | cubic yard      | 30                     | 1      |
| Yard Trimmings        | Yard Trimmings   |                 |                        |        |
|                       | Leaves   | cubic yard      | 250-500                | 1      |
|                       | Leaves (Minnesota)   | cubic yard      | 300 - 383              | 15     |
|                       | Mixed Yard Waste   |                 |                        |        |
|                       | <i>Uncompacted</i>   | cubic yard      | 250                    | 1      |
|                       | <i>Compacted</i>   | cubic yard      | 640                    | 1      |
|                       | Prunings & Trimmings   | cubic yard      | 127                    | 6      |
|                       | Branches & Stumps  | cubic yard      | 127                    | 6      |
| Municipal Solid Waste | MSW - Commercial   |                 |                        |        |
|                       | Commercial - dry waste   | cubic yard      | 56-73                  | 16, 8  |
|                       | Commercial - all waste, uncompact                                    | cubic yard      | 138                    | 21     |
|                       | Mixed MSW - Residential, Institutional, Commercial                   |                 |                        |        |
|                       | <i>Uncompacted</i>   | cubic yard      | 250-300                | 14     |
|                       | <i>Compacted</i>   | cubic yard      | 400-700                | 14     |
|                       | Mixed MSW - Multifamily uncompact                                    | cubic yard      | 95                     | 21     |
|                       | MSW - Landfill   |                 |                        |        |
|                       | <i>Compacted - MSW Small Landfill with Best Management Practices</i> | cubic yard      | 1,200-1,700            | 17     |
|                       | <i>Compacted - MSW Large Landfill with Best Management Practices</i> | cubic yard      | 1,700-2,000            | 17     |

| Category                     | Recyclable Materials   | Volume     | Estimated Weight (lbs) | Source |
|------------------------------|--|------------|------------------------|--------|
| <b>Municipal Solid Waste</b> | <i>Compacted - MSW Very Large Landfill with Best Management and Cover Practices, Combined MMSW/Industrial/and other solid waste, or/and Leachate Recirculation</i> | cubic yard | >2,000                 | 17     |
| <b>C &amp;D</b>              | Concrete   |            |                        |        |
|                              | <i>Large Concrete with Re-bar</i>  | cubic yard | 860                    | 18     |
|                              | <i>Large Concrete without Re-bar</i>   | cubic yard | 860                    | 18     |
|                              | <i>Small Concrete with Re-bar</i>  | cubic yard | 860                    | 18     |
|                              | <i>Small Concrete without Re-bar</i>   | cubic yard | 860                    | 18     |
|                              | Asphalt Paving   |            |                        |        |
|                              | <i>Large Asphalt Paving with Re-bar</i>  | cubic yard | 773                    | 19     |
|                              | <i>Large Asphalt Paving without Re-bar</i>   | cubic yard | 773                    | 19     |
|                              | <i>Small Asphalt Paving with Re-bar</i>  | cubic yard | 773                    | 19     |
|                              | <i>Small Asphalt Paving without Re-Bar</i>   | cubic yard | 773                    | 19     |
|                              | Roofing  |            |                        |        |
|                              | <i>Composition Roofing</i>   | cubic yard | 731                    | 18     |
|                              | <i>Other Asphalt Roofing</i>   | cubic yard | 731                    | 18     |
|                              | Other Aggregates   | cubic yard | 860                    | 18     |
|                              | Wood   |            |                        |        |
|                              | <i>Clean Dimensional Lumber</i>  | cubic yard | 169                    | 18     |
|                              | <i>Clean Engineered Wood</i>   | cubic yard | 268                    | 18     |
|                              | <i>Other Recyclable Wood</i>   | cubic yard | 169                    | 18     |
|                              | <i>Painted/Stained Wood</i>  | cubic yard | 169                    | 18     |
|                              | <i>Treated Wood</i>  | cubic yard | 169                    | 18     |
|                              | Gypsum Board   |            |                        |        |
|                              | <i>Clean Gypsum Board</i>  | cubic yard | 467                    | 18     |
|                              | <i>Painted/Demolition Gypsum</i>   | cubic yard | 467                    | 18     |
|                              | Aggregate  |            |                        |        |
|                              | <i>Large Rock</i>  | cubic yard | 999                    | 18     |
|                              | <i>Small Rock/Gravel</i>   | cubic yard | 999                    | 18     |
|                              | Dirt and Sand  | cubic yard | 929                    | 18     |
|                              | Remainder/Composite Construction and Demolition  | cubic yard | 417                    | 18     |
|                              | Construction & Demolition Bulk   | cubic yard | 484                    | 20     |
|                              | Metal  |            |                        |        |
|                              | <i>Major Appliances</i>  | cubic yard | 145                    | 18     |
|                              | <i>Other Ferrous</i>   | cubic yard | 225                    | 18     |
|                              | <i>Other Non-Ferrous</i>   | cubic yard | 225                    | 18     |
|                              | <i>Remainder/Composite Metal (avg of metals, without used oil filters)</i>   | cubic yard | 143                    | 18     |
|                              | <i>HVAC Ducting</i>  | cubic yard | 47                     | 18     |

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1 Oregon Department of Environmental Quality. 2007 Oregon Material Recovery and Waste Generation Rates Report September 2008 08-LQ-092. Attachment B: Measurement Standards and Reporting Guidelines 07-LQ-134.  
<http://www.deq.state.or.us/lq/pubs/docs/sw/MRAttachmentB.pdf>

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2 Department of Ecology, State of Washington. Coordinated Prevention Grant Conversion Sheet. March, 2014.  
[www.ecy.wa.gov/pubs/1107016.pdf](http://www.ecy.wa.gov/pubs/1107016.pdf)

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3 Factor developed using lead per battery data from Battery Council International. Recycling Rates 2009 to 2013. April 2014.  
[http://c.ymcdn.com/sites/batterycouncil.org/resource/resmgr/BCI\\_Recycling\\_Rate\\_Study\\_200.pdf](http://c.ymcdn.com/sites/batterycouncil.org/resource/resmgr/BCI_Recycling_Rate_Study_200.pdf) applied to battery composition data from Sullivan, JL and Gaines, L. 2010. A Review of Battery Life Cycle Analysis: State of Knowledge and Critical Needs. October 2010. Center for Transportation Research, Energy Systems Division, Argonne National Laboratory ANL/ESD/10-7.

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4 Keep America Beautiful. Volume-to-Weight Recycling and Trash Conversion Factors Report. December 2013.

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5 Rubber Manufacturers Association (RMA). 2013 U.S. Scrap Tire Management Summary. November 2014.  
[http://www.rma.org/download/scrap-tires/market-reports/US\\_STMarket2013.pdf](http://www.rma.org/download/scrap-tires/market-reports/US_STMarket2013.pdf)

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6 California Integrated Waste Management Board. Targeted Statewide Waste Characterization Study: Detailed Characterization of Construction and Demolition Waste. June 2006. <http://www.calrecycle.ca.gov/publications/Documents/Disposal%5C34106007.pdf>

Brown Goods: larger, non-portable electronic goods that have some circuitry. Examples include microwaves, stereos, VCRs, DVD players, radios, audio/visual equipment, and non-CRT televisions (such as LCD televisions).

Computer-related Electronics: electronics with large circuitry that is computer-related. Examples include processors, mice, keyboards, laptops, disk drives, printers, modems, and fax machines.

Other Small Consumer Electronics: portable non-computer-related electronics with large circuitry. Examples include personal digital assistants (PDAs), cell phones, phone systems, phone answering machines, computer games and other electronic toys, portable CD players, camcorders, and digital cameras.

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7 Keep America Beautiful, Recycle-Bowl Competition. Accessed February 2015. <http://recycle-bowl.org/wp-content/uploads/Recycle-Bowl-Estimating-Data-Fact-Sheet.pdf>

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8 Great Forest. Volume to Weight Conversion Ratios for Commercial Office Waste in New York City. January 2013. Primary data; Cmingled; large commercial properties (500,000 sq. ft – 1m sq. ft) in the New York metropolitan area.  
<http://www.greatforest.com/files/FileUpload/files/Great%20Forest%20-%20Waste%20Conversion%20Paper%20->

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9 US EPA Electronics Waste Management in the United States Through 2009 . May 2011.

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10 WasteCare Corporation. Some Typical Loose and Baled Weights of Various Materials. Accessed April 2015.  
<http://www.wastecare.com/Products-Services/Balers/aboutbalers.htm>

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11 The Aluminum Association. U.S. Aluminum Beverage Can Recycling.  
[http://www.aluminum.org/sites/default/files/section\\_images/UBCRecyclingRate2013.pdf](http://www.aluminum.org/sites/default/files/section_images/UBCRecyclingRate2013.pdf)

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12 The Association of Postconsumer Plastic Recyclers (APR). Model Bale Specifications. <http://www.plasticsrecycling.org>

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13 Caldwell, Maggie. Recycling Plastic Film and Shrink Wrap. May 16, 2014. <http://www.federalinternational.com/blog/recy>

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14 Caterpillar Performance Handbook. 40th Edition. January 2010.

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15 Minnesota Pollution Control Agency. Data provided by professional composter. 2015. Source separated organics - food scraps, non-recyclable paper (paper plates/towels/etc) and compostable plastics.

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16 Minnesota Department of Administration 2015 hauler records (excludes organics).

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17 Minnesota Pollution Control Agency. 2013 MPCA MSW Landfill Annual Report Data.

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18 California Integrated Waste Management Board. Targeted Statewide Waste Characterization Study: Detailed Characterization of Construction and Demolition Waste. June 2006

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19 Tellus scaled down by factor from Florida C&D study -- Converting C&D Debris from Volume to Weight: A Fact Sheet for C&D Debris Facility Operators, University of Florida, 2000.

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20 Florida Dept of Environmental Protection <http://www.dep.state.fl.us/waste/categories/recycling/cd/canddmain.htm>

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21 CalRecycle. 2014 Generator-Based Characterization of Commercial Sector Disposal and Diversion in California. September 10, 2015. <http://www.calrecycle.ca.gov/Publications/Documents/1543/20151543.pdf>

Organics - putrescible material hauled by a contracted third party to a permitted facility mainly engaged in producing compost or mulch, or in anaerobic digestion of organics. Minor mechanical separation of contaminants or recyclable materials may occur at the facility prior to composting or digestion.

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22 Goldstein, Nora. "Food Scraps Composting Laboratory". *BioCycle*. January 2013, Vol. 54, No. 1, p. 33.  
<https://www.biocycle.net/2013/01/22/food-scraps-composting-laboratory/>

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23 U.S. EPA. Standard Volume-to-Weight Conversion Factors. Last updated: February 28, 2006. <https://www.epa.gov/smm/metrics-waste-reduction>

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24 National Center for Electronics Recycling (NCER). <http://www.electronicsrecycling.org/>  
Mixed monitors and TVs: total pounds collected divided by total units collected.

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## APPENDIX H – WASTE AND SOIL STORAGE CAPACITIES CALCULATIONS

Proposed Environmental Compliance Approval for a Waste Transfer/Recycling Station580 Hazelhurst Road, Mississauga, Ontario

Maximum waste and soil storage capacities at the Site have been calculated based on bulk densities of the stored waste/materials, specified storage areas, and stockpile heights. We have chosen to use the “compacted” vs. the “uncompacted” waste densities seeing as how commercial, industrial, and institutional waste will be accepted via rear-packer trucks, compactor bins, and front-end trucks. These data are summarized below.

| Stored Waste/ Material   | Bulk Density (kg/m <sup>3</sup> ) | Total Area (m <sup>2</sup> ) | Stockpile Height (m) | Location on Site  |  |
|--|-----------------------------------|------------------------------|----------------------|---|--|
| Mixed compacted solid non-hazardous waste including wood waste, blue box recyclable materials, residual waste, and segregated recyclables including: | 287.15                            | 799.2                        | 6.1                  | Processing/Transfer Building (Area A) in the southwestern portion of the Site |  |
| Drywall  | 277                               |                              | Up to 4.6            |   |  |
| Metal  | 134                               |                              |                      |   |  |
| Paper/Cardboard  | 415                               |                              |                      |   |  |
| Tires  | 10.2 - 54*                        |                              |                      |   |  |
| Excess soil  | 2,000                             | 900                          | 6.1                  | Britespan building structure (Area B) in the southcentral portion of the Site |  |
| Excess rock (shale)  | 2,675                             |                              |                      |   |  |
| Inert Materials including:   | -                                 |                              |                      |   |  |
| Concrete/brick/block   | 510                               |                              |                      |   |  |
| Asphalt  | 459                               |                              |                      |   |  |

Note: \* Weight of one tire in kilograms ((Volume-to-Weight Conversion Factors (US EPA, April 2016)

**1. Proposed Storage Capacity for Solid Non-Hazardous Waste, Residual Waste, Blue Box materials and Segregated Recyclables Stored Indoors:**

Mixed compacted solid non-hazardous waste, including blue box recyclable materials, residual waste, blue box materials, and segregated recyclables to be stored on a tipping floor in the Processing/Transfer Building (Area A). The waste will be bordered by push walls 2.4 metres high from two sides with an open end to the north towards the bay doors, to the east towards the compactor, and partially to the west. The proposed dimensions of the tipping floor are 37.0 metres by 21.6 metres. The waste pile above 2.4 metres high will be heaped to a maximum height of 6.1 metres, shaped as a truncated pyramid. It is assumed a slope of 1 : 1 of the heaped portion of the pile and the open end of the pile to the north, east, and partially to the west.

The total volume of the pile is calculated as:

$$V_{waste} = L \times W \times h_1 - 0.5 \times (h_1^2 \times (2 \times W - c + 2 \times L - d) + [1/3 \times h_2 \times (a^2 + a \times b + b^2)]) = 3,599.68 \text{ m}^3,$$

Where:

$L = 37.0 \text{ m}$ , is the length of the tipping floor

$W = 21.6 \text{ m}$ , is the width of the tipping floor

$h_1 = 2.4 \text{ m}$ , is the height of the push wall

$h_2 = 6.1 - 2.4 = 3.7 \text{ m}$ , is the height of the heaped portion of the pile above the push wall

$a = (L + W - 2 \times h_1)/2 = 22.35 \text{ m}$ , is the mean side of the base of a truncated pyramid

$b = (L + W - 6 \times h_2)/2 = 16.05 \text{ m}$ , is the mean side of the top of a truncated pyramid

$c = 6.5 \text{ m}$ , length of the west push wall

$d = 33.2 \text{ m}$ , length of the south push wall.

Therefore, the maximum capacity of the waste pile stored indoors is:

$$M = V_{waste} \times \text{density} = 2,722 \times 0.28715 = 1,033.65 \text{ tonnes}$$

The proposed storage capacity for solid non-hazardous waste is **1,000** tonnes.

## **2. Proposed Storage Capacity of Excess Soil/Rock and Inert Materials Stored in the Britespan Building Structure:**

Excess soil and rock for beneficial reuse and inert materials will be stored in a covered *Britespan* building structure with a footprint of 900 m<sup>2</sup> on an impermeable tipping floor (*Area B*). The proposed dimensions of the tipping floor are 25 metres by 22 metres. The pile will be heaped to a maximum height of 6.1 metres, shaped as a truncated pyramid with the assumed slope 1 : 1.

The total volume of the pile is calculated as:

$$V_{\text{soil}} = 1/3 \times h \times (a^2 + a \times b + b^2) = 1,922.5 \text{ m}^3,$$

Where:

$L = 25 \text{ m}$ , is the length of the tipping floor

$W = 22 \text{ m}$ , is the width of the tipping floor

$h = 6.1 \text{ m}$ , is the height of the pile

$a = (L + W)/2 = 23.5 \text{ m}$ , is the mean side of the base of a truncated pyramid

$b = (L + W - 4 \times h)/2 = 11.3 \text{ m}$ , is the mean side of the top of a truncated pyramid

Therefore, the maximum capacity of the soil/rock pile (assuming the pile consists of soil only, as a conservative approach) stored indoors is:

$$M = V_{\text{soil}} \times \text{density} = 1,922.5 \times 2,000 = 3,845 \text{ tonnes}$$

The proposed storage capacity for excess soil and rock is **3,000** tonnes.

Inert materials will also be stored within the limits of the *Britespan* building structure, assuming that the total volume of the stored material, including excess soil and rock, does not exceed 3,000 tonnes.



## **APPENDIX I – DAILY INSPECTION REPORT**

|              |        |               |  |
|--------------|--------|---------------|--|
| Date:        | Shift: | Weather :     |  |
|              |        | Temperature   |  |
| Description: |        | Precipitation |  |
|              |        | Snow          |  |
|              |        | Rain          |  |
|              |        | Minimal       |  |

**Inspection Areas: Perimeter Security Fence, Property Lines, Loading, Unloading, Transfer, Processing and Storage Areas**

| Item           | Yes/No | Finish |
|----------------|--------|--------|
| Security Issue |        |        |
| Vermin Issue   |        |        |
| Vector Issue   |        |        |
| Odour Issue    |        |        |
| Dust Issue     |        |        |
| Litter Issue   |        |        |
| Noise Issue    |        |        |
| Traffic Issue  |        |        |

**Equipment Inspection:**

| Equipment in Good Working Order (Y/N) | If no, What is the Negative Impact on the Environment |
|---------------------------------------|---|
|                                       |   |
|                                       |   |
|                                       |   |
|                                       |   |
|                                       |   |
|                                       |   |
|                                       |   |
|                                       |   |

**Corrective Action:**

| Corrective Actions to Remedy a Site Condition | Corrective Actions to Remedy Equipment Issues (Maintenance) |
|---|---|
|   |   |
|   |   |
|   |   |
|   |   |
|   |   |
|   |   |
|   |   |
|   |   |

**Reported By :**

|            |                |                |
|------------|----------------|----------------|
| Name:      | Date and Time: | Submitted to:  |
| Signature: |                |                |
| Position:  |                | Pedro Ferreira |

## APPENDIX J – PROPERTY MAINTENANCE LOG



## PROPERTY MAINTENANCE LOG

## **APPENDIX K – ODOUR BEST MANAGEMENT PRACTICES PROTOCOL**



## **Best Management Practices Protocol (BMPP) for Odour Control**

### **580 Hazelhurst Road, Mississauga, Ontario**

This *Best Odour Management Practices Protocol (Protocol)* describes the best management practices that will be used for the control of potential odorous emissions from YORK1 Hazelhurst Recycling Ltd.'s (YORK1) waste processing/transfer facility located at 580 Hazelhurst Road in Mississauga, Ontario (Facility). This Protocol for odour control has been developed to satisfy the requirements for a proposed Environmental Compliance Approval (ECA).

This Protocol was prepared following the "Best Management Practices for Industrial Sources of Odour" (January 31, 2017) guidance published by the Ontario Ministry of the Environment and Climate Change, now the Ministry of the Environment, Conservation and Parks (MECP).

The objectives of this Protocol are:

- Identify and characterize the potential sources of odour associated with the Facility
- Identify potential receptors of the odour emissions
- Describe how the odour emissions can be controlled and list the proposed control measures
- Describe the Plan implementation schedule, including training personnel
- Describe inspection, maintenance, monitoring and record-keeping procedures.

#### **1. Facility Location and Process Description**

The Site is located at 580 Hazelhurst Road in Mississauga, Ontario.

The following material will be accepted at the Site:

- Solid non-hazardous waste generated from residential and ICI sources, including construction and demolition waste, including but not limited to:
  - Metal waste
  - Cardboard/paper waste
  - Drywall waste
  - Asphalt shingles
  - Tires
  - Wood waste
- Blue box recyclable materials
- Excess soil and rock for beneficial reuse
- Inert materials, including concrete, block, and asphalt.

Incoming solid non-hazardous waste will be inspected by a trained Site representative, unloaded on the tipping floor within the Processing/Transfer Building, sorted/segregated, and processed into alternative low-carbon fuel (ALCF). The ALCF will be hauled to customers/receiving facilities. The wastes, blue box recyclable materials, and excess soil and rock for beneficial reuse are generated from residential, commercial, industrial, and institutional sectors in the Province of Ontario.

#### **2. Responsibilities**

The following responsibilities are designated for YORK1 personnel:

**Management Level:**

- Reviewing the effectiveness of the current odour control measures
- Providing the required resources to implement the Odour Control Plan

- Managing Environmental Health and Safety (EHS) Supervisor activities
- Auditing the monitoring program's effectiveness
- Organizing, auditing and monitoring the training of the Facility personnel and contractors

Supervisor Level:

- Reviewing the effectiveness of the current odour control measures
- Scheduling and coordinating the implementation of odour-control measures
- Performing Facility inspections and monitoring of odour control measures and completing a daily inspection report provided in the *Design & Operations Report* for the Facility.

Facility Personnel and Contractors:

- Following the odour control procedures outlined in the Odour Control Protocol
- Monitoring the effectiveness of the current odour control measures.

### **3. Best Management Plan for Odour Emissions**

The Protocol contains a description of procedures to identify and characterize the potential sources of odour and associated control measures, the scheduling of the Protocol implementation, the required monitoring and record-keeping procedures, and the approach to review and update the Protocol.

#### 3.1. Identification and Classification of Potential Odour Emission Sources

The waste material received at the Site is primarily construction and demolition (C&D) and institutional/commercial and industrial waste (ICI) with low putrescible content (less than 3%), and excess soil and rock for beneficial reuse which may contain a small fraction of materials that may release odorous emissions. Incidental amounts of source-separated organics (SSO) and putrescible waste which may be accepted at the Site will be processed indoors within the limits of a sealed Processing/Transfer Building with the use of odour control measures, therefore, the potential release of odorous emissions is minimized. The identified sources of potential odorous emissions are listed in Table 1 below.

**Table 1. Processes Potentially Discharging Contaminants to the Atmosphere**

| Process                     | Location                            | Contaminant |
|-----------------------------|-------------------------------------|-------------|
| Loading/Unloading           | Processing/Transfer Building        | Dust, odour |
| Sorting, Tipping, Transfer  | Processing/Transfer Building        | Odour       |
| ALCF Processing             | Processing/Transfer Building        | Odour       |
| Excess Soil/Rock Processing | Britespan Soil Processing Structure | Dust, odour |

#### 3.2. Factors Affecting Odour Emissions

The impact of odour-producing sources can be affected by various factors, including physical barriers such as a building, utilizing various odour control techniques, local weather conditions (wind speed, direction, temperature, precipitation), etc.

Odour control measures may include preventative measures, such as considerations in the design and installation of structures and their control devices, consideration of implemented planning operations and measures to prevent the generation of odours, etc. and reactive measures that are applied to control generated odour or dispersion of potential odorous emissions reaching sensitive receptors. The list of these measures is provided in Table 2 below.

**Table 2. Description of Odour Preventative and Control Measures**

| Emission Source  | Control Measures/<br>Preventive Procedure         | Description   | Frequency      |
|--|---|---|----------------|
| Material handling –<br>loading/ unloading (indoor)                 | Minimize truck turnaround<br>time                 | Waste unloading is to be done through two or<br>three bay doors at the same time                      | N/A            |
|  | Reduce transfer numbers                           | Reduction in the number of transfers where<br>practical   | When practical |
|  | Reduce handling durations                         | Reduction in total time material remains outdoors<br>while material handling                          | When possible  |
| Material handling (Excess<br>soil/rock handling) – Indoor<br>piles | Enclosed (indoors), closed<br>doors               | The Site will keep the building doors closed, except<br>for truck movement                            | When possible  |
|  | Reduction of stockpile surface<br>area            | Use larger piles rather than several small piles  | N/A            |
|  | Reduction in storage pile height                  | Use smaller pile heights where possible to<br>minimize the potential for odour migration              | N/A            |
| ALCF Processing  | Odour control system<br>installation, if required | The system will consist of a misting unit that<br>applies an odour neutralizer over the tipping floor | If required    |

Should odour emissions associated with the waste handling with the potential to migrate off-site be identified, the source will be documented, and appropriate correction action will be implemented.

### 3.3. Odour Management Plan Review Procedures and Schedule

YORK1 personnel will be appropriately trained to follow the above procedures once upon hiring, and then regularly on an annual basis. A review of these procedures and the effectiveness of odour control measures will be conducted by management yearly.

### 3.4. Training

The Plan requires that employees have appropriate training in managing odour-related issues. Specific areas of training include:

- Identification of potential sources of odour emissions at the facility
- Control techniques in place for managing odour issues and how to maintain them, conduct odour observation and fill out the associated paperwork
- What to do in the case of an unexpected odour emission release, and,
- Who to notify of any concerns or problems pertaining to odour, and how to handle odour complaints.

Any change in the odour control policy will trigger refreshment training for YORK1 personnel.

### 3.5. Procedures for Handling Complaints

All YORK1 personnel should be trained on how to direct a complaint to an appropriate supervisor responsible for receiving complaints. The following steps should be taken by a trained supervisor in the event that a complaint is received:

- Obtain a *Complaint Form* (provided in the D&O report for the Facility) and ask the complainant for the information required on the form (contact information, description of odour, time of occurrence, etc.)
- Notify the Halton-Peel MECP district office of the complaint (905-319-8292)
- Complete the remainder of the *Complaint Form* that does not require the information from the complainant (description of the facility operations and weather conditions)
- Conduct a Facility and, if needed, off-site inspection, including completion of a Daily Inspection Form (provided in the D&O report for the Facility) to determine whether the odours are still present and the cause.
- Commence mitigation procedures, if required.
- Document the complaint.

#### 4. Inspection, Maintenance and Documentation

Routine odour inspections will be conducted at the Facility during the daily Site inspections with the completion of a *Daily Inspection Form* (provided in the D&O Report for the Facility). The Site area will be inspected by perimeter walk-around as well as the interior of the Processing/Transfer Building. Additionally, when there is an upset condition to the normal operation of the Facility or a change of operations that may result in odorous emission generation, an odour inspection will be conducted. Any deficiencies identified during the inspection will be addressed as soon as practical. Upon identification of the waste emitting odours it will be moved to enclosed storage bins and immediately returned to the waste sender or removed from the Site to appropriate disposal facilities.

The following are records that will be kept at the Facility:

- *Daily Inspection Forms*
- *Complaint Forms.*

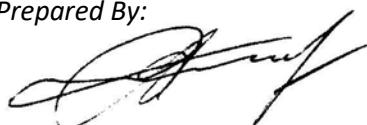
In addition, daily records for materials received, rejected and/or tested are kept on-site as part of the Facility operations and will be available, if required, for purposes of odour complaint investigation and assessment by an MECP inspector. The period in which the records will be kept will be in compliance with the waste disposal site ECA conditions.

#### 5. Odour Management Plan Review and Continuous Improvement

Inspections and monitoring procedures will assist YORK1 personnel and the EHS Supervisor in maintaining the Odour Control Plan. The Plan will be reviewed periodically and updated, as required:

- When there are significant changes in the odour emission sources
- Every five (5) years
- When there are verified complaints associated with odour emissions from the Facility, and,
- When there are noticeable odour emissions occurring more frequently and/or at an increased odour level.

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Vice President, Environmental Services

## APPENDIX L – DUST BEST MANAGEMENT PRACTICES PROTOCOL



## **Best Management Practices Protocol (BMPP) for Dust Control**

### **580 Hazelhurst Road, Mississauga, Ontario**

This *Best Management Practices Protocol for Dust Control (Protocol)* describes the best management practices that will be used for the control of potential dust emissions (including fugitive) from *YORK1 Hazelhurst Recycling Ltd.*'s (YORK1) waste recycling facility located at 580 Hazelhurst Road in Mississauga, Ontario (Facility). This *Protocol* for dust control has been developed to satisfy the requirements of the proposed Environmental Compliance Approval (ECA).

This Protocol was prepared following the *“Procedure for Preparing an Emission Summary and Dispersion Modelling Report”* (February 2017) guidance published by the Ontario Ministry of the Environment and Climate Change, now the Ministry of the Environment, Conservation and Parks (MECP).

The objectives of this Protocol are:

- Identify and characterize the potential sources of dust emissions (including fugitive) associated with the Facility
- Identify potential receptors of the dust emissions
- Describe how the dust emissions can be controlled and list the proposed control measures
- Describe the Plan implementation schedule, including training of personnel
- Describe inspection, maintenance, monitoring, and record-keeping procedures.

#### **1. Facility Location and Process Description**

The Site is located at 580 Hazelhurst Road in Mississauga, Ontario.

The following material will be accepted at the Site:

- Solid non-hazardous waste generated from residential and ICI sources including construction and demolition waste, including but not limited to:
  - Metal waste
  - Cardboard/paper waste
  - Drywall waste
  - Asphalt shingles
  - Tires
  - Wood waste
- Blue box recyclable materials
- Excess soil and rock for beneficial reuse
- Inert materials, including concrete, block, and asphalt.

Incoming solid non-hazardous waste will be inspected by a trained Site representative, unloaded on the tipping floor within the Processing/Transfer Building, and sorted/segregated, and residual waste will be hauled out to the final destinations. The wastes, blue box recyclable materials and excess soil/rock for beneficial reuse are generated from residential, commercial, industrial, and institutional sectors in the Province of Ontario.

## 2. Responsibilities

The following responsibilities are designated for YORK1 personnel:

### Management Level:

- Reviewing the effectiveness of the current dust control measures
- Providing the required resources to implement the *Protocol*
- Managing Environmental Health and Safety (EHS) Supervisor activities
- Auditing the monitoring program's effectiveness
- Organizing, auditing, and monitoring the training of the Facility personnel and contractors.

### Supervisor Level:

- Reviewing the effectiveness of the current dust control measures
- Scheduling and coordinating the implementation of dust control measures
- Performing Facility inspections and monitoring of dust control measures and completing dust control logs (forms are provided in **Appendices A through C**).

### Facility Personnel and Contractors:

- Following the dust control procedures outlined in the *Protocol*
- Monitoring the effectiveness of the current dust control measures.

## 3. Best Management Plan for Dust Emissions

The Plan contains a description of procedures to identify and characterize the potential sources of dust and associated control measures, the scheduling of the Plan implementation, the required monitoring and record-keeping procedures, and the approach to review and update the Plan.

### 3.1. Identification and Classification of Potential Dust Emission Sources

The waste material received at the Site is primarily construction and demolition (C&D) waste, institutional/commercial and industrial (ICI) waste, inert and blue box recyclable materials, and excess soil and rock for beneficial reuse. The identified sources of potential odorous emissions are listed in Table 1 below.

**Table 1. Facility Dust Sources**

| Process/Activity                       | Location  | Possible Cause   | Factors affecting dust emissions  |
|--|---|--|---|
| Road dust – paved roads                | Paved roads                                       | <ul style="list-style-type: none"><li>• Disturbance of dust on road surfaces caused by vehicles</li><li>• Granular materials falling from trucks</li><li>• Disturbance of dust on road surfaces caused by wind</li></ul> | <ul style="list-style-type: none"><li>• Unpaved road surface silt and moisture</li><li>• Paved road conditions (cracks, moisture)</li><li>• Wind conditions</li><li>• Vehicle speed and weight</li><li>• Waste material condition (particle size, moisture)</li></ul> |
| Material Handling - loading/ unloading | Processing building, Britespan building structure | <ul style="list-style-type: none"><li>• Disturbance of material being loaded/unloaded</li><li>• Wind erosion on exposed material</li></ul>   | <ul style="list-style-type: none"><li>• Material particle size distribution and moisture</li><li>• Wind conditions</li><li>• Loading/unloading conditions (drop height, bucket capacity)</li></ul>  |

### 3.2. Factors Affecting Dust Emissions

The impact of dust-generating sources can be affected by various factors such as material particle size distribution, weather conditions (wind, precipitation), control measures in place, and the frequency of disturbing activities.

Based on these factors, reducing the surface availability of silt on unpaved roads, minimizing disturbances and mitigating the impact of wind on a source can reduce the emissions of the fugitive dust. The list of these control measures is provided in Table 2 below.

**Table 2. Dust Mitigation Practice Options**

|                           | Road Dust                                 | Material Handling | Material Storage |
|---------------------------|---|-------------------|------------------|
| Best Management Practices | Speed Limits                              | ✓                 |                  |
|                           | Vehicle Restrictions                      | ✓                 |                  |
|                           | Storage Pile Configuration                |                   | ✓                |
|                           | Storage Pile Heights                      |                   | ✓                |
|                           | Storage Pile Area                         |                   | ✓                |
|                           | Minimize Drop Heights                     |                   | ✓                |
|                           | Meteorological Considerations             | ✓                 | ✓                |
|                           | Optimize Drop-off Area Configuration      |                   | ✓                |
|                           | Routine Maintenance                       |                   |                  |
|                           | Truck Sizing (larger trucks, fewer hauls) | ✓                 | ✓                |
| Physical Controls         | Watering                                  | ✓                 | ✓                |
|                           | Surface Treatment                         | ✓                 |                  |
|                           | Windscreens                               |                   | ✓                |
|                           | Road Sweeping                             | ✓                 |                  |
|                           | Road Water Trucks                         | ✓                 |                  |
|                           | Paving                                    | ✓                 |                  |
|                           | Truck Covers (tarps)                      | ✓                 |                  |

Should dust emissions associated with the waste handling with the potential to migrate off-site be identified, the source will be documented, and appropriate correction action will be implemented.

### 3.3. Preventative and Control Measures

Preventative and control measures can affect factors influencing the generation and dispersion of fugitive dust emissions and are applied to minimize potential impacts related to these emissions.

Table 3 describes preventative and control measures for fugitive dust emissions at the Facility.

**Table 3. Description of Fugitive Dust Preventive and Control Measures**

| Emission Source   | Control Measure/<br>Preventative Procedure | Description   | Frequency  |
|---|--|---|--|
| Road dust (unpaved and paved roads)                                       | Posted speed limits                        | Trucks using the Facility will be restricted to a maximum speed of 20 km/hr to avoid excessive amounts of airborne dust. Vehicle speed limit signs will be posted | Traffic speeds will be monitored by site personnel. All contractors who arrive at the Facility are to be informed of the speed limit |
|   | Meteorological conditions                  | Meteorological conditions (rainfall) will assist in dust suppression  | N/A  |
|   | Truck bed covering                         | Enclosing open truck beds to eliminate the potential for wind-borne emissions   | Upon transportation of dry material, if necessary  |
|   | Road sweeping                              | Road sweeping of paved roads  | Periodically (daily, if necessary)   |
| Material handling (loading/unloading)                                     | Minimize drop heights                      | Loading of material to be done as close to the piles, bins or trucks as possible  | Low drop heights will be maintained at all times   |
|   | Enclosed (indoors), closed doors           | The building doors will be kept closed, except to allow for truck and loader/excavator access   | When possible  |
|   | Reduction of stockpile surface area        | The building doors will be kept closed, except to allow for truck and loader/excavator access   | When possible  |
|   | Reduction in storage pile height           | Use larger piles rather than several small piles to minimize the total surface area   | Optimizing stockpile placement will be considered when   |
|   | Watering                                   | Use smaller pile heights where possible to minimize emissions   | N/A  |
|   | Floor washing                              | Sprinklers are installed overhead of the indoor stockpiles  | Based on visual observations of dust emissions and the moisture  |
| Indoor ALCF processing (shredder, grinder, separator) and soil processing | Water suppressant system                   | Wet floor washing by a third-party contractor, with the removal of waste wash water by vacuuming  | Based on visual observation and in response to complaints  |
|   | Enclosed (indoors)                         | The equipment is located indoors, and the Site will keep the building doors closed, except occasionally to allow for trucks and loader access                     | Consistent indoor operation, door closed when possible   |

### 3.4. Training

The *Protocol* requires that employees have appropriate training in managing dust-related issues. Specific areas of training include:

- Control techniques in place for managing dust issues and how to maintain the controls, conduct dust emissions observation, and fill out the associated paperwork
- What to do in the case of an unexpected fugitive dust release, and,
- Who to notify of any concerns or problems pertaining to dust.

Any change in the dust control policy will trigger refresher training for YORK1 personnel.

### **4. Inspection, Maintenance, and Documentation**

An inspection of the conformity with the dust control *Protocol* will be documented weekly using the *Fugitive Dust Inspection Form* (see **Appendix A** for an example of an inspection form). In addition, daily weather conditions will be recorded in the *Daily Inspection Log*, which is included in the Design & Operations Report for the Facility. Traffic routes at the Site will be regularly swept and/or watered with a truck sweeper and water truck, which will be retained on an as-needed basis, to prevent potential off-site dust migration. These activities will be documented in the *Daily Roads Sweeping/Watering Log* using the form attached in **Appendix B**.

In the event of a non-conformance, the inspector will add the incident to the *Non-Conformance Log* (see **Appendix C** for an example of a Non-Conformance log). Corrective action is to be taken to eliminate the causes of the non-conformance. It is expected that all deficiencies identified in inspections be addressed

immediately. Reviews of the Non-Conformance Logs will be done quarterly as part of the BMPP continuous improvement program.

Table 4 provides a summary of the inspections that take place at the site under this Plan and the inspection frequency.

**Table 4: Inspection Frequency Summary**

| Inspection Type                           | Frequency  |
|---|--|
| Wind Speed Monitoring, weather conditions | Daily  |
| Fugitive Dust Inspection Form             | Weekly and whenever the online wind speed monitoring identifies wind in excess of 50 km/h measured at a 10-metre anemometer height |
| Equipment Maintenance Inspection Form     | Monthly  |
| Sweeping/Watering Log                     | Daily  |
| Non-conformance Log                       | Whenever a non-conformance/spill occurs  |

Table 5 presents all the inspection and maintenance procedures in place and the respective documentation to support ongoing conformity with preventative and control measures.

**Table 5: Inspection Documentation for the Facility Organized by Emission Source Type**

| Dust Emission Source Type | Documentation                  | Document Control/ Recordkeeping |
|---------------------------|--------------------------------|---------------------------------|
| Paved Traffic Routes      | Fugitive Dust Inspection Form  | 2 Years                         |
|                           | Roadways Sweeping Log          |                                 |
|                           | Non-Conformance Log            |                                 |
| Material Handling         | Fugitive Dust Inspection Form  | 2 Years                         |
|                           | Material Handling Activity Log |                                 |
|                           | Non-Conformance Log            |                                 |
| Material Storage          | Fugitive Dust Inspection Form  | 2 Years                         |
|                           | Material Storage Activity Log  |                                 |
|                           | Non-Conformance Log            |                                 |
| Material Spills           | Fugitive Dust Inspection Form  | 2 Years                         |

As part of recordkeeping procedures, the above information should be recorded in electronic files and/or hard copies for a minimum period of two years. The Site Supervisor is responsible for recording the information listed above, and copies of all documents are kept in the Site office/Scale house.

## 5. Dust Management Plan Review and Continuous Improvement

Inspections and monitoring procedures will assist YORK1 personnel and the EHS Supervisor in maintaining the dust control *Protocol*. The *Protocol* will be reviewed periodically and updated, as required:

- When there are significant changes in the dust emission sources
- Every five (5) years
- When there are verified complaints associated with dust emissions from the Facility, and,
- When there are noticeable dust emissions occurring more frequently and/or at an increased dust level.

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Director, Environmental & Sustainability

Todd Parry

Approved By:



Vice President, Environmental Services

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### Attachments:

- Appendix A – Fugitive Dust Inspection Form
- Appendix B – Daily Road Sweeping/Watering Log
- Appendix C – Non-Conformance Log
- Appendix D – Dust Emission Sources and Area Receptors Map

## **APPENDIX A**

### **FUGITIVE DUST INSPECTION FORM**



Date:  
Inspector Name:

## Fugitive Dust Weekly Inspection Form

### Paved Truck Traffic Routes

Please check all segments that were inspected:  Paved Facility Entrance  Paved Plant Road

If some segments were not inspected, please indicate below which segment and why it was not inspected.

| Inspection Items  | Response | Requirement | Conformance (Y or N) | Description of Non-Conformance |
|---|----------|-------------|----------------------|--------------------------------|
| Is visible dust observed from any section of traffic route? |          | N           |                      |                                |
| Are appropriate vehicle speeds enforced?                    |          | Y           |                      |                                |
| Are roadways well maintained?                               |          | Y           |                      |                                |
| Has the watering log been maintained?                       |          | Y           |                      |                                |
| Has the non-conformance log been maintained?                |          | Y           |                      |                                |
| Have previous non-conformances been rectified?              |          | Y           |                      |                                |

### Material Storage / Screening/ Handling

Please check all areas that were inspected:  Screener  Storage Pile  Loading Truck Loading/Unloading  Storage Areas

If some areas were not inspected, please indicate below which are and why it was not inspected.

| Inspection Items                                     | Response | Requirement | Conformance (Y or N) | Description of Non-Conformance |
|--|----------|-------------|----------------------|--------------------------------|
| Is visible dust observed from any handling location? |          | N           |                      |                                |
| Are low drop heights maintained?                     |          | Y           |                      |                                |
| Are truck freeboard heights maintained?              |          | Y           |                      |                                |
| Are truck loads covered when required?               |          | Y           |                      |                                |
| Are material handling locations well maintained?     |          | Y           |                      |                                |
| Has the activity log been maintained?                |          | Y           |                      |                                |
| Has the non-conformance log been maintained?         |          | Y           |                      |                                |
| Have previous non-conformances been rectified?       |          | Y           |                      |                                |

## **APPENDIX B**

### **DAILY ROAD SWEEPING/WATERING LOG**



# Daily Truck Traffic Routes Sweeping/Watering Log

## **APPENDIX C**

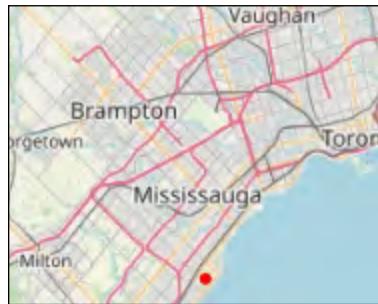
### **NON-CONFORMANCE LOG**



# Non-Conformance Log

## **APPENDIX D**

### **DUST EMISSION SOURCES AND AREA RECEPTORS MAP**



| Legend  |  |
|---|--|
|  | Municipal Wards                              |
|  | Properties                                   |
|  | Address Text                                 |
|  | Property Limits                              |
|  | Proposed Waste Processing/Transfer Building  |
|  | Proposed Britespan Soil Processing Structure |

Notes

This map is a user generated static output from an Internet mapping site and is for reference only. Data layers that appear on this map may or may not be accurate, current, or otherwise reliable.  
THIS IS NOT A PLAN OF SURVEY



## **APPENDIX M – TYPICAL ODOUR CONTROL SYSTEM DETAILS**

- Continuous duty motor
- Easy installation - tank or wall mount
- Tamper proof locked enclosure
- Totally enclosed fan cooled motor for 24/7 operation
- Self priming pump head



*The Ecolo AMC System, combined with our effective odor specific AirSolution, is the most effective method for eliminating odors in a broad range of industrial and environmental applications.*

The all new AMC system is part of the AirStreme line of products by Ecolo.

All components are securely enclosed in a NEMA rated fan cooled cabinet and features an advanced digital controller for quality and industry leading programmability.

The AMC System is ideal for misting in a range of applications, including:

- Mosquito misting
- Fly control
- Odor control
- Dust suppression
- Humidification
- Environmental cooling

### Features of the NEW AMC System

- Integrated controller design.
- Surge protection
- Advanced programming capabilities - event timer, repeat cycle, everyday, individual day, weekday/weekend
- Digital display with touch pad programming and indicator lights for accessories - rain, wind, tank level, auto run, alarm pump, tank mixer
- Adaptive microprocessor with real time clock
- Internal battery back up
- Password protection
- Data collection capabilities: runtime, pump hours, daily peak temperature, daily peak current
- Operates up to 150 nozzles
- Optimal operating pressure, 150 psi

### Optional Accessories for the AMC:



Rain Sensor

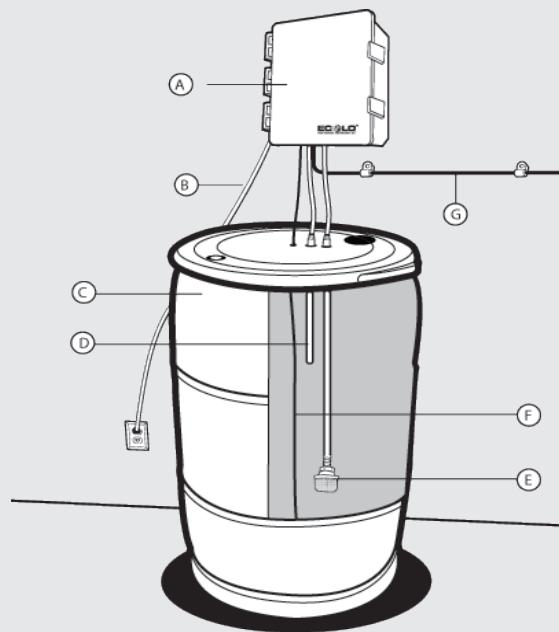


Wind Sensor



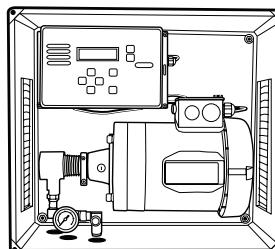
3-Way Remote

### Standard Install Configuration



| PART | DESCRIPTION       |
|------|-------------------|
| A    | AMC Controller    |
| B    | Power cord        |
| C    | 55 Gallon drum    |
| D    | Return line       |
| E    | Strainer          |
| F    | Tank level sensor |
| G    | Discharge line    |

### Integrated Controller Design



| DUTY | HP  | HZ | WEIGHT | V       |
|------|-----|----|--------|---------|
| Cont | 1/2 | 60 | 41 LBS | 110/220 |

DIMENSIONS: 18" X 16" X 10"



## APPENDIX N – LITTER BEST MANAGEMENT PRACTICES PLAN



## LITTER BEST MANAGEMENT PRACTICES PLAN

### YORK1 HAZELHURST RECYCLING LTD.

**Address: 580 Hazelhurst Road, Mississauga, Ontario**

Litter control is one of the operational issues at the waste disposal/transfer facility. Litter includes solid materials that may become airborne and carried by the wind away from unloaded and stockpiled wastes. This Litter Management Plan outlines the best management practices to be implemented by the waste processing/transfer facility management for following regulatory requirements. In addition to the regulatory requirements, YORK1 Hazelhurst Recycling Ltd. is committed to maintaining high aesthetic standards for all its waste processing/transfer facilities to keep up environmental sustainability.

The control of litter is an important part of the daily operations of the facility. The goal of the facility operations is to implement best management practices and have all blowing litter contained within the site. As loading/unloading operations and waste processing are conducted indoors only, the likelihood of litter migration within the Site is minimal, however, the facility operator as necessary will implement the following procedures and techniques to control litter:

1. All trucks must be tarped upon entering and exiting the facility. The un-tarping should be conducted in designated areas only.
2. If possible, incoming waste should be unloaded inside the sorting/processing building.
3. Portable skid-mounted litter fences may be provided for deployment downwind as close as practical to the un-tarping/processing areas, as needed.
4. Semi-permanent fencing may be provided around the operation areas as an additional barrier to the migration of litter off-site when litter has not been contained by the portable litter fences. The fencing will be relocated as needed.
5. Permanent fencing may be constructed, as needed.
6. On very windy days when all other procedures are not successful in controlling blowing litter, the operator may apply cover material more frequently or immediately to the incoming waste if it is unloaded outside the processing building. The operator may also consider closing the facility to incoming waste.
7. Site personnel may be directed to collect any litter that has escaped the above control measures. The personnel should not only collect litter within the facility but also at the adjacent properties, provided that the property owner's permission is received. If additional assistance is required, the corresponding service agencies may be retained.
8. If the litter is distributed by the wind into trees and bushes on facility property or adjoining properties, portable lifting equipment may be employed to retrieve the litter.
9. Portable litter vacuums may be used to collect litter that has accumulated on litter fences.
10. Roads leading to the site will be routinely inspected for litter. If the litter accumulated on the roads is associated with the trucks entering the facility, then the litter will be picked up on a routine basis. All necessary safety precautions must be followed.
11. Before and after photos of any litter removal effort may be taken and the corresponding records should be made in the daily inspection reports.
12. Site management's contacts should be provided to the community/neighbours.

The management of litter at the landfill is a daily activity. All facility personnel are responsible for complying with the litter management plan requirements.

*Facility Manager*

---



## **APPENDIX O – COMPLAINT FORM**

# COMPLAINT REPORT

Date: \_\_\_\_\_

Time: \_\_\_\_\_

**Complainant Details**

|               |              |
|---------------|--------------|
| Contact Name  | Phone Number |
| Email Address |              |

**Complaint Information**

|                          |                    |
|--------------------------|--------------------|
| Complaint Date           | Complaint Taken By |
| Complaint Details        |                    |
| Corrective Action        |                    |
| Suspected Causes         |                    |
| Corrective Action Person |                    |

**Diagram (If required)**

|                     |  |
|---------------------|--|
| Weather Conditions: |  |
| Wind Direction:     |  |

|  |   |                      |
|--|---|----------------------|
| Name of the person who completed this report | Signature of the person who completed this report | Management Signature |
|  | X   | X                    |

## APPENDIX P – TRAINING MANUAL AND FORMS

VERSION 1.0

LAST REVISED: MARCH 31ST, 2022



# SITE EMPLOYEE TRAINING

YORK1 TRANSFER STATIONS

## PURPOSE OF THIS MANUAL

This manual is intended to be a training plan that applies to all York1 operated waste transfer stations and was developed to ensure that all employees that operate the site understand their site-specific environmental compliance approval and are trained in its operation.

## GENERAL LEGISLATION

Employees should familiarize themselves with the specific legislation that pertains to operating a waste disposal site. Ontario Reg. 347 is where all information can be found. It is important to know that no waste disposal site can operate without an environmental compliance approval.

## SPECIFIC LEGISLATION

No person shall use, operate, establish, alter, enlarge or extend a waste management system or a waste disposal site except under and in accordance with an environmental compliance approval.

No person shall deposit, or cause, permit or arrange for the deposit of, waste upon, in, into or through any land or land covered by water or in any building that is not a waste disposal site for which an environmental compliance approval or renewable energy approval has been issued.

No person shall use, or cause, permit or arrange for the use of, any facilities or equipment for the storage, handling, treatment, collection, transportation, processing or disposal of waste that is not part of a waste management system for which an environmental compliance approval or renewable energy approval has been issued

Failure to comply by the above regulations can result in penalties for improper management of a waste system.

## DUST MANAGEMENT/NUISANCE PROCEDURES

In order to maintain a clean and nuisance free operation YORK1 Hazelhurst Recycling Ltd. has set forth five processes which will prevent any dust from becoming a nuisance to neighbouring properties.

### SPEED LIMIT TO 10KM/H

By ensuring vehicular traffic does not pass 10km/h will ensure that does not get picked up and blown around.

### WET/DRY SWEEPING

by conducting wet/dry sweeping we can ensure that any fugitive dust is collected and thus preventing any nuisance from occurring. YORK1 Hazelhurst Recycling Ltd. maintains a sweeping log which can be viewed by any onsite personnel.

### DUST SCREEN FENCE

The dust screen fence prevents and dust from unloading and loading operations at the rear of the transfer station. This fence will catch any fugitive dust and allow air flow through it.

### BAY DOORS

By keeping the bay door closed during non-operational periods and periods during operation will prevent significant fugitive dust emissions.

## ENVIRONMENTAL CONCERNS

When receiving waste from customers, all employees must confirm that the material is what has been stated by conducting a visual inspection. Once confirmed the material may be offloaded and dealt with accordingly. If at any point an unapproved material was offloaded than that material must be dealt with in accordance with Ontario Regulation 347.

### APPROVED WASTE

solid, non-hazardous waste generated within the residential, industrial, institutional and commercial sectors including construction and demolition waste.

### REFUSAL PROCEDURES

If a customer attends to dispose of any waste not approved under our environmental compliance approval, we must refuse it and report it management for further investigation and/or possible MECP notification.

### ECA REQUIREMENTS

Disposal of waste from maintenance shall be conducted in accordance with the Environmental Protection Act and local regulations. Removed sediment must be disposed of in the garbage as solid waste.

---

### EQUIPMENT & OPERATORS

Management is responsible to ensure that all drivers or operators of any waste handling equipment are fully trained and able to operate such equipment in a safe manner.

Drivers and operators are responsible to ensure that their vehicle is equipped with all necessary safety and emergency response items are available and their unique locations.

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### PUBLIC COMPLAINT PROCEDURES

If at any point the general public makes a formal complaint, a formal inspection of the site will be conducted, and all necessary steps will be taken to correct such complaint. Management will keep a record of the complaint and a copy of the steps taken to correct the issue.

## EMERGENCY RESPONSE PLAN

**In the event that there is a serious injury or incident in the office or yard the following procedures shall be followed:  
FOR SERIOUS INJURIES CALL 911**

A serious injury is an injury that could result in a loss of life our portion of the body, disability, or substantial loss of blood.

### 1. First Response

- Notify the Vice-President, Operations Manager
- Ensure the area is safe to enter don't enter the area if it poses a hazard to your health and safety
- Check the individual state don't move the individual unless the situation is life threatening only trained first aider shall conduct first date
- Don't move any objects at the scene unless the injured person at further risk if objects remain
- Until qualified help arrives your action should be to keep the individual calm and warm

### 2. Emergency Notification

- The Supervisor/Operations Manager or their designate will communicate the emergency by using the air horn and give one long blast 5 seconds to engage the Emergency Response Team (ERT)
- The Supervisor/Operations Manager or their designate will contact Emergency Services if required
 

"I am calling to report a serious incident we believe the injuries to be...."

"The address is: 580 Hazelhurst Road in Mississauga"

"We will meet the Emergency Services Vehicle at the main entrance at Hazelhurst Road"

### 3. Report to Emergency Services

- The Supervisor/Operations Manager will report to Emergency Services with assistance from office/yard personnel the circumstances of the emergency and any other pertinent information that might be requested.

### 4. Upon hearing the hard work and our fire alarm activities shall stop

### 5. Emergency Response Team (ERT)

- Upon hearing the emergency notification, the ERT will proceed to the appropriate location and provide all necessary assistance up to and including First Aid.
- One member of the ERT (designated by the Vice-President) will meet the Emergency Services at the designated location and escort the Emergency Personnel to the scene.

#### EMERGENCY RESPONSE TEAM MEMBERS

| Name           | Position                               | Phone Number   |
|----------------|--|----------------|
| Vince Mora     | Vice-President                         | (647) 889-7071 |
| Pedro Ferreira | Director – Transfer Station Operations | (416) 827-3724 |
| Michael Carr   | Manager – Transfer Station Operations  |                |
|                | Director, Health & Safety              |                |
|                | VP – Human Resources                   |                |

## EMERGENCY EVACUATION PROCEDURE

In the event that there is an emergency in the office or yard that requires the area to be evaluated the following procedure will be adhered to:

### 1. Emergency Notification

- The Supervisor/Operations Manager will retrieve the emergency air horn and give **3 long blasts** for an emergency evacuation and/or sound the fire alarm.

**Emergency Air Horn Locations:** \_\_\_\_\_

The Supervisor/Operations Manager will contact emergency services if required.

### 2. All employees

- Upon hearing the emergency notification will proceed to the appropriate location in the event of an evacuation employees will assemble at or on:

**Primary Assembly Point:** \_\_\_\_\_

### 3. Supervision

- Will take a head count of all employees under their care and report to the Operations Manager/Vice President.

### 4. Report to Emergency Services

- The Supervisor/Operations Manager will report to emergency services with assistance from office & yard personal, the circumstances of the emergency, possibility of missing persons, and any other pertinent information.

### 5. No employees

- Are permitted to grant interviews to members of the press unless expressed written consent has been given by the owner of the company.

### Training

The company will provide designated members with approved First Aid & CPR Training. An emergency evacuation drill will take place once per year.

### Communication

A written copy of the Emergency Response Plan will be provided to all Management. The Operations Manager/Vice President will discuss any new and critical information with respect to potential hazards as they may arise. All employees shall be informed about the location of the fire safety and first aid equipment.

### Record keeping

Records of all meetings drills and reports regarding emergency planning will be kept and maintained on file at the office by Management.

### Evaluation

Management will evaluate the success and shortfalls of this program in conjunction with the Joint Health and Safety Committee/Safety Representative to ensure their office compatibility and after a reported incident, accident or emergency drill.

## FIRE RESPONSE PLAN

### IN CASE OF FIRE

#### 1. Upon the discovery of fire:

- Leave the area immediately
- Activate the fire alarm or alert the Supervisor/Operations Manager immediately who can activate alarm (**emergency notification system**)
- Close all doors behind you as you exit the building
- Evacuate using the nearest exit and proceed to the emergency assembly location (see below)
- Call the Fire Department, 911

#### 2. Upon hearing the fire alarm/emergency notification system

- Follow the emergency evacuation plan
- Leave the building via the nearest fire exit
- Close all doors behind you as you exit the building
- Evacuate using the nearest exit and proceed to the emergency assembly location (see below)

#### Site-Specific Instructions:

1. Immediately drop what you are doing and proceed to the exit the area.
2. Proceed to the emergency assembly location.
3. All Employees are required to check in with the Supervisor/Operations Manager (or designate).
4. The Supervisor/Operations Manager (or designate) will ensure all employees are accounted for.
5. No employees are permitted to re-enter the building without the authorization of Emergency Services.

#### EMERGENCY ASSEMBLY LOCATION:

ADDRESS:

MAJOR INTERSECTION FOR OUR BUILDING:

## SPILL RESPONSE PLAN

### ALL SPILLS WILL BE REGARDED AS HAZARDOUS AND SHALL BE TREATED AS SUCH

If you discover a spill or leak of a hazardous or unidentified material, please follow the below steps:

- S**afely away create everyone from the immediate area, secure area and evaluate the spill for appropriate response. Contact a member of the Spill Response Team.
- P**revent the spread of fumes by all closing doors/windows.
- I**nitiate appropriate spill procedure, if safe to do so.
- L**eave all electrical equipment alone. Do not turn on or off.
- L**ocate any information regarding the chemical, reviewing the Safety Data Sheet (SDS) if possible and following the necessary steps.

**In the event of a hazardous spill in the yard/shop the following steps will be taken:**

#### 1. Refer to:

- specific Spill Response Procedures
- Emergency Response Procedures
- Safety Data Sheets (SDS)
- Safe Work Practices or Safe Work Procedures

#### PROJECT SPECIFIC INSTRUCTIONS:

- Location must establish the level of danger to personnel and if/when its applicable to evacuate the scene.
- Spill Response and clean-up efforts will be accomplished in accordance with federal and Municipal Authorities Chemical Spill Control Program Spill Response and Control.
- The location of the SPILL KIT must be known by all site personnel.
- Incident investigation and reporting will be done in accordance with the incident investigation program.
- Notify the H&S Team immediately.

#### LOCATION OF THE SPILL KITS:

#### SPILL RESPONSE TEAM MEMBERS

| Name           | Position                               | Phone Number   |
|----------------|--|----------------|
| Vince Mora     | Vice-President                         | (647) 889-7071 |
| Pedro Ferreira | Director – Transfer Station Operations | (416) 827-3724 |
| Michael Carr   | Manager - Transfer Station Operations  |                |
|                | Director, Health & Safety              |                |
|                | VP – Human Resources                   |                |

## FIRE EXTINGUISHER USE

# How To Use A Fire Extinguisher



Remember the **PASS** word (**P**ull - **A**im - **S**queeze - **S**weep)

## P

**Pull**  
Pull The Pin



Break seal  
and test  
extinguisher



## A

**Aim**  
Aim At  
The Base  
Of Fire



Ensure you have  
a means of  
escape



## S

**Squeeze**  
Squeeze The  
Operating  
Handle



To operate  
extinguisher  
and discharge  
the agent



## S

**Sweep**  
Sweep From  
Side To Side



Completely  
extinguish  
the fire

**SafetyBanners .ORG**

## SITE ORIENTATION & SPECIFIC GUIDELINES

POSITION:

ALLERGIES/MEDICAL CONDITIONS:

SITE ADDRESS:

EMERGENCY CONTACT (NAME & RELATION & NUMBER):

Mark items as indicated: COMPLETED , NOT APPLICABLE

|   |  |  |                          |
|---|--|--|--------------------------|
| <b>GENERAL REQUIREMENTS</b>                           | <ul style="list-style-type: none"> <li>- <b>Health &amp; Safety Policy Statement</b></li> <li>- <b>Violence &amp; Harassment:</b> Zero tolerance, report incidents immediately</li> <li>- <b>Site Safety Rules:</b> Review and understand</li> <li>- <b>Disciplinary Measures:</b> Progressive disciplinary policy, IDLH items are zero tolerance.</li> <li>- <b>Fitness for Duty Policy:</b> Zero tolerance</li> <li>- <b>Circle, Pre-use Equipment Checks:</b> To be completed daily.</li> <li>- <b>Horseplay/fighting/pranks:</b> Zero tolerance</li> </ul> | <ul style="list-style-type: none"> <li>- <b>Toolbox Talks:</b> Completed weekly</li> <li>- <b>Reporting:</b> Report hazards, incidents and injuries immediately (<i>Hazard Reporting Form</i>)</li> <li>- <b>JHSC:</b> Meeting minutes posted on safety board. Know your JHSC Worker Rep.</li> <li>- <b>Worker Rights:</b> Right to Know, Right to Participate, Right to Refuse Unsafe Work</li> </ul> | <input type="checkbox"/> |
|   |  |  |                          |
| <b>HYGIENE</b>  | <ul style="list-style-type: none"> <li>- <b>COVID-19:</b> Daily Assessment Completed</li> <li>- <b>Drinking Water:</b> Available in main office</li> <li>- <b>Washrooms:</b> Treat with respect, report any issues.</li> </ul>   | <ul style="list-style-type: none"> <li>- <b>Smoking/Vaping:</b> Only in designated areas</li> <li>- <b>Garbage:</b> Clean up as necessary</li> </ul>   | <input type="checkbox"/> |
| <b>EMERGENCY EQUIPMENT, SERVICES &amp; PROCEDURES</b> | <ul style="list-style-type: none"> <li>- <b>First Aid Equipment &amp; Eye Wash Station:</b> Located in dispatch, know first aider on site.</li> <li>- <b>Fire Extinguishers:</b> Located on all equipment, and in office, shop area.</li> <li>- <b>Transporting Injured Workers:</b> Know the policy</li> <li>- <b>Spill Response Plan:</b> Located H&amp;S Board.</li> <li>- <b>Fire Response Plan:</b> Located H&amp;S Board.</li> </ul>   | <ul style="list-style-type: none"> <li>- <b>Health &amp; Safety Board, Map to Hospital, Emergency Phone Numbers, etc.:</b> Located on health &amp; safety board (dispatch).</li> <li>- <b>Emergency Evacuation Procedure &amp; Notification:</b> The Muster Point location is at the STOP sign on S/E corner of the lot.</li> </ul>  | <input type="checkbox"/> |
| <b>PERSONAL PROTECTIVE EQUIPMENT REQUIREMENTS</b>     | <ul style="list-style-type: none"> <li>- <b>Work clothes:</b> No shorts, tank tops, ripped or loose clothing.</li> <li>- <b>High Visibility Vests:</b> Traffic control, around mobile equipment, rigging crane loads.</li> </ul>   | <ul style="list-style-type: none"> <li>- <b>Footwear/Hardhats:</b> CSA approved, intact and mandatory at all times.</li> <li>- <b>Hand/Skin/Ear/Eye/Respiratory Protection:</b> As required, where hazard exists.</li> </ul>   | <input type="checkbox"/> |
| <b>HAZARDOUS CHEMICALS</b>                            | <ul style="list-style-type: none"> <li>- <b>Training:</b> WHMIS-2015 required, yearly update</li> <li>- <b>SDSs:</b> Located in site office</li> </ul>   | <ul style="list-style-type: none"> <li>- <b>Spill Kit:</b> Located in the Shop</li> <li>- <b>Spills:</b> Report immediately</li> </ul>   | <input type="checkbox"/> |
| <b>JOB SAFETY</b>                                     | <ul style="list-style-type: none"> <li>- <b>Site Signage:</b> Abide by signage and know danger before entering.</li> <li>- <b>Guardrails/handrails:</b> Set up control zone if removed, ensure replacement if you leave area or when work is complete.</li> <li>- <b>Housekeeping:</b> Ensure clear work areas, access/egress ways and stairwells. Daily material clean-up.</li> </ul>   | <ul style="list-style-type: none"> <li>- <b>Compressed Gas Cylinders:</b> Capped, tied off and upright. Adequately stored</li> <li>- <b>Electrical:</b> Cord and tool inspections and adequate grounding. Do not work live. Lockout/Tag-out as required.</li> <li>- <b>Material Handling:</b> Use proper lifting techniques to avoid injury.</li> </ul>  | <input type="checkbox"/> |

**TRAINING** – Place a check  beside all training obtained (\* = mandatory training for all workers, \*\* = mandatory for all workers working at heights greater than 3m)

|                                |                          |                             |                          |                                  |                          |
|--------------------------------|--------------------------|-----------------------------|--------------------------|----------------------------------|--------------------------|
| *WHMIS-2015: [exp. date] _____ | <input type="checkbox"/> | *MOLTS WORKER H&S AWARENESS | <input type="checkbox"/> | *MOLTS SUPERVISOR H&S AWARENESS  | <input type="checkbox"/> |
| **WORKING AT HEIGHTS           | <input type="checkbox"/> | BASICS OF SUPERVISION       | <input type="checkbox"/> | FIRST AID/CPR: [exp. date] _____ | <input type="checkbox"/> |
| TRAFFIC CONTROL – R3           | <input type="checkbox"/> | ECA REVIEW                  | <input type="checkbox"/> | FIRE EXTINGUISHER                | <input type="checkbox"/> |
| RUBBER TIRE LOADER             | <input type="checkbox"/> | SKID STEER / FORKLIFT       | <input type="checkbox"/> | EXCAVATOR                        | <input type="checkbox"/> |

### DECLARATION – read before signing

I, \_\_\_\_\_ am employed by \_\_\_\_\_  
(print name) (print company name)

certify that: I have received a site-specific orientation. I understand my responsibility is to work safely and productively and to observe efficient and safe work procedures, practices as dictated by this program, the WSIB and applicable York1 policies and regulations.

Employee's Signature: X \_\_\_\_\_ Manager/Supervisor's Signature: X \_\_\_\_\_

"CONFIDENTIAL"

## YORK1 Hazelhurst Recycling Ltd. - Training Orientation Checklist

| Name: _____  |                                   |   |                |                    |
|--|-----------------------------------|---|----------------|--------------------|
| Orientation By: _____  | Date: _____                       |   |                |                    |
| Reviewed with Employee _____   |                                   |   |                |                    |
| <input type="checkbox"/> Accident/Incident Investigation/Reporting<br><input type="checkbox"/> Cold Stress<br><input type="checkbox"/> Competent Supervisor<br><input type="checkbox"/> Discipline Process Procedures<br><input type="checkbox"/> Emergency Evacuation<br><input type="checkbox"/> Fall Protection/Working at Heights<br><input type="checkbox"/> Fire Evacuation<br><input type="checkbox"/> Hazard Identification Policy<br><input type="checkbox"/> Health and Safety Duties Under the Act<br><input type="checkbox"/> Health & Safety Orientation Policy<br><input type="checkbox"/> Health & Safety Responsibilities (all parties)<br>Other _____ |                                   | <input type="checkbox"/> Health and Safety Policy Statement<br><input type="checkbox"/> Heat Stress Policy<br><input type="checkbox"/> Heavy Equipment Policy<br><input type="checkbox"/> Joint Health & Safety/Worker Trade Committee<br><input type="checkbox"/> Personal Protective Equipment (PPE)<br><input type="checkbox"/> Return to Work Program<br><input type="checkbox"/> Right Refuse Unsafe Work/Work Stoppage<br><input type="checkbox"/> Workplace Inspection<br><input type="checkbox"/> Workplace Violence Threat Management<br><input type="checkbox"/> Emergency Procedures: Spill Response |                |                    |
| <b>Health and Safety Training</b>  |                                   |   |                |                    |
| Subject  | Date Trained                      | Refresher Required  | Refresher Date | Training Completed |
| Certified H&S Rep.   |                                   |   |                |                    |
| Competent Supervisor   |                                   |   |                |                    |
| Confined Space   |                                   |   |                |                    |
| Electrical (TQAA)  |                                   |   |                |                    |
| Fall Protection  |                                   |   |                |                    |
| Working at Heights   |                                   |   |                |                    |
| First Aid  |                                   |   |                |                    |
| Heavy Equip. _____   |                                   |   |                |                    |
| N. Gas   |                                   |   |                |                    |
| Powered Equipment  |                                   |   |                |                    |
| Propane  |                                   |   |                |                    |
| Traffic Control  |                                   |   |                |                    |
| WHMIS  |                                   |   |                |                    |
| Other:   |                                   |   |                |                    |
| As an employee of York1 Waste Solutions Ltd., I understand the requirement to work in compliance with the <i>Occupational Health and Safety Act</i> , the construction regulations, and the rules and guidelines included in the company health and safety program.  |                                   |   |                |                    |
| Employee Signature:  | Manager, Health and Safety: _____ |   |                |                    |



“CONFIDENTIAL” **YORK1 Hazelhurst Recycling Ltd. - Equipment List**

|    | Machine Type | Brand | Model | Trained Operator | Trained Maintenance Staff |
|----|--------------|-------|-------|------------------|---------------------------|
| 1  |              |       |       |                  |                           |
| 2  |              |       |       |                  |                           |
| 3  |              |       |       |                  |                           |
| 4  |              |       |       |                  |                           |
| 5  |              |       |       |                  |                           |
| 6  |              |       |       |                  |                           |
| 7  |              |       |       |                  |                           |
| 8  |              |       |       |                  |                           |
| 9  |              |       |       |                  |                           |
| 10 |              |       |       |                  |                           |
| 11 |              |       |       |                  |                           |
| 12 |              |       |       |                  |                           |
| 13 |              |       |       |                  |                           |
| 14 |              |       |       |                  |                           |
| 15 |              |       |       |                  |                           |
| 16 |              |       |       |                  |                           |
| 17 |              |       |       |                  |                           |
| 18 |              |       |       |                  |                           |
| 19 |              |       |       |                  |                           |
| 20 |              |       |       |                  |                           |
| 21 |              |       |       |                  |                           |
| 22 |              |       |       |                  |                           |
| 23 |              |       |       |                  |                           |
| 24 |              |       |       |                  |                           |
| 25 |              |       |       |                  |                           |
| 26 |              |       |       |                  |                           |
|    |              |       |       |                  |                           |



## **APPENDIX Q – ENVIRONMENTAL EMERGENCY RESPONSE AND CONTINGENCY PLAN**

# Emergency Response & Contingency Plan

**YORK1 Hazelhurst Recycling Ltd.**

**580 Hazelhurst Road, Mississauga, Ontario**

A manager has been appointed to deal with all emergency situations that may arise, and all emergency contacts will be displayed throughout the property, including the location of all fire extinguishers and fire escape routes. This manager will document any incidents and contact emergency services if needed.

The emergency response plan outlines the response to the following emergencies: **PERSON'S INJURY, FIRE, and SPILL**

**In the event that there is a serious injury at the Site, the following procedure should be followed:**

**FOR SERIOUS INJURIES, CALL 911**

## Injury Response Plan

### 1. First Response:

- Notify the manager
- Ensure the area is safe to enter; do not enter the area if it poses a hazard to your health and safety
- Check the individual's state, do not move the individual unless the situation is life-threatening. Only trained first aiders shall conduct first aid
- Do not move any objects at the scene, unless the injured person is at further risk if objects remain
- Until qualified help arrives, your action should be to keep the individual calm and warm

### 2. Emergency Notification:

- The supervisor or his designate will use radio communication or will retrieve the emergency air horn and give one long blast (5 seconds) to engage the Emergency Response Team (ERT)
- The manager or his designate will contact emergency services if required:

*"I am calling to report a serious accident; we believe the injuries to be \_\_\_\_\_"*

*"The address is 580 Hazelhurst Road. We will meet the emergency service vehicle at the gate entrance at Hazelhurst Road."*

The circumstances of the injury/emergency, the possibility of missing persons or any other pertinent information will also be reported.

### 3. Upon hearing the horn work and/or fire alarm, onsite activities shall STOP

### 4. Emergency Response Team (ERT)

- Upon hearing the emergency notification, the ERT will proceed to the appropriate location and provide all necessary first aid
- One member of the ERT (designated by the manager) will meet emergency services at the designated location and escort the emergency personnel to the scene.

| Emergency Response Team Members |                            |                 |
|---------------------------------|----------------------------|-----------------|
| Name                            | Company                    | First Aid (Y/N) |
| Pedro Ferreira                  | YORK1 Waste Solutions Ltd. | Y               |
| Michael Carr                    | YORK1 Waste Solutions Ltd. | Y               |

In case of any process upset, power failure, labour disruption, extreme weather events, or pandemic, the operations at the Site should be ceased until the matter is resolved, and YORK1 personnel and the corresponding municipal and/or MECP institutions should be notified.

## Fire Response Plan

During the process of recycling, many areas will be subjected to potential fire sources; therefore, fire prevention and protection are of the utmost importance to any waste/recycling site.

### The Fire Plan Components:

1. Emergency procedures to be used in case of fire, including:
  - Sounding the alarm
  - Notifying the Fire Department
  - Provisions for access for firefighting activities
  - Instructions for occupants on procedures to be followed
  - Evacuating endangered persons and
  - Confining, controlling, and extinguishing the fire
2. Instructions:
  - On ways to prevent fires
  - Methods to control fire hazards throughout the business
  - Schematic diagrams describing the type, location, and operation of building fire emergency systems
3. Method and frequency of conducting fire drills
4. Detailed maintenance procedures for fire protection systems and building features
5. Alternate fire safety measures in the event of a temporary shutdown of fire protection equipment or systems, so that occupant safety can be assured.

### Ten-Step Process for Fire Prevention:

Step 1: Conduct Fire Safety Audit (Identify all fire risks and employee resources)

Step 2: Appointment and Organization of Emergency Supervisory Staff and Their Responsibilities

Step 3: Develop Emergency Procedures in Case of Fire

Step 4: Fire Drill Procedures and Training

Step 5: Maintenance of Building Facilities and Fire Protection Equipment

Step 6: Alternate measures for Temporary Shutdown of Fire (if an emergency warning or suppression systems are down)

Step 7: Control of Fire Hazards (avoid, prevent, reduce and control all fire hazards)

Step 8: Fire Department Access and Fire Suppression Information

Step 9: Preparing Schematic Diagrams and Site Plan

Step 10: Posting Emergency Procedures and Emergency Phone Numbers in key locations

### Fire Prevention Procedure:

Because of the nature of waste processing and recycling operations, it is especially important that good housekeeping techniques be used as well as good site inspection prior to the start of work. These actions will either eliminate or control fuel sources, heat sources, or the air supply that can combine to cause a fire. Some general points to consider are as follows:

- The operational site should be secured (perimeter fencing) to prevent any unauthorized entry
- All combustible recycled materials should be segregated, secured, and contained in properly labeled containers or removed at the conclusion of the workday
- Two fire extinguishers (water and chemical) will be within 3 m of any “hot work” area
- Extinguishers used will conform to the weather conditions
- All fire protection equipment will be kept free from obstructions and will be clearly visible at all times
- All fire suppression equipment will be inspected on a regular weekly and monthly basis by a Supervisor and/or a Safety Representative, and on an annual basis by a competent third-party organization
- Documentation reports of weekly, monthly, and annual inspections will be completed and retained for regulatory inspection
- All means of egress and fire access routes must be properly designated and signed and kept free of any obstructions at all times
- Emergency numbers for the Police, Fire Department, ambulance, and the nearest Emergency Clinic should be posted in strategic locations on the Site
- Safety Data Sheets (SDS) should be kept on-site for all of the fuels/chemicals present on-site during operations
- Fireproof blankets should be used in order to cover any combustible material on the Site
- Any “hot work” will conclude one-half hour prior to the end of the work shift in order to allow visible inspection of any burning or smouldering of material
- There will be a mandatory **“No Smoking in the Workplace”** policy established, implemented, and enforced
- A fire evacuation plan will be developed and reviewed at least once a year, and document the training
- All employees will attend and successfully complete the Fire Prevention and Fire Extinguisher training program on an annual basis
- All subcontractors and visitors shall read and sign this procedure prior to entering and conducting any business on the facility
- Documented site inspections will be conducted on a weekly and monthly basis. Reports will be retained for regulatory inspection.

### **IN CASE OF FIRE**

Upon the discovery of the fire:

- Leave the area immediately
- Activate the fire alarm or alert the office manager, who can activate the alarm immediately
- Close all doors behind you
- Evacuate using the nearest exit and proceed to the emergency assembly location
- Call the fire department (911)

Upon hearing the fire alarm/emergency notification system:

- Follow the Emergency Evacuation Plan
- Leave the building via the nearest fire exit
- Close all doors behind you
- Proceed to the emergency assembly location

**Project Specific Instructions:**

1. Immediately drop what you are doing and proceed to exit the area
2. Employees are to proceed to the meeting point, making no stops along the way
3. Employees are to check in with the trade supervisor
4. Your supervisor will ensure all employees are accounted for
5. No employee is to re-enter the property without the manager's go-ahead

**Emergency Assembly Location:** \_\_\_\_\_

**Address:** 580 Hazelhurst Road, Mississauga, Ontario

**Major Intersection for your building:** Lakeshore Road West and Hazelhurst Road

## Spill Response Plan

To ensure that all York1 Medulla Transfer employees are knowledgeable in spill prevention methods and best practices, all employees are to be trained to understand all applicable legislation.

To minimize the risk of spills or releases to the environment, appropriate protective procedures must be implemented, such as double containment, overflow protection, and other measures as part of activities involving the use, storage, or handling of petroleum liquid products or waste materials on the Site.

Containers of waste materials and liquid petroleum products should be stored in a manner to prevent release into the environment. This requires selecting locations and methods to minimize exposure to rainfall, surface water, and the ground. Enclosures, shelters, and secondary containment should be used where appropriate. Containment pans should be placed under equipment where there is a potential for a leak or discharge.

**SPILL RESPONSE:**

All spills, leaks, etc. of any oil, fuel, chemical, or other hazardous or unidentified substance likely to contaminate the environment must be reported immediately (the *Incident Report form is attached*). All spills and leaks must be investigated and a supervisor's investigation report should be submitted to the owner (Recycling Depot) and to the MECP's Spills Action Centre at **1-800-268-6060** and a written report to the MECP District Manager outlining the nature of the spill or upset, and action taken for clean-up, correction and prevention of future occurrences should be submitted within three (3) calendar days of the event. This information will also be recorded.

**IF THE SPILL CAN NOT BE SAFELY CONTAINED USING THE SPILL KIT OR IF THE SPILL IS CAUSING A THREAT TO LIFE, EVACUATE THE BUILDING AND CONTACT THE LOCAL FIRE DEPARTMENT AND EMERGENCY SERVICES AT 911**

The containers with fuel and liquid products at the Site should be stored in a manner to ensure the accessibility to the fire response personnel and/or fire department and the stability of containers. The containers are appropriately labelled and secured in accordance with the *Fire Protection and Prevention Act, 1997, Occupational Health and Safety Act* and other relevant regulations.

Potential sources of construction-related spills include equipment failure, fuel/liquid handling, transfer accidents, storage tank spills, damage by passing vehicles, etc.

The following protection measures to prevent spill occurrence are employed:

- Concrete blocks (a metal cage for propane containers) are installed around the outdoor storage locations to prevent accidental bumping by passing vehicles
- All fuel nozzles are equipped with functional automatic shut-offs and overflow alarms
- A spill kit is located within the limits of the transfer/processing building, containing absorbent material
- Daily inspections of the storage locations are conducted by a designated representative.
- Up to ten fire extinguishers are located at the Site, including spots within the proximity of storage locations.
- The entrance gate is locked overnight to prevent potential vandalism of the storage locations.

Upon discovery of a minor spill:

1. Ensure the safety of all staff and building occupants
  - Warn all staff and building occupants
  - Notify the on-site manager. Act as the Spill Coordinator until their arrival
  - If unsure of the product, consult with SDS sheets
  - Wear proper Personal Protective Equipment (PPE) contained in the spill kit located in the scale house
  - Attempt to stop the leak or eliminate the source of the spill if safe to do so
  - Eliminate ignition sources, do not turn on or off electrical equipment, and provide natural ventilation
2. Contain the spill (If safe to do so)
  - Use the content of the provided spill kit
  - If necessary, ensure all drains are covered to prevent run-off
  - Attempt to stop the spread of the spill/leak by using absorbent material
  - Place the absorbent material in an approved container and dispose of it in accordance with the SDS sheet
  - If any leak/spill reaches the drainage system, contact the appropriate authorities as listed in the Emergency Contact Section

The same methods are applied for waste expected to be generated from emergency situations.

If a spill occurs, a designated representative/manager will conduct the investigation and complete an Incident Report containing the following information:

- Description of the spill location
- The time and date of the spill
- The time and estimated volume of spilled material, and the manufacturer's name
- Potentially affected area
- Weather conditions
- The cause of the spill
- Immediate containment and/or cleanup actions taken
- Current status of cleanup actions.

Follow-up written reports, associated laboratory analyses, confirmatory field sampling, and other documentation may also be required.

## **SPILL KIT**

A Spill kit is located at the Site at the specified location within the Processing/Transfer Building.

A Typical Spill Kit at the waste management storage yard may contain the following:

- Oil sorbent pads, particulate sorbent, oil sorbent socks, spill control pillows for storage yards where vehicles for transporting liquid waste are stored
- Instruction booklet
- Roll barricade tape
- Spill clothing kits
- Plugging compounds
- Shovel, rake set
- Spill squeegee, floor and bench size, Polypropylene broom
- Bench brush
- Dustpan
- Liquid cleaner
- Chem/Kleen-Ups towels
- Hazardous waste disposal bags
- Waste disposal bags.

Personal protective equipment (PPE) sets are available at the Site for permanent workers handling hazardous waste and stored at the location of a spill kit. If a spill occurs during loading/unloading activities or site operations, YORK1 personnel are responsible for containing and cleaning up minor releases or spills. Major spills may require the assistance of a licensed clean-up contractor.

## Notification Protocol

The following agencies will be notified if an emergency event occurs (a major spill of waste containing pollutants occurred, which cannot be immediately contained and cleaned up by the site personnel, fire, etc.):

- MECP's Spills Action Centre at **1-800-268-6060**
- MECP District Manager (written report outlining the nature of the spill or upset, and action taken for clean-up, correction, and prevention of future occurrences submitted within three (3) calendar days of the event)
- Local municipality
- The owner of the pollutant
- Local police service (if required)
- Local fire department (if required)
- Local ambulance (if required).

A spill notification procedure is regulated by O. Reg. 675/98. According to this Regulation, if a spill of not more than 100 litres of fluid, other than fluid transported as cargo, or 25 litres of fuel in areas with public access or 100 litres of fuel in areas restricted from public access to the fuel system or other operating systems of a motor vehicle occurs or a spill of materials which are subject to the Transportation of Dangerous Goods (TDG) Act (1992), it is exempt from the notification requirements of Ontario Environmental Protection Act (EPA) under the following circumstances:

- The spill does not enter and is not likely to enter any waters directly or through drainage structures
- The spill does not cause and is not likely to cause any adverse effects, other than those that are readily remediated through clean-up and restoration of surfaces that are prepared for vehicular traffic or paved, gravelled, sodded areas adjacent to those surfaces; and
- Arrangements for the remediation referred to above are made and conducted immediately.

Spills can be reported to the MECP either through online service (<https://report-pollution.ene.gov.on.ca>) or by phone at 1-866-663-8477. When you submit your report, you will be asked to provide information about:

- When the pollution event happened (date and time)
- Where the pollution event happened
- The source of the pollution, such as a construction site/waste disposal site, or road location
- Issue being reported, for example, potential air or water pollution
- The weather conditions at the time when the incident occurred (if known)
- The intensity of the wind
- Effect of pollution.

## EMERGENCY TELEPHONE LIST

| Name   | Position             | Company/Agency   | Phone Number                           |
|--|----------------------|--|--|
| Pedro Ferreira   | Director             | York1 Waste Management Solutions Ltd.                      | 416-827-3724                           |
|  | Manager              | York1 Hazelhurst Recycling Ltd.                            |  |
|  | Safety Coordinator   | York1 Hazelhurst Recycling Ltd.                            |  |
| -  | Spill Action Centre  | Ministry of the Environment, Conservation and Parks (MECP) | 1-800-268-6060                         |
| -  | -                    | Police/Fire Department                                     | 911                                    |
| Mississauga Office of Emergency Management               | -                    | The City of Mississauga                                    | 311 (905-615-4311 outside City limits) |
|  | After Hours Dispatch |  | 905-615-3000                           |
| Peel Region Police Services                              | Automated Phone Line | Region of Peel   | 905-453-2121                           |
| Emergency  | -                    | Credit Valley Hospital                                     | 905-813-2200                           |
| -  | -                    | Ministry of Labour, Mississauga Office                     | 905-273-7800                           |
| <i>Waste Management Companies for Emergency Services</i> |                      |  |  |
| -  | -                    | YORK1 Rosewarne Transfer Ltd.                              | 705-646-1597                           |
| -  | -                    | GFL  | 519-943-0101                           |
| -  | -                    | Safety-Kleen Canada Inc.                                   | 905-840-0118                           |
| -  | -                    | QM Environmental   | 905-388-4444                           |



# Incident Report

**YORK1 Hazelhurst Recycling Ltd.**  
580 Hazelhurst Road, Mississauga, Ontario

| No. | Item   | Description                            |
|-----|--|--|
| 1   | Name of Caller   |  |
| 2   | Name of Company  | <i>YORK1 Hazelhurst Recycling Ltd.</i> |
| 3   | Location of Emergency  |  |
| 4   | Return Telephone Number  |  |
| 5   | Time of Incident   |  |
| 6   | Materials Involved (solid, liquid, gas; properties, nature, volume)          |  |
| 7   | Location of Incident (subject area; if a spill, is it contained ?)           |  |
| 8   | Source of Incident (if known, e.g. tank)                                     |  |
| 9   | Cause of Incident (accident, error, vandalism, breakdown, etc.)              |  |
| 10  | Potential Impact (existing or future impact or effect)                       |  |
| 11  | Response Action (containment, recovery, future prevention, etc.)             |  |
| 12  | Follow-up (indicate if report forthcoming)                                   |  |
| 13  | Notification (who else was notified: Police, Municipality, Fire Dept., Etc.) |  |

*Note any directions from the Ministry and the name of the person contacted. Notify the owner of the ECA and the Ministry of the Environment, Conservation and Parks (MECP) if necessary*

## APPENDIX R – FINANCIAL ASSURANCE ESTIMATE

## Financial Assurance Calculation

### Proposed Environmental Compliance Approval (ECA) for a Waste Processing/Transfer Facility

#### 580 Hazelhurst Road, Mississauga, Ontario

##### Proposed Daily Maximum Storage Capacity:

###### *Proposed Processing/Transfer Building (indoor storage):*

Solid non-hazardous unprocessed/processed waste and segregated recyclables: **400 tonnes**

Processed Alternative Low Carbon Fuel (ALCF) (this material has value): **600 tonnes**

**Total storage capacity: 1,000 tonnes**

###### *Proposed Britespan Building Structure (indoor storage):*

Excess soil/rock for beneficial reuse and inert materials: **3,000 tonnes**

Non-hazardous waste is handled via truck and trailer, and by using the highest fee provided by local waste haulage businesses, we can assume that it costs \$2.64 per kilometer to haul a load of waste to the Walker South Landfill in Thorold, Ontario, and to the Ridge Landfill in Blenheim, Ontario. The typical weight of an outgoing load (trailer load) is the following:

- Solid non-hazardous unprocessed/processed waste is 35 tonnes
- Contaminated soil is 20 tonnes (triaxle load)
- Compacted recyclables/inert materials is 22 tonnes.

Based on the quotes obtained from the above landfills, the cost of disposal of non-hazardous wastes at Walker South Landfill is \$45.00 per metric tonne (mT) and at Ridge Landfill is \$30.90/mT.

Unit costs for loading, hauling, and disposal of solid non-hazardous processed and unprocessed waste, recyclable materials, processed ALCF, and excess soil for beneficial reuse are summarized in the table below:

| Unit cost:                      | Excess Soil for Beneficial Reuse | Non-hazardous waste, recyclables (other than metal and tires) (per tonne) |                       |                |
|---------------------------------|----------------------------------|---|-----------------------|----------------|
|                                 |                                  | United Soils Management, Stouffville                                      | Walker South Landfill | Ridge Landfill |
| Loading (per tonne)             | \$1.00                           | 6.00  | \$6.00                |                |
| Roundtrip Distance (km)         | -                                | 192   | 550                   |                |
| Travel Time (round trip), hr    | 2                                | -   | -                     |                |
| Hauling (per km)                | -                                | \$2.64  | \$2.64                |                |
| Hauling (per hour)              | \$120                            | -   | -                     |                |
| Transportation cost (per tonne) | \$ 12.00                         | \$14.48   | \$41.49               |                |
| Disposal (tipping fees)         | \$ 95.00 (per triaxle load)      | \$ 46.50  | \$ 30.90              |                |
| <b>Subtotal:</b>                | <b>\$ 17.75</b>                  | <b>\$ 60.98</b>   | <b>\$ 72.39</b>       |                |

### **Waste Processing/Transfer Facility**

With the calculations completed above, we can safely assume that the maximum total cost of disposal of solid non-hazardous waste and selected recyclables per metric tonne is \$72.39. With the waste building at its capacity, we can simply multiply the cost per tonne by the maximum waste capacity to come up with the amount required in order to remove all the non-hazardous waste and selected

recyclables off-site. As a conservative approach, we assume that all material stored in the proposed processing/transfer building is unprocessed solid non-hazardous waste; therefore, the following calculation is used as per the Ontario financial assurance guidelines:

$$\$ 72,390.00 = 1,000 \text{ tonnes} \times \$72.39/\text{per tonne}$$

### **Soil Processing/Transfer Facility**

*Excess soil/rock for beneficial reuse* will be disposed of at the United Soils Management reuse site in Stouffville. Assuming that all material stored within the proposed *Britespan Building* is excess soil, the corresponding cost for disposal of this material is:

$$\$ 53,250.00 = 3,000 \text{ tonnes} \times \$17.75/\text{per tonne}$$

*Soil for Beneficial Reuse* requires analytical testing before hauling to reuse sites.

As per *Rules for Soil Management and Excess Soil Quality Standards* of O. Reg. 406/19, for the above amount of stored soil for re-use the following number of soil samples should be collected and tested:

- fifteen (15) bulk soil samples to be tested for metals and inorganic parameters, petroleum hydrocarbons (PHCs) including benzene, toluene, ethylbenzene and xylenes (BTEX), and a number of specific parameters based on the history of the site origin, namely, volatile organic parameters (VOCs), polycyclic aromatic hydrocarbons (PAHs) and polychlorinated biphenyls (PCBs).
- At least one soil sample to be tested for Toxicity Characterization Leaching Procedure (TCLP)
- Two soil samples to be tested for the Synthetic Precipitation Leaching Procedure (SPLP).

As per a quote provided by Bureau Veritas Analytical Laboratories (Mississauga), the total cost of the above analyses is **\$8,050.00**. The estimated consultant (G2S Consulting Inc. quote) cost associated with the above soil sampling is **\$2,250.00**. The total reuse soil testing cost is **\$10,300.00**.

Grand Subtotal:  **$\$ 135,940.00 = \$ 72,390.00 + \$ 53,250.00 + \$ 10,300.00$**

### *Project Management Cost:*

$$\text{PM} = \$135,940.00 \times 10\% = \b{\$ 13,594.00}$$

### *Contingency Cost:*

$$\text{CC} = \$135,940.00 \times 15\% = \b{\$ 20,391.00}$$

### *Building Demolition*

Building Demolition Cost is \$0 as the buildings will not be abandoned, nor demolished, and have significant asset value.

The facility will be fenced off; therefore, no security devices will need to be installed.

### *Final Calculation*

$$\text{Financial Assurance (FA)} = \$ 135,940.00 + \$ 13,594.00 + \$ 20,391.00 = \b{\$ 169,925.00}$$

Based on the calculation above, the Financial Assurance for the waste processing/transfer facility located at 580 Hazelhurst Road in Mississauga, Ontario, is **\$ 169,925.00**



Attachments:

1. Confidential Disposal Quotes – Beneficial Soil Reuse
2. Confidential Haulage – Beneficial Soil Reuse
3. Confidential Disposal Agreements – Non-Hazardous Waste
4. Confidential Loading Quotes
5. Confidential Haulage Quotes - Non-Hazardous Waste
6. Confidential Soil Testing Quotes

**ATTACHMENT 1**  
**Confidential Disposal Quotes – Beneficial Soil Reuse**

## Todd Parry

---

**From:** melinda.ernst@unitedsoilsmanagement.com  
**Sent:** January 22, 2024 3:51 PM  
**To:** Todd Parry  
**Cc:** Alec Cloke  
**Subject:** Re: Clean Fill Quote 2024

**CAUTION:** This email originated from outside of the organization. Do not click links or open attachments unless you recognize the sender and know the content is safe.

Hi Todd,

The rate is, \$120/ hour for trucking, and \$95 for tipping.

Thanks,

Melinda Ernst  
*Infrastructure Manager*  
**United Soils Management**  
Cell: (416)347-6630  
Email: [melinda.ernst@unitedsoilsmanagement.com](mailto:melinda.ernst@unitedsoilsmanagement.com)



**[Clean Fill Site](#)**  
14245 Ninth Line  
Stouffville, ON  
L4A 7X3

**[Stouffville Office](#)**  
6043 Main St  
Stouffville, ON  
L4A 3P6

**[Woodbridge Office](#)**  
1 Whitmore Rd # 16 & 17  
Woodbridge, ON  
L4L 8G4

---

**From:** Todd Parry <TParry@york1.com>  
**Date:** Monday, January 22, 2024 at 2:42 PM  
**To:** Melinda.ernst@unitedsoilsmanagement.com <melinda.ernst@unitedsoilsmanagement.com>  
**Subject:** Fwd: Clean Fill Quote 2024

Get [Outlook for iOS](#)

**Todd Parry**

Director, Environmental & Sustainability

+1-416-428-3928

TParry@york1.com

www.york1.com

5090 Commerce Blvd, Suite 200

Mississauga, Ontario

L4W 5M4



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---

**From:** Todd Parry <TParry@york1.com>

**Sent:** Monday, January 22, 2024 1:37 PM

**To:** melinda.ernst@unitedsoilmanagment.com <melinda.ernst@unitedsoilmanagment.com>

**Cc:** George Kirchmair <GKirchmair@york1.com>; Viktor Kopetskyy <VKopetskyy@york1.com>; aleetcloke@rogers.com <aleetcloke@rogers.com>

**Subject:** Clean Fill Quote 2024

Melinda,

As discussed, can you provide me with a quote for 2024 for the receipt of clean beneficial re-use soil at USM (per triaxle load) as well as a trucking quote per hour for a triaxle.

Thanks,

**ATTACHMENT 2**  
**Confidential Haulage Quotes – Beneficial Soil Reuse**



TRANSPORT LTD.

10-Wheeler Drive

Bolton, Ontario,

L7E 1G9

Tel: 647-680-2425 e-mail: jc@japgobindtransport.ca

---

**TO WHOM IT MAY CONCERN**

**08-JAN-2024**

Jap Gobind Transport Ltd provides essential transportation services to York 1 and its subsidiaries in GTA. With triaxle dump trucks at \$120 per hour and End Dump/live bottom trailers at \$140 per hour for the year 2024, we offer reliable support for construction projects.

Our reputation for excellence in the industry is reinforced by our membership in the Health and Safety Excellence Program by WSIB Ontario. Additionally, our registration with the Ministry of Environment and Climate (**#R-004-1572065573**) Change underscores our commitment to environmental responsibility.

Jap Gobind Transport Ltd prioritizes safety, adhering to stringent industry standards to ensure the well-being of our employees and stakeholders. We are dedicated to delivering superior service while upholding the highest standards of professionalism and compliance.

If anyone requires any further information, please do not hesitate to contact me at 647-680-2425.

Jasbir Singh Chahal

Director

**ATTACHMENT 3**  
**Confidential Disposal Agreements – Non-Hazardous Waste**



December 7, 2023

**YORK1**

48 Millwick Drive  
Toronto, ON M9L 1Y3

**ATTENTION:** Frank Mora  
**VIA EMAIL:** [fmora@york1.com](mailto:fmora@york1.com)  
**RE:** 2024 Pricing Schedule

Effective January 1<sup>st</sup>, 2024, the following waste allocation and rates will apply:

**2024 WASTE VOLUME ALLOCATION: 20,000 MT**

| <b>CUSTOMER NAME</b> | <b>WASTE SERVICE</b>          | <b>WASTE TYPE</b>       | <b>RATE</b>    |
|----------------------|-------------------------------|-------------------------|----------------|
| York1                | Disposal WEG – South Landfill | Transfer Station Refuse | \$46.50 per MT |

| <b>LANDFILL SURCHARGES</b>                         | <b>RATE</b>        |
|--|--------------------|
| Dig Outs:  | \$300.00 FLAT RATE |
| Empty Drums - not crushed or cut: processing fee   | \$25.00 per DRUM   |
| Drums - not crushed or cut: reloading fee          | \$50.00 per DRUM   |
| Biomedical Bags – YELLOW and/or RED: reloading fee | \$200.00 per LOAD  |

This price adjustment is reflective of a number of factors; inflation, supply chain issues and substantially higher landfill operating costs due to changing governmental policies (i.e. PFAS). With this in mind, effective January 1<sup>st</sup>, 2024, we find it necessary to adjust our pricing to include an Environmental Surcharge of 2.5% in addition to our existing Fuel Surcharge. This increase supports Walker's ability to provide the superior service you have valued over the years.

We would like to take this opportunity to thank you for your business and appreciate your continued loyalty. If you have any questions about our pricing schedule, waste allocations or the operations at the Walker Waste – South Landfill, please do not hesitate to contact me direct at 905-708-7073 or Kate Fahey, Account Manager, at 289-547-2948.

Yours truly,  
WALKER ENVIRONMENTAL DIVISION

A handwritten signature in black ink that reads "Patti Bosco".

Patti Bosco  
Sales Manager, Transfer & Disposal

## **Non-Hazardous Solid Waste Disposal Agreement**

This AGREEMENT effective as of the 1st day of January, 2024 (this “**Agreement**”), between **RIDGE (CHATHAM) HOLDINGS L.P.**, a partnership existing under the laws of the Province of Ontario (“**Ridge**”) and **YORK1 ENVIRONMENTAL WASTE SOLUTIONS LTD.**, a corporation existing under the laws of the Province of Ontario (“**YORK1**” and with Ridge, the “**Parties**” and each a “**Party**”)

WHEREAS:

1. Ridge owns and operates a landfill located in Southwestern Ontario with a municipal address of 20262 Erieau Road, Blenheim, Ontario (“**Ridge Landfill**”);
2. YORK1, its subsidiaries and related companies among other things, owns and operates many waste transfer stations in the Province of Ontario that accept Acceptable Solid Non-Hazardous Waste (as such term is defined below); and
3. Ridge is desirous of YORK1, its subsidiaries and related companies delivering quantities of Acceptable Solid Non-Hazardous Waste to the Ridge Landfill and YORK1 desires to deliver such Acceptable Solid Non-Hazardous Waste to the Ridge Landfill on and pursuant to the terms and conditions set out in this Agreement.

NOW THEREFORE, in consideration of the premises and the mutual representations, warranties and covenants contained herein, the Parties agree as follows:

1. **Definitions**

The following words and phrases shall have the following meanings when used in this Agreement:

- a. **“Acceptable Solid Non-Hazardous Waste”** is defined as municipal solid waste (“**MSW**”), industrial, commercial or institutional waste (“**ICI**”), and construction or demolition material (“**C&D**”) that is not:
  - Hazardous Waste (as such term is defined below);
  - Special Waste (as such term is defined below); or
  - Any other waste not otherwise permitted to be disposed of at the Ridge Landfill under Applicable Laws or the Permits.
- b. **“Applicable Laws”** means (i) the Permits, and (ii) any statute, law, by law, resolution, judgement, order, decree, rule, regulation, directive, standard, or similarly biding authority, now existing or at any time during the term enacted, adopted, promulgated, issued or enforced by any Governmental Authority relating to the protection of the environment, human health or safety, or the manufacture, processing, distribution, use, treatment, storage, disposal, transport or handling of any Hazardous Waste.
- c. **“Governmental Authority”** means any federal, provincial, or municipal authority or other government or political subdivision thereof, and any entity, department, commission, bureau, agency, authority, board, court, official or officer, domestic or foreign, exercising executive, judicial, regulatory or administrative functions of or pertaining to government including an agency, authority, regulatory body or subdivision of the categories listed above.
- d. **“Hazardous Waste”** includes, but is not limited to (i) any petroleum or Petroleum products, natural gas, or natural gas products, radioactive materials, asbestos, medical, bio-medical, urea

formaldehyde foam insulation, transformers or other equipment that contain dielectric fluid containing levels of polychlorinated biphenyls, and radon gas; and (ii) any chemicals, materials, waste or substances defined as or included in the definition of "Hazardous", "Toxic", "Radioactive", "Dangerous" or words of similar import, under any Applicable Laws; including mixtures thereof with other materials, such as asbestos or lead.

- e. **"Permits"** means any and all permits, licenses, approvals, certificates of approval or authorization issued by any Governmental Authority to the applicable Party in respect of the operation of the Ridge Landfill, including for clarity, the disposal of Acceptable Solid Non-Hazardous Waste.
- f. **"Special Waste"** means waste not normally included in the composition of MSW or ICI, including, for example, contaminated soils and asbestos, fly ash, foundry sands or gypsum, oilfield waste and other similar industrial process residues.
- g. **"Tax" or "Taxes"** include all taxes, duties, premiums, assessments, imposts, levies, rates, withholding, dues, government contributions and other charges of any kind whatsoever imposed by any Governmental Authority, whether direct or indirect, including, without limitation, those levied on, or measured by, or referred to as sales, retail sales, consumption, use goods and services, harmonized sales, value-added or ad valorem.

## **2. Term**

- a. The Term of this Agreement (the "**Term**") will commence on January 1, 2024 and will continue until December 31, 2025 unless terminated earlier pursuant to the terms hereof or extended by the mutual written agreement of the Parties. The Term may be extended for an additional one (1) year upon the mutual written consent of the Parties.
- b. This Agreement may be terminated by either Party upon twenty (20) business days' written notice to the other Party (the "**Defaulting Party**") upon the occurrence of any of the following events:
  - i) If the Defaulting Party is in default of any material term of this Agreement and the default has not been cured within twenty(20) business days of written notice of that default having been given by the other Party to the Defaulting Party;
  - ii) If the Defaulting Party becomes insolvent, makes an assignment for the benefit of creditors or is the subject of any proceeding under any bankruptcy and/or insolvency law;
  - iii) If the Defaulting Party winds up, dissolves, liquidates, or takes steps to do so or otherwise ceases to function as a going concern; or
  - iv) If a receiver or their custodian (Interim or Permanents) of any of the assets of the Defaulting Party is appointed by private instrument or by court order or if any execution or other similar process of any court becomes enforceable against the Defaulting Party or its assets or if distress is made against any of the Defaulting Party's assets.

The parties hereby agree not to exercise the right to terminate if within the curative provision, the Defaulting Party undertakes commercially reasonable steps to cure and the non-defaulting party reasonably expects that the Defaulting Party's *bona fide* efforts to cure will be successful within a reasonable time period.

## **3. Delivery of Acceptable Solid Non-Hazardous Waste to the Ridge Landfill**

During the Term, YORK1 agrees to deliver to the Ridge Landfill (as mutually agreed upon, but subject to the restrictions in this paragraph) an aggregate total of not less than Ninety-Five

Thousand (95,000) tonnes and not more than One Hundred and Five Thousand (105,000) tonnes of Acceptable Solid Non-Hazardous Waste per contract year during normal business hours. Should YORK1 want to exceed their maximum allowable volume of One Hundred and Five Thousand (105,000) tonnes of Acceptable Solid Non-Hazardous Waste per contract year, then pricing for such additional volume will be adjusted based on mutually agreeable terms.

If YORK1 is unable to deliver to the Ridge Landfill at least Ninety-Five Thousand (95,000) tonnes of Acceptable Solid Non-Hazardous Waste per contract year, then York 1 shall pay to Ridge the tonnage shortfall (which would be the difference of Ninety-Five Thousand (95,000) tonnes and the actual tonnages delivered) multiplied by the applicable Tipping Fee for that contract year. In the event of a tonnage shortfall, YORK1 shall make payment as described herein within thirty (30) days after the end of the applicable contract year.

Should the Ridge Landfill during regular business hours, be closed and refuse Acceptable Solid Non-Hazardous Waste from YORK1, the minimum put or pay commitment will be adjusted downward on a prorated basis based on the then current calendar year (for example a 20 day closure and refusal period would reduce the commitment of 95,000 tonne by 7,600 mt (95,000 x 230/250) and 87,400 metric tonne would be the new commitment for that period. If any closure and refusal period continues for more than thirty (30) days, YORK1 may terminate this agreement without penalty.

For certainty, if Waste Connections of Canada Inc. or any of its affiliates (collectively, “**Waste Connections**”) delivers tonnes of Acceptable Solid Non-Hazardous Waste on a tolling arrangement (“**Waste Connections’ Waste**”) to any of YORK1’s waste transfer stations and YORK1 delivers Waste Connections’ Waste to the Ridge Landfill, Waste Connections’ Waste shall not be counted towards the minimum Ninety-Five Thousand (95,000) tonnes required to be delivered by YORK1 under this Agreement.

#### 4. **Ridge’s Requirements**

Ridge:

- a. shall identify to YORK1 the location of the deposit area for the Acceptable Solid Non-Hazardous Waste (each a “**Deposit Area**”);
- b. shall be responsible for up keeping and maintaining the grounds and areas surrounding all of the Deposit Areas; and
- c. Herby agrees to grant YORK1 temporary, limited, unobstructed and revocable access to the Deposit Areas to perform, from time to time, the activities described herein.

#### 5. **Fees at Ridge Landfill**

Ridge will invoice YORK1 the following tipping fee plus applicable taxes (each a “**Tipping Fee**”) for each tonne of Acceptable Solid Non-Hazardous Waste it delivers to the Ridge Landfill:

Contract Year One – January 1<sup>st</sup>, 2024 to December 31<sup>st</sup>, 2024  
Delivered to Ridge Landfill at \$ 29.00 per tonne \*

Contract Year Two – January 1<sup>st</sup>, 2025 to December 31<sup>st</sup>, 2025  
Delivered to Ridge Landfill at \$ 30.00 per tonne \*

\* Carbon and HST taxes are extra. YORK1 acknowledges that the carbon tax rate is currently 2.44% and will increase to 3.00% as of April 1, 2024. At this time, the next increase has yet to be announced, but YORK1 agrees that, during the Term, Ridge may pass on to YORK1 any future increases in the carbon tax rate that are directly tied to the provincial carbon tax capped at an additional 3%, at Ridge's sole discretion.

Ridge will invoice YORK1 the following service fees provided YORK1 requires the following ad hoc services:

| Service                    | 2024*     | 2025*     |
|----------------------------|-----------|-----------|
| Burial                     | \$ 185.00 | \$ 195.00 |
| Scrape Out                 | \$ 185.00 | \$ 195.00 |
| Certificate of Destruction | \$ 135.00 | \$ 145.00 |
| Hot Box per 20 min         | \$ 110.00 | \$ 120.00 |
| Emergency Tipper Fee       | \$ 210.00 | \$ 220.00 |

YORK1 shall make payment to Ridge of all invoices issued by Ridge within thirty (30) days of the invoice date. If YORK1 is late making a payment under this Agreement, then the amount owing shall be subject to interest at the rate of 0.5% per month.

For certainty, YORK1 shall not pass on any of the fees above (or any other fees associated with disposing of material at the Ridge Landfill) to Waste Connections for the disposal of Waste Connections' Waste at the Ridge Landfill.

#### **6. Rights of Inspection/Refusal/Rejection.**

Ridge has the right to inspect all vehicles entering and exiting the Ridge Landfill and to refuse to accept or reject (including, after acceptance), any material delivered to the Ridge Landfill either before or after it is off-loaded, if Ridge reasonably believes the material delivered by or on behalf of YORK1 contains material other than Acceptable Solid Non-Hazardous Waste. Ridge shall provide written notification to YORK1 of any materials that are refused or rejected (email and photographic evidence shall be deemed to be appropriate in such circumstance) and such notification shall include an explanation as to why such material was refused or rejected (the "**Notice of Non-Conformance**"). All waste which is not Acceptable Solid Non-Hazardous Waste will be immediately removed by YORK1, or its agents, for its delivery to an appropriate disposal facility or return to YORK1's location. In the event YORK1 fails to promptly remove and dispose of such non-conforming waste, then such non-conforming waste may be removed and disposed of by Ridge or its agent and Ridge shall charge YORK1 for its reasonable actual costs incurred in so doing.

#### **7. Indemnification**

- a. YORK1 shall indemnify Ridge, its directors, officers, employees and agents from and against any and all liabilities, claims, demands, losses, penalties, expenses, reasonable legal costs, damages,

actions, suits or other proceedings sustained, brought or prosecuted by third parties which are directly attributable to the willful misconduct or grossly negligent acts or omissions of YORK1, its officers, employees, agents or other persons for whom it is at law responsible in connection with this Agreement. In no event shall YORK1, its directors, officers, employees and agents be liable for the consequential, special, punitive or indirect damages, losses or costs, howsoever caused or suffered by Ridge, its directors, officers, employees and agents.

- b. Ridge shall indemnify YORK1, its directors, officers, employees and agents from and against any and all liabilities, claims, demands, losses, penalties, expenses, reasonable legal costs, damages, actions suits or other proceedings sustained, brought or prosecuted by third parties, which are caused by the willful misconduct or grossly negligent acts or omissions of Ridge, its respective officers, employees, agents or other persons for whom it is at law responsible in connection with this Agreement, the Ridge Landfill and the Deposit Areas therein. In no event shall Ridge, its directors, officers, employees and agents be liable for consequential, special, punitive or indirect damages, losses or costs, howsoever caused or suffered by YORK1, its directors, officers, employees and agents.
- c. The indemnifying Party's obligations as set forth above in Sections 7(a) and 7(b) are expressly conditioned upon each of the following: (a) the indemnified Party shall promptly notify the indemnifying Party in writing of any threatened or actual claim or suit; (b) the indemnifying Party shall have sole control of the defense or settlement of any claim or suit; and (c) the indemnified Party shall cooperate with the indemnifying Party to facilitate the settlement or defense of any claim of suit.

#### **8. Force Majeure.**

The performance of this Agreement may be suspended by either Party due to causes or causes beyond the reasonable control of such Party, and not caused, directly or indirectly, by the lack of finances, poor planning, fault or negligence of the Party seeking to have its performance obligation excused, and such cases shall include, but not be limited to, acts of God, acts of war, riot, floods, fire, explosion, accident, or sabotage; lack of adequate fuel, power, raw materials, labour or transportation facilities; government laws, regulations, permitting, requirements, orders or actions; breakage or failure of machinery or apparatus; national defense requirements; injunctions or restraining orders; labour trouble and strike; closure or a material reduction in the disposal capacity due to Permit or other restrictions at the Ridge Landfill. The Party asserting a right to suspend performance under this section must, forthwith, after it has knowledge of the effective cause, notify the other Party in writing of the cause for suspension, the performance suspended and the anticipated duration of suspension. The Party claiming suspension must work diligently to remedy the situation giving rise to the suspension and must keep the other Party informed as to its progress in remedying the situation. The Party asserting a right to suspend performance will advise the other Party in writing when the suspending event has ended, and when performance will be resumed. Once the suspending event ends, the Parties shall agree on the date of the resumption of performance. Payment obligations are not suspended during the duration of suspension under this section.

#### **9. General Provisions**

- a. **Notices.** All notices, request, demands and other communications required or permitted to be given under this Agreement must be in writing and will be deemed to have been duly given if (a) delivered personally to the offices of YORK1 or Ridge during normal business hours, (b) mailed by

registered mail (return receipt requested) with postage prepaid; or (c) sent by next day or overnight nationally recognized courier or post, addressed as follows:

To YORK1:  
Frank Mora  
5090 Commerce Blvd., Suite 200  
Mississauga, ON L4W 5M4

With a copy to the YORK1 Legal Department at the same address above.

To Ridge:  
Attn: Legal Department  
6220 Hwy 7, Suite 600  
Woodbridge, ON L4H 4G3

Such addresses may be changed, from time to time, by means of a notice given in the manner provided in this section.

All such notices, requests, demands and other communications will be deemed to have been received (a) if delivered personally, the day delivered, (b) if mailed by registered mail (return receipt requested), on the second business day following the day on which the written receipt of such mail is signed, or (c) if sent by next day or overnight post or courier, on the day delivered.

- b. **Confidentiality.** Except as provided herein, each Party agrees not to disclose the existence or terms of this Agreement to any third party without the prior written consent of the other Party, such consent not to be unreasonably withheld or delayed or unless required to so do by a Governmental Authority of competent jurisdiction. Notwithstanding the foregoing, the Parties may disclose this Agreement to their affiliates, legal and financial advisors and, to the extent necessary, to its subcontractors/employees on a need to know basis.
- c. **Governing Law.** This Agreement shall be governed by the laws of the Province of Ontario and the applicable laws of Canada therein. The Parties irrevocably attorn to the courts in Ontario to resolve any disputes.
- d. **Entire Agreement.** This Agreement constitutes the entire agreement between the Parties pertaining to the subject matter of this Agreement and supersedes all prior agreements, understanding, negotiations and discussions, whether oral or written, of the Parties pertaining to the subject matter of this Agreement, and there are no representations, warranties or other agreements between the Parties in connection with the subject matter of this Agreement except as specifically set out in this Agreement.
- e. **Currency.** Unless otherwise specified, the word "dollar" and the "\$" sign refer to Canadian currency.
- f. **Amendments.** No amendment, discharge, modification, restatement, supplement, termination or waiver of this Agreement or any Section of this Agreement is binding unless it is in writing and executed by each Party. No waiver of, failure to exercise, or delay in exercising, any Section of this Agreement constitutes a waiver of any other Section (whether or not similar) nor does any waiver constitute a continuing waiver unless otherwise expressly provided.
- g. **Severability.** If any provision of this Agreement is declared void, such provision shall be deemed severed from this Agreement, which shall otherwise remain in full force and effect.

- h. **Relationship.** Nothing contained in this Agreement and no action taken by either Party hereto shall be deemed to create a partnership, association, joint venture or any other kind of entity or other relationship between YORK1 and Ridge.
- i. **Assignment.** Neither Party shall assign, subcontract, delegate, or otherwise transfer this Agreement, or its rights and obligations herein, without obtaining the prior written consent of the other Party, such consent not to be unreasonably withheld, and any attempt of assignment, subcontract, delegation, or transfer in the violation of the foregoing will be null and void; provided, however, that either Party may assign this Agreement in connection with a merger, acquisition, reorganization or sale of all or substantially all of its assets, or other operation of law, without any consent of the other Party. This Agreement shall be binding upon the Parties and their respective successors and permitted assigns.

IN WITNESS WHEREOF, THE PARTIES HAVE EXECUTED THIS AGREEMENT ON THE DATE FIRST NOTED ABOVE.

**YORK1 ENVIRONMENTAL WASTE  
SOLUTIONS LTD.**

Per: \_\_\_\_\_  
Name:  
Title:  
I have the authority to bind the corporation.

**RIDGE (CHATHAM) HOLDINGS L.P.  
BY ITS GENERAL PARTNER  
RIDGE (CHATHAM) HOLDINGS G.P. INC.**

  
Per: \_\_\_\_\_  
Name: Alim Lalani  
Title: General Counsel - Canada  
I have the authority to bind the corporation.

**ATTACHMENT 4**  
**Confidential Loading Quotes**



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January 25<sup>th</sup>, 2024

**Re: Quotation for Loading Garbage at YORK1 Facilities**

**Attention:** Todd Parry  
YORK1 Environmental  
5090 Commerce Blvd, Suite 200  
Mississauga, Ontario L4W 5M4  
416-428-3928  
TParry@york1.com

Please find below our quotation to provide equipment and labour to load garbage into trucks at YORK1 Facilities.

**Quotation: \$6.00 per metric tonne**

Sincerely,

**Matthew Guizzetti**  
General Manager  
York1 Excavating Ltd.  
(647) 808-8732  
mguizzetti@york1.com



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March 27<sup>th</sup>, 2024

**Re: Quotation for Loading Soil**  
**YORK1 Waste Transfer Facilities Across Ontario**

**Attention:** Todd Parry  
YORK1 Environmental  
5090 Commerce Blvd, Suite 200  
Mississauga, Ontario L4W 5M4  
416-428-3928  
TParry@york1.com

Please find below our quotation to provide equipment and labour to load soil into trucks at YORK1 Facilities.

**Quotation: \$1.00 per metric tonne**

Sincerely,

**Matthew Guizzetti**  
General Manager  
YORK1 Excavating Ltd.  
(647) 808-8732  
mguizzetti@york1.com



**ATTACHMENT 5**  
**Confidential Haulage Quotes – Non-Hazardous Waste**



January 22, 2024

George Kirchmair  
York1 Environmental Ltd.  
5090 Commerce Blvd, Suite 200  
Mississauga, Ontario  
L4W 5M4

Re: Waste Haulage Quote Via Walking Floor Trailers

Attention: Mr. Kirchmair

This quote is to provide waste haulage services within Ontario using YORK1 Rosewarne Transfer Ltd  
Walking Floor Trailers.  
Transportation Cost = \$2.50 per km

Please feel free to contact the undersigned for any further details.

Sincerely,

A handwritten signature in blue ink, appearing to read "NICK ANDREWS".

Nick Andrews  
General Manager



4815 MERRITT RD.  
LINCOLN, ON, L3J 1J2  
TEL: (905) 563-5055

[WWW.JECULPTRANSPORT.COM](http://WWW.JECULPTRANSPORT.COM)

1/09/2024

To whom it may concern,

Our waste transport rate for York 1 would be \$2.48/km to Pinetree or Carleton. And our transport rate to a Canadian landfill would be \$2.64/km.

Thank you

Daniel Culp

Operations Manager

**ATTACHMENT 6**  
**Confidential Soil Testing Quotes**

# Services Quotation - C35501



|                    |                              |                               |                                  |
|--------------------|------------------------------|-------------------------------|----------------------------------|
| <b>Company</b>     | York Environmental Solutions | <b>Project Manager</b>        | <b>Account Manager</b>           |
| <b>Attention</b>   |                              | Lori Dufour                   | Claudio Luente                   |
| <b>Project</b>     | PSA 2024                     |                               |                                  |
| <b>Date Issued</b> | Dec 21, 2023                 |                               | (416) 455-1035                   |
| <b>Effective</b>   | Jan 01, 2024 to Dec 31, 2024 | Lori.Dufour@bureauveritas.com | Claudio.Luente@bureauveritas.com |
| <b>Primary Lab</b> | Bureau Veritas Mississauga   |                               |                                  |

| PACKAGE / TEST                                       | METHOD REFERENCE     | MATRIX   | UNIT FEE |
|--|----------------------|----------|----------|
| Moisture Only  |                      |          | \$13.00  |
| Moisture   | Carter 2nd ed 51.2 m | Soil     |          |
| Particle Size Distribution with Graph <sup>(2)</sup> | N/A                  | Soil     | \$199.70 |
| Sodium Adsorption Ratio (SAR)                        | EPA 6010C            | Soil     | \$26.20  |
| Conductivity   | OMOE E3530 v1 m      | Soil     | \$7.00   |
| Low Level Total Suspended Solids                     | SM 24 2540D m        | Water    | \$14.50  |
| Total Suspended Solids                               | SM 24 2540D m        | Water    | \$14.50  |
| Fluoride   | SM 24 4500-F C m     | Water    | \$15.60  |
| Chloride by Automated Colourimetry                   | SM 24 4500-Cl E m    | Water    | \$15.60  |
| Conductivity   | SM 24 2510 m         | Water    | \$12.30  |
| pH   | SM 24th - 4500H+ B   | Water    | \$10.30  |
| Sulphate by Automated Turbidimetry                   | SM 24 4500-SO42- E m | Water    | \$15.60  |
| Nitrate & Nitrite as Nitrogen in Water               | SM 24 4500-NO3I/NO2B | Water    | \$31.10  |
| <b>O.Reg 153 SOIL</b>                                |                      |          |          |
| O.Reg 153 Metals & Inorganics Pkg (Soil)             | Multiple             | Soil     | \$151.30 |
| O.Reg 153 Metals Package (Soil)                      | Multiple             | Soil     | \$119.30 |
| O.Reg 153 OC Pesticides (Soil)                       | EPA 8081B/ 8082A     | Soil     | \$140.60 |
| O.Reg 153 PAHs (Soil)                                | Multiple             | Soil     | \$129.80 |
| O.Reg 153 PCBs (Soil)                                | EPA 8082A m          | Soil     | \$75.80  |
| O.Reg 153 PHCs, BTEX/F1-F4 (Soil)                    | Multiple             | Soil     | \$157.00 |
| O.Reg 153 VOCs by HS & F1-F4 (Soil)                  | Multiple             | Multiple | \$275.90 |
| O.Reg 153 Semivolatiles Package (Soil)               | Multiple             | Soil     | \$297.50 |
| O.Reg 153 ICPMS Metals (Soil)                        | EPA 6020B m          | Soil     | \$69.60  |
| O.Reg 153 VOCs by HS (Soil)                          | Multiple             | Multiple | \$119.00 |
| <b>O.Reg 153 WATER</b>                               |                      |          |          |
| O.Reg 153 Metals & Inorganics Pkg (Wtr)              | Multiple             | Water    | \$124.90 |
| O.Reg 153 Metals Package (Water)                     | Multiple             | Water    | \$97.60  |
| O.Reg 153 OC Pesticides (Water)                      | EPA 8081B/ 8082A     | Water    | \$140.60 |
| O.Reg 153 PAHs                                       | Multiple             | Water    | \$129.80 |
| O.Reg 153 PCBs (Water)                               | EPA 8082A m          | Water    | \$75.80  |
| O.Reg 153 PHCs, BTEX/F1-F4                           | CCME PHC-CWS m       | Water    | \$157.00 |
| O.Reg 153 VOCs by HS & F1-F4                         | Multiple             | Water    | \$275.90 |
| O.Reg 153 Semivolatiles Package (Water)              | Multiple             | Water    | \$297.50 |
| O.Reg 153 Dissolved ICPMS Metals (Water)             | EPA 6020B m          | Water    | \$64.90  |
| O.Reg 153 VOCs by HS (Water)                         | Multiple             | Water    | \$119.00 |
| O.Reg 153 VOCs (Water)                               | Multiple             | Water    | \$119.00 |
| <b>TCLP</b>  |                      |          |          |
| O.Reg 558 TCLP Benzo(a)pyrene                        | EPA 8270E            | Soil     | \$115.80 |

# Services Quotation - C35501



|                    |                              |                               |                                  |
|--------------------|------------------------------|-------------------------------|----------------------------------|
| <b>Company</b>     | York Environmental Solutions | <b>Project Manager</b>        | <b>Account Manager</b>           |
| <b>Attention</b>   |                              | Lori Dufour                   | Claudio Luente                   |
| <b>Project</b>     | PSA 2024                     |                               |                                  |
| <b>Date Issued</b> | Dec 21, 2023                 |                               | (416) 455-1035                   |
| <b>Effective</b>   | Jan 01, 2024 to Dec 31, 2024 | Lori.Dufour@bureauveritas.com | Claudio.Luente@bureauveritas.com |
| <b>Primary Lab</b> | Bureau Veritas Mississauga   |                               |                                  |

| PACKAGE / TEST                                | METHOD REFERENCE    | MATRIX   | UNIT FEE   |
|---|---------------------|----------|------------|
| O.Reg 558 TCLP Benzene HS                     | Multiple            | Soil     | \$194.80   |
| O.Reg 558 TCLP Inorganics Package             | Multiple            | Soil     | \$135.60   |
| O.Reg 558 TCLP PCBs                           | EPA 8082A m         | Soil     | \$75.80    |
| TCLP PHCs, BTEX/F1-F4                         | Multiple            | Soil     | \$232.80   |
| O.Reg 558 TCLP Semi-Volatile Organics         | EPA 8270D m         | Soil     | \$297.50   |
| O.Reg 558 TCLP VOCs by HS                     | Multiple            | Soil     | \$194.80   |
| TCLP Leachate Preparation                     | EPA 1311 Update I m | Soil     | \$54.30    |
| <b>SPLP</b>                                   |                     |          |            |
| O.Reg 406 Excess Soil SPLP VOCs               | Multiple            | Soil     | \$194.80   |
| Additional non quote tests                    |                     |          | \$443.70   |
| <i>Total Metals in SPLP Leachate by ICPMS</i> | EPA 6020B m         | Soil     |            |
| <i>SPLP Leachate Preparation</i>              | Multiple            | Solid    |            |
| <i>SPLP PAHs</i>                              | EPA 8270E           | Soil     |            |
| <i>SPLP VOCs</i>                              | Multiple            | Soil     |            |
| <b>METALS</b>                                 |                     |          |            |
| Dissolved Metals by ICPMS                     | EPA 6020B m         | Water    | \$64.90    |
| Total Metals Analysis by ICPMS                | EPA 6020B m         | Water    | \$64.90    |
| Chromium (VI) in Water                        | EPA 7199 m          | Water    | \$33.60    |
| Lab Filtered Metals by ICPMS                  | EPA 6020B m         | Water    | \$64.90    |
| Mercury in Water by CVAA                      | EPA 7470A m         | Water    | \$33.60    |
| Individual Metals                             |                     |          | \$65.10    |
| <i>Acid Extractable Metals by ICPMS</i>       | EPA 6020B m         | Soil     |            |
| <i>Dissolved Metals by ICPMS</i>              | EPA 6020B m         | Water    |            |
| <i>Total Metals Analysis by ICPMS</i>         | EPA 6020B m         | Water    |            |
| <b>GENERAL CHEMISTRY PACKAGE</b>              |                     |          |            |
| RCAP - Surface Water                          | Multiple            | Water    | \$281.20   |
| <b>SEWER BYLAW</b>                            |                     |          |            |
| Toronto Sanitary&Storm Sewer (100-2016)       | Multiple            | Multiple | \$1,127.60 |
| Toronto Sanitary & Com. Sewer (100-2016)      | Multiple            | Multiple | \$1,127.40 |
| <b>PESTICIDES</b>                             |                     |          |            |
| OC Pesticides (Selected) & PCB                | EPA 8081B/ 8082A    | Soil     | \$140.60   |
| OC Pesticides (Selected) & PCB                | EPA 8081B/ 8082A    | Water    | \$140.60   |
| <b>ADDITIONAL CHARGES</b>                     |                     |          |            |
| Composite of Solids                           | N/A                 | Soil     | \$27.10    |
| En Core Sampler (Hermetic Sampler)            | N/A                 | N/A      | \$15.00    |
| Grinding, Compositing, & Homogenizing         | N/A                 | Soil     | \$15.00    |
| Filtration of a Liquid Sample                 | N/A                 | Water    | \$15.00    |
| Sample on Hold                                | N/A                 | N/A      | \$10.00    |

# Services Quotation - C35501



|                    |                              |                               |                                  |
|--------------------|------------------------------|-------------------------------|----------------------------------|
| <b>Company</b>     | York Environmental Solutions | <b>Project Manager</b>        | <b>Account Manager</b>           |
| <b>Attention</b>   |                              | Lori Dufour                   | Claudio Luente                   |
| <b>Project</b>     | PSA 2024                     |                               |                                  |
| <b>Date Issued</b> | Dec 21, 2023                 |                               | (416) 455-1035                   |
| <b>Effective</b>   | Jan 01, 2024 to Dec 31, 2024 | Lori.Dufour@bureauveritas.com | Claudio.Luente@bureauveritas.com |
| <b>Primary Lab</b> | Bureau Veritas Mississauga   |                               |                                  |

| PACKAGE / TEST                          | METHOD REFERENCE     | MATRIX | UNIT FEE           |
|---|----------------------|--------|--------------------|
| Non hazardous disposal/container supply | N/A                  | N/A    | \$8.50             |
| Methanol Vial incl. disposal (1 vial)   | N/A                  | N/A    | \$2.55             |
| Terra Core Soil Samplers                | N/A                  | N/A    | \$2.10             |
| Moisture                                | Carter 2nd ed 51.2 m | Soil   | \$2.00             |
| Moisture (Subcontracted) <sup>(1)</sup> | CCME PHC-CWS m       | Soil   | \$2.00             |
| Sampling Syringes                       | N/A                  | N/A    | \$1.10             |
| <b>Sub-Total</b>                        |                      |        | <b>\$12,736.55</b> |

## COMMENTS:

- Prices quoted do not include applicable taxes.
- All TAT quoted is in business days (TAT is calculated from the time of receipt at the testing laboratory).
- <sup>(1)</sup>Test Location: Bureau Veritas Calgary (19th)
- <sup>(2)</sup>Test Location: Bureau Veritas Calgary (41st)
- Pricing for any analyses sent to a facility outside the BV network is set by the subcontract lab and is therefore subject to change.
- Unless otherwise agreed to in writing, quotations and services are subject to Bureau Veritas' standard Terms and Conditions, which are available at [www.bvna.com](http://www.bvna.com).

May 10, 2024

Reference No. G2S24100

Viktor Kopetsky  
Senior Remediation Engineer  
YORK1  
5090 Commerce Boulevard, Suite 200  
Mississauga, Ontario  
L4W 5M4

**Budgetary Cost Estimate  
Soil Characterization Reports (SCRs)  
Various Sites – Barrie, Ontario**

## **1.0 Introduction**

G2S Consulting Inc. (G2S) is pleased to provide a cost estimate to complete Soil Characterization Reports (SCRs) for various properties located within 150 km of Barrie, Ontario.

## **2.0 Objectives and Scope of Work**

The Ministry of the Environment, Conservation and Parks (MECP) introduced a new On-Site and Excess Soil Management Regulation (O. Reg. 406/19, as amended) and Rules for Soil Management and Excess Soil Quality Standards, December 8, 2020. The regulation changes the definition of soil as a waste unless it is being transported for beneficial reuse. Soil quality must meet the new Excess Soil Quality Standards (ESQS) and the quantity of soil must be consistent with the beneficial reuse specified for a Reuse Site (Receiving Site).

Under O. Reg. 406/19, the following steps are required for non-exempt projects:

- **Step 1:** Preparation of an Assessment of Past Uses (APU) Report,
- **Step 2:** Preparation and Implementation of a Sampling and Analysis Plan (SAP),
- **Step 3:** Preparation of a Soil Characterization Report (SCR),
- **Step 4:** Preparation of an Excess Soil Destination Assessment Report (ESDAR), and
- **Step 5:** Development and Implementation of a Tracking System.

It is noted that Steps 1 to 4 must be conducted or supervised by the Source Site Qualified Person (QP) such as G2S. Step 5 can be undertaken or overseen by the Source Site Project Leader.

### Sampling Requirements

The new Excess Soil Regulation specifies the minimum number of samples required and parameters to be tested, based on volume as well as sampling approach (in situ versus stockpiles).

G2S proposes to obtain soil samples and samples for chemical testing in accordance with the sampling requirements outlined in O.Reg 406/19. Despite any chemical testing program, ultimate acceptance of excess soil lies with the Reuse Site (Receiving Site) and their written approval to receive the material, based on review of the reports provided. In this regard, additional sampling and testing may be requested depending on the Reuse Site.

G2S's scope of work will include the following tasks:

- Collection of soil samples.
- Submission of representative soil samples to a Canadian Association for Laboratory Accreditation Inc. (CALA) accredited laboratory for analysis.
- Preparation of a Soil Characterization Report.

### **3.0 Methodology**

A G2S technician will log the soil conditions at each sample location and transport the samples back to the G2S offices for further review. Samples will be examined for visual and olfactory indicators of contamination. A Photo Ionization Detector (PID) or equivalent will be used to screen the soil samples for Total Organic Vapour (TOV).

The proposed analytical suite will include the parameters outlined in O. Reg. 406/19. It is noted the recommended analyses may change based on observations made during sample collection and on the actual volume of excess soil to be generated at the Project Area. The soil samples will be tested by a third-party accredited laboratory.

G2S will prepare a Soil Characterization Report (SCR), which will include:

- Introduction and background information,
- Scope of the investigation, including methodology,
- Review and evaluation of the results,
- Figures and tables comparing the data to O. Reg. 153/04, as amended and O. Reg. 406/19, as amended criteria for on-site and/or off-site reuse,
- Site plan showing sample locations,
- Laboratory Certificates of Analysis, and
- Conclusions and recommendations.

Based on G2S's proposed scope of work, the estimated cost for each property is outlined in the following table:

**Table 1: Cost Estimate (per property sampled)**

| Item | Description  | Fees    | Disbursements        |
|------|--|---------|----------------------|
| 1    | Field Staff*<br>• Collection and Preparation of Soil Samples               | \$750   | \$0                  |
| 2    | Chemical Analyses  |         | Client to pay direct |
| 3    | Report Preparation and Project Management<br>• Preparation of SCR          | \$1,900 | \$0                  |
| 4    | Expenses & Disbursements<br>• Mileage, consumables, courier, rentals, etc. | \$0     | \$400                |
|      | <i>Sub-total</i>   | \$2,650 | \$400                |
|      | <b>Total for SCR (Excluding HST)</b>                                       |         | <b>\$3,050</b>       |

\* Assumes samples can be collected during a 4-hour Site visit. Unit rates will apply to time spent on Site greater than 4 hours.

#### **4.0 Scheduling**

G2S is prepared to commence work on this project immediately upon receiving your written authorization to proceed. The following outlines G2S's anticipated timelines:

| Task                | Estimated Time to Complete  |
|---------------------|---|
| Field Investigation | 1 business day on Site  |
| Laboratory Testing  | 5 to 7 business days  |
| Report Preparation  | 2 weeks after completion of field investigation<br>(Results can be provided via email as soon as they are reported by the laboratory) |

#### **5.0 Schedule of Rates**

Additional works as authorized by the client (draft reports, meetings, soil/ground water analytical testing, additional consultations etc.) will be completed on a time and disbursement basis. If additional work is required, a budget update will be provided.

## 6.0 Closing Remarks

G2S would like to thank you for the opportunity to provide this budgetary cost estimate. Should you have any questions regarding this cost estimate, please do not hesitate to contact this office. We look forward to working with you on this assignment.

Yours truly,

**G2S Consulting Inc.**



Geoff Bell, P.Geo. (Limited)  
Principal, Senior Geoscientist



## **APPENDIX S – PUBLIC NOTIFICATION**

**Recipients List**  
**for Notifications Regarding Proposed ECA for Waste Recycling Facility**  
*580 Hazelhurst Road, Mississauga, Ontario*

| <i>No.</i> | <i>Street Address</i>    | <i>Owner</i>                                   | <i>Tenant</i>                         | <i>PIN</i> | <i>Owner's Mailing Address</i>                                |
|------------|--------------------------|--|---------------------------------------|------------|---|
| 1          | 584 Hazelhurst Road      | Concor Holdings Inc.                           | U-Need Storage (Mississauga terminal) | 13493-0030 | 40 Bellini Avenue, Brampton, Ontario, L6P 0E2                 |
| 2          | 570 Hazelhurst Road      | Lemko Enterprises Inc.                         | Starline Production Rentals Inc.      | 13493-0028 | Owner - 803 Canyon Street, Mississauga, Ontario, L5H 4M3      |
| 3          | 550 Hazelhurst Road      |  |                                       | 13493-0027 | Tenant - 585 Southdown Rd, Mississauga ON L5J 4V1             |
| 4          | 2875 Lakeshore Road West | The Hydro-Electric Power Commission of Ontario | Vacant                                | 13493-0182 | P.O. Box 5700, Markham, Ontario, L3R 1C8                      |
| 5          | No municipal address     | CRH Canada Group Inc.                          | Vacant                                | 13493-0198 | 2300 Steeles Avenue West, 4th floor Concord, Ontario, L4K 5X6 |

July 21, 2025

Mr. Bogdan Demkowicz  
Lemko Enterprises Inc.  
803 Canyon Street  
Mississauga, Ontario L5H 4M3

Re: **Notification to Lemko Enterprises Inc., the Owner of 550 and 570 Hazelhurst Road, Mississauga  
PINs 13493-0027, 13493-0028  
Proposed YORK1 Hazelhurst Recycling Facility at 580 Hazelhurst Road, Mississauga**

Dear Mr. Demkowicz:

This is to notify you that **YORK1 Environmental Waste Solutions Ltd. as General Partner for and on behalf of YORK1 Environmental Waste Solutions Depot LP**, is planning to commence the operation of the YORK1 Hazelhurst Recycling Facility at the following location: 580 Hazelhurst Road in Mississauga, Ontario.

The YORK1 Hazelhurst Recycling Facility will be operating under Environmental Compliance Approval from the Ministry of the Environment, Conservation and Parks. The following waste will be accepted for processing into alternative low-carbon fuel (ALCF): solid non-hazardous waste from residential, industrial, commercial, and institutional sources, including construction and demolition waste, metal waste, asphalt shingles, drywall, plastics, tires, and blue box recyclable materials. In addition, excess soil and rock for beneficial reuse will be accepted, re-sampled if required, and hauled to final receivers. Mixed non-hazardous waste, including blue box recyclable materials, will be received and processed within the enclosed processing/transfer building with implemented measures to mitigate any potential environmental impact to the environment.

The waste processing will include screening, sorting, segregation, and compaction. Waste processing into ALCF will include separation, grinding, and shredding.

If you have any questions/concerns/objections regarding the proposed YORK1 Hazelhurst Recycling Facility, please contact us at [questions@the-recycling-depot.com](mailto:questions@the-recycling-depot.com).

You can also send your comments by e-mail to the Environmental Assessment and Permission Branch, Ministry of Environment, Conservation and Parks, at the following e-mail address:

[wasteproposalcomments@ontario.ca](mailto:wasteproposalcomments@ontario.ca), or send written comments to Mohsen Keyvani, P.Eng., Director, Environmental Assessment and Permission Branch, Ministry of Environment, Conservation and Parks, 135 St. Clair Avenue West, Toronto, ON M4V 1P5 within fifteen (15) days of the receipt of this notification letter to have your comments or concerns considered as part of the ECA application review process.

Sincerely,

*George Kirchmair*

George Kirchmair, P.Eng.  
Executive Vice President, Strategic Development

July 21, 2025

Director  
Starline Production Rentals Inc.  
585 Southdown Road  
Mississauga, Ontario L5J 4V1

Re: **Notification to Starline Production Rentals Inc., the Tenant of 550 and 570 Hazelhurst Road, Mississauga  
PINs 13493-0027, 13493-0028  
Proposed YORK1 Hazelhurst Recycling Facility at 580 Hazelhurst Road, Mississauga**

Dear Sir/Madam:

This is to notify you that **YORK1 Environmental Waste Solutions Ltd. as General Partner for and on behalf of YORK1 Environmental Waste Solutions Depot LP**, is planning to commence the operation of the YORK1 Hazelhurst Recycling Facility at the following location: 580 Hazelhurst Road in Mississauga, Ontario.

The YORK1 Hazelhurst Recycling Facility will be operating under Environmental Compliance Approval from the Ministry of the Environment, Conservation and Parks. The following waste will be accepted for processing into alternative low-carbon fuel (ALCF): solid non-hazardous waste from residential, industrial, commercial, and institutional sources, including construction and demolition waste, metal waste, asphalt shingles, drywall, plastics, tires, and blue box recyclable materials. In addition, excess soil and rock for beneficial reuse will be accepted, re-sampled if required, and hauled to final receivers. Mixed non-hazardous waste, including blue box recyclable materials, will be received and processed within the enclosed processing/transfer building with implemented measures to mitigate any potential environmental impact to the environment.

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If you have any questions/concerns/objections regarding the proposed YORK1 Hazelhurst Recycling Facility, please contact us at [questions@the-recycling-depot.com](mailto:questions@the-recycling-depot.com).

You can also send your comments by e-mail to the Environmental Assessment and Permission Branch, Ministry of Environment, Conservation and Parks, at the following e-mail address:

[wasteproposalcomments@ontario.ca](mailto:wasteproposalcomments@ontario.ca), or send written comments to Mohsen Keyvani, P.Eng., Director, Environmental Assessment and Permission Branch, Ministry of Environment, Conservation and Parks, 135 St. Clair Avenue West, Toronto, ON M4V 1P5 within fifteen (15) days of the receipt of this notification letter to have your comments or concerns considered as part of the ECA application review process.

Sincerely,

*George Kirchmair*

George Kirchmair, P.Eng.  
Executive Vice President, Strategic Development

July 21, 2025

Mr. Marino Kulas, Director  
Concor Holdings Inc.  
40 Bellini Avenue  
Brampton, Ontario L6P 0E2

Re: **Notification to Concor Holdings Inc., the Owner of 584 Hazelhurst Road, Mississauga PIN 13493-0030**  
**Proposed YORK1 Hazelhurst Recycling Facility at 580 Hazelhurst Road, Mississauga**

Dear Mr. Kulas:

This is to notify you that **YORK1 Environmental Waste Solutions Ltd. as General Partner for and on behalf of YORK1 Environmental Waste Solutions Depot LP**, is planning to commence the operation of the YORK1 Hazelhurst Recycling Facility at the following location: 580 Hazelhurst Road in Mississauga, Ontario.

The YORK1 Hazelhurst Recycling Facility will be operating under Environmental Compliance Approval from the Ministry of the Environment, Conservation and Parks. The following waste will be accepted for processing into alternative low-carbon fuel (ALCF): solid non-hazardous waste from residential, industrial, commercial, and institutional sources, including construction and demolition waste, metal waste, asphalt shingles, drywall, plastics, tires, and blue box recyclable materials. In addition, excess soil and rock for beneficial reuse will be accepted, re-sampled if required, and hauled to final receivers. Mixed non-hazardous waste, including blue box recyclable materials, will be received and processed within the enclosed processing/transfer building with implemented measures to mitigate any potential environmental impact to the environment.

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You can also send your comments by e-mail to the Environmental Assessment and Permission Branch, Ministry of Environment, Conservation and Parks, at the following e-mail address:

[wasteproposalcomments@ontario.ca](mailto:wasteproposalcomments@ontario.ca), or send written comments to Mohsen Keyvani, P.Eng., Director, Environmental Assessment and Permission Branch, Ministry of Environment, Conservation and Parks, 135 St. Clair Avenue West, Toronto, ON M4V 1P5 within fifteen (15) days of the receipt of this notification letter to have your comments or concerns considered as part of the ECA application review process.

Sincerely,

*George Kirchmair*

George Kirchmair, P.Eng.  
Executive Vice President, Strategic Development

July 21, 2025

Manager  
U-Need Storage (Mississauga Terminal)  
584 Hazelhurst Road  
Mississauga, Ontario L5J 2Z7

Re: **Notification to U-Need Storage (Mississauga terminal), the Tenant of  
584 Hazelhurst Road, Mississauga  
PIN 13493-0030  
Proposed YORK1 Hazelhurst Recycling Facility at 580 Hazelhurst Road, Mississauga**

Dear Sir/Madam:

This is to notify you that **YORK1 Environmental Waste Solutions Ltd. as General Partner for and on behalf of YORK1 Environmental Waste Solutions Depot LP**, is planning to commence the operation of the YORK1 Hazelhurst Recycling Facility at the following location: 580 Hazelhurst Road in Mississauga, Ontario.

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If you have any questions/concerns/objections regarding the proposed YORK1 Hazelhurst Recycling Facility, please contact us at [questions@the-recycling-depot.com](mailto:questions@the-recycling-depot.com).

You can also send your comments by e-mail to the Environmental Assessment and Permission Branch, Ministry of Environment, Conservation and Parks, at the following e-mail address:

[wasteproposalcomments@ontario.ca](mailto:wasteproposalcomments@ontario.ca), or send written comments to Mohsen Keyvani, P.Eng., Director, Environmental Assessment and Permission Branch, Ministry of Environment, Conservation and Parks, 135 St. Clair Avenue West, Toronto, ON M4V 1P5 within fifteen (15) days of the receipt of this notification letter to have your comments or concerns considered as part of the ECA application review process.

Sincerely,

*George Kirchmair*

George Kirchmair, P.Eng.  
Executive Vice President, Strategic Development

July 21, 2025

Director  
CRH Canada Group Inc.  
2300 Steeles Avenue West, 4th floor  
Concord, Ontario, L4K 5X6

Re: **Notification to CRH Canada Group Inc., the Owner of Land to the East of  
580 Hazelhurst Road, Mississauga  
PIN 13493-0198  
Proposed YORK1 Hazelhurst Recycling Facility at 580 Hazelhurst Road, Mississauga**

Dear Sir/Madam:

This is to notify you that **YORK1 Environmental Waste Solutions Ltd. as General Partner for and on behalf of YORK1 Environmental Waste Solutions Depot LP**, is planning to commence the operation of the YORK1 Hazelhurst Recycling Facility at the following location: 580 Hazelhurst Road in Mississauga, Ontario.

The YORK1 Hazelhurst Recycling Facility will be operating under Environmental Compliance Approval from the Ministry of the Environment, Conservation and Parks. The following waste will be accepted for processing into alternative low-carbon fuel (ALCF): solid non-hazardous waste from residential, industrial, commercial, and institutional sources, including construction and demolition waste, metal waste, asphalt shingles, drywall, plastics, tires, and blue box recyclable materials. In addition, excess soil and rock for beneficial reuse will be accepted, re-sampled if required, and hauled to final receivers. Mixed non-hazardous waste, including blue box recyclable materials, will be received and processed within the enclosed processing/transfer building with implemented measures to mitigate any potential environmental impact to the environment.

The waste processing will include screening, sorting, segregation, and compaction. Waste processing into ALCF will include separation, grinding, and shredding.

If you have any questions/concerns/objections regarding the proposed YORK1 Hazelhurst Recycling Facility, please contact us at [questions@the-recycling-depot.com](mailto:questions@the-recycling-depot.com).

You can also send your comments by e-mail to the Environmental Assessment and Permission Branch, Ministry of Environment, Conservation and Parks, at the following e-mail address:

[wasteproposalcomments@ontario.ca](mailto:wasteproposalcomments@ontario.ca), or send written comments to Mohsen Keyvani, P.Eng., Director, Environmental Assessment and Permission Branch, Ministry of Environment, Conservation and Parks, 135 St. Clair Avenue West, Toronto, ON M4V 1P5 within fifteen (15) days of the receipt of this notification letter to have your comments or concerns considered as part of the ECA application review process.

Sincerely,

*George Kirchmair*

George Kirchmair, P.Eng.  
Executive Vice President, Strategic Development

July 21, 2025

Director  
The Hydro-Electric Power Commission of Ontario  
P.O. Box 5700,  
Markham, Ontario, L3R 1C8

Re: **Notification to The Hydro-Electric Power Commission of Ontario, the Owner of Land adjacent to 580 Hazelhurst Road, Mississauga  
PIN 13493-0182  
Proposed YORK1 Hazelhurst Recycling Facility at 580 Hazelhurst Road, Mississauga**

Dear Sir/Madam:

This is to notify you that **YORK1 Environmental Waste Solutions Ltd. as General Partner for and on behalf of YORK1 Environmental Waste Solutions Depot LP**, is planning to commence the operation of the YORK1 Hazelhurst Recycling Facility at the following location: 580 Hazelhurst Road in Mississauga, Ontario.

The YORK1 Hazelhurst Recycling Facility will be operating under Environmental Compliance Approval from the Ministry of the Environment, Conservation and Parks. The following waste will be accepted for processing into alternative low-carbon fuel (ALCF): solid non-hazardous waste from residential, industrial, commercial, and institutional sources, including construction and demolition waste, metal waste, asphalt shingles, drywall, plastics, tires, and blue box recyclable materials. In addition, excess soil and rock for beneficial reuse will be accepted, re-sampled if required, and hauled to final receivers. Mixed non-hazardous waste, including blue box recyclable materials, will be received and processed within the enclosed processing/transfer building with implemented measures to mitigate any potential environmental impact to the environment.

The waste processing will include screening, sorting, segregation, and compaction. Waste processing into ALCF will include separation, grinding, and shredding.

If you have any questions/concerns/objections regarding the proposed YORK1 Hazelhurst Recycling Facility, please contact us at [questions@the-recycling-depot.com](mailto:questions@the-recycling-depot.com).

You can also send your comments by e-mail to the Environmental Assessment and Permission Branch, Ministry of Environment, Conservation and Parks, at the following e-mail address:

[wasteproposalcomments@ontario.ca](mailto:wasteproposalcomments@ontario.ca), or send written comments to Mohsen Keyvani, P.Eng., Director, Environmental Assessment and Permission Branch, Ministry of Environment, Conservation and Parks, 135 St. Clair Avenue West, Toronto, ON M4V 1P5 within fifteen (15) days of the receipt of this notification letter to have your comments or concerns considered as part of the ECA application review process.

Sincerely,

*George Kirchmair*

George Kirchmair, P.Eng.  
Executive Vice President, Strategic Development



5090 Commerce Boulevard  
Mississauga, Ontario, L4W 5M4  
905-669-2733

[YORK1.com](http://YORK1.com)

# APPENDIX B

## **TOR City Correspondance**

# Appendix A

## Certification Form

Individuals submitting reports will be responsible for all aspects of development-related transportation assessment and reporting, and undertaking such work, in accordance and compliance with the City of Mississauga's Official Plan, Transportation Master Plan, and Transportation Impact Study Guidelines.

By submitting the attached report (and any associated documents) and signing this document, I acknowledge that:

- I have reviewed and have a sound understanding of the objectives, needs, and requirements of the City of Mississauga's Official Plan, Transportation Master Plan, and the Transportation Impact Study Guidelines as they apply to this submission;
- I have sound knowledge of industry standard practices pertaining to the preparation of development-related transportation study reports;
- I have substantial experience (more than five years) in completing development-related transportation studies and strong background knowledge of the transportation planning and engineering principles underpinning these studies; and
- I am registered as a Professional Engineer (P.Eng.), Licensed Engineering Technologist (LET), Certified Engineering Technologist (C.E.T.), or Registered Professional Planner (RPP) in good standing in the Province of Ontario with specific training in transportation planning and engineering.

Dated at \_\_\_\_\_ this \_\_\_\_\_ day of \_\_\_\_\_, 20\_\_\_\_.  
(City) (Day) (Month) (Year)

Name: \_\_\_\_\_

Professional Title: \_\_\_\_\_

Signature: 

### Office Contact Information (Please Print)

Address: 40 University Avenue, Suite 503  
City/Postal Code: Toronto, ON | M5J 1T1  
Telephone/Extension: 905-470-0015 ext. 379  
E-mail Address: DChen@lea.ca

# Appendix B

**APPROVED**

*By Natalie Fan at 3:24 pm, Sep 04, 2025*

## Pre-Study Consultation Checklist

| Description   | Information   | Section Reference |
|---|---|-------------------|
| <b>Development Information</b>  |   |                   |
| Development Description (land use, size, and number of phases of development) | <p>Phase 1:</p> <ul style="list-style-type: none"><li>- Proposed Recyclable Materials/Waste processing facility (628 m<sup>2</sup>) at 580 Hazelhurst Road, Miss.</li></ul> <p>Phase 2:</p> <p>Phase 3:</p> | 2.3.6             |

| Description  | Information   | Section Reference |
|--|---|-------------------|
| <b>Transportation Impact Assessment</b>  |   |                   |
| <b>Step 1 – Screening</b>  |   |                   |
| Type of Application<br>(attach a drawing)  | <input checked="" type="checkbox"/> Official Plan Amendment<br><input checked="" type="checkbox"/> Zoning Amendment<br><input checked="" type="checkbox"/> Site Plan Control Application<br><input type="checkbox"/> Plan of Subdivision<br><input type="checkbox"/> Other _____  | 2.3.5             |
| Screening Criteria   | <input type="checkbox"/> Trip Generation Trigger Satisfied<br><input type="checkbox"/> Location Trigger Satisfied<br><input checked="" type="checkbox"/> Operational/Safety Trigger Satisfied   | 2.2.1             |
| Type of Study  | <input type="checkbox"/> Transportation Impact Study<br><input checked="" type="checkbox"/> Access Review<br><input type="checkbox"/> No Additional Study Required  | 2.2.1             |
| <b>Step 2 – Scoping</b>  |   |                   |
| Study Area<br>(intersections to be analyzed)   | - 580 Hazelhurst Road Site Access and Hazelhurst Road   | 2.3.8             |
| Note: The Transportation Consultant is responsible to identify any further intersections impacted as the study progresses. |   |                   |
| Horizon Years  | <input type="checkbox"/> 5 years from date of TIS<br><input type="checkbox"/> Interim years _____<br><input checked="" type="checkbox"/> Other N/A; Trip generation only _____  | 2.3.9             |
| Analysis Periods   | <input checked="" type="checkbox"/> AM weekday peak hour of adjacent roadway<br><input checked="" type="checkbox"/> PM weekday peak hour of adjacent roadway<br><input type="checkbox"/> Saturday peak hour of adjacent roadway<br><input type="checkbox"/> AM weekday peak hour of development<br><input type="checkbox"/> PM weekday peak hour of development<br><input type="checkbox"/> Saturday peak hour of development<br><input type="checkbox"/> Other _____ | 2.3.10            |
| Input Parameters and Assumptions<br>(potential deviations)   |   | 2.3.13            |
| Existing Transportation Conditions   | <input checked="" type="checkbox"/> City data sources<br><input type="checkbox"/> New data collection _____<br><input type="checkbox"/> Other _____   | 2.3.14            |

| Description  | Information  | Section Reference |
|--|--|-------------------|
| Planned Network Improvements (with timing)                       |  | 2.3.16            |
| Other Planned Developments (per <a href="#">City's Website</a> ) |  | 2.3.17            |
| Identification of Mitigation Improvement Measures                | <input type="checkbox"/> Neighbourhood Traffic Management Plan<br><input checked="" type="checkbox"/> Other <u>Please describe mitigation improvement measures within the report</u>   | 2.3.23            |
| Safety Analysis (any special issues)                             | Access Review of new proposed northerly access   | 2.3.25            |
| Site Access and Circulation (design vehicles)                    | <input checked="" type="checkbox"/> Passenger Car (P)<br><input type="checkbox"/> Light Single Unit Truck (LSU)<br><input type="checkbox"/> Medium Single Unit Truck (MSU)<br><input type="checkbox"/> Heavy Single Unit Truck (HSU)<br><input type="checkbox"/> Pumper Fire Truck<br><input checked="" type="checkbox"/> WB-20 Tractor Semi-Trailer Truck<br><input type="checkbox"/> Peel Region Waste Collection Truck<br><input type="checkbox"/> Other: _____ | 2.3.26            |
| Impacts During Construction (any special issues)                 | -  | 2.3.27            |
| <b>Step 3 – Forecasting</b>                                      |  |                   |
| Growth Rate  | <input type="checkbox"/> Obtained from City<br><input type="checkbox"/> Historical Traffic Counts<br><input type="checkbox"/> Travel Demand Forecasts<br><input checked="" type="checkbox"/> Proposed Growth Rate: <u>N/A</u>  | 2.3.15            |
| Site Trip Generation   | <input checked="" type="checkbox"/> ITE Trip Generation Manual<br><input type="checkbox"/> "First Principles"<br><input checked="" type="checkbox"/> Observed Rates from Similar Developments in Area<br><input type="checkbox"/> Observed Rates from Subject Site<br><input type="checkbox"/> Other _____   | 2.3.19            |

| Description  | Information  | Section Reference |
|--|--|-------------------|
| Trip Reductions  | <input type="checkbox"/> Internal Capture Reductions for Mixed Use Development<br><input type="checkbox"/> Non-Auto Mode Split<br><input type="checkbox"/> Pass-by Reductions<br><input checked="" type="checkbox"/> Other N/A   | 2.3.19            |
| Trip Distribution  | <input checked="" type="checkbox"/> Local Traffic Patterns<br><input checked="" type="checkbox"/> TTS<br><input type="checkbox"/> Travel Demand Model<br><input type="checkbox"/> Population and Employment Distribution<br><input type="checkbox"/> Market Analysis of Catchment Area<br><input type="checkbox"/> Other _____ | 2.3.20            |
| Trip Assignment  | <input type="checkbox"/> Local Traffic Patterns<br><input type="checkbox"/> Shortest distance<br><input checked="" type="checkbox"/> Site Layout, Access Design and Logical Routing<br><input type="checkbox"/> Existing Turning Movements<br><input type="checkbox"/> Other _____   | 2.3.21            |
| <b>Transportation Demand Management Plan</b>   |  |                   |
| Format   | <input checked="" type="checkbox"/> Within a TIA Report<br><input type="checkbox"/> Standalone   | 3.2.1             |
| Type of Transportation Demand Management Plan  | <input checked="" type="checkbox"/> TDM Statement<br><input type="checkbox"/> TDM Scheme   | 3.2.2             |
| <b>Pedestrian Circulation Plan</b>   |  |                   |
| Format   | <input checked="" type="checkbox"/> Within a TIA Report<br><input type="checkbox"/> Standalone   | 4.2.1             |
| <b>Additional Comments</b>   |  |                   |
| <p>- Related files: DARC 24-58 W2, PAM 25-117 W2</p> <p>- Applicant shall review removal of existing access and consolidation of proposed new northerly access. Please note DARC 24-58 W2 Comment #39, which reads:</p> <p>(a) To support the addition of the proposed wider northern access, the southerly access shall be removed in alignment with the City's Official Plan and TIS Guidelines.</p> <p>(b) The Owner shall ensure that the proposed access does not conflict with the existing access to the adjacent property to the north. To accomplish this, plans may need to be revised to shift the northerly access further south.</p> <p>(c) The Owner shall ensure the proposed access provides sufficient sight lines such that views are not obstructed at the intersection.</p> <p>- As per the Mississauga TIS Guidelines Version 5.1, Section 3.2, all proponents must prepare a TDMP as part of a complete application for all development proposals. In this case, a TDM Statement outlining TDM measures that will be incorporated into the proposed development is required.</p> <p>- As per the Mississauga TIS Guidelines Version 5.1, Section 4.2, all proponents are required to prepare a PCP as part of a complete application for all development proposals. (Reference DARC 24-58 W2 Comment #36 regarding sidewalk)</p> |  |                   |



## RE: 580 Hazelhurst Rd, Miss Terms of Reference

**From** Natalie Fan <Natalie.Fan@mississauga.ca>

**Date** Thu 9/4/2025 3:38 PM

**To** Harkarandeep Bains <HBains@lea.ca>

**Cc** Debang Chen <DChen@lea.ca>; Nancy Sun <Nancy.Sun@mississauga.ca>; Trans Projects <Trans.Projects@mississauga.ca>

1 attachment (211 KB)

Appendix A Certification Form.pdf;

### External Sender

**[CAUTION: This email originated from outside of the organization. Do not click links or open attachments unless you recognize the sender and know the content is safe.]**

Hi Harkarandeep,

Attaching the Certification Form.

Thank you,



Natalie Fan, P.Eng.

Traffic Planning Coordinator

905-615-3200 Ext. 5089

[Natalie.Fan@mississauga.ca](mailto:Natalie.Fan@mississauga.ca)

[City of Mississauga](#) | Transportation & Works Department

300 City Centre Drive | Mississauga ON | L5B 3C1

---

**From:** Natalie Fan <Natalie.Fan@mississauga.ca>

**Sent:** Thursday, September 4, 2025 3:28 PM

**To:** Harkarandeep Bains <HBains@lea.ca>

**Cc:** Debang Chen <DChen@lea.ca>; Nancy Sun <Nancy.Sun@mississauga.ca>; Trans Projects <Trans.Projects@mississauga.ca>

**Subject:** RE: 580 Hazelhurst Rd, Miss Terms of Reference

Hi Harkarandeep,

Please find attached the revised and approved Pre-Study Consultation Checklist (ToR) for the proposed development, which encompasses City comments. Other items to note:

- **Certification Form** - The Transportation Consultant must complete, sign, and seal (if appropriate) the attached Certification Form from the City's TIS Guidelines (2022) and append the document to the report to ensure compliance with qualification requirements. The TIS Guidelines can be found at <https://www.mississauga.ca/wp-content/uploads/2023/03/CMississauga-TIS-Guidelines-Version-5.1-Dec-2022.pdf>. It must be ensured that the report conforms to the City's TIS Guidelines.
- **Growth Rates/Traffic Data** - Please contact Tyler Xuereb from the City's Transportation Planning Section ([tyler.xuereb@mississauga.ca](mailto:tyler.xuereb@mississauga.ca), Ext. 4783) to confirm growth rates and/or obtain traffic data for the study area roadways. Please include the correspondence with the city confirming the growth rates in the TIS appendices.
- **ToR Document and Correspondence** - Please include the ToR approved by the city in the TIS appendices as well as any relevant additional correspondence with Traffic Planning staff, if applicable.

Thank you,



Natalie Fan, P.Eng.

Traffic Planning Coordinator

905-615-3200 Ext. 5089

[Natalie.Fan@mississauga.ca](mailto:Natalie.Fan@mississauga.ca)

[City of Mississauga](#) | Transportation & Works Department

300 City Centre Drive | Mississauga ON | L5B 3C1

---

**From:** Harkarandeep Bains <[HBains@lea.ca](mailto:HBains@lea.ca)>

**Sent:** Wednesday, September 3, 2025 1:33 PM

**To:** Trans Projects <[Trans.Projects@mississauga.ca](mailto:Trans.Projects@mississauga.ca)>; Cyrus Hiranandani <[Cyrus.Hiranandani@mississauga.ca](mailto:Cyrus.Hiranandani@mississauga.ca)>

**Cc:** Debang Chen <[DChen@lea.ca](mailto:DChen@lea.ca)>; Nancy Sun <[Nancy.Sun@mississauga.ca](mailto:Nancy.Sun@mississauga.ca)>

**Subject:** [EXTERNAL] Re: 580 Hazelhurst Rd, Miss Terms of Reference

---

**[CAUTION: This email originated from outside of the organization. Do not click links or open attachments unless you recognize the sender and know the content is safe.]**

---

Hi Cyrus,

Just following up on the below.

Sincerely,

**Harkarandeep Bains, EIT**

Project Coordinator

**LEA Consulting Ltd.**

625 Cochrane Drive, 5<sup>th</sup> Floor | Markham, ON | L3R 9R9

T: 905-470-0015 ext. 243 E: [hbains@lea.ca](mailto:hbains@lea.ca) W: [www.LEA.ca](http://www.LEA.ca)





---

**RE: 580 Hazelhurst Rd, Miss Terms of Reference**

---

**From** Natalie Fan <Natalie.Fan@mississauga.ca>

**Date** Fri 9/19/2025 4:52 PM

**To** Harkarandeep Bains <HBains@lea.ca>

**Cc** Debang Chen <DChen@lea.ca>; Nancy Sun <Nancy.Sun@mississauga.ca>; Trans Projects <Trans.Projects@mississauga.ca>

External Sender

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**[CAUTION: This email originated from outside of the organization. Do not click links or open attachments unless you recognize the sender and know the content is safe.]**

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Hi Harkarandeep,

In consideration of the site context and proposed development, I understand that a Pedestrian Circulation Plan may not be applicable. Given that the TIS Guidelines does specify a requirement for a PCP, I would recommend noting in the report that the frontage of the site currently does not have a sidewalk, but that a CIL in place of sidewalk will be provided to enable realization of a future sidewalk consistent with the Pedestrian Master Plan. A similar approach could be applied to TDM measures as well, as the proposed scope is anticipated to have little impact or no impact to the adjacent transportation network.

Hope that clarifies things!

Thank you,



Natalie Fan, P.Eng.

Traffic Planning Coordinator

905-615-3200 Ext. 5089

[Natalie.Fan@mississauga.ca](mailto:Natalie.Fan@mississauga.ca)

[City of Mississauga](#) | Planning & Building Department

300 City Centre Drive | Mississauga ON | L5B 3C1

---

**From:** Harkarandeep Bains <HBains@lea.ca>

**Sent:** Wednesday, September 17, 2025 10:24 AM

**To:** Natalie Fan <Natalie.Fan@mississauga.ca>

**Cc:** Debang Chen <DChen@lea.ca>; Nancy Sun <Nancy.Sun@mississauga.ca>; Trans Projects <Trans.Projects@mississauga.ca>

**Subject:** [EXTERNAL] Re: 580 Hazelhurst Rd, Miss Terms of Reference

**[CAUTION: This email originated from outside of the organization. Do not click links or open attachments unless you recognize the sender and know the content is safe.]**

Hey Natalie,

Thank you for these comments. I just wanted further clarification on the request for a Pedestrian Circulation Plan. Given the context of the site, could you please let me know if this is required ? If so, could you please let me know what you are looking for as there is no existing sidewalk within this industrial area.

Sincerely,  
**Harkarandeep Bains, EIT**  
 Project Coordinator  
**LEA Consulting Ltd.**

625 Cochrane Drive, 5<sup>th</sup> Floor | Markham, ON | L3R 9R9  
 T: 905-470-0015 ext. 243 E: [hbains@lea.ca](mailto:hbains@lea.ca) W: [www.LEA.ca](http://www.LEA.ca)




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**From:** Natalie Fan <[Natalie.Fan@mississauga.ca](mailto:Natalie.Fan@mississauga.ca)>  
**Sent:** Thursday, September 4, 2025 3:37 PM  
**To:** Harkarandeep Bains <[HBains@lea.ca](mailto:HBains@lea.ca)>  
**Cc:** Debang Chen <[DChen@lea.ca](mailto:DChen@lea.ca)>; Nancy Sun <[Nancy.Sun@mississauga.ca](mailto:Nancy.Sun@mississauga.ca)>; Trans Projects <[Trans.Projects@mississauga.ca](mailto:Trans.Projects@mississauga.ca)>  
**Subject:** RE: 580 Hazelhurst Rd, Miss Terms of Reference

External Sender

---

**[CAUTION: This email originated from outside of the organization. Do not click links or open attachments unless you recognize the sender and know the content is safe.]**

Hi Harkarandeep,

Attaching the Certification Form.

Thank you,



Natalie Fan, P.Eng.  
 Traffic Planning Coordinator  
 905-615-3200 Ext. 5089  
[Natalie.Fan@mississauga.ca](mailto:Natalie.Fan@mississauga.ca)

[City of Mississauga](http://www.mississauga.ca) | Transportation & Works Department  
 300 City Centre Drive | Mississauga ON | L5B 3C1

---

**From:** Natalie Fan <[Natalie.Fan@mississauga.ca](mailto:Natalie.Fan@mississauga.ca)>  
**Sent:** Thursday, September 4, 2025 3:28 PM

**To:** Harkarandeep Bains <[HBains@lea.ca](mailto:HBains@lea.ca)>  
**Cc:** Debang Chen <[DChen@lea.ca](mailto:DChen@lea.ca)>; Nancy Sun <[Nancy.Sun@mississauga.ca](mailto:Nancy.Sun@mississauga.ca)>; Trans Projects <[Trans.Projects@mississauga.ca](mailto:Trans.Projects@mississauga.ca)>  
**Subject:** RE: 580 Hazelhurst Rd, Miss Terms of Reference

Hi Harkarandeep,

Please find attached the revised and approved Pre-Study Consultation Checklist (ToR) for the proposed development, which encompasses City comments. Other items to note:

- **Certification Form** - The Transportation Consultant must complete, sign, and seal (if appropriate) the attached Certification Form from the City's TIS Guidelines (2022) and append the document to the report to ensure compliance with qualification requirements. The TIS Guidelines can be found at <https://www.mississauga.ca/wp-content/uploads/2023/03/CMississauga-TIS-Guidelines-Version-5.1-Dec-2022.pdf>. It must be ensured that the report conforms to the City's TIS Guidelines.
- **Growth Rates/Traffic Data** - Please contact Tyler Xuereb from the City's Transportation Planning Section ([tyler.xuereb@mississauga.ca](mailto:tyler.xuereb@mississauga.ca), Ext. 4783) to confirm growth rates and/or obtain traffic data for the study area roadways. Please include the correspondence with the city confirming the growth rates in the TIS appendices.
- **ToR Document and Correspondence** - Please include the ToR approved by the city in the TIS appendices as well as any relevant additional correspondence with Traffic Planning staff, if applicable.

Thank you,



Natalie Fan, P.Eng.  
Traffic Planning Coordinator  
905-615-3200 Ext. 5089  
[Natalie.Fan@mississauga.ca](mailto:Natalie.Fan@mississauga.ca)

[City of Mississauga](#) | Transportation & Works Department  
300 City Centre Drive | Mississauga ON | L5B 3C1

---

**From:** Harkarandeep Bains <[HBains@lea.ca](mailto:HBains@lea.ca)>  
**Sent:** Wednesday, September 3, 2025 1:33 PM  
**To:** Trans Projects <[Trans.Projects@mississauga.ca](mailto:Trans.Projects@mississauga.ca)>; Cyrus Hiranandani <[Cyrus.Hiranandani@mississauga.ca](mailto:Cyrus.Hiranandani@mississauga.ca)>  
**Cc:** Debang Chen <[DChen@lea.ca](mailto:DChen@lea.ca)>; Nancy Sun <[Nancy.Sun@mississauga.ca](mailto:Nancy.Sun@mississauga.ca)>  
**Subject:** [EXTERNAL] Re: 580 Hazelhurst Rd, Miss Terms of Reference

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Hi Cyrus,

Just following up on the below.

Sincerely,  
**Harkarandeep Bains, EIT**  
Project Coordinator

**LEA Consulting Ltd.**625 Cochrane Drive, 5<sup>th</sup> Floor | Markham, ON | L3R 9R9T: 905-470-0015 ext. 243 E: [hbains@lea.ca](mailto:hbains@lea.ca) W: [www.LEA.ca](http://www.LEA.ca)**From:** Harkarandeep Bains <[HBains@lea.ca](mailto:HBains@lea.ca)>**Sent:** Tuesday, August 26, 2025 12:05 PM**To:** [trans.projects@mississauga.ca](mailto:trans.projects@mississauga.ca) <[trans.projects@mississauga.ca](mailto:trans.projects@mississauga.ca)>; Cyrus Hiranandani <[Cyrus.Hiranandani@mississauga.ca](mailto:Cyrus.Hiranandani@mississauga.ca)>**Cc:** Debang Chen <[DChen@lea.ca](mailto:DChen@lea.ca)>; Nancy Sun <[Nancy.Sun@mississauga.ca](mailto:Nancy.Sun@mississauga.ca)>**Subject:** Re: 580 Hazelhurst Rd, Miss Terms of Reference

Hey Cyrus,

Thank you for the correct contact information and helping with the process of approval.

I have filled out the attached TOR checklist as requested! Please let me know if you require anything else from my end!

Sincerely,  
**Harkarandeep Bains, EIT**  
 Project Coordinator  
**LEA Consulting Ltd.**

625 Cochrane Drive, 5<sup>th</sup> Floor | Markham, ON | L3R 9R9T: 905-470-0015 ext. 243 E: [hbains@lea.ca](mailto:hbains@lea.ca) W: [www.LEA.ca](http://www.LEA.ca)**From:** Cyrus Hiranandani <[Cyrus.Hiranandani@mississauga.ca](mailto:Cyrus.Hiranandani@mississauga.ca)>**Sent:** Friday, August 22, 2025 8:37 AM**To:** Harkarandeep Bains <[HBains@lea.ca](mailto:HBains@lea.ca)>**Cc:** Debang Chen <[DChen@lea.ca](mailto:DChen@lea.ca)>; Nancy Sun <[Nancy.Sun@mississauga.ca](mailto:Nancy.Sun@mississauga.ca)>**Subject:** RE: 580 Hazelhurst Rd, Miss Terms of Reference

External Sender

**[CAUTION: This email originated from outside of the organization. Do not click links or open attachments unless you recognize the sender and know the content is safe.]**

Good morning Harkarandeep,

I am no longer with traffic planning, so I would not be able to provide comments on your terms of reference. However, I'd be happy to help you in the process of approval. I have attached the City's TOR checklist (Appendix B of the TIS Guidelines). Please fill this out for your specific site and return it to [trans.projects@mississauga.ca](mailto:trans.projects@mississauga.ca). From there, a traffic planner will review and provide comments if

necessary and approve the document. Please do not move forward with your review/study until you receive approval from City staff.

I hope this helps!

Thank you,



**Cyrus Hiranandani, P.Eng.**

Coordinator, Transportation Projects

T 905-615-3200 ext. 4363

[cyrus.hiranandani@mississauga.ca](mailto:cyrus.hiranandani@mississauga.ca)

[City of Mississauga](#) | Transportation and Works,  
Infrastructure Planning and Engineering Services Division

---

**From:** Harkarandeep Bains <[HBains@lea.ca](mailto:HBains@lea.ca)>  
**Sent:** Thursday, August 21, 2025 4:03 PM  
**To:** Cyrus Hiranandani <[Cyrus.Hiranandani@mississauga.ca](mailto:Cyrus.Hiranandani@mississauga.ca)>  
**Cc:** Debang Chen <[DChen@lea.ca](mailto:DChen@lea.ca)>  
**Subject:** [EXTERNAL] 580 Hazelhurst Rd, Miss Terms of Reference

---

**[CAUTION: This email originated from outside of the organization. Do not click links or open attachments unless you recognize the sender and know the content is safe.]**

Hi Cyrus

Hope you are doing well. My name is Harkarandeep Bains and I am a Project Coordinator at LEA Consulting Ltd. I am reaching out to you in regards of the following Terms of Reference.

Detailed below is a work plan for the transportation work required in support of a proposed development at 580 Hazelhurst Road, Mississauga. A pre-application meeting has also been held to discuss this project (Project # DARC 24-58 W2). The proposed development consists of a recyclable materials/waste processing facility with a GFA of 6,765 sqft. Access to the subject site is proposed via a single driveway off Hazelhurst Road. The Transportation works for this development will be conducted in accordance with the city of Mississauga Transportation Impact Study Guidelines (December 2022). Detailed below are the study assumptions requiring confirmation from the City.

Note: Given the scale of the development (less than 5,000 m<sup>2</sup>), LEA will perform an access review which will highlight the following chapters:

1. Cover Letter or Signature Page (Ch.2.3.2)
2. Introduction (Ch.2.3.5)
3. Development Description (Ch.2.3.6)
4. Study Area (Ch 2.3.8)
5. Analysis Period (Ch. 2.3.10)
6. Existing Transportation Networks (Ch.2.3.11)
7. Existing Transportation Conditions (Ch.2.3.14)
8. Site Trip Generation and Mode Share (Ch.2.3.19)
9. Site Trip Distribution (Ch2.3.20)
10. Mitigation measure (if required)
11. Safety Analysis/Site Access Circulation (Ch2.3.26-27)

## 12. Conclusion and recommendations (Ch.2.3.29)

Please let me know if you have any questions or comments regarding this terms of reference.

Sincerely,

**Harkarandeep Bains, EIT**

Project Coordinator

**LEA Consulting Ltd.**

625 Cochrane Drive, 5<sup>th</sup> Floor | Markham, ON | L3R 9R9

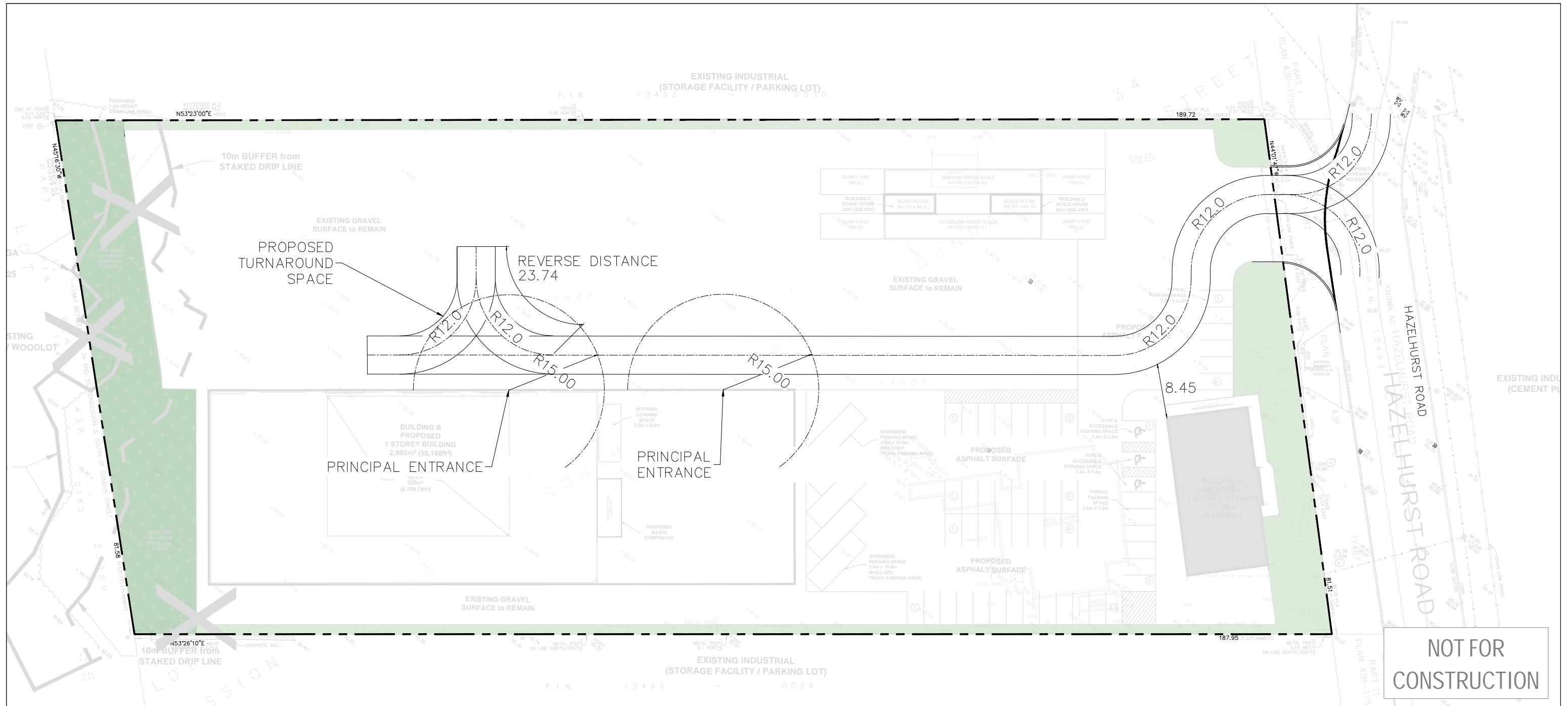
T: 905-470-0015 ext. 243 E: [hbains@lea.ca](mailto:hbains@lea.ca) W: [www.LEA.ca](http://www.LEA.ca)



# APPENDIX C

## Functional Design Review



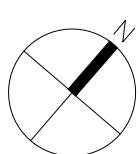


## ONTARIO BUILDING CODE – FIRE ACCESS ROUTE:

PER ONTARIO BUILDING CODE SECTION 3.2.5.6

1. A PORTION OF A ROADWAY OR YARD PROVIDED AS A REQUIRED ACCESS ROUTE FOR FIRE DEPARTMENT USE SHALL:
  - a. HAVE A CLEAR WIDTH NOT LESS THAN 6m, UNLESS IT CAN BE SHOWN THAT LESSER WIDTHS ARE SATISFACTORY;
  - b. HAVE A CENTRELINE RADIUS NOT LESS THAN 12m;
  - c. HAVE AN OVERHEAD CLEARANCE NOT LESS THAN 5m;
  - d. HAVE A CHANGE OF GRADIENT NOT MORE THAN 1 IN 12.5 OVER A MINIMUM DISTANCE OF 15m;
  - e. BE DESIGNED TO SUPPORT THE EXPECTED LOADS IMPOSED BY FIREFIGHTING EQUIPMENT AND BE SURFACED WITH CONCRETE, ASPHALT OR OTHER MATERIAL DESIGNED TO PERMIT ACCESSIBILITY UNDER ALL CLIMATIC CONDITIONS;
  - f. HAVE TURNAROUND FACILITIES FOR ANY DEAD-END PORTION OF THE ACCESS ROUTE MORE THAN 90m LONG AND;
  - g. BE CONNECTED WITH A PUBLIC THOROUGHFARE.

DRAWN BY: ABATRA  
LEA Consulting Ltd.  
Consulting Engineers  
and Planners  
[www.LEA.ca](http://www.LEA.ca)



|             |              |
|-------------|--------------|
| Project No. | 261          |
| Date        | NOV 12, 2007 |

580 HAZELHURST RD  
MISSISSAUGA ONTARIO

A horizontal number line with tick marks at 6, 0, 6, 12, and 18m. There is a break in the line between the 0 and the 6. Below the line, the label "1:600" is centered under the break.

## GROUND FLOOR – FIRE ROUTE

Drawing No.

PLOT DATE: November 12, 2025

DRAWN BY: ABATRA

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and Planners  
[www.LEA.ca](http://www.LEA.ca)



Project

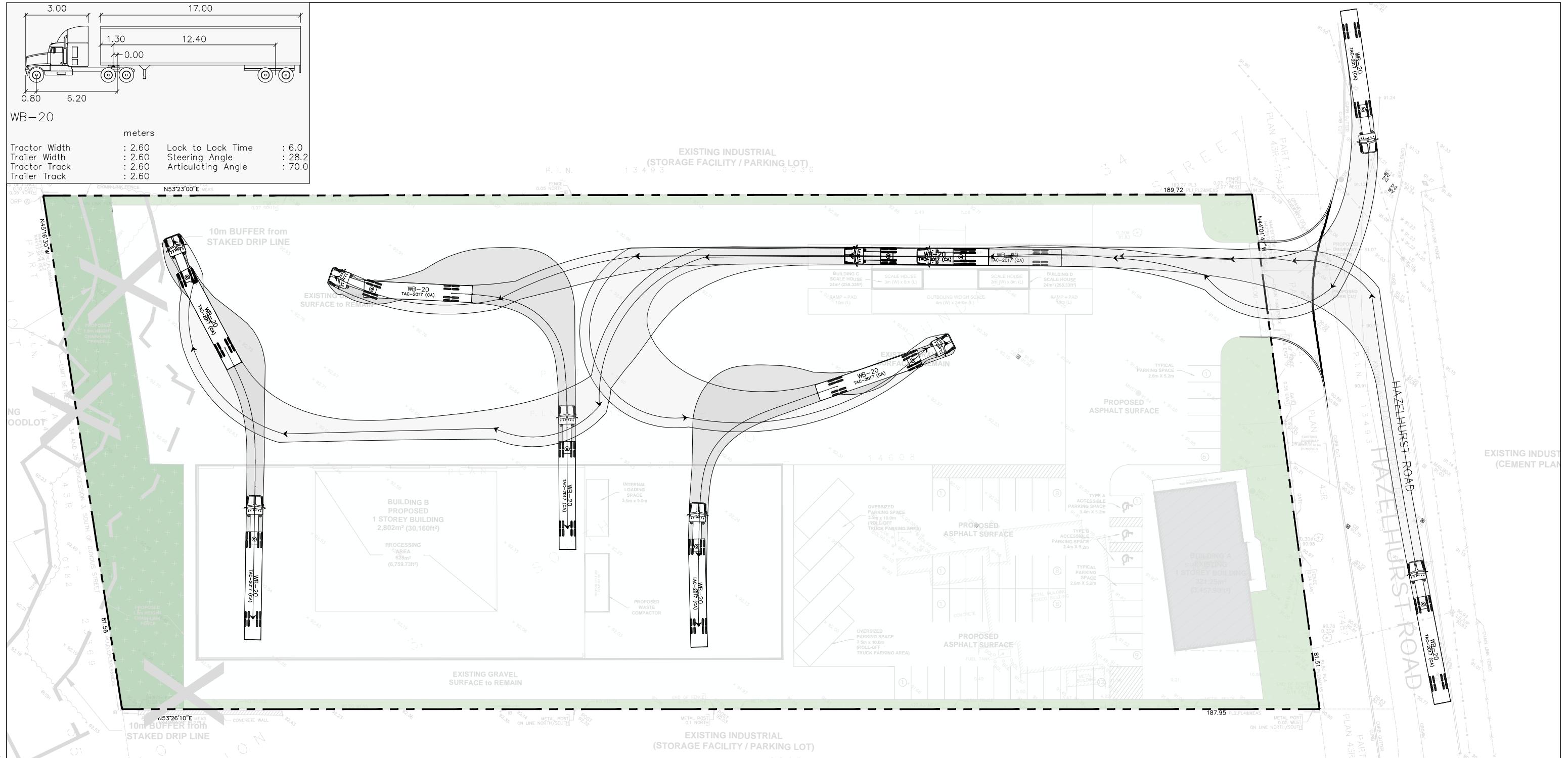
26160

580 HAZELHURST RD  
MISSISSAUGA ONTARIO

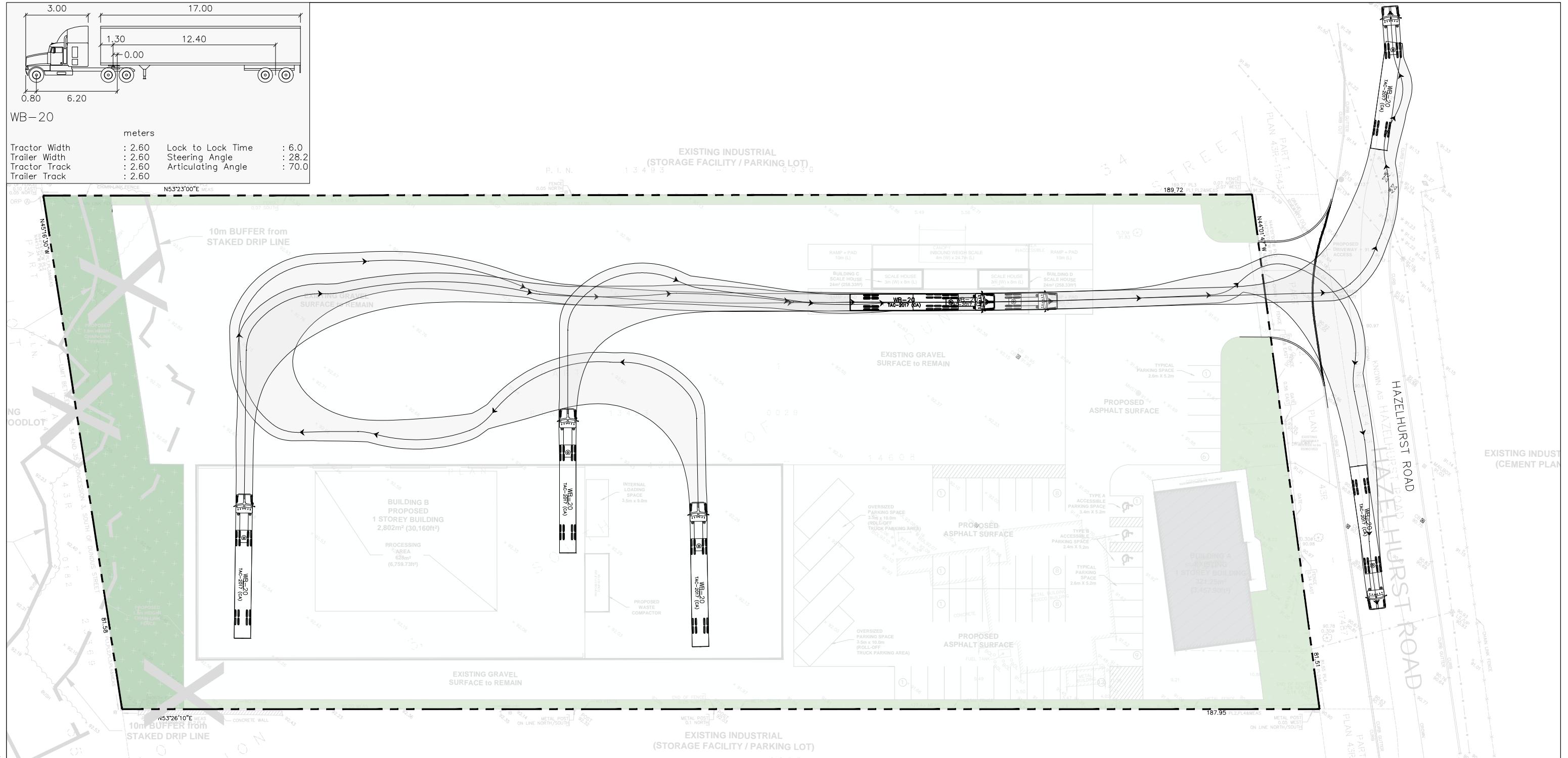
# LOADING REVIEW WB-20 TRUCK SWEPT PATH ENTRY PATHS

Drawing No.

# NOT FOR CONSTRUCTION



DRAWING NAME: C:\Users\ABatra\OneDrive - LEA Consulting Ltd\Working Files\26160\26160 - WF005.dwg



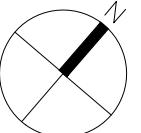
# NOT FOR CONSTRUCTION

DRAWN BY: ABATRA

PLOT DATE: November 12, 2025

DRAWING NAME: C:\Users\ABatra\OneDrive - LEA Consulting Ltd\Working Files\26160\26160 - WF005.dwg

DRAWN BY: ABA  
LEA Consulting Ltd.  
Consulting Engineers  
and Planners  
[www.LEA.ca](http://www.LEA.ca)



Project

26160

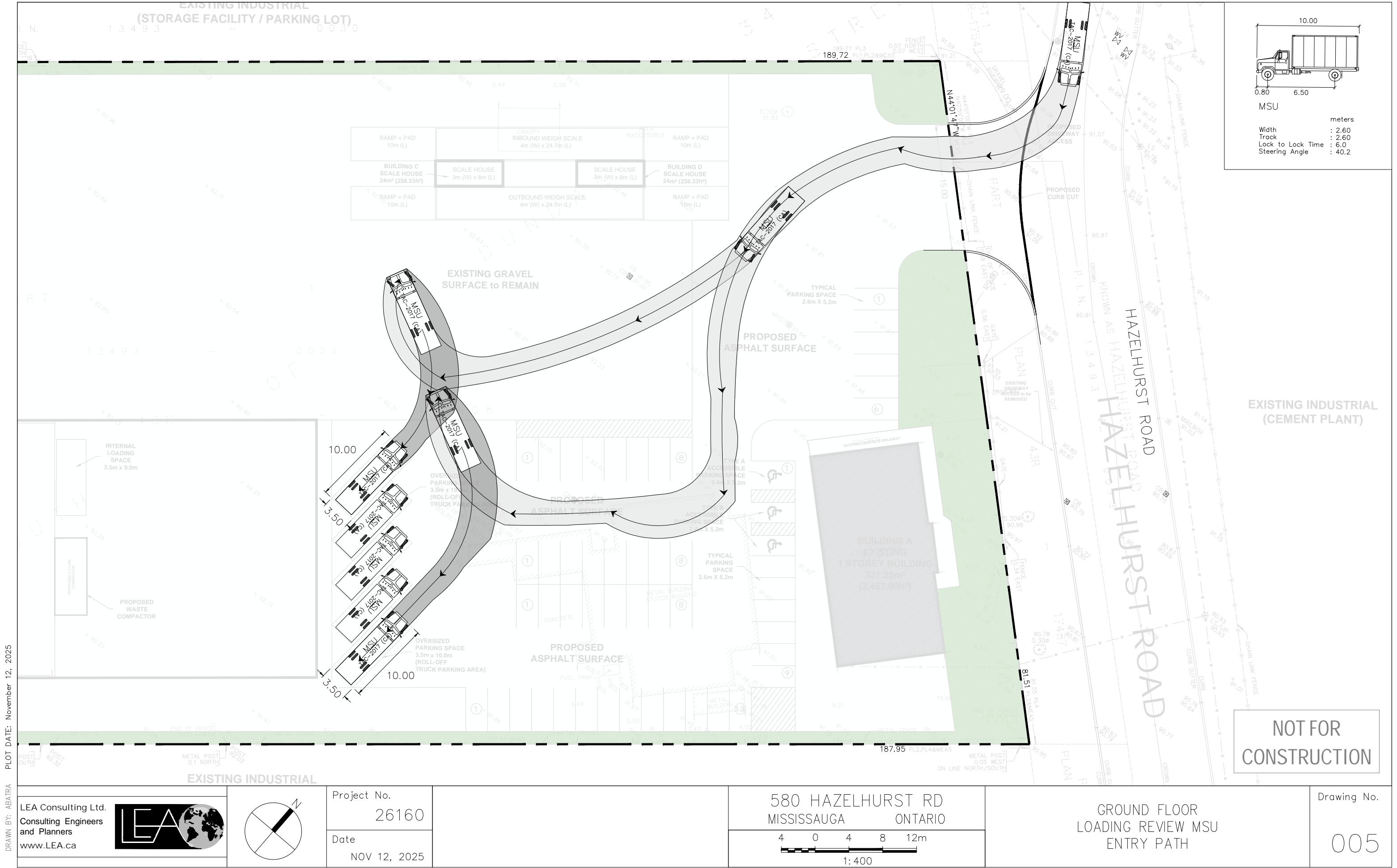
Date

580 HAZELHURST RD  
MISSISSAUGA ONTARIO

1-600

# LOADING REVIEW WB-20 TRUCK SWEPT PATH EXIT PATHS

drawing No.





(A) PARKING SPACES WITH A PARKING ANGLE EXCEEDING 15 DEGREE, EXCEPT THOSE DESIGNATED FOR PERSONS WITH DISABILITIES, SHALL HAVE AN UNOBSTRUCTED RECTANGULAR AREA WITH A MIN WIDTH OF 2.6m AND A MIN LENGTH OF 5.2m, EXCLUSIVE OF ANY AISLE OR DRIVEWAY.

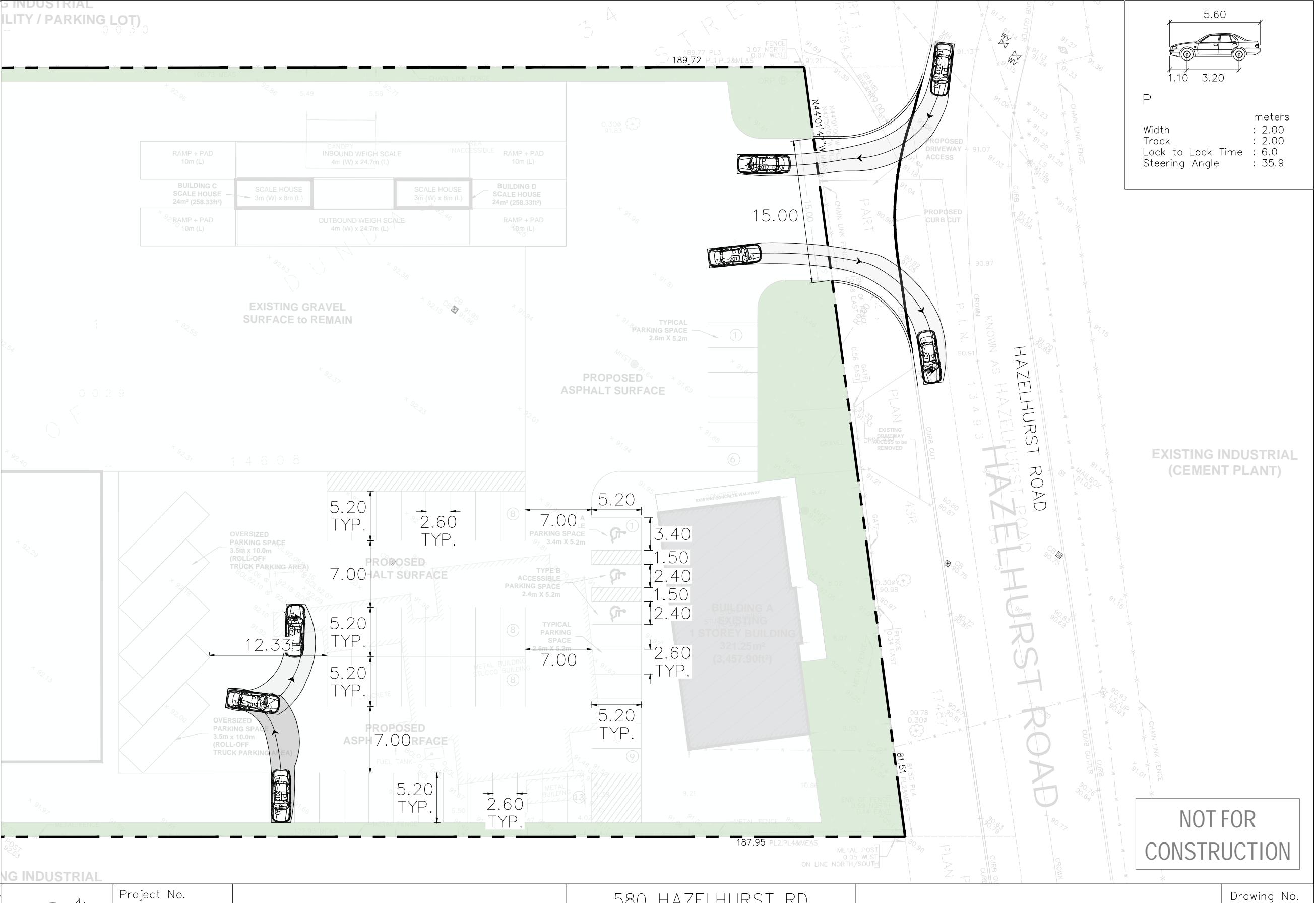
(B) THE MIN WIDTH OF A PARKING SPACE, OTHER THAN AN ACCESSIBLE PARKING SPACE OR PARALLEL PARKING SPACE, SHALL BE INCREASED TO 2.75m WHERE THE LENGTH OF ONE SIDE OF THE PARKING SPACE ABUTS A BUILDING, STRUCTURE OR PART THEREOF AND 2.9m WHERE THE OBSTRUCTION IS FROM BOTH SIDES OF THE PARKING SPACE, EXCEPT FOR A BUILDING, STRUCTURE OR PART THEREOF, THAT EXTENDS 1.0m OR LESS INTO THE FRONT AND/OR REAR OF THE PARKING SPACE.

(C) ACCESSIBLE PARKING SPACES ARE TO BE PROVIDED IN TWO SIZES AND MAINTAIN A 1.5m WIDE ACCESS AISLE ABUTTING THE ENTIRE LENGTH OF EACH PARKING SPACE

(0190–2014):

(1) TYPE A SHALL HAVE AN UNOBSTRUCTED RECTANGULAR AREA WITH A MIN WIDTH OF 3.4m AND A MIN LENGTH OF 5.2m.

(2) TYPE B SHALL HAVE AN UNOBSTRUCTED RECTANGULAR AREA WITH A MIN WIDTH OF 2.4m AND A MIN LENGTH OF 5.2m.



DRAWN BY: AE  
LEA Consulting Ltd.  
Consulting Engineers  
and Planners  
[www.LEA.ca](http://www.LEA.ca)



A circle with a diagonal line from the top-left to the bottom-right. A shaded region is in the upper-right quadrant, bounded by the diagonal line and the circle's circumference. The letter 'N' is in the top-right corner of the shaded area.

Project No.  
26160

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Date

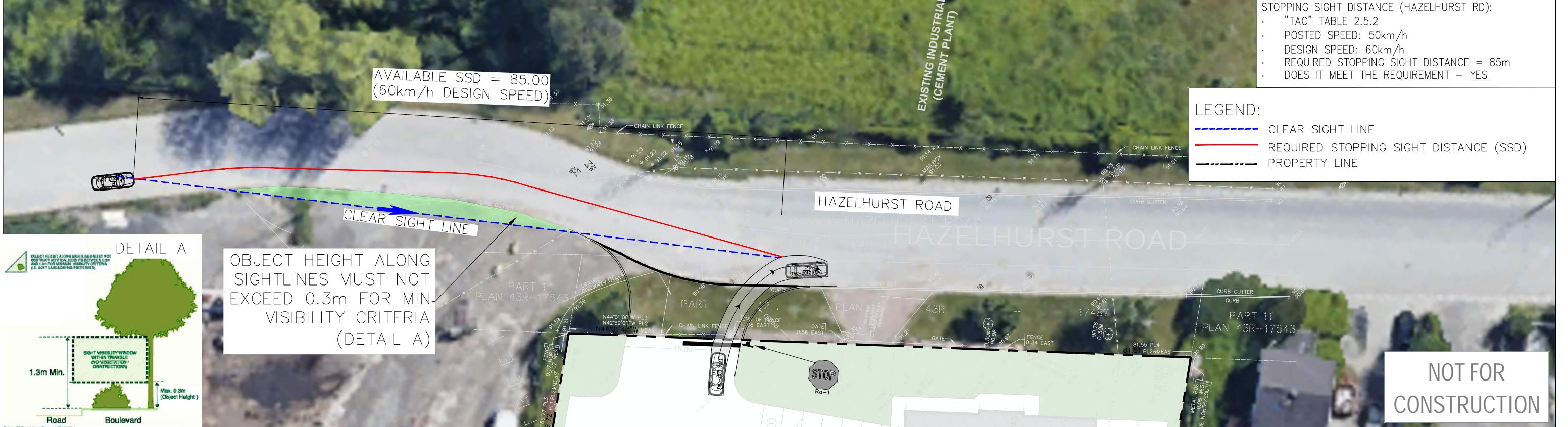
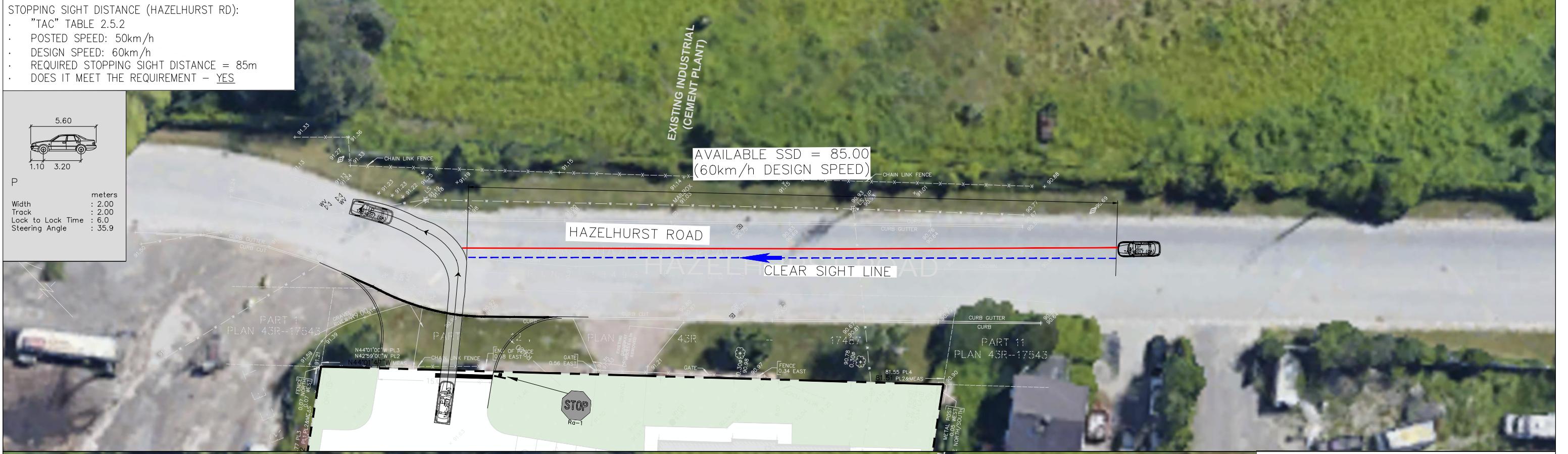
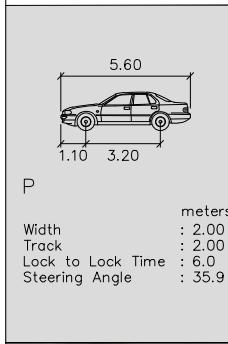
580 HAZELHURST RD  
MISSISSAUGA ONTARIO  
4 0 4 8 12m

## PARKING AND PTAC SWEPT PATH REVIEW

rawing No.

STOPPING SIGHT DISTANCE (HAZELHURST RD):

- "TAC" TABLE 2.5.2
- POSTED SPEED: 50km/h
- DESIGN SPEED: 60km/h
- REQUIRED STOPPING SIGHT DISTANCE = 85m
- DOES IT MEET THE REQUIREMENT - YES



PLOT DATE: November 12, 2025

DRAWN BY: ABATRA

LEA Consulting Ltd.  
Consulting Engineers  
and Planners  
www.LEA.ca



Project No.  
26160  
Date  
NOV 12, 2025

580 HAZELHURST RD  
MISSISSAUGA ONTARIO

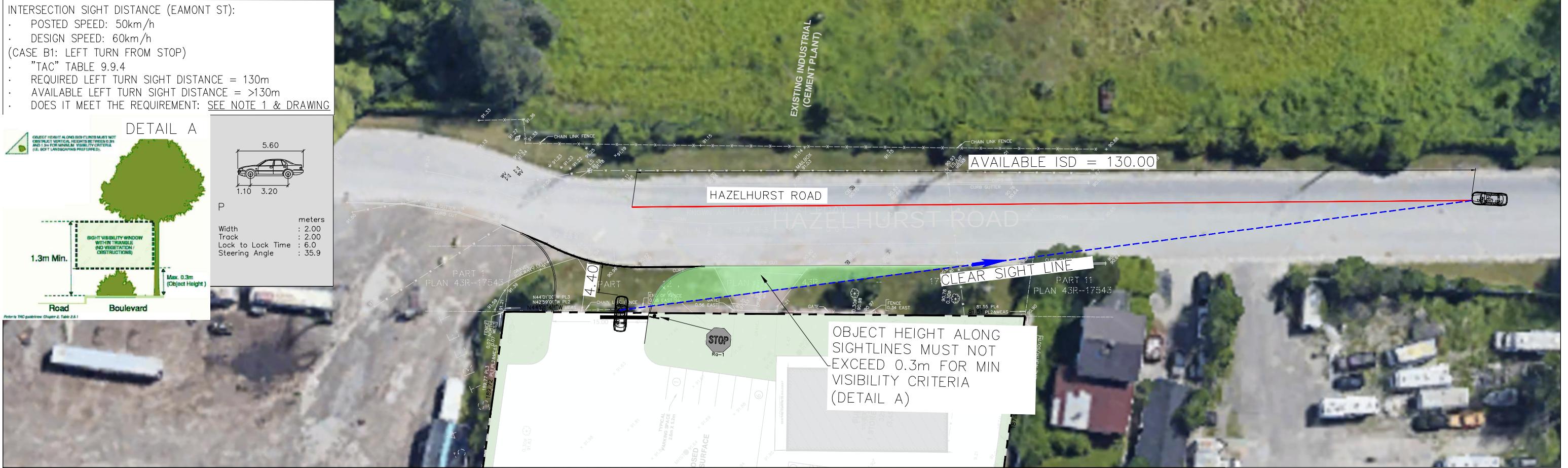
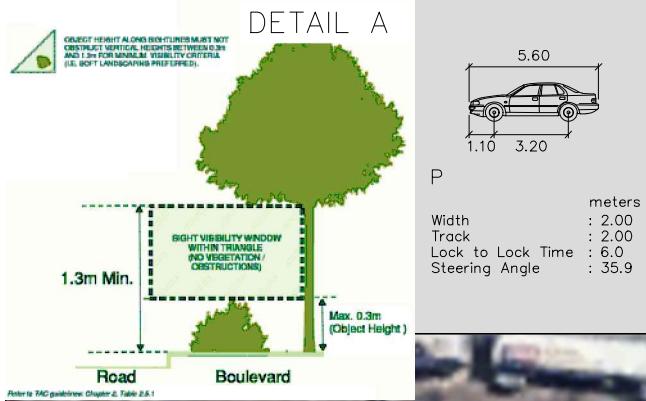
5 0 5 10 15m  
1:500

SIGHTLINE ANALYSIS  
STOPPING SIGHT DISTANCE (SSD)  
PROPOSED ACCESS

Drawing No.  
008

INTERSECTION SIGHT DISTANCE (EAMONT ST):

- POSTED SPEED: 50km/h
- DESIGN SPEED: 60km/h
- (CASE B1: LEFT TURN FROM STOP)
- "TAC" TABLE 9.9.4
- REQUIRED LEFT TURN SIGHT DISTANCE = 130m
- AVAILABLE LEFT TURN SIGHT DISTANCE = >130m
- DOES IT MEET THE REQUIREMENT: SEE NOTE 1 & DRAWING



INTERSECTION SIGHT DISTANCE (EAMONT ST):

- POSTED SPEED: 50km/h
- DESIGN SPEED: 60km/h
- (CASE B2: RIGHT TURN FROM STOP)
- PER "TAC" TABLE 9.9.6
- REQUIRED RIGHT TURN SIGHT DISTANCE = 110m
- AVAILABLE RIGHT TURN SIGHT DISTANCE => 110m
- DOES IT MEET THE REQUIREMENT - YES

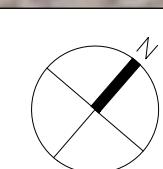
LEGEND:

- CLEAR SIGHT LINE
- AVAILABLE INTERSECTION SIGHT DISTANCE (ISD)
- PROPERTY LINE
- OBJECT HEIGHT RESTRICTION ZONE



DRAWN BY: ABATRA PLOT DATE: November 12, 2025

LEA Consulting Ltd.  
Consulting Engineers  
and Planners  
www.LEA.ca



Project No.  
26160  
Date  
NOV 12, 2025

580 HAZELHURST RD  
MISSISSAUGA ONTARIO

6 0 6 12 18m  
1:600

SIGHTLINE ANALYSIS  
INTERSECTION SIGHT DISTANCE (ISD)  
PROPOSED ACCESS

Drawing No.  
009